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INSTITUTE OF
PAPER CHEMISTRY
Appleton, Wisconsin

CONTINUOUS BASELINE STUDY

✓ Project 1108-13

Progress Report 93

FOURDRINIER KRAFT BOARD INSTITUTE, INC.

April 1, 1955

THE INSTITUTE OF PAPER CHEMISTRY

Appleton, Wisconsin

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to

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In conjunction with the F.K.I. Continuous Baseline Study, one hundred and eighteen different sample lots of 42-lb. Fourdrinier kraft linerboard were submitted by sixteen different F.K.I. mills to The Institute of Paper Chemistry for testing during the period March 1 through March 31. In addition to the 42-lb. kraft linerboard, two samples of special drum stock were submitted for evaluation by one of the participating mills. The results on the special stock are tabulated separately in this report. A tabulation of the number of samples classified according to mill may be seen in Table I.

TABLE I
DISTRIBUTION OF 42-LB. LINERBOARD SAMPLES

Mill Code	Samples Submitted
A	8
B	12
C	8
D	9
E	5
F	5
G	6
H	0
I	5
J	8
K	5
L	8
M	8
N	4
O	2
P	19
Q	<u>6</u>

These sample lots were tested for basis weight, caliper, bursting strength, G. E. puncture, and Elmendorf tear. The average strength results for each mill may be seen in Table II and are graphically presented in Figures 1 to 6. In addition to a comparison of the mill averages for the various tests, Table II also shows the current F.K.I. averages, the cumulative F.K.I. averages, and the F.K.I. indexes. The cumulative F.K.I. average includes all the results up to but not including the current period, which in the case of this report is March 1 through March 31. The F.K.I. indexes are obtained as follows:

$$\frac{\text{current F.K.I. average}}{\text{cumulative F.K.I. average}} \times 100 = \text{F.K.I. index (\%)}$$

The F.K.I. index provides a ready means of comparing the current quality with previous results. For example, the current F.K.I. average basis weight is 43.3 lb., and the cumulative F.K.I. average basis weight is 43.1 lb. Hence, the index for basis weight determined in per cent as indicated above is 100.5. This signifies that the current average basis weight is higher than the cumulative average, which in this covered the period from July 25, 1947, through February 28, 1955.

A comparison of the results in Table II and Figure 1 shows that the average basis weight results for all mills conform to the 42-lb. specification set forth in Rule 41. Mill C has the highest average basis weight, it being 44.7 lb. or approximately 6.4% higher than the 42-lb. specification.

On the other hand, Mill N has the lowest average basis weight, it being 42.2 lb., 0.5% higher than the 42-lb. specification.

The amount by which the mills vary from the 42-lb. specification is as follows:

Mill Code	Per Cent
A	+4.3
B	+2.9
C	+6.4
D	+1.9
E	+4.8
F	+2.4
G	+4.3
H	--
I	+2.9
J	+3.3
K	+3.1
L	+2.4
M	+3.8
N	+0.5
O	+1.0
P	+5.0
Q	+2.6

A comparison of the average basis weight data for the previous period with the current F.K.I. average indicates that the basis weight results have increased slightly.

A comparison of the average caliper values for the various mills (see Figure 2) shows that the mill averages vary from a low of 11.8 for Mill N to a high of 14.0 for Mill C, the average being 13.0 which is considerably lower than the cumulative current F.K.I. average of 13.7.

The average bursting strength values obtained for each mill are graphically presented in Figure 3. It may be observed in Table II that the average bursting strength values for the various mills range from a low of 107 for Mills F and G to a high of 116 for Mills I, O, and Q. The current F.K.I. average bursting strength is 112, which is higher than the cumulative F.K.I. average of 107.

The data of Table II and Figure 4 show that the current F.K.I. average G.E. puncture for all mills is 37 units. Mill P has the highest G.E. puncture average, 42 units, and Mills B, G, and I share the lowest average, 34 units. The current F.K.I. G.E. puncture average of 37 units is slightly higher than the cumulative F.K.I. average of 36 units.

A graphic comparison of the Elmendorf tear results for the various mills is given in Figures 5 and 6. The data of Table II show that Mill P has the highest average machine direction tear value whereas Mill B has the lowest. Mill F has the highest cross-machine tear value and Mill B has the lowest value. It may be noted that the current F.K.I. average machine and cross-machine direction tear results are lower than the cumulative averages.

A comparison of the F.K.I. indexes indicate that, for the current period, the current F.K.I. averages for caliper and Elmendorf tear are lower than the respective cumulative F.K.I. averages, whereas the current F.K.I. averages for basis weight, bursting strength, and G. E. puncture are higher than the cumulative F.K.I. averages.

In order to compare the variation within a given mill, the test results for each particular mill have been tabulated in Tables III to XIX for Mills A to Q, respectively. In addition to the current and cumulative averages, the mill factor and mill index are given for each mill. The cumulative mill average is the average test result obtained on the samples submitted by the particular mill up to, but not including, the current average. The mill factor and the mill index are obtained as follows:

$$\frac{\text{current mill average}}{\text{cumulative mill average}} \times 100 = \text{mill factor } (\%)$$

$$\frac{\text{current mill average}}{\text{cumulative F.K.I. average}} \times 100 = \text{mill index } (\%)$$

The mill factor and the mill index serve as a ready means for comparing the current mill results either with the previous results for that particular mill or with the cumulative F.K.I. results. As the test data accumulate, the factors and indexes acquire added significance. The reports also contain a comparison of the test data obtained at the mills with test data obtained at The Institute of Paper Chemistry.

The results obtained on the special drum stock may be seen in Table XX.

It may be noted in Tables III through XX that the test data include information about the sheet finish. The summarized results for the mills which submitted sample lots during the current period are as follows:

Mill Code	No. of Sample Lots		
	W.F.	D.F.	Misc.
A	8a		
B	12a		
C	8		
D	9		
E	5a		2 ^{a,b}
F	5		
G	6		
I	5 ^a		
J			8 ^d
K	5		
L			8 ^c
M	8		
N	3 ^a		1 ^c
O	2		
P	19		
Q			6 ^c

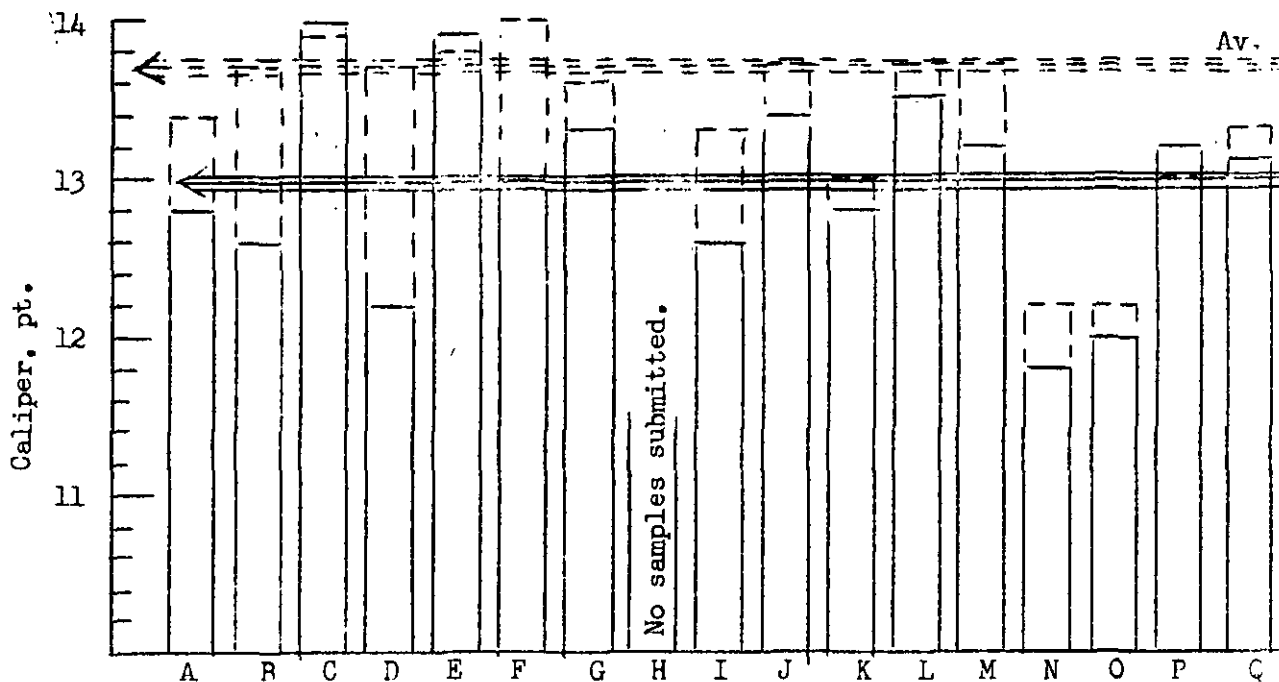
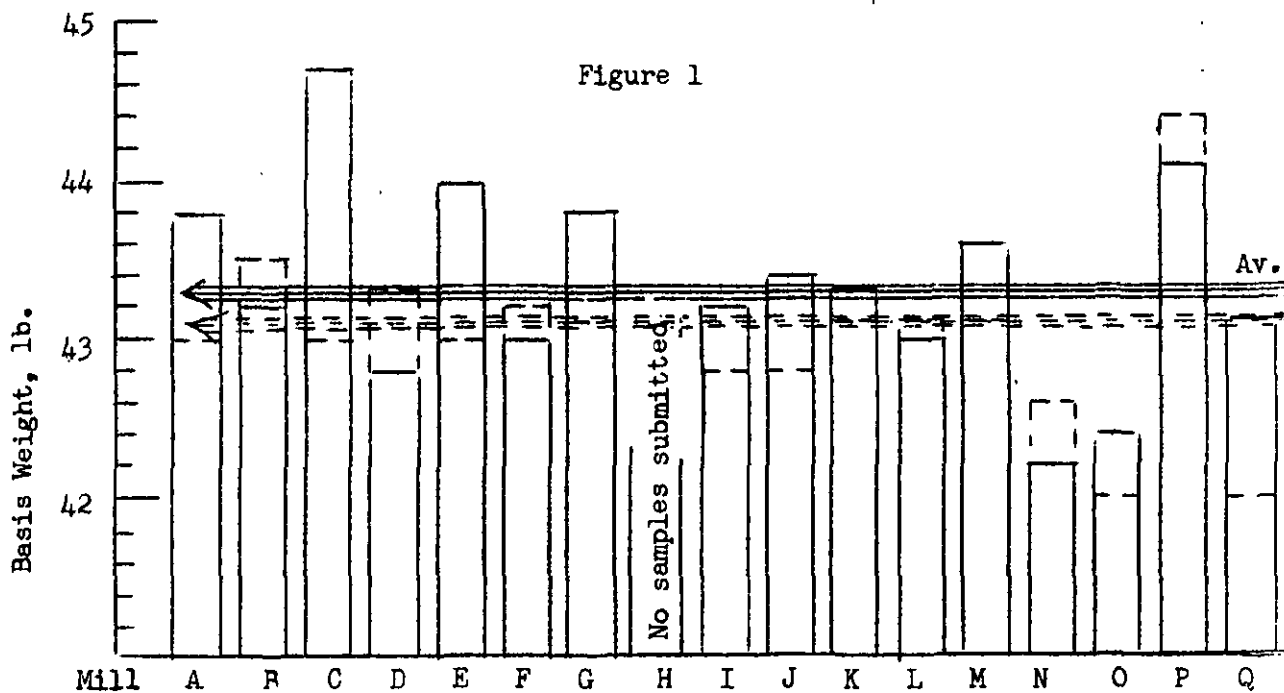
- a One side only
- b Drum linerboard
- c Sheet finish not reported
- d Semi-water finish

The results indicate that a majority of the mills are using a water finish on their 42-lb. linerboard.

