

THE INSTITUTE OF PAPER CHEMISTRY

Appleton, Wisconsin

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PRODUCTION DATA REPORT

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Project 1108-13

Supplementary Report Twenty-two

to ·

FOURDRINIER KRAFT BOARD INSTITUTE, INC.

May 1, 1958

THE INSTITUTE OF PAPER CHEMISTRY

Appleton, Wisconsin

The production data contained herein represent the production of linerboard as reported by the following Fourdrinier Kraft Board Institute member mills for the first quarter of 1958:

The Chesapeake Corporation of Virginia

Continental Can Company, Inc.

Gaylord Container Corporation, Division of Crown Zellerbach Corporation

Georgia Kraft Company

International Paper Company

North Carolina Pulp Co. & Kieckhefer Container Co.

Olin Mathieson Chemical Corp., Forest Products Division

Owens-Illinois Glass Company, Mill Division

St. Joe Paper Company

St. Regis Paper Company

Southern Paperboard Corporation

Union Bag-Camp Paper Corporation

West Virginia Pulp and Paper Company

As in previous reports, the data have been tabulated according to (1) total production by quarters and (2) production by grades by quarters. The total production data for the first quarter of 1958 are given in Table I together with, for purposes of comparison, the total quarterly production data for 1955, 1956, and 1957. The total production data by quarters from 1955 to the present are illustrated graphically in Figure 1.

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Production data for the major grades are shown in Table II on a quarterly basis for 1957 and the first quarter of 1958. Production data for all grades are given in Table III for 1957 and 1958 on a quarterly basis. In addition, percentage production by grades is given in Table IV for 1957 and 1958. These percentage figures are based on the total production per quarter computed separately with the miscellaneous figure included and with the miscellaneous figure excluded. The current tonnage data for the major grades--namely, 26 lb., 33 lb., 38 lb., 42 lb., 47 lb., 69 lb., 90 lb., and miscellaneous--are illustrated graphically in Figures 2 through 9, respectively, together with the production for the previous quarters. Also shown in Figures 2 through 9 is the percentage of total production which each grade represents.

In order to give a better perspective of the above data, the tonnages for the major grades have been plotted on a semi-logarithmic scale (see Figure 10) for the purpose of comparing the change in production of these grades. A useful measure is the "percentage change" which is defined as the change in production in tons for the present quarter divided by the tonnage level of the previous quarter. The advantage of semi-log graphs in this case is that the "percentage change" may be compared readily even though the magnitude of the tonnage levels may be vastly different. When two lines are parallel (regardless of magnitude), the "percentage change" of these two items is the same. When two lines are not parallel, the one with the greater (steeper) slope has the higher "percentage change."

There are numerous comparisons which may be of interest, some of which are the following:

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1. The total production of all grades for the first quarter of 1958 (see Table I) was the lowest total reported since the third quarter of 1954.

2. The tonnages of the major grades are shown on a quarterly basis for 1957 and 1958 in Table II where it may be noted that, compared with the production of the corresponding grades during the fourth quarter of 1957, first quarter production of the following grades increased: 38 lb., 69 lb., and miscellaneous, whereas production of the following grades decreased: 26 lb., 33 lb., 42 lb., 47 lb., and 90 lb.

TABLE I

TOTAL TONNAGE OF ALL GRADES

	1955	1956	1957	1958
lst Quarter	886,487	972,607	932,706	836,013
2nd Quarter	945,631	995 ,2 65	946,959	
3rd Quarter	965 ,2 47	959,662	924,262	
4th Quarter	959 , 008	952,295	914,979	
			Cartin	
Total	3,756,373	3,879,829	3,718,906	

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TABLE II

TONNAGE OF MAJOR GRADES BY QUARTERS FOR 1957 AND 1958

<u>1957</u>

Grade	lst Quarter	2nd Quarter	3rd Quarter	4th Quarter
26 lb.	90 , 748	83,616	65,968	67,656
33 lb.	56,452	55 , 636	53,369	57,990
38 lb.	73,283	82,907	86,731	86,745
4 2 lb.	414,657	416,928	418,698	417,787
47 lb.	22,150	27,665	26,670	21,386
69 lb.	107,473	115,538	117,382	115,902
90 lb.	61 ,2 68	54,779	57,479	5 2 ,896
Misc.	78 ,2 40	81,138	74,027	73,976
			•	

<u>1958</u>

26 lb.	41 <u>;</u> 837
33 lb.	49 , 694
38 lb.	90,207
42 lb.	363,902
47 lb.	20,870
69 lb.	116,068
90 lb.	50,325
Misc.	78,244

											app.	Cinci	luary	net	010	IMG'	. U y (WO
	4th Qtr.		·								·							
	1958 , 3rd Qtr.																	
	2nd Qtr.								·									
TOTAL TONNAGE. BY GRADES	lst Qtr.	41,637		518	7,171		Ļ	769 667		47		. 90,207	641 E8	363,902	and the	14,546		20,570
TOTAL TON	4th Qtr.	67,656	i	637	l,267	894 - 49	835	57,990		344		36,745	4	787 , 714	Ĩ	11, 505	44 K. J.	37¢,236
	3rd Qtr.	65,968		1,626	1,525	1 June - 1 J	689	53, 369	15	2 3	*	36 , 731	9 7) 121	369 5771	1	572°1/T	104	21, 670
	1957 2nd Qtr。	83,616	51 J 62	2,622	T67	1 st. 1	1,239	55,636	5. v - 2		4	62,907		416,923		760 J	:	235 662
	lst Qtr.	90 , 748	;	2,085	1,426	4.5-ci	556	56,452	T+7	214		73,283	2	414,657	, an ar	19,023	, :	22,150
	Grade	26 lb.	27 lb.	28 lb。	30 Iò。	31 1b。	32 lb.	33 Ib.	35 lb.	36 Jb。	37 ID°	38 Ib.	°91 07	42 lb。	44 JDe	45 JD。	ver yv	17 IN

TABLE III

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	ES	1958 tr. 3rd Qtr. 4th Qtr.																		
TABLE IIIContinued	TOTAL TONNAGE BY GRADES	lst Qtr. 2nd Qtr.	394		759	1		199		1,132	!	}	116 , 068			1	;	5 9 7	50 _° 325	70,214.
Τ¢	TOT	4th Qtr.	-	50	767	1	4	1	l k	4,556	277	-	115,902	1		215	ia M	115	52, 396	73,976
	د	3rd Qtr.	114	· / 1	I,002	}	ł	τττ	37	1,926	413	1	117,382	{	. 975	15/4	3	18	57,179	74, 027
		1957 2nd Qtr.	171		109	ł	-	424	1	656	1,154	613	115,533	1	114	202			54.* 779	61,130
		lst Qtr.	1,371	124	624	1	900 SZ	625		387	1,232	1	107,473		1	195		7	61,26C	78,240
		Grade	50 lb.	51 lb.	52 lb.	56 lb.	59 lb.	60 lb.	62 lb.	64 lb.	65 lb.	67 lb.	69 lb.	72 lb.	75 lb.	76 lb.	30 10 .	65 lb.	ço Ib.	$M_1 > C_o$

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Four Proj	rdr jec	inier K t 1108-	raft Bo 13	ard I	institu	te, In	С.		Sup	plemer	n tary	Report	F Twent	age 7 y-two
		4th Qtr. With- Witha outb										• • • •	:	
	58	3rd Qtr. With- With ^a out ^b												
	1958	2nd Qtr. With- With ^a out ^b												
ES, PER CENT		lst Qtr. With- With ^a out ^b	5.0 5.5		0.1 1.0	0•9 0•9	1	8	5•9 6•6		U U		10.8 11.9	
NNAGE BY GRADES,		4th Qtr. With- With ^a out ^b	7.44 8.0		0.1 1.0	0.1 0.2		0.1 0.1	6 . 3 6 . 9		U U		9•5 10•3	
TOTAL TONNAGE	7	3rd Qtr. With- With ^a out ^b	7.1 7.8		0.2 0.2	0.2 0.2	1	0.1 0.1	5.8 6.3	ບ ບ	ł		9.4 10.2	
	1957	2nd Qtr. With- With ^a out ^b	6.7	ł	0.3	0.1	1	0.1	6. 4		ບົ	;	9°6	4
			ထ ထိ	I	0•3	0.1	1	0.1	5.9	1	ပ	1	ໝ ພ	ł
		lst Qtr. With- With ^a out ^b	9.7 10,6		0.2	0.2 0.2	-	0.1 0.1	6 . 1 6.6	U U	U U	· · · ·	7 . 9 8.6	
		Grade Wi	26 lb.	27 lb.	28 lb. (30 lb. (31 lb.	32 Ib. (33 lb. (35 lb.	36 lb.	37 lb.	38 lb.	40 lb.