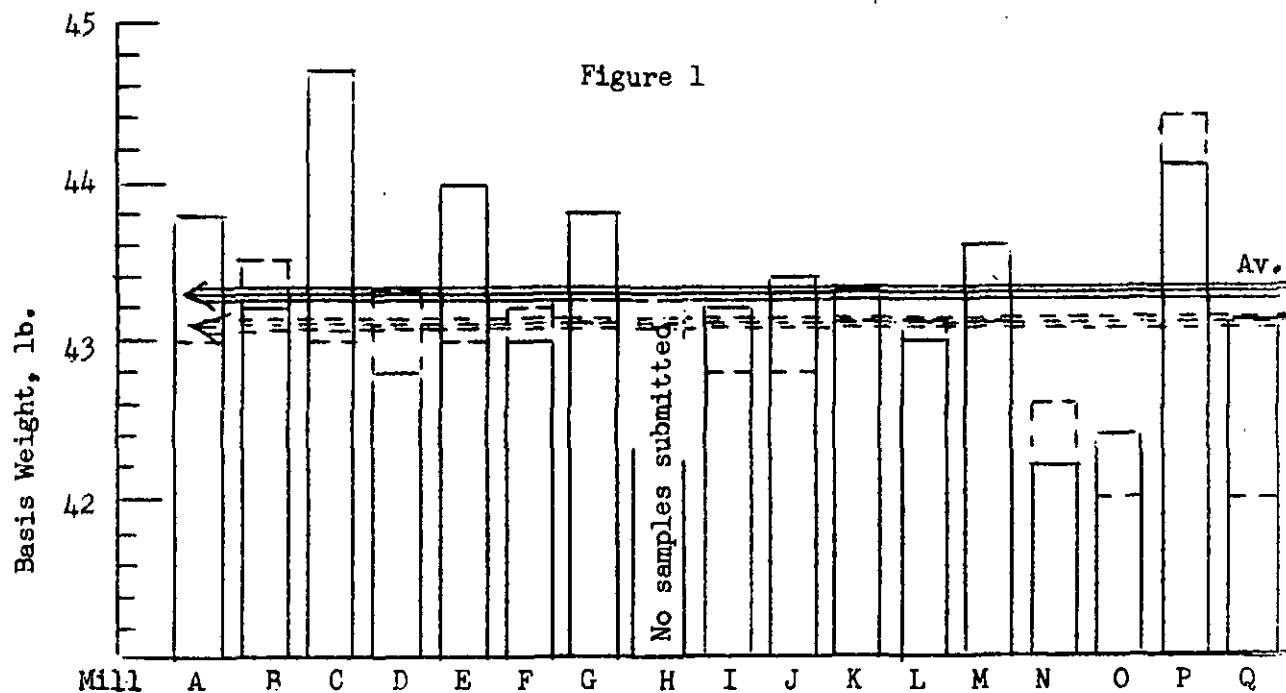
TABLE II

SUMMARY OF COMPOSITE MILL AVERAGES--MARCH 1 THROUGH MARCH 31, 1955

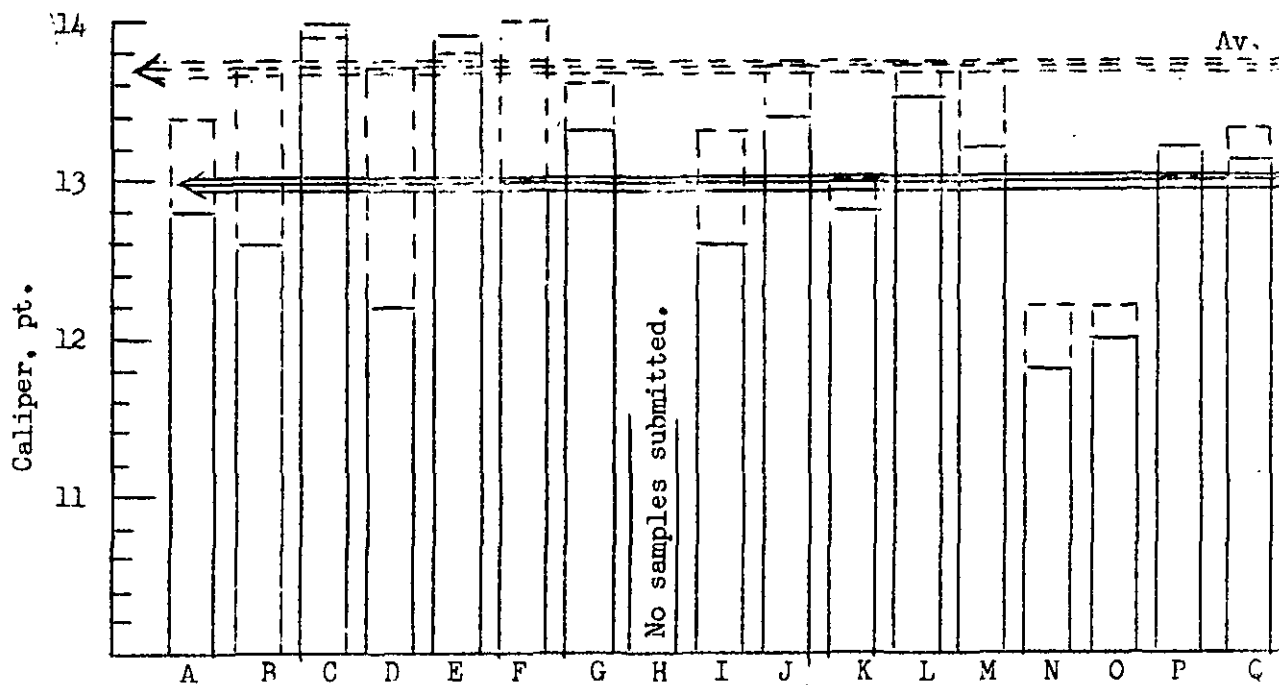
Code No.	Basis Weight, lb.	Caliper, points	Bursting Strength, p.s.i. gage	G. E. Puncture, units	Elmendorf Tear, g./sheet In Direction Across Direction
A	43.8	12.8	114	39	366
B	43.2	12.6	111	34	303
C	44.7	14.0	109	38	352
D	42.8	12.2	112	38	368
E	44.0	13.9	113	38	375
F	43.0	13.0	107	40	386
G	43.8	13.3	107	34	316
H	No samples submitted.				
I	43.2	12.6	116	34	322
J	43.4	13.4	115	36	373
K	43.3	12.8	108	40	399
L	43.0	13.5	108	36	332
M	43.6	13.2	108	36	359
N	42.2	11.8	114	40	350
O	42.4	12.0	116	37	363
P	44.1	13.2	114	42	400
Q	43.1	13.1	116	36	359
Current FKI Average:	43.3	13.0	112	37	358
Cumulative FKI Average:	43.1	13.7	107	36	367
FKI, Index:	100.5	94.9	104.7	102.8	97.5
					96.8



————— Current mill average
----- Cumulative mill average

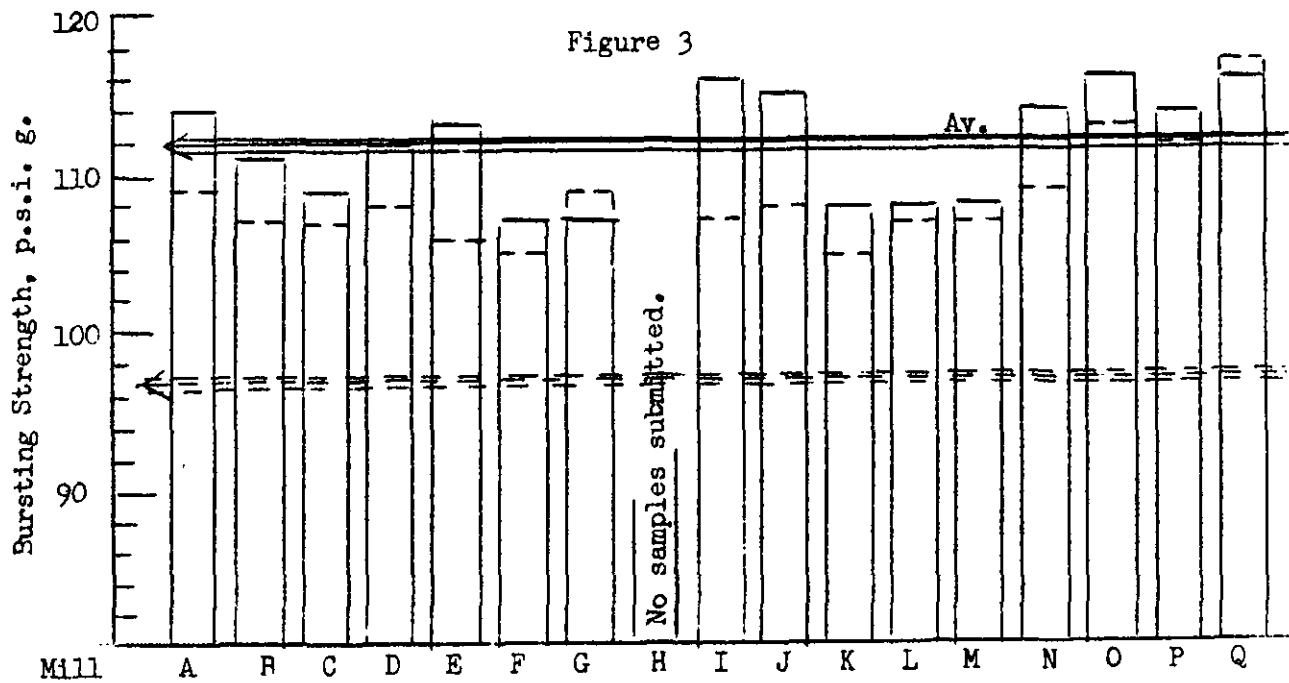


COMPARISON OF BASIS WEIGHT RESULTS
(Period March 1--March 31, 1955)

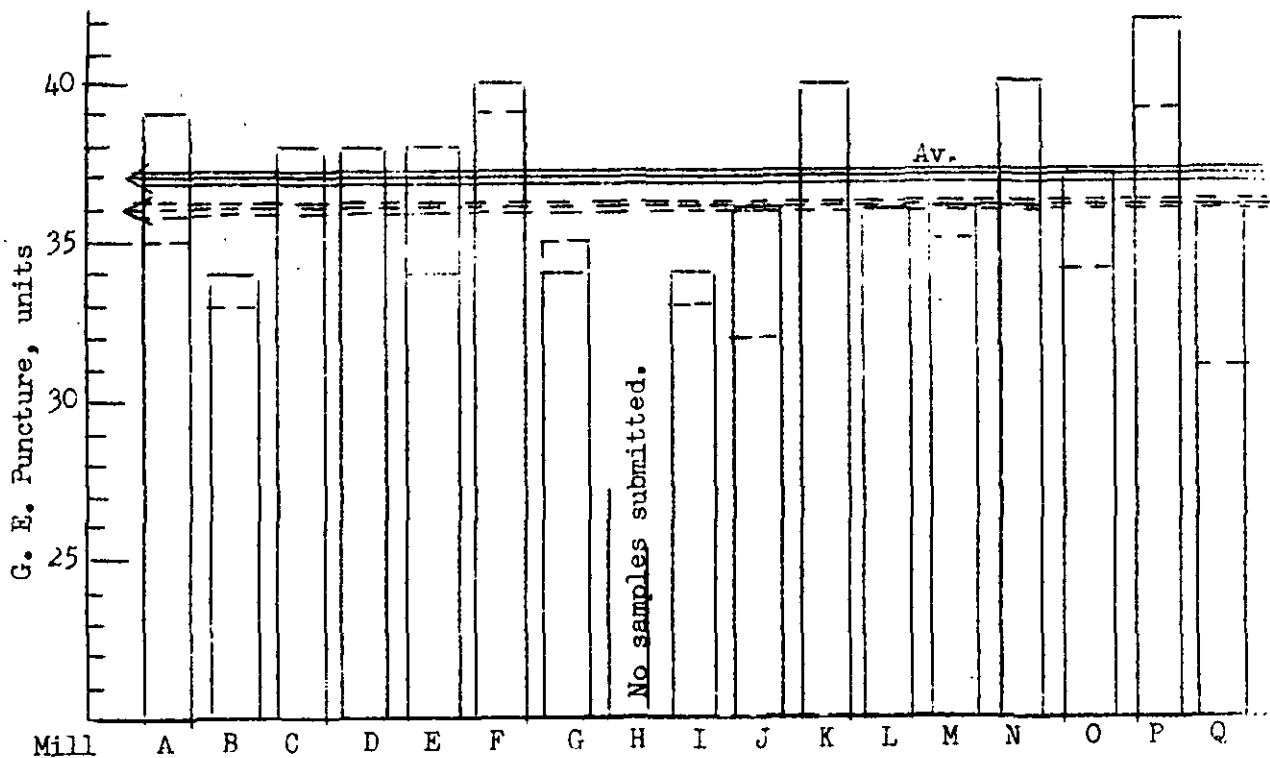


COMPARISON OF CALIPER RESULTS
(Period March 1--March 31, 1955)

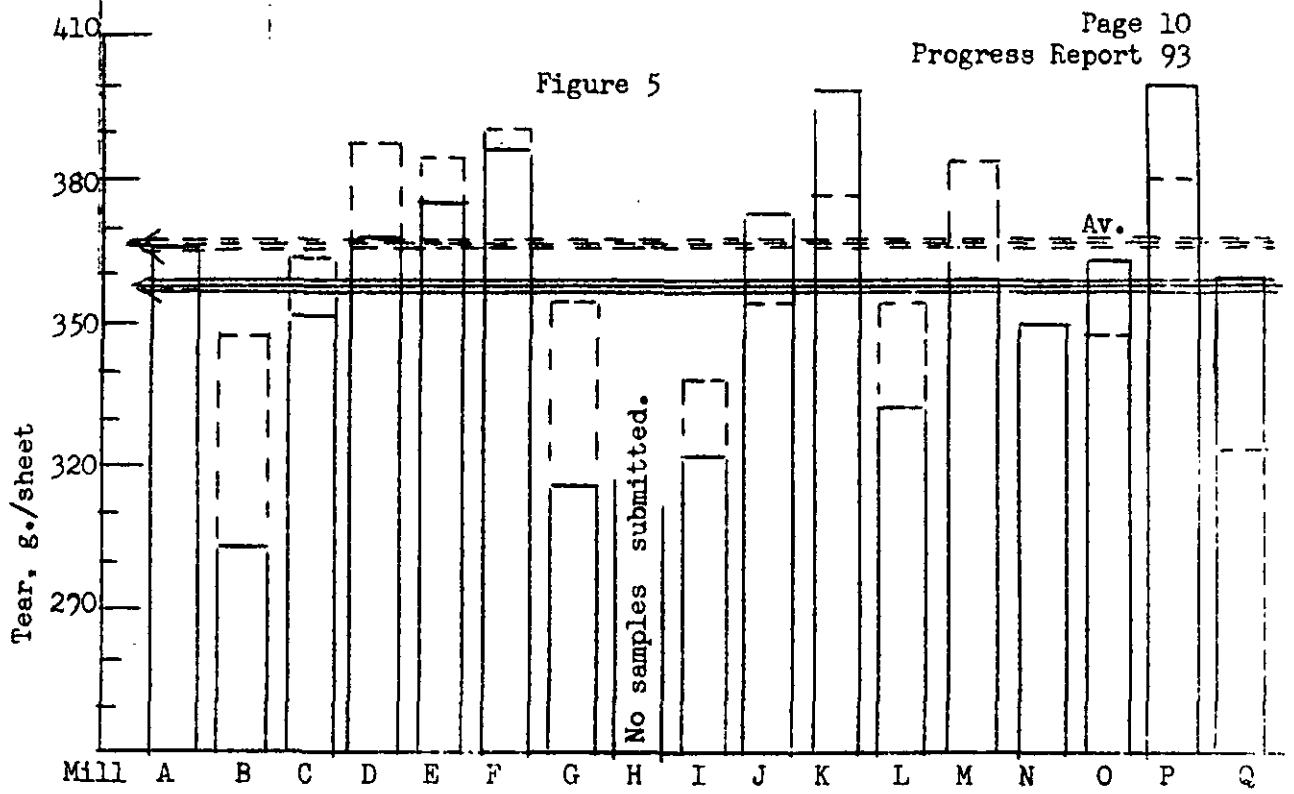
— Current mill average
- - - Cumulative mill average



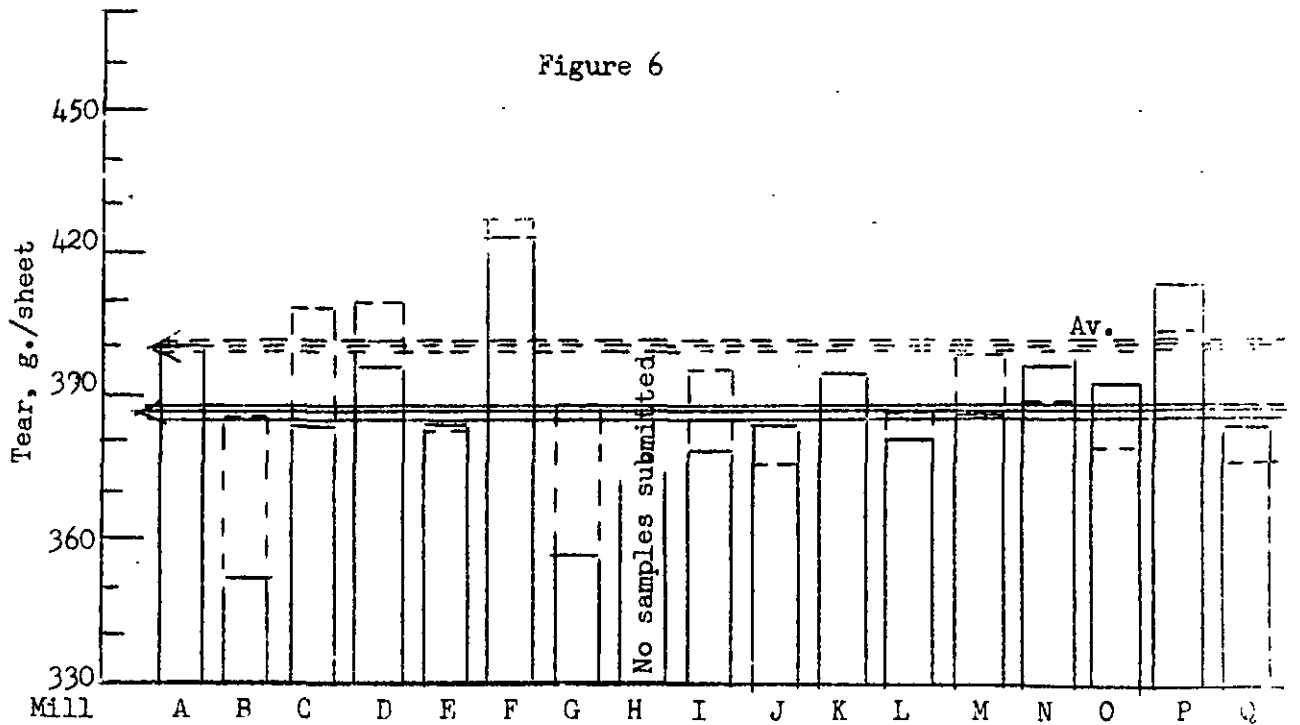
COMPARISON OF BURSTING STRENGTH RESULTS
(Period March 1--March 31, 1955)



COMPARISON OF G. E. PUNCTURE RESULTS
(Period March 1--March 31, 1955)



COMPARISON OF TEAR RESULTS, Machine Direction
(Period March 1--March 31, 1955)



COMPARISON OF TEAR RESULTS, Cross-Machine Direction
(Period March 31, 1955)

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IAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955

Caliper, points Max. Min.	Bursting Strength, p.s.i. gage		Puncture, units		G. E.		Elmendorf Tear,							
	Av.	Max. Min. Av.	Max. Min.	Av.	In	Across	In	Across						
<u>Mill A--42-lb. Linerboard</u>														
8	13.3	12.6	13.0	127	90	112	44	35	40	400	352	448	352	391a
5	12.9	12.2	12.5	136	79	112	45	38	40	432	376	432	376	401a
4	13.4	12.8	13.1	140	90	118	41	34	38	392	344	408	344	384a
1	13.2	12.8	13.0	132	98	114	42	35	38	376	360	432	360	397a
4	13.8	12.4	12.9	146	100	114	40	35	37	432	376	448	376	416a
6	13.3	12.1	12.9	130	100	110	41	36	39	424	368	432	368	401a
0	13.4	12.6	13.1	139	102	116	45	36	40	464	368	448	368	399a
4	12.3	11.5	12.0	133	99	112	41	33	38	416	368	448	368	407a
8			12.8			114			39		366			400
0			13.4			109			35		357			400
9			95.5			104.6			111.4		102.5			100.0
6			93.4			106.5			108.3		99.7			100.0

ens which tore beyond the 3/8-inch limit.

TABLE III

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight,		Caliper,		Bursting		G. E.						
						lb.		points		Strength,		Puncture,						
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Av.	Av.	
<u>Mill A---42-lb. Linerboard</u>																		
162600	A-630	WFLS	3/3/55	2/27/55	2	44.4	42.0	43.8	13.3	12.6	13.0	127	90	112	44	35	40	40
162601	A-631	WFLS	3/3/55	2/23/55	1	44.0	42.0	43.5	12.9	12.2	12.5	136	79	112	45	38	40	43
162746	A-632	WFLS	3/16/55	3/ 8/55	2	45.2	43.8	44.4	13.4	12.8	13.1	140	90	118	41	34	38	39
162747	A-633	WFLS	3/16/55	3/ 9/55	2	45.0	43.6	44.1	13.2	12.8	13.0	132	98	114	42	35	38	37
162974	A-634	WFLS	3/19/55	3/13/55	2	44.0	42.6	43.4	13.8	12.4	12.9	146	100	114	40	35	37	43
162975	A-635	WFLS	3/19/55	3/14/55	1	44.0	42.6	43.6	13.3	12.1	12.9	130	100	110	41	36	39	42
163185	A-636	WFLS	3/28/55	3/20/55	2	45.6	44.6	45.0	13.4	12.6	13.1	139	102	116	45	36	40	46
163186	A-637	WFLS	3/22/55	3/21/55	1	43.0	42.2	42.4	12.3	11.5	12.0	133	99	112	41	33	38	41
Current Mill Average:						43.8		12.8		114		39						
Cumulative Mill Average:						43.0		13.4		109		35						
Mill Factor, %:						101.9		95.5		104.6		111.4						
Mill Index, %:						101.6		93.4		106.5		108.3						

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

AL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points			Bursting Strength, p.s.i. gage			G. E. Puncture, units		Elmendorf Tear, G./sheet						
Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.
<u>Mill B--42-lb. Linerboard</u>														
13.0	12.0	12.5	124	100	110	37	31	34	368	248	305a	448	328	358a
13.1	11.9	12.4	131	101	115	37	32	35	368	272	315a	416	336	364a
13.1	12.1	12.7	133	103	116	38	32	35	360	256	305	400	336	365a
13.0	12.2	12.7	129	101	113	38	31	35	368	304	333	432	344	381a
13.0	11.9	12.4	123	100	108	36	30	33	336	256	299	352	296	325a
12.9	12.0	12.4	126	93	109	35	31	33	320	256	287	392	320	344a
13.2	11.9	12.6	128	101	111	37	32	34	328	272	299a	400	320	342a
12.9	11.8	12.4	126	94	112	36	31	34	336	240	287a	376	304	348a
13.0	12.0	12.4	123	100	110	37	31	34	328	256	292	368	304	337a
13.2	12.0	12.6	125	91	111	36	31	34	328	280	303a	384	312	343a
13.2	12.2	12.8	126	86	108	38	29	33	336	272	304	400	304	357a
13.3	12.2	12.8	136	100	112	38	31	35	352	264	309a	384	344	359a
		12.6			111			34			303			352
		13.7			107			33			348			386
		92.0			103.7			103.0			87.1			91.2
		92.0			103.7			94.4			82.6			88.0

which tore beyond the 3/8-inch limit.

One of the F-6 sheets was arbitrarily changed to F-7.

TABLE IV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.		Max.	Min.	Max.	Min.					
<u>Mill B--42-lb. Linerboard</u>																	
162620	B-1159	WF1S	3/ 8/55	2/16/55	1	44.6	42.4	43.5	13.0	12.0	12.5	124	100	110	37	31	34
162621	B-1160	WF1S	3/ 8/55	2/16/55	1	44.4	42.6	43.6	13.1	11.9	12.4	131	101	115	37	32	35
162622	B-1161	WF1S	3/ 8/55	2/16/55	1	45.6	43.0	44.0	13.1	12.1	12.7	133	103	116	38	32	35
162623	B-1162	WF1S	3/ 8/55	2/16/55	1	44.6	42.6	43.7	13.0	12.2	12.7	129	101	113	38	31	35
162690	B-1163 ^b	WF1S	3/14/55	2/28/55	1	42.6	41.8	42.1	13.0	11.9	12.4	123	100	108	36	30	33
162691	B-1164	WF1S	3/14/55	2/28/55	1	43.2	42.0	42.6	12.9	12.0	12.4	126	93	109	35	31	33
162692	B-1165	WF1S	3/14/55	2/28/55	1	44.0	42.4	43.4	13.2	11.9	12.6	128	101	111	37	32	34
162693	B-1166	WF1S	3/14/55	2/28/55	1	42.8	41.6	42.2	12.9	11.8	12.4	126	94	112	36	31	34
162694	B-1167	WF1S	3/14/55	2/28/55	1	44.4	41.8	42.6	13.0	12.0	12.4	123	100	110	37	31	34
162695	B-1168	WF1S	3/14/55	2/28/55	1	44.4	42.0	43.2	13.2	12.0	12.6	125	91	111	36	31	34
162696	B-1169	WF1S	3/14/55	2/28/55	1	44.0	42.0	43.5	13.2	12.2	12.8	126	86	108	38	29	33
162697	B-1170	WF1S	3/14/55	2/28/55	1	44.8	42.2	43.8	13.3	12.2	12.8	136	100	112	38	31	35
Current Mill Average						43.2		12.6		111				34			
Cumulative Mill Average:						43.5		13.7		107				33			
Mill Factor, %:						99.3		92.0		103.7				103.0			
Mill Index, %:						100.2		92.0		103.7				94.4			

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.^b The sample received by the Institute had two F-6 sheets but no F-7 sheet. One of the F-6 sheets was arbitrarily ch

AL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Bursting Strength, p.s.i.		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across							
	Max.	Min.	Max.	Min.	Max.	Min.								
<u>Mill C--42-lb. Linerboard</u>														
15.1	13.9	14.4	133	82	109	40	34	37	384	272	336a	416	320	374a
15.2	14.0	14.5	126	90	110	40	35	38	440	272	344a	448	336	379a
14.9	13.4	14.2	127	77	106	38	30	35	368	288	327a	416	328	373a
14.9	14.0	14.3	128	85	104	39	32	36	360	288	326a	400	336	374a
14.8	13.2	14.0	135	87	112	45	38	42	448	352	392a	464	392	422a
14.8	13.8	14.2	140	90	113	45	40	42	440	328	377a	456	352	400a
13.9	12.9	13.4	131	85	110	41	34	37	464	312	355a	456	336	375a
13.9	12.4	13.3	138	85	108	40	35	38	408	312	355a	448	352	377a
		14.0			109			38			352			384
		13.9			107			37			364			408
		100.7			101.9			102.7			96.7			94.1
		102.2			101.9			105.6			95.9			96.0

which tore beyond the 3/8-inch limit.