TABLE IV

	U							- 45	promoti	loary 1	opor o	IWCITOJ	
	tth Qtr. b- With- With-										-		:
	88 3rd Qtr. With- Witha out ^b												
ENT	2nd Qtr. With ^a out ^b	·											
RADES, PER C	lst Qtr. With ^a outb	43•5 ° 48•0	1	1.7 1.9		2,5 2,8	с 0.1		0,1 0.1	3 - 1 1	1	ບ ບ	
TOTAL TONNAGE BY GRADES, PER CENT	4th Qtr. With- Witha out ^b	45.7		1.3 1.4		2.3	1	ບ ບ	0.1 0.1	1	1	·	i I I I I I I I I I I I I I I I I I I I
TOTAL	3rd Qtr. With- With ^a out ^b	45•3 49•2		1.6 1.7	U U	2.9 3.1	ບ ບ		0.1 0.1	1	-	U U	U U
	1957 2nd Qtr. With- With ^a out ^b	144•0 148•2		2.1 2.3	-	2. 9 3.2	c 0•1	1 1 1	0.1 0.1	1		U	
	lst Qtr. With- With ^a out ^b W.	44•5 , 41	 	2.0 2.2	-	2.4 2.6	0.1 0.2	ບ ບ	0.1 0 0.1 0	I I I		0.1 c 0.1	40
	Grade	42 lb.	44 lb.	45 lb•	46 lb.	47 lb.	50 lb.	51 lb.	52 lb.	56 lb.	59 lb.	60 lb.	62 lb.

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TABLE IV--Continued

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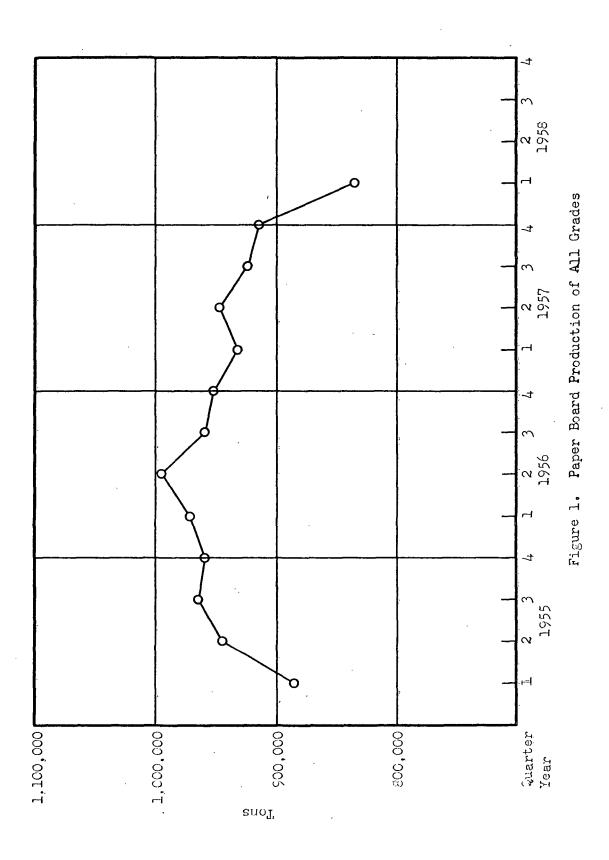
Ist Qtr. 2nd Qtr. 3rd Qtr. 4th Qtr. With- With- With- With- With- With- With Witha out Witha out ^b With ^a out ^b With ^a ou	0,1 0.2			13.9				, , , ,		6•0 6•6	
4th Utr. With- With ^a out ^b	0.5 0.5	U U		12.7 13.8			ບ ບ		່ວ ວ	5.8 6.3	
3rd Qtr. With- With ^a out ^b	0•2 0•2	U U	1	12.7 13.8		0.1 0.1	U U		່ວ ວ	6 . 2 6.8	0.0
2nd Qtr. With- With ^a out ^b	0.1	0.1	0.1	13•3	}	υ	υ		1	6 . 3	a sum the function over the sum
	0.1	0 . 1	0.1	12.2		υ	υ		1	5.8	2 Y
ist with With out ^b	U U	0.1 0.1		11.5 12.6	. U		υ · ·	1		6•6 7.2	8.1.
Grade W	64 lb.	65 lb.	67 lb.	69 lb.	72 lb.	75 lb.	76 lb.	80 lb.	5 lb.	90 lb.	Misc.