TABLE 7

SUMMARY OF INDIVIDUAL TEST LOTS---MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units							
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
<u>Mill C---42-lb. Linerboard</u>																			
62612	C-641	W.F.	3/ 7/55	2/19/55	1	46.0	44.2	45.0	15.1	13.9	14.4	133	82	109	40	34	37	384	27
62613	C-642	W.F.	3/ 7/55	2/19/55	1	46.0	44.0	44.8	15.2	14.0	14.5	126	90	110	40	35	38	440	27
62614	C-643	W.F.	3/ 7/55	2/22/55	1	44.4	42.8	43.8	14.9	13.4	14.2	127	77	106	38	30	35	368	28
62615	C-644	W.F.	3/ 7/55	2/22/55	1	45.4	42.6	43.9	14.9	14.0	14.3	128	85	104	39	32	36	360	28
62616	C-645	W.F.	3/ 7/55	3/ 1/55	1	46.4	44.6	45.7	14.8	13.2	14.0	135	87	112	45	38	42	448	35
62617	C-646	W.F.	3/ 7/55	3/ 1/55	1	47.2	45.0	46.2	14.8	13.8	14.2	140	90	113	45	40	42	440	32
62678	C-647	W.F.	3/12/55	3/ 4/55	1	44.4	43.6	43.8	13.9	12.9	13.4	131	85	110	41	34	37	464	31
62679	C-648	W.F.	3/12/55	3/ 4/55	1	45.4	43.2	44.0	13.9	12.4	13.3	138	85	108	40	35	38	408	31
Current Mill Average:						44.7		14.0		109		38							
Cumulative Mill Average:						43.0		13.9		107		37							
Mill Factor, %:						104.0		100.7		101.9		102.7							
Mill Index, %:						103.7		102.2		101.9		105.6							

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VI

L TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Max. Min.	Av.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		In Max. Min. Av.	Across Max. Min. Av.	Av.	
			Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.				
<u>Mill D--42-lb. Linerboard</u>												
12.6	12.0	12.3	135	92	111	42	36	304	365a	448	352	402a
12.4	11.7	12.1	128	90	110	42	34	360	392a	424	336	393a
12.3	11.8	12.0	123	100	110	43	36	336	375a	416	344	387a
12.4	11.8	12.1	127	87	110	42	36	312	360a	432	344	390a
12.7	11.8	12.3	128	90	109	40	34	328	381a	448	344	383a
13.0	11.9	12.3	137	95	114	41	35	312	342a	448	352	394a
13.0	11.9	12.4	135	97	113	42	36	320	382a	416	344	389a
12.9	11.5	12.1	120	88	110	40	32	296	347a	504	344	413a
13.0	11.8	12.3	146	91	123	40	34	304	367a	464	368	411a
		12.2		112			38		368			396
		13.7		108			38		387			409
		89.1		103.7			100.0		95.1			96.3
		89.1		104.7			105.6		100.3			99.0

which tore beyond the 3/8-inch limit.

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TABLE VI

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units				
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.
<u>Mill D--42-lb. Linerboard</u>																
162564	D-841	W.F.	3/ 1/55	2/23/55	4	44.2	43.6	12.6	12.0	135	92	111	42	36	39	464
162738	D-842	W.F.	3/16/55	3/ 1/55	4	43.2	42.0	12.4	11.7	128	90	110	42	34	38	464
162739	D-843	W.F.	3/16/55	3/ 2/55	4	43.6	42.0	12.3	11.8	123	100	110	43	36	39	464
162740	D-844	W.F.	3/16/55	3/ 3/55	4	43.2	42.0	12.4	11.8	127	87	110	42	36	39	384
163031	D-845	W.F.	3/23/55	3/15/55	4	43.2	42.0	12.7	11.8	128	90	109	40	34	37	448
163032	D-846	W.F.	3/23/55	3/16/55	4	42.2	41.2	13.0	11.9	137	95	114	41	35	38	384
163033	D-847	W.F.	3/23/55	3/17/55	4	43.2	41.6	13.0	11.9	135	97	113	42	36	38	440
163096	D-848	W.F.	3/24/55	3/18/55	4	44.4	42.4	12.9	11.5	120	88	110	40	32	37	440
163097	D-849	W.F.	3/24/55	3/19/55	4	44.0	43.0	13.0	11.8	146	91	123	40	34	38	416
Current Mill Average:						42.8		12.2		112		38				
Cumulative Mill Average:						43.3		13.7		108		38				
Mill Factor, %:						98.8		89.1		103.7		100.0				
Mill Index, %:						99.3		89.1		104.7		105.6				

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VII

UAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955--continued

Caliper, points	Max. Min.	Av.	Bursting Strength,		p.s.i. gage Max. Min. Av.	G. E. Puncture, units Max. Min. Av.		Elmendorf Tear, g./sheet In Max. Min. Av.		Across Max. Min. Av.				
			Max. Min.	Av.		Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.			
<u>Mill E--42-lb. Linerboard</u>														
15.0	14.0	14.3	126	90	112	38	34	36	400	312	363	448	352	387a
14.2	13.3	13.9	119	70	104	39	35	37	424	368	402a	416	320	360a
13.8	12.7	13.2	137	101	115	39	34	36	432	312	378a	448	328	378a
14.7	13.8	14.2	133	100	116	43	34	39	392	312	356a	448	376	396a
14.2	13.3	13.9	134	96	120	41	36	39	416	320	373a	432	360	398a
		13.9			113		38	38			375			384
		13.8			106		34	34			384			383
		100.7			106.6		111.8	111.8			97.7			100.3
		101.5			105.6		105.6	105.6			102.2			96.0

TABLE VIII

<u>Mill F--42-lb. Linerboard</u>														
13.3	12.2	12.8	120	87	102	42	34	38	400	312	359a	464	320	392a
13.3	12.1	12.8	122	100	111	45	36	40	416	336	385a	464	400	428a
14.2	12.3	13.3	127	86	105	51	39	43	480	376	425a	520	400	455a
13.5	12.2	12.8	129	83	111	43	35	39	400	328	368a	448	384	415a
13.9	12.7	13.2	130	90	106	41	34	38	448	336	393a	504	384	426a
		13.0			107			40			386			423
		14.0			105		39	39			390			427
		92.9			101.9		102.6	102.6			99.0			99.1
		94.9			100.0		111.1	111.1			105.2			105.8

which tore beyond the 3/8-inch limit.

TABLE VII

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955--continued

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units							
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
Mill E-42-lb. Linerboard																			
162567	E-132	WFLS	3/ 1/55	2/22/55	2	46.0	44.0	44.8	15.0	14.0	14.3	126	90	112	38	34	36	400	31
162680	E-134	WFLS	3/12/55	3/ 9/55	2	44.8	42.4	43.9	14.2	13.3	13.9	119	70	104	39	35	37	424	36
163044	E-136	WFLS	3/23/55	3/17/55	2	44.0	42.4	43.0	13.8	12.7	13.2	137	101	115	39	34	36	432	31
163122	E-137	WFLS	3/25/55	3/22/55	2	45.0	42.4	44.0	14.7	13.8	14.2	133	100	116	43	34	39	392	31
163175	E-138	WFLS	3/26/55	3/23/55	2	44.8	43.6	44.2	14.2	13.3	13.9	134	96	120	41	36	39	416	32
Current Mill Average:						44.0			13.9		113			38					
Cumulative Mill Average:						43.0			13.8		106			34					
Mill Factor, %:						102.3			100.7		106.6			111.8					
Mill Index, %:						102.1			101.5		105.6			105.6					

TABLE VIII

Mill F--42-lb. Linerboard													
162624	F-10	W.B.	3/ 8/55	2/11/55	-	44.0	41.6	42.4	13.3	12.2	12.8	120	87
162625	F-11	W.B.	3/ 8/55	2/14/55	-	43.6	41.0	42.5	13.3	12.1	12.8	122	100
162626	F-12	W.B.	3/ 8/55	2/21/55	-	44.0	42.0	43.5	14.2	12.3	13.3	127	86
162627	F-13	W.B.	3/ 8/55	2/22/55	-	44.0	42.0	43.0	13.5	12.2	12.8	129	83
163180	F-14	W.B.	3/28/55	3/ 1/55	-	44.2	42.0	43.4	13.9	12.7	13.2	130	90
Current Mill Average:						43.0		43.0	13.0		13.0	107	
Cumulative Mill Average:						43.2		43.2	14.0		14.0	105	
Mill Factor, %:						99.5		99.5	92.9		92.9	101.9	
Mill Index, %:						99.8		99.8	94.9		94.9	100.0	

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE 1

UAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Max. Min.	Av.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across		Av.	
			Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.		
<u>Mill G--42-lb. Linerboard</u>												
14.3	13.0	13.7	130	77	101	44	34	37	368	248	312	371a
14.2	13.0	13.5	131	88	108	38	33	35	352	256	296	349a
14.0	12.4	13.1	125	92	108	39	31	35	384	288	320	362a
13.6	12.2	12.9	132	95	106	36	31	33	400	296	336	360a
13.7	12.9	13.3	124	92	111	36	31	33	352	224	320	352a
13.8	12.4	13.2	131	84	103	35	29	32	328	224	312	344a
		13.3			107			34			316	357
		13.6			109			35			354	387
		97.8			98.2			97.1			89.3	92.2
		97.1			100.4			94.4			86.1	89.2

TABLE 2

Mill H--42-1b. Linerboard

No samples submitted.

which tore beyond the 3/8-inch limit.

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TABLE 1A

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		I Max. Min.					
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.						
<u>Mill G--42-lb. Linerboard</u>																			
162602	G-634	W.F.	3/ 3/55	2/18/55	2	44.8	43.2	43.9	14.3	13.0	13.7	130	77	101	44	34	37	36E	248
162603	G-635	W.F.	3/ 3/55	2/21/55	2	45.0	43.6	44.3	14.2	13.0	13.5	131	88	108	38	33	35	352	256
162748	G-636	W.F.	3/16/55	3/ 4/55	2	46.0	43.0	44.4	14.0	12.4	13.1	125	92	108	39	31	35	384	288
162749	G-637	W.F.	3/16/55	3/ 4/55	2	44.6	43.2	43.9	13.6	12.2	12.9	132	95	106	36	31	33	400	296
163183	G-638 ^b	W.F.	3/28/55	3/11/55 ^c	2	44.2	42.2	43.4	13.7	12.9	13.3 ^d	124	92	111 ^e	36	31	33 ^e	352	224
163184	G-639 ^f	W.F.	3/28/55	3/11/55 ^c	2	43.6	42.2	42.9	13.8	12.4	13.2	131	84	103	35	29	32	328	224
Current Mill Average:						43.8		43.8	13.3		13.3			107		34			
Cumulative Mill Average:						43.1		43.1	13.6		13.6			109		35			
Mill Factor, %:						101.6		101.6	97.8		97.8			98.2		97.1			
Mill Index, %:						101.6		101.6	97.1 ^g		97.1 ^g			100.1 ^h		94.4			

TABLE 1A

Mill H--42-lb. Linerboard

No samples submitted.

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XI

L TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across	
Max. Min. Av.	Max. Min. Av.	Max. Min. Av.	Max. Min. Av.	Max. Min. Av.	In	Max. Min. Av.	Max. Min. Av.	Av.
<u>Mill I--42-lb. Linerboard</u>								
13.6 12.2 12.8	120 83	105	36 32	33	384	224 312a 408	312	359a
13.2 12.0 12.5	127 100	114	37 31	33	392	280 323a 440	344	379a
12.8 12.0 12.4	142 93	121	39 33	36	392	272 325a 448	360	386a
13.1 12.0 12.6	140 87	119	37 29	33	368	288 326a 440	360	385a
13.1 12.2 12.5	137 101	120	37 30	33	376	288 325a 416	352	377a
12.6	116			34		322		377
13.3	107			33		339		395
94.7	108.4			103.0		95.0		95.4
92.0	108.4			94.4		87.7		94.2

which tore beyond the 3/8-inch limit.

TABLE XI

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i.		G. E. Puncture, units							
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
						<u>Mill I--42-lb. Linerboard</u>													
162609	I-454	WFLS	3/ 5/55	3/ 1/55	1	43.8	42.0	42.9	13.6	12.2	12.8	120	83	105	36	32	33	384	
162681	I-455	WFLS	3/12/55	3/ 7/55	1	43.8	42.4	43.3	13.2	12.0	12.5	127	100	114	37	31	33	392	
162682	I-457	WFLS	3/12/55	3/ 8/55	1	44.4	42.6	43.5	12.8	12.0	12.4	142	93	121	39	33	36	392	
163047	I-457	WFLS	3/23/55	3/16/55	1	43.8	42.6	43.2	13.1	12.0	12.6	140	87	119	37	29	33	368	
163182	I-458	WFLS	3/28/55	3/18/55	1	44.2	42.0	42.9	13.1	12.2	12.5	137	101	120	37	30	33	376	
Current Mill Average:						43.2		42.6		12.6		116		34					
Cumulative Mill Average:						42.8		13.3		107		33							
Mill Factor, %:						100.9		94.7		108.4		103.0							
Mill Index, %:						100.2		92.0		108.4		94.4							

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XII

DUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Bursting Strength, p.s.i. gage	G. E. Puncture, units	Elmendorf Tear, g./sheet		Across	Av.	Min.	Max.	Av.	Min.	Max.			
			In	Av.										
Max.	Min.	Max.	Min.	Av.	Max.	Min.	Max.	Min.	Av.	Max.	Min.			
<u>Mill J-42-lb. Linerboard</u>														
14.0	12.5	13.4	125	92	113	38	30	34	400	312	351a	416	344	360a
14.7	13.0	13.6	124	103	112	38	32	34	258	320	337	416	328	369a
14.1	13.0	13.6	140	93	116	42	37	39	452	360	389a	432	344	385a
14.0	12.8	13.4	130	102	115	41	35	39	416	344	390a	456	328	395a
13.6	12.5	13.1	142	101	119	38	33	36	440	320	378a	432	336	389a
13.8	12.4	13.0	136	104	118	39	34	36	400	328	373a	440	352	385a
14.3	12.7	13.5	136	103	117	39	34	36	432	352	386a	432	360	384a
14.5	12.8	13.5	125	101	112	37	32	35	432	352	379a	432	352	397a
		13.4			115		36			373				383
		13.7			108		32			354				375
		97.8			106.5		112.5			105.4				102.1
		97.8			107.5		100.0			101.6				95.8

which tore beyond the 3/8-inch limit.