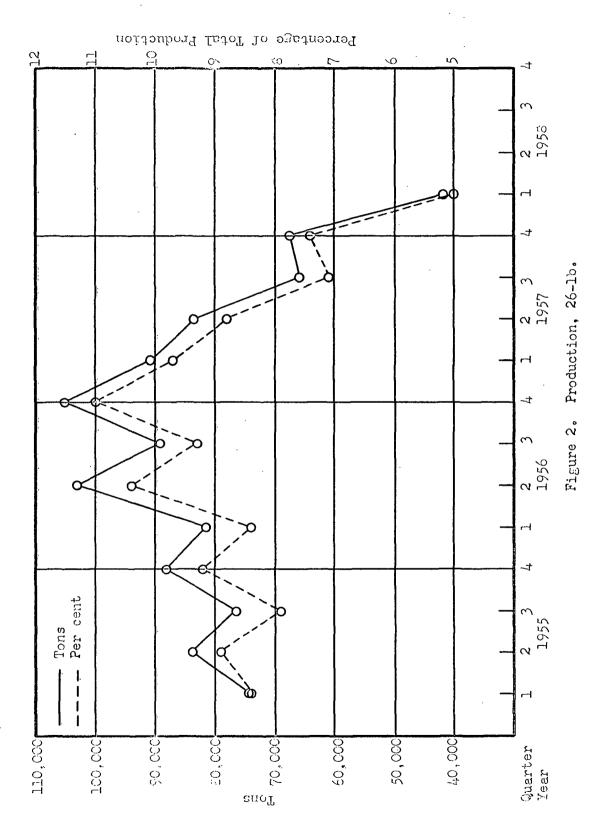
TABLE IV--Continued

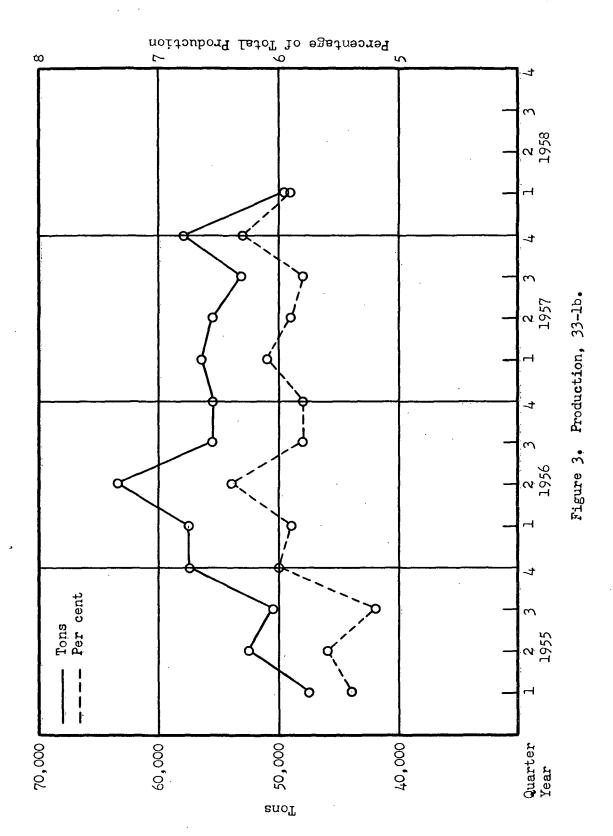
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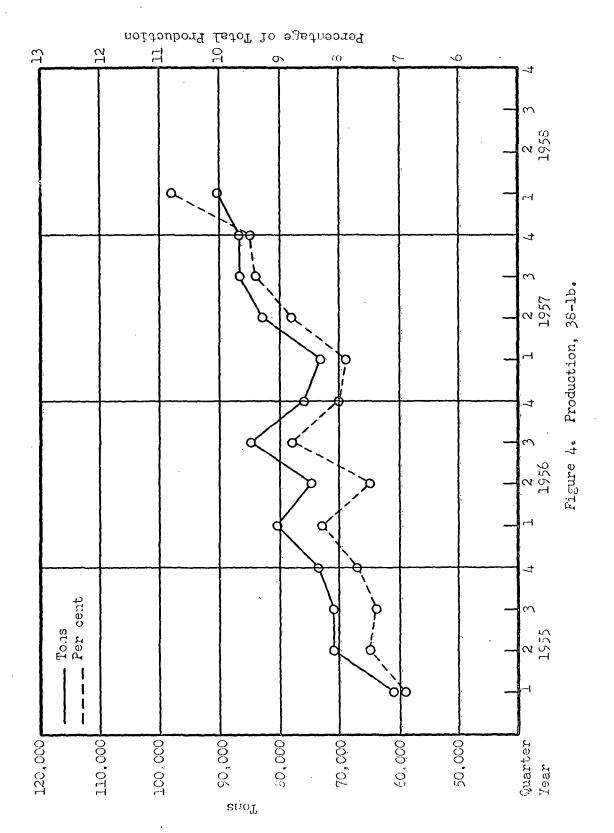