TABLE XII

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.			
<u>Mill J-42-lb. Linerboard</u>																		
162562	J-519	B.F.	3/ 1/55	2/16/55	--	44.6	42.0	43.4	14.0	12.5	13.4	125	92	113	38	30	34	400
162563	J-520	B.F.	3/ 1/55	2/16/55	--	45.5	43.0	44.2	14.7	13.0	13.6	124	103	112	38	32	34	358
162597	J-521	B.F.	3/ 3/55	2/22/55	--	44.2	42.2	43.3	14.1	13.0	13.6	140	93	116	42	37	39	432
162598	J-522	B.F.	3/ 3/55	2/22/55	--	44.4	42.2	43.4	14.0	12.8	13.4	130	102	115	41	35	39	416
162735	J-523	B.F.	3/15/55	3/ 4/55	--	44.6	41.8	42.9	13.6	12.5	13.1	142	101	119	38	33	36	440
162736	J-524	B.F.	3/15/55	3/ 4/55	--	44.2	41.8	43.0	13.8	12.4	13.0	136	104	118	39	34	36	400
163042	J-525	B.F.	3/23/55	3/12/55	--	44.2	42.2	43.2	14.3	12.7	13.5	136	103	117	39	34	36	432
163043	J-526	B.F.	3/23/55	3/12/55	--	44.2	42.0	43.2	14.5	12.8	13.5	125	101	112	37	32	35	432
Current Mill Average:						43.4		13.4	115		115	36						
Cumulative Mill Average:						42.8		13.7	108		108	32						
Mill Factor, %:						101.4		97.8	106.5		106.5	112.5						
Mill Index, %:						100.7		97.8	107.5		107.5	100.0						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XIII

FAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		In		Across					
	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
<u>Mill K--42-lb. Linerboard</u>														
13.2	12.1	12.7	139	76	109	44	36	40	432	352	398a	440	336	394a
13.7	12.3	12.9	134	77	102	42	36	40	472	328	410a	440	352	395a
13.0	11.6	12.3	132	84	113	43	35	39	440	368	396a	432	352	386a
13.8	13.0	13.3	143	72	103	45	36	41	440	352	397a	424	352	399a
13.4	12.1	12.8	141	84	112	45	37	41	448	320	392a	456	336	395a
		12.8			108			40			399			394
		13.0			105			37			377			394
		98.5			102.9			108.1			105.8			100.0
		93.4			100.9			111.1			108.7			98.5

which tore beyond the 3/8-inch limit.

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TABLE XIII

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Late Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units							
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
Mill K--42-lb. Linerboard																			
162568	K-5	S.F.	3/ 1/55	2/15/55	7	44.8	42.0	43.4	13.2	12.1	12.7	139	76	109	44	36	40	432	3
162599	K-6	S.F.	3/ 3/55	2/22/55	7	44.2	42.0	43.4	13.7	12.3	12.9	134	77	102	42	36	40	472	3
162672	K-7	S.F.	3/11/55	3/ 3/55	7	44.8	40.2	42.3	13.0	11.6	12.3	132	84	113	43	35	39	440	3
162967	K-8	S.F.	3/18/55	3/ 7/55	7	44.8	43.2	44.0	13.8	13.0	13.3	143	72	103	45	36	41	440	3
163078	K-9	S.F.	3/24/55	3/14/55	7	44.2	42.2	43.6	13.4	12.1	12.8	141	84	112	45	37	41	448	3
Current Mill Average:						43.3		12.8		108		40							
Cumulative Mill Average:						43.1		13.0		105		37							
Mill Factor, %:						100.5		98.5		102.9		108.1							
Mill Index, %:						100.5		93.4		100.9		111.1							

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XIV

TAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Max. Min.	Av.	Bursting Strength,		G. E. Puncture, units		Elmendorf Tear, g./sheet		In		Across			
			Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.	Max. Min.	Av.				
<u>Mill L--42-lb. Linerboard</u>														
14.4	12.0	13.4	141	81	108	41	33	36	384	280	328a	416	312	375a
14.6	12.8	14.0	127	91	112	41	33	36	360	272	325a	408	336	367a
13.1	11.2	12.4	144	101	114	37	31	34	400	272	315a	448	320	361a
16.7	14.9	15.7	126	85	102	41	34	38	376	312	341a	464	360	403a
14.4	11.9	13.1	152	88	116	38	32	36	384	288	335a	408	352	380a
14.3	12.2	13.5	137	88	108	42	36	38	368	304	328a	432	352	386a
13.5	12.0	12.7	127	72	102	39	36	38	424	288	343a	424	336	380a
14.3	12.0	13.3	123	88	105	39	34	36	400	312	340a	424	352	389a
		13.5			108			36			332			380
		13.7			107			36			354			386
		98.5			100.9			100.0			93.8			98.4
		98.5			100.9			100.0			90.5			95.0

which tore beyond the 3/8-inch limit.

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TABLE XIV.

SUMMARY OF INDIVIDUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units							
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
<u>Mill L--42-lb. Linerboard</u>																			
162666	L-335		3/11/55	2/ 3/55	1	45.0	41.0	43.2	14.4	12.0	13.4	141	81	108	41	33	36	384	28
162667	L-336		3/11/55	2/ 5/55	1	44.0	41.8	42.8	14.6	12.8	14.0	127	91	112	41	33	36	360	27
162668	L-337		3/11/55	2/ 8/55	1	43.8	41.6	42.4	13.1	11.2	12.4	144	101	114	37	31	34	400	27
162669	L-338		3/11/55	2/11/55	1	44.6	40.0	43.2	16.7	14.9	15.7	126	85	102	41	34	38	376	31
162670	L-339		3/11/55	2/14/55	1	44.4	42.0	43.5	14.4	11.9	13.1	152	88	116	38	32	36	384	28
162671	L-340		3/11/55	2/19/55	1	44.2	41.6	43.0	14.3	12.2	13.5	137	88	108	42	36	38	368	30
163079	L-341		3/24/55	2/21/55	1	44.0	41.6	42.8	13.5	12.0	12.7	127	72	102	39	36	38	424	28
163080	L-342		3/24/55	2/24/55	1	44.4	41.6	43.0	14.3	12.0	13.3	123	88	105	39	34	36	400	31
Current Mill Average:						43.0		13.5		108		36							
Cumulative Mill Average:						43.1		13.7		107		36							
Mill Factor, %:						99.8		98.5		100.9		100.0							
Mill Index, %:						99.8		98.5		100.9		100.0							

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XV

TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Max. Min. Av.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet								
		Max. Min. Av.	Max. Min. Av.	Max. Min. Av.	In	Across	Max. Min. Av.							
<u>Mill M--42-lb. Linerboard</u>														
13.4	12.8	13.1	126	84	109	41	34	37	384	304	350a	448	336	374a
13.3	12.3	12.9	120	89	106	38	32	35	400	296	338a	448	320	387a
13.8	12.8	13.2	119	87	102	39	32	36	424	312	340a	424	328	377a
13.7	12.7	13.2	129	88	108	37	32	35	432	328	364a	440	352	395a
14.0	13.0	13.5	120	93	109	40	33	37	408	336	378a	432	360	395a
14.1	13.0	13.4	119	92	104	43	38	40	472	360	399a	408	352	383a
13.6	12.8	13.1	141	104	120	39	33	35	376	296	342a	416	352	391a
13.9	12.9	13.3	117	94	105	40	34	37	392	320	360a	416	352	377a
		13.2		108				36			359			385
		13.7		107				35			383			398
		96.4		100.9				102.9			93.7			96.7
		96.4		100.9				100.0			97.8			96.2

hich tore beyond the 3/8-inch limit.

D-8, and F-8 sheets. The B-7, D-7, and F-7 sheets were missing. One of each 7, D-7, and F-7, respectively.

he mill data sheet gives the date of manufacture as March 10, 1955.

TABLE XV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.				
<u>Mill M--42-lb. Linerboard</u>																		
162565	M-296	W.	3/ 1/55	2/21/55	2	45.0	42.0	43.5	13.4	12.8	13.1	126	84	109	41	34	37	38.
162566	M-297	W.	3/ 1/55	2/23/55	2	45.2	40.2	43.1	13.3	12.3	12.9	120	89	106	38	32	35	40.
162610	M-298	W.	3/ 7/55	2/27/55	2	45.6	42.0	43.3	13.8	12.8	13.2	119	87	102	39	32	36	42.
162611	M-299	W.	3/ 7/55	2/28/55	2	45.0	42.0	43.4	13.7	12.7	13.2	129	88	108	37	32	35	43.
162698	M-300 ^b	W.	3/14/55	3/ 9/55	4	44.8	43.2	44.0	14.0	13.0	13.5	120	93	109	40	33	37	40.
162699	M-301	W.	3/14/55	3/ 9/55 ^c	4	44.6	42.8	43.7	14.1	13.0	13.4	119	92	104	43	38	40	47.
163048	M-302	W.	3/23/55	3/15/55	2	45.2	42.4	43.7	13.6	12.8	13.1	141	104	120	39	33	35	37.
163049	M-303	W.	3/23/55	3/18/55	4	45.8	43.6	44.4	13.9	12.9	13.3	117	94	105	40	34	37	39.
Current Mill Average						43.6		13.2		108		36						
Cumulative Mill Average:						43.1		13.7		107		35						
Mill-Factor, %:						101.2		96.4		100.9		102.9						
Mill Index, %:						101.2		96.4		100.9		100.0						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.^b The sample received by the Institute had two each of the B-8, D-8, and F-8 sheets. The B-7, D-7, and F-7 sheets were of the B-8, D-8, and F-8 sheets were arbitrarily changed to B-7, D-7, and F-7, respectively.^c This date appeared on the sample received by the Institute. The mill data sheet gives the date of manufacture as Mar

TABLE XVI

TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points	Max.	Min.	Av.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		In		Across		Av.	
				Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Max.	Min.		
Mill N--42-lb. Linerboard															
12.2	11.4		11.8	129	95	110	44	37	40	416	304	367	416	352	381a
12.5	11.4		11.8	133	94	115	44	35	40	400	280	347a	416	344	385a
12.1	11.3		11.8	130	103	116	44	36	40	384	296	337a	432	368	404a
12.5	11.4		11.9	131	101	114	42	36	40	400	304	349a	464	368	413a
			11.8			114			40			350			396
			12.2			109			36			350			388
			96.7			104.6			111.1			100.0			102.1
			86.1			106.5			111.1			95.4			99.0

which tore beyond the 3/8-inch limit.

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TABLE XVI

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.					
						Mill N--42-lb. Linerboard												
162607	N-136	WFLS	3/ 5/55	2/26/55	1	42.6	41.6	42.0	12.2	11.4	11.8	129	95	110	44	37	40	41
162608	N-137	---	3/ 5/55	2/27/55	1	43.6	41.6	42.4	12.5	11.4	11.8	133	94	115	44	35	40	40
162999	N-137	WFLS	3/21/55	3/15/55	1	42.6	41.0	42.0	12.1	11.3	11.8	130	103	116	44	36	40	38
163000	N-138	WFLS	3/21/55	2/16/55	1	43.6	42.0	42.6	12.5	11.4	11.9	131	101	114	42	36	40	40
Current Mill Average:								42.2			11.8			114			40	
Cumulative Mill Average:								42.6			12.2			109			36	
Mill Factor, %:								99.1			96.7			104.6			111.1	
Mill Index, %:								97.9			86.1			106.5			111.1	

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVII

INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

ht,	Caliper,		Bursting		G. E.		Elmendorf Tear,								
	Max.	Min.	points	Strength,	p.s.i. gage	Puncture,	units	In	g./sheet	Across					
Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.			
<u>Mill O-42-lb. Linerboard</u>															
42.5	12.7	11.6	12.1	133	102	116	38	31	36	432	336	370a	416	344	377a
42.2	12.3	11.5	11.9	133	95	115	42	35	39	424	280	355a	448	376	405a
42.4			12.0			116			37			363			391
42.0			12.2			113			34			348			378
101.0			98.4			102.7			103.8			104.3			103.4
98.4			87.6			108.4			102.8			98.9			97.8

Mill O-42-lb. Linerboard

cimens which tore beyond the 3/8-inch limit.

TABLE XVII

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	
<u>Mill 0-42-lb. Linerboard</u>																		
162606	O-77	W.F.	3/ 5/55	2/26/55	4	43.2	41.6	42.5	12.7	11.6	12.1	133	102	116	38	31	36	4
162639	O-78	W.F.	3/ 9/55	3/ 5/55	4	43.8	41.6	42.2	12.3	11.5	11.9	133	95	115	42	35	39	4
Current Mill Average:						42.4		12.0		116		37						
Cumulative Mill Average:						42.0		12.2		113		34						
Mill Factor, %:						101.0		98.4		102.7		103.8						
Mill Index, %:						98.4		87.6		108.4		102.8						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

ANNUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet							
Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.		
<u>Mill P--42-lb. Linerboard</u>													
14.0	12.6	13.1	81	113	43	35	39	432	328	373a	456	368	404a
13.8	12.5	13.2	71	110	45	37	42	512	344	407a	504	360	415a
14.0	12.4	13.4	96	113	47	38	43	504	384	423a	488	360	418a
14.0	12.9	13.5	87	112	48	40	43	496	392	447a	480	352	404a
14.0	12.8	13.5	79	107	48	38	44	496	376	435a	464	320	425a
13.8	12.8	13.3	83	112	44	38	42	448	352	408a	432	360	389a
14.0	13.0	13.5	93	109	45	40	43	480	344	417a	440	368	399a
14.2	13.1	13.5	86	108	48	40	44	496	384	421a	520	392	420a
13.9	12.6	13.1	88	123	47	39	42	464	320	386a	472	400	429a
14.0	12.1	13.1	75	114	47	38	42	416	336	378a	456	352	418a
14.2	12.4	13.0	95	118	47	37	42	456	368	393a	488	352	425a
13.9	12.9	13.2	95	126	49	41	45	440	360	395a	480	384	437a
13.2	12.4	12.8	96	116	44	35	41	432	352	393a	440	368	397a
13.3	12.4	12.9	78	114	45	39	42	424	328	367a	432	360	395a
13.6	12.5	13.0	84	118	45	37	41	456	312	380a	456	352	415a
14.4	13.0	13.7	85	114	48	42	45	464	336	395a	456	368	416a
13.7	12.4	13.1	87	111	46	37	42	400	336	375a	456	384	425a
14.0	12.9	13.4	74	114	47	38	41	464	376	415a	464	368	414a
14.0	12.7	13.4	90	117	44	36	41	456	336	395a	448	368	406a
		13.2	114			42			400			413	
		13.0	112			39			380			402	
		101.5	101.8			107.7			105.3			102.5	
		96.4	106.5			116.7			109.0			103.5	

which tore beyond the 3/8-inch limit.

TABLE XVIII

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	
Mill P--42-lb. Linerboard																		
162776	P-9	W.F.	3/17/55	3/ 4/55	—	44.4	42.2	43.6	14.0	12.6	13.1	140	81	113	43	35	39	432
162777	P-10	W.F.	3/17/55	3/ 6/55	—	45.6	42.8	44.0	13.8	12.5	13.2	136	71	110	45	37	42	512
162778	P-11	W.F.	3/17/55	3/ 6/55	—	45.6	44.0	44.7	14.0	12.4	13.4	129	96	113	47	38	43	504
162779	P-12	W.F.	3/17/55	3/ 6/55	—	46.2	44.0	44.9	14.0	12.9	13.5	143	87	112	48	40	43	496
162780	P-13	W.F.	3/17/55	3/ 6/55	—	46.6	44.0	45.2	14.0	12.8	13.5	134	79	107	48	38	44	496
162781	P-14	W.F.	3/17/55	3/ 6/55	—	44.8	42.8	43.8	13.8	12.8	13.3	136	83	112	44	38	42	448
162782	P-15	W.F.	3/17/55	3/ 6/55	—	45.4	43.6	44.5	14.0	13.0	13.5	130	93	109	45	40	43	480
162783	P-16	W.F.	3/17/55	3/ 6/55	—	45.8	44.0	44.8	14.2	13.1	13.5	136	86	108	48	40	44	496
162977	P-17	W.F.	3/19/55	3/11/55	—	45.6	43.6	44.4	13.9	12.6	13.1	151	88	123	47	39	42	464
162978	P-18	W.F.	3/19/55	3/11/55	—	45.0	42.2	43.7	14.0	12.1	13.1	148	75	114	47	38	42	416
162979	P-19	W.F.	3/19/55	3/11/55	—	46.2	42.6	44.1	14.2	12.4	13.0	148	95	118	47	37	42	456
162980	P-20	W.F.	3/19/55	3/11/55	—	47.2	44.4	45.6	13.9	12.9	13.2	157	95	126	49	41	45	440
162981	P-21	W.F.	3/19/55	3/11/55	—	44.0	41.0	42.6	13.2	12.4	12.8	142	96	116	44	35	41	432
162982	P-22	W.F.	3/19/55	3/11/55	—	43.8	42.0	43.0	13.3	12.4	12.9	140	78	114	45	39	42	424
162983	P-23	W.F.	3/19/55	3/11/55	—	44.2	41.4	42.9	13.6	12.5	13.0	146	84	118	45	37	41	456
162984	P-24	W.F.	3/19/55	3/11/55	—	45.8	44.0	45.0	14.4	13.0	13.7	141	85	114	48	42	45	464
162985	P-25	W.F.	3/19/55	3/11/55	—	43.8	42.0	42.8	13.7	12.4	13.1	143	87	111	46	37	42	400
163045	P-26	W.F.	3/23/55	3/14/55	—	45.4	43.8	44.4	14.0	12.9	13.4	137	74	114	47	38	41	464
163046	P-27	W.F.	3/23/55	3/14/55	—	46.0	42.6	43.8	14.0	12.7	13.4	146	90	117	44	36	41	456
Current Mill Average:						44.1			13.2			114				42		
Cumulative Mill Average:						44.4			13.0			112				39		
Mill Factor, %:						99.3			101.5			101.8				107.7		
Mill Index, %:						102.3			96.4			106.5				116.7		

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XIX

TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

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Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
	Max. Min.	Av.	Max. Min.	Av.	Max. Min.	In	Across	Av.						
<u>Mill Q--42-1b. Linerboard</u>														
13.9	12.9	13.3	143	90	116	40	33	37	392	304	353a	432	328	382a
13.7	12.6	13.0	140	84	112	39	32	35	432	280	363a	432	344	392a
13.7	12.8	13.2	146	90	115	39	32	35	416	304	377a	432	328	385a
13.1	12.0	12.7	131	89	111	36	30	34	384	296	343a	424	312	369a
14.1	13.0	13.5	154	93	122	42	35	38	408	296	358a	432	352	389a
13.3	12.5	12.9	142	87	118	37	30	34	464	288	360a	464	320	374a
		13.1			116			36			359			382
		13.3			117			31			323			375
		98.5			99.1			116.1			111.1			101.9
		95.6			108.4			100.0			97.8			95.5

s which tore beyond the 3/8-inch limit.

TABLE XIX

SUMMARY OF INDIVIDUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i.		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	
<u>Mill Q--42-lb. Linerboard</u>																		
162683	Q-5		3/12/55	3/ 4/55	3	45.2	42.2	43.8	13.9	12.9	13.3	14.3	90	116	40	33	37	392
162684	Q-6		3/12/55	3/ 4/55	3	44.4	42.0	43.4	13.7	12.6	13.0	14.0	84	112	39	32	35	432
162737	Q-7		3/15/55	3/10/55	3	43.8	42.0	42.4	13.7	12.8	13.2	14.6	90	115	39	32	35	416
162998	Q-8		3/21/55	3/14/55	3	42.2	41.0	41.6	13.1	12.0	12.7	13.1	89	111	36	30	34	384
163176	Q-9		3/26/55	3/18/55	3	45.0	42.2	43.8	14.1	13.0	13.5	15.4	93	122	42	35	38	408
163181	Q-10		3/28/55	3/23/55	3	45.2	41.6	43.4	13.3	12.5	12.9	14.2	87	118	37	30	34	464
Current Mill Average:						43.1			13.1			116			36			
Cumulative Mill Average:						42.0			13.3			117			31			
Mill Factor, %:						102.6			98.5			99.1			116.1			
Mill Index, %:						100.0			95.6			108.4			100.0			

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XX

1/2" TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

v.	Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet				Av.				
	Max.	Min.	Av.	Max. Min.	Av.	Max. Min.	In	Across	Max. Min.						
<u>Mill E--44/46-lb. Drum Linerboard</u>															
.2	15.0	14.3	14.7	119	85	101	48	38	43	464	368	406a	440	368	411a
.3	14.2	13.3	13.7	111	84	103	46	38	42	424	336	387a	448	336	411a
.3			14.2			102			42			397			411
.2			14.4			101			39			431			414
.2			98.6			101.0			107.7			92.1			99.3

ens which tore beyond the 3/8-inch limit.

TABLE XX

SUMMARY OF INDIVIDUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.			
<u>Mill E--44/46-lb. Drum Linerboard</u>																		
162579	E-133					49.6	47.8	48.2	15.0	14.3	14.7	119	85	101	48	38	43	464
162976	E-135 ^b	WFLS	3/19/55	3/16/55	2	47.8	45.8	46.3	14.2	13.3	13.7	111	84	103	46	38	42	424
Current Mill Average						47.3			14.2			102			42			
Cumulative Mill Average:						47.2			14.4			101			39			
Mill Factor, %:						100.2			98.6			101.0			107.7			

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

As a supplementary part of the Continuous Baseline Study, comparison of the mill test results with those obtained at The Institute of Paper Chemistry on corresponding samples have been included in this report. As may be noted in Table XXI, the atmospheric conditions used prior to and during the testing period varied considerably.

TABLE XXI

Code	Preconditioning			Conditioning		
	R.H., %	Temp., °F.	Time, hr.	R.H., %	Temp., °F.	Time, hr.
A		None		36-64	75-82	
B	45-53	82-85	0.5	50	70	192-216
C	50	72-73	48	50	72-73	48
D	36-37	77-78	8	50-52	71-72	16
E		None		46-84	43-84	--
F		None		48-50	72-73	48
G		None		50	73	48-72
H		No samples submitted.				
I		None		50-53	66-85	--
J		None		50	72-73	0.5
K	50	70-72	24	50	70-72	--
L		None		36-60	74-82	--
M		None		42-57	71-75	--
N	50	73	24--48	48-50	72-73	24-48
O		None		50	73	2
P		None		50	73	72-144
Q	39-53	72-76	4.5-70	42-55	71-75	1.5-2.5
E*		None		65-68	72-80	--

* Drum Linerboard

A summary of the mill comparisons for the current period as compared with the previous period may be seen in Tables XXII and XXIII, respectively. The comparison for the various mills is given in Tables XXIV to XL, for the 42-lb. liner samples. A comparison of the

special drum stock is given in Table XLI. In all the comparisons given in Tables XXII to XLI, the Institute's test values have been used as the reference line.

A comparison of the test data in Tables XXII and XXIII indicates that in the majority of cases there is good agreement between the mill and Institute data. Table XXII shows the average difference encountered in the comparison of Institute and mill results for the sample lots submitted by each mill for the current period, as well as the maximum difference encountered in comparing the Institute and mill test results for a given sample lot. In Table XXIII, the average differences shown for each test in Table XXII have been calculated on a percentage basis for each mill. In addition, for purposes of comparison, the average percentage differences for the preceding two periods are shown.

It may be noted in Table XXIII that the maximum variation between the average basis weight results of the Institute and those of a given mill on corresponding samples is two per cent for the current period. This maximum percentage variation agrees favorably with the corresponding variations for the previous periods. Further, it may be noted that the average basis weight results for Mills B and N are the same as those for the Institute, whereas the results for the other mills are lower. In general, the agreement between Institute and mill basis weight results is very good.

The maximum variation in caliper for the current period is nine per cent. Compared with the values for the Institute, the average

results for all mills are lower. The accord between Institute and mill caliper values is good with the exception of the variations noted for Mills E, F, J, and M.

It may be noted in Table XXIII that the bursting strength results exhibit a maximum variation of five per cent for the current period. The average results for Mills C, F, G, M, and P are higher than those for the Institute, the results for Mills D and K are the same, and the results for the other mills are lower. The agreement in bursting strength results is good for all mills except E and J.

The G. E. puncture results exhibit a maximum variation of seventeen per cent for the current period. Compared with the values for the Institute, the results for all mills for which comparisons are given are lower. The agreement between the Institute and mill results is good for all mills except E, G, J, and M.

It may be seen in Tables XXII and XXIII that the average machine direction tear results for Mills A, G, I, N, O, and Q are higher than those for the Institute, the average result for Mill P is the same, and the results for the other mills are lower. The maximum variation for the current period is twenty per cent. The difference encountered for Mill E appears to be excessive.

With regard to the cross-machine direction tear results, it may be noted that the average results for Mills A, B, F, I, J, K, N, O, and Q are higher than those for the Institute whereas the average results

for the other mills are lower. The maximum variation for the current period is nineteen per cent. Only the differences for Mills I and N appear to be excessive.

for the other mills are lower. The maximum variation for the current period is nineteen per cent. Only the differences for Mills I and N appear to be excessive.