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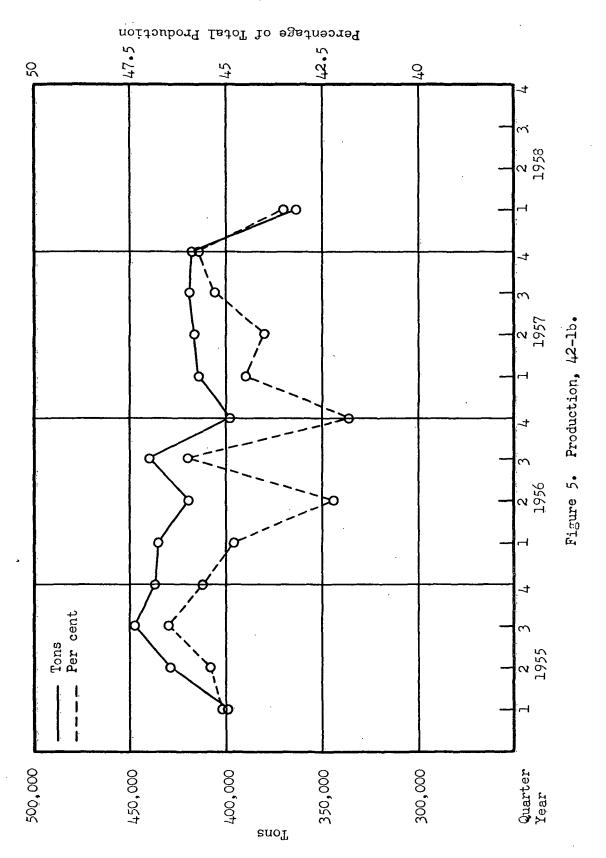
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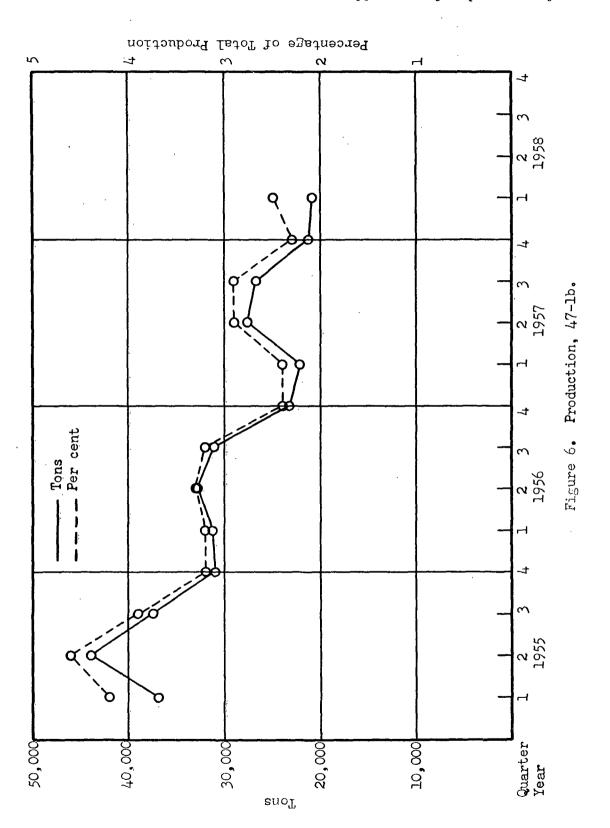












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