TABLE XXII

SUMMARY OF TEST RESULT COMPARISONS
(Average Mill and Institute Results)

No. of Samples Compared	Mills*															
	A	B	C	D	E	F	G	I	J	K	L	M	N	O	P	Q
6	12	8	9	5	5	5	6	5	8	5	8	8	4	2	19	6
<u>Basis Weight</u>																
Institute	43.8	43.2	44.7	42.8	44.0	43.0	43.8	43.2	43.4	43.3	43.0	43.6	42.2	42.4	44.1	43.1
Mill	42.9	43.2	44.2	42.2	43.1	42.7	43.6	42.6	42.7	42.8	42.3	42.6	42.2	42.0	43.8	42.5
Av. Diff.**	-0.9	0.0	-0.5	-0.6	-0.9	-0.3	-0.2	-0.6	-0.7	-0.5	-0.7	-1.0	0.0	-0.4	-0.3	-0.6
Max. Diff.***	-1.7	+1.6	-0.7	-1.2	-1.5	-0.4	-0.4	-0.9	-1.2	-0.7	-1.0	-1.7	+0.4	-0.5	-1.3	-1.0
<u>Caliper</u>																
Institute	12.8	12.6	14.0	12.2	13.9	13.0	13.3	12.6	13.4	12.8	13.5	13.2	11.8	12.0	13.2	13.1
Mill	12.6	12.4	13.6	11.9	12.6	12.3	13.0	12.4	12.7	12.5	13.0	12.6	11.5	11.6	12.7	12.7
Av. Diff.**	-0.2	-0.2	-0.4	-0.3	-1.3	-0.7	-0.3	-0.2	-0.7	-0.3	-0.5	-0.6	-0.3	-0.4	-0.5	-0.4
Max. Diff.***	-0.6	-0.3	-0.7	-0.4	-1.6	-0.9	-0.4	-0.3	-0.9	-0.7	-0.8	-1.0	-0.4	-0.5	-0.9	-0.5
<u>Bursting Strength</u>																
Institute	114	111	109	112	113	107	107	116	115	108	108	108	114	116	114	116
Mill	112	109	110	112	107	110	110	111	109	108	107	110	111	111	116	112
Av. Diff.**	-2	-2	+1	0	-6	+3	+3	-5	-6	0	-1	+2	-3	-5	+2	-4
Max. Diff.***	-7	-5	+5	-9	-16	+7	+6	-10	-8	+5	-8	+6	-8	-7	-14	-10
<u>G. E. Puncture</u>																
Institute	39	34	38	38	38	40	34	34	36	40	36	36	40	37	42	36
Mill	38	32	35	--	33	38	30	31	32	--	--	30	--	--	--	--
Av. Diff.**	-1	-2	-3	--	-5	-2	-4	-3	-4	--	--	-6	--	--	--	--
Max. Diff.***	-5	-3	-6	--	-7	-4	-7	-4	-5	--	--	-8	--	--	--	--

(Continued on the following page)

No. of Samples Compared	A	B	C	D	E	F	G	Mills*							P	Q		
								J	K	L	M	N	O					
	8	12	8	9	5	5	6	5	8	5	8	8	4	2	19	6		
							<u>Tearing Strength, in</u>											
Institute	266	303	352	368	375	386	316	322	373	399	332	359	350	363	400	359		
Mill	381	293	323	335	299	382	346	331	340	373	303	342	381	373	400	362		
Av. Diff.**	+15	-10	-29	-33	-76	-4	+30	+9	-33	-26	-29	-17	+31	+10	0	+3		
Max. Diff.***	+37	-23	-40	-50	-108	-22	+52	+24	-49	-56	-49	-52	+53	+29	-44	+19		
							<u>Tearing Strength, across</u>											
Institute	400	352	384	396	384	423	357	377	383	394	380	385	396	391	413	382		
Mill	423	366	380	373	353	433	355	415	403	410	371	363	472	407	404	413		
Av. Diff.**	+23	+14	-4	-23	-31	+10	-2	+38	+20	+16	-9	-22	+76	+16	-9	+31		
Max. Diff.***	+52	+47	+24	-42	-49	+31	+47	+50	+12	+33	-30	-70	+84	+31	-51	+45		

* Comparison based on averages involves only those samples on which mill test data were submitted.

** Average difference is the difference between the Institute mill average and the mill average based on mill test data.

*** Maximum difference encountered in comparing the Institute average and the mill average for any sample submitted by that particular mill.

TABLE XXIII
COMPARISON OF INSTITUTE-MILL DIFFERENCES BY PERIODS

Mills	Period	Basis Weight	Caliper	Bursting Strength	G. E. Puncture	Tearing In	Strength, across
A	Current	-2	-2	-2	-3	+4	+6
	92nd	-3	-2	-3	-3	-7	-4
	91st	-0.7	-0.8	0	0	+0.6	-1
B	Current	0	-2	-2	-6	-3	+4
	92nd	-0.7	-2	+0.9	-3	-6	+0.8
	91st	0	0	0	-6	-4	+3
C	Current	-1	-3	+0.9	-8	-8	-1
	92nd	-0.7	-4	+2	+3	-3	+4
	91st	-0.7	-4	-2	-8	-8	+1
D	Current	-1	-2	0	--	-9	-6
	92nd	+0.2	-3	+0.9	--	0	+1
	91st	+0.5	-4	-0.9	--	-4	-3
E	Current	-2	-9	-5	-13	-20	-8
	92nd	-1	-9	-2	-6	-22	-12
	91st	0	-10	-7	-14	-26	-13
F	Current	-0.7	-5	+3	-5	-1	+2
	92nd	-0.9	-5	+2	-3	-3	-0.5
	91st	-0.7	-5	+7	-10	-8	-9
G	Current	-0.5	-2	+3	-12	+9	-0.6
	92nd	-0.2	-2	0	-12	+7	-3
	91st	+0.5	-3	+1	-12	-0.3	+10
H	Current	--	--	--	--	--	--
	92nd	--	--	--	--	--	--
	91st	+0.5	-3	+2	-3	+4	+9
I	Current	-1	-2	-4	-9	+3	+10
	92nd	-0.7	-4	+0.9	-9	+4	+7
	91st	-0.9	-2	-2	-6	+8	+9
J	Current	-2	-5	-5	-11	-9	+5
	92nd	-1	-6	-8	-6	-14	-3
	91st	+1	-2	-5	-6	-8	-1
K	Current	-1	-2	0	--	-7	+4
	92nd	-1	-3	+4	--	-10	-2

C	Current	-1	-3	+0.9	-8	-8	-1
	92nd	-0.7	-4	+2	+3	-3	+4
	91st	-0.7	-4	-2	-8	-8	+1
D	Current	-1	-2	0	--	-9	-6
	92nd	+0.2	-3	+0.9	--	0	+1
	91st	+0.5	-4	-0.9	--	-4	-3
E	Current	-2	-9	-5	-13	-20	-8
	92nd	-1	-9	-2	-6	-22	-12
	91st	0	-10	-7	-14	-26	-13
F	Current	-0.7	-5	+3	-5	-1	+2
	92nd	-0.9	-5	+2	-3	-3	-0.5
	91st	-0.7	-5	+7	-10	-8	-9
G	Current	-0.5	-2	+3	-12	+9	-0.6
	92nd	-0.2	-2	0	-12	+7	-3
	91st	+0.5	-3	+1	-12	-0.3	+10
H	Current	--	--	--	--	--	--
	92nd	--	--	--	--	--	--
	91st	+0.5	-3	+2	-3	+4	+9
I	Current	-1	-2	-4	-9	+3	+10
	92nd	-0.7	-4	+0.9	-9	+4	+7
	91st	-0.9	-2	-2	-6	+8	+9
J	Current	-2	-5	-5	-11	-9	+5
	92nd	-1	-6	-8	-6	-14	-3
	91st	+1	-2	-5	-6	-8	-1
K	Current	-1	-2	0	--	-7	+4
	92nd	-1	-3	+4	--	-10	-2
	91st	+0.2	-3	+2	--	+3	+6
L	Current	-2	-4	-0.9	--	-9	-2
	92nd	-1	-4	-2	--	-4	+1
	91st	-0.2	-4	-3	--	+0.3	+5
M	Current	-2	-5	+2	-17	-5	-5
	92nd	-2	-6	0	-18	-13	-12
	91st	-2	-4	-5	-20	-11	-11
N	Current	0	-3	-3	--	+9	-13
	92nd	+0.2	-2	-3	--	+6	-11
	91st	+0.2	-2	-0.9	--	+5	-11
O	Current	-0.9	-3	-4	--	+3	-1
	92nd	-0.2	-2	-5	--	-8	-1
	91st	+0.7	-2	-4	--	-11	-1
P	Current	-0.7	-4	+2	--	0	-2
	92nd	-0.5	-4	0	--	+5	-5
	91st	--	--	--	--	--	--
Q	Current	-1	-3	-3	--	+0.8	-2
	92nd	-2	-4	-6	--	+1	-1
	91st	+1	-4	-12	--	+8	-1

TABLE XXIV

DUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data

IPC	Caliper, points	IPC Mill Diff.	Bursting Strength, p.s.i. gage		IPC Mill Diff.	G. E. Puncture, units		IPC Mill Diff.	Elmendorf Tear, g./sheet		IPC Mill Diff.	Across		IPC Mill Diff.
			IPC	Mill Diff.		IPC	Mill Diff.		In	Diff.		IPC	Mill Diff.	
<u>Mill A--42-lb. Linerboard</u>														
3.0	12.7	-0.3	112	114	+2	40	39	-1	352a	360	+8	391a	408	+17
2.5	12.4	-0.1	112	114	+2	40	40	0	369a	373	+4	401a	427	+26
3.1	12.5	-0.6	118	111	-7	38	33	-5	345a	334	-11	384a	385	+1
3.0	12.6	-0.4	114	113	-1	38	35	-3	346a	369	+23	397a	400	+3
2.9	12.9	0.0	114	113	-1	37	39	+2	362	388	+26	416a	434	+18
2.9	12.7	-0.2	110	111	+1	39	40	+1	376a	400	+24	401a	436	+35
3.1	13.1	0.0	116	110	-6	40	43	+3	408a	422	+14	399a	451	+52
2.0	12.1	+0.1	112	111	-1	38	35	-3	367a	404	+37	407a	444	+37
2.8	12.6	-0.2	114	112	-2	39	38	-1	366	381	+15	400	423	+23

ecimens which tore beyond the 3/8-inch limit.

rom the totals of the individual readings.

TABLE XXIV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		IPC	Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
					Mill	Diff.		IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	
<u>Mill A--42-lb. Linerboard</u>																		
162600	A-630	WFLS	2/27/55	2	43.8	43.3	-0.5	13.0	12.7	-0.3	112	114	+2	40	39	-1	352a	36
162601	A-631	WFLS	2/28/55	1	43.5	42.8	-0.7	12.5	12.4	-0.1	112	114	+2	40	40	0	369a	37
162746	A-632	WFLS	3/ 8/55	2	44.4	42.7	-1.7	13.1	12.5	-0.6	118	111	-7	38	33	-5	345a	33
162747	A-633	WFLS	3/ 9/55	2	44.1	42.9	-1.2	13.0	12.6	-0.4	114	113	-1	38	35	-3	346a	36
162974	A-634	WFLS	3/13/55	2	43.4	42.9	-0.5	12.9	12.9	0.0	114	113	-1	37	39	+2	362	38
162975	A-635	WFLS	3/14/55	1	43.6	42.5	-1.1	12.9	12.7	-0.2	110	111	+1	39	40	+1	376a	40
163185	A-636	WFLS	3/20/55	2	45.0	43.7	-1.3	13.1	13.1	0.0	116	110	-6	40	43	+3	408a	42
163186	A-637	WFLS	3/21/55	1	42.4	42.3	-0.1	12.0	12.1	+0.1	112	111	-1	38	35	-3	367a	40
Current Mill Average:					43.8	42.9	-0.9	12.8	12.6	-0.2	114	112	-2	39	38	-1	366	38

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXV

JAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data											
Liner, Ints Mill	Diff.	Bursting Strength,		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across			
		IPC Mill Diff.	p.s.i. gage IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.		
<u>Mill B-42-lb. Linerboard</u>											
12.5	0.0	110	110	0	34	32	305a	298	358a	351	- 7
12.4	0.0	115	111	-4	35	32	315a	293	364a	365	+ 1
12.4	-0.3	116	111	-5	35	32	305	293	365a	375	+10
12.5	-0.4	113	111	-2	35	32	333	325	381a	403	+22
12.3	-0.1	108	106	-2	33	31	299	291	325a	372	+47
12.3	-0.1	109	106	-3	33	31	287	291	344a	351	+ 7
12.4	-0.2	111	109	-2	34	31	299a	297	342a	362	+20
12.6	+0.2	112	109	-3	34	32	287a	296	348a	365	+17
12.3	-0.1	110	108	-2	34	32	292	281	337a	351	+14
12.3	-0.3	111	108	-3	34	32	303a	280	343a	355	+12
12.5	-0.3	108	110	+2	33	32	304	285	357a	363	+ 6
12.6	-0.2	112	111	-1	35	32	309a	291	359a	374	+15
12.4	-0.2	111	109	-2	34	32	303	293	352	366	+14

ens which tore beyond the 3/8-inch limit.

the totals of the individual readings.

TABLE XXV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Diff.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elm In		
					IPC	Mill	IPC	Mill		IPC	Mill	IPC	Mill			
<u>Mill B--42-lb. Linerboard</u>																
162620	B-1159	WF1S	2/16/55	1	43.5	43.1	12.5	12.5	0.0	110	110	0	34	32	305a	298
162621	B-1160	WF1S	2/16/55	1	43.6	43.1	12.4	12.4	0.0	115	111	-4	35	32	315a	293
162622	B-1161	WF1S	2/16/55	1	44.0	43.7	12.4	12.4	-0.3	116	111	-5	35	32	305	293
162623	B-1162	WF1S	2/16/55	1	43.7	43.6	12.7	12.5	-0.2	113	111	-2	35	32	333	325
162690	B-116	WF1S	2/28/55	1	42.1	42.8	12.4	12.3	-0.1	108	106	-2	33	31	299	291
162691	B-1164	WF1S	2/28/55	1	42.6	42.7	12.4	12.3	-0.1	109	106	-3	33	31	287	291
162692	B-1165	WF1S	2/28/55	1	43.4	43.2	12.6	12.4	-0.2	111	109	-2	34	31	299a	297
162693	B-1166	WF1S	2/28/55	1	42.2	43.8	12.4	12.6	+0.2	112	109	-3	34	32	287a	296
162694	B-1167	WF1S	2/28/55	1	42.6	42.5	12.4	12.3	-0.1	110	108	-2	34	32	292	281
162695	B-1168	WF1S	2/28/55	1	43.2	42.9	12.6	12.3	-0.3	111	108	-3	34	32	303a	280
162696	B-1169	WF1S	2/28/55	1	43.5	43.4	12.8	12.5	-0.3	108	110	+2	33	32	304	285
162697	B-1170	WF1S	2/28/55	1	43.8	43.5	12.8	12.6	-0.2	112	111	-1	35	32	309a	291
Current	Mill Average:				43.2	43.2	12.6	12.4	-0.2	111	109	-2	34	32	303	293

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXVI

AL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data													
Caliper, points	IPC Mill Diff.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across		IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.
		IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In	IPC Mill Diff.						
<u>Mill C--42-lb. Linerboard</u>													
4.4	13.8	-0.6	109	110	+ 1	37	34	336a	302	-34	374a	359	-15
4.5	13.8	-0.7	110	110	0	38	33	344a	325	-19	379a	364	-15
4.2	13.7	-0.5	106	106	0	35	35	327a	305	-22	373a	354	-19
4.3	13.7	-0.6	104	109	+ 5	36	36	326a	294	-32	374a	355	-19
4.0	13.8	-0.2	112	112	0	42	39	392a	352	-40	422a	413	- 9
4.2	13.8	-0.4	113	112	- 1	42	39	377a	348	-29	400a	403	+ 3
3.4	13.0	-0.4	110	111	+ 1	37	32	355a	334	-21	375a	392	+17
3.3	13.1	-0.2	108	110	+ 2	38	32	355a	325	-30	377a	401	+24
4.0	13.6	-0.4	109	110	+ 1	38	35	352	323	-29	384	380	- 4

imens which tore beyond the 3/8-inch limit.

m the totals of the individual readings.

TABLE XXVI

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight,		Caliper,		Bursting		G. E.		Elmende g./ ϵ In	
					IPC	lb. Mill Diff.	IPC	points Mill Diff.	IPC	p.s.i. gage Mill Diff.	Puncture, units Mill Diff.	IPC		IPC Mill Diff.
<u>Mill C--42--lb. Linerboard</u>														
162612	C-641	W.F.	2/19/55	1	45.0	44.7 -0.3	14.4	13.8	109	110 + 1	37	34	302	-34
162613	C-642	W.F.	2/19/55	1	44.8	44.4 -0.4	14.5	13.8	110	110 0	38	33	325	-19
162614	C-643	W.F.	2/22/55	1	43.8	43.1 -0.7	14.2	13.7	106	106 0	35	35	305	-22
162615	C-644	W.F.	2/22/55	1	43.9	43.3 -0.6	14.3	13.7	104	109 + 5	36	36	294	-32
162616	C-645	W.F.	3/ 1/55	1	45.7	45.6 -0.1	14.0	13.8	112	112 0	42	39	352	-40
162617	C-646	W.F.	3/ 1/55	1	46.2	45.5 -0.7	14.2	13.8	113	112 - 1	42	39	348	-29
162678	C-647	W.F.	3/ 4/55	1	43.8	43.4 -0.4	13.4	13.0	110	111 + 1	37	32	334	-21
162679	C-648	W.F.	3/ 4/55	1	44.0	43.4 -0.6	13.3	13.1	108	110 + 2	38	32	325	-30
Current Mill Average:					44.7	44.2 -0.5	14.0	13.6	109	110 + 1	38	35	323	-29

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

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↑ LOTS--MARCH 2 THROUGH MARCH 31, 1955 (continued)

[illegible]

which tore beyond the 3/8-inch limit.

totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS---MARCH 1 THROUGH MARCH 31, 1955 (continued)

This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXVIII

DUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

aliper, oints Mill Diff.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across	
	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In IPC Mill Diff.	In IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.
<u>Mill E-42-lb. Linerboard</u>								
12.9 -1.4	112	112	0	36	34	- 2	363	290 -73
12.3 -1.6	104	91	-13	37 ^e	32	- 5	402 ^a	294 -108
12.2 -1.0	115	120	+ 5	36	35	- 1	378 ^a	321 -57
13.3 -0.9	116	106	-10	39	34	- 5	356 ^a	304 -52
12.5 -1.4	120	104	-16	39	32	- 7	373 ^a	284 -89
12.6 -1.3	113	107	- 6	38	33	- 5	375	299 -76
							384	353 -31

is which tore beyond the 3/8-inch limit.

is totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXIX

TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

Lot No.	IPC Mill Diff.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		IPC Mill Diff.	Across IPC Mill Diff.				
		IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In	IPC						
<u>Mill F--42-1b. Linerboard</u>													
2.2	-0.6	102	104	+ 2	38	36	- 2	359a	355	- 4	392a	380	-12
2.2	-0.6	111	111	0	40	36	- 4	385a	363	-22	428a	428	0
2.5	-0.8	105	110	+ 5	43	41	- 2	425a	420	- 5	455a	476	+21
2.1	-0.7	111	118	+ 7	39	37	- 2	368a	369	+ 1	415a	423	+8
2.3	-0.9	106	108	+ 2	38	38	0	393a	404	+11	426a	457	+31
2.3	-0.7	107	110	+ 3	40	38	- 2	386	382	- 4	423	433	+10

TABLE XXX

Mill G--42-1b. Linerboard

3.3	-0.4	101	105	+ 4	37	30	- 7	314a	365	+51	374a	363	-11
3.3	-0.2	108	110	+ 2	35	29	- 6	301a	325	+24	349a	341	- 8
2.8	-0.3	108	113	+ 5	35	30	- 5	343a	371	+28	362a	358	- 4
2.8	-0.1	108	109	+ 1	33	30	- 3	351a	361	+10	360a	323	-37
3.0	-0.3	111	117	+ 6	33	29	- 4	293	345	+52	352	399	+47
2.9	-0.3	103	109	+ 6	32	--	--	295	310	+15	344a	347	+ 3
3.0	-0.3	107	110	+ 3	34	30	- 4	316	346	+30	357	355	- 2

which tore beyond the 3/8-inch limit.

: totals of the individual readings.

TABLE XXIX

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage	G. E. Puncture, units		Elm In						
					IPC	Mill Diff.	IPC	Mill Diff.		IPC	Mill Diff.							
Mill F--42-lb. Linerboard																		
162624	F-10	W.B.	2/11/55	--	42.4	42.0	-0.4	12.8	12.2	-0.6	102	104	+ 2	38	36	- 2	359a	355
162625	F-11	W.B.	2/14/55	--	42.5	42.3	-0.2	12.8	12.2	-0.6	111	111	0	40	36	- 4	385a	363
162626	F-12	W.B.	2/21/55	--	43.5	43.3	-0.2	13.3	12.5	-0.8	105	110	+ 5	43	41	- 2	425a	420
162627	F-13	W.B.	2/22/55	--	43.0	42.6	-0.4	12.8	12.1	-0.7	111	118	+ 7	39	37	- 2	368a	362
163180	F-14	W.B.	3/ 1/55	--	43.4	43.4	0.0	13.2	12.3	-0.9	106	108	+ 2	38	38	0	393a	404
Current Mill Average:					43.0	42.7	-0.3	13.0	12.3	-0.7	107	110	+ 3	40	38	- 2	386	382

TABLE XXX

Mill G--42-lb. Linerboard															
162602	G-634	W.F.	2/18/55	2	43.9	43.5	-0.4	13.7	13.3	-0.4	101	105	+ 4		
162603	G-635	W.F.	2/21/55	2	44.3	44.2	-0.1	13.5	13.3	-0.2	108	110	+ 2		
162748	G-636	W.F.	3/ 4/55	2	44.4	44.3	-0.1	13.1	12.8	-0.3	108	113	+ 5		
162749	G-637	W.F.	3/ 4/55	2	43.9	43.8	-0.1	12.9	12.8	-0.1	108	109	+ 1		
163183	G-638	W.F.	3/11/55	2	43.4	43.1	-0.3	13.3	13.0	-0.3	111	117	+ 6		
163184	G-639	W.F.	3/11/55	2	42.9	42.9	0.0	13.2	12.9	-0.3	103	109	+ 6		
Current Mill Average:					43.8	43.6	-0.2	13.3	13.0	-0.3	107	110	+ 3		

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXI

VISUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data			
iper, nts	Bursting Strength, p.s.i. gage	G. E. Puncture, units	Elmendorf Tear, g./sheet
Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In Across IPC Mill Diff.
<u>Mill H--42-lb. Linerboard</u>			

No samples submitted.

TABLE XXXII

Mill I--42-lb. Linerboard

12.9	+ 0.1	105	106	+ 1	33	32	- 1	312a	311	- 1	359a	409	+ 50
12.3	- 0.2	114	111	- 3	33	29	- 4	323a	335	+12	379a	423	+44
12.1	- 0.3	121	115	- 6	36	32	- 4	325a	349	+24	386a	429	+43
12.4	- 0.2	119	112	- 7	33	32	- 1	326a	331	+ 5	385a	405	+20
12.3	- 0.2	120	110	-10	33	32	- 1	325a	331	+ 6	377a	409	+32
12.4	- 0.2	116	111	- 5	34	31	- 3	322	331	+ 9	377	415	+38

s which tore beyond the 3/8-inch limit.

e totals of the individual readings.

TABLE XXXI

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Institute versus Mill Data					El
					Basis Weight, lb.	Caliper, points	Bursting Strength, p.s.i. gage	G. E. Puncture, units	IPC Mill Diff.	IPC Mill Diff.
					IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.

Mill H--42-lb. Linerboard

No samples submitted.

TABLE XXXII

Mill I--42-lb. Linerboard

162609	I-454	WFLS	3/ 1/55	1	42.9	42.5	-0.4	12.8	12.9	+ 0.1	105	106	+ 1	33	32	- 1	312a	311	- 1
162681	I-455	WFLS	3/ 7/55	1	43.3	42.4	-0.9	12.5	12.3	- 0.2	114	111	- 3	33	29	- 4	323a	335	+12
162682	I-457	WFLS	3/ 8/55	1	43.5	42.6	-0.9	12.4	12.1	- 0.3	121	115	- 6	36	32	- 4	325a	349	+24
163047	I-457	WFLS	3/16/55	1	43.2	42.8	-0.4	12.6	12.4	- 0.2	119	112	- 7	33	32	- 1	326a	331	+ 5
163182	I-458	WFLS	3/18/55	1	42.9	42.9	0.0	12.5	12.3	- 0.2	120	110	-10	33	32	- 1	325a	331	+ 6
Current Mill Average:					43.2	42.6	-0.6	12.6	12.4	- 0.2	116	111	- 5	34	31	- 3	322	331	+ 9

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXIII

LOTS--MARCH 1 THROUGH MARCH 31, 1955 (Continued)

Institute versus Mill Data

Diff.	Bursting Strength, p.s.i. gage	IPC Mill Diff.	G. E. Puncture, units	IPC Mill Diff.	Elmendorf Tear, g./sheet							
					In	Across	IPC Mill Diff.					
<u>Mill J--42-lb. Linerboard</u>												
- 0.8	113	110	- 3	34	31	- 3	351a	323	-28	360a	380	+20
- 0.7	112	107	- 5	34	30	- 4	337	323	-14	369a	401	+32
- 0.6	116	108	- 8	39	34	- 5	389a	367	-22	385a	427	+42
- 0.5	115	108	- 7	39	36	- 3	390a	362	-28	395a	431	+36
- 0.9	119	112	- 7	36	32	- 4	378a	329	-49	389a	379	-10
- 0.7	118	111	- 7	36	32	- 4	373a	337	-36	385a	379	- 6
- 0.5	117	110	- 7	36	32	- 4	386a	339	-47	384a	407	+23
- 0.6	112	109	- 3	35	32	- 3	379a	337	-42	397a	417	+20
- 0.7	115	109	- 6	36	32	- 4	373	340	-33	383	403	+20

more beyond the 3/8-inch limit.

of the individual readings.

TABLE XXXIII

SUMMARY OF INDIVIDUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (Continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmer In	
					IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.		
Mill J--42-lb. Linerboard														
162562	J-519	B.F.	2/16/55	--	43.4	-0.4	13.4	12.6	113	-0.8	34	31	323	-2
162563	J-520	B.F.	2/16/55	--	44.2	-1.2	13.6	12.9	112	-0.7	34	30	323	-1
162597	J-521	B.F.	2/22/55	--	43.3	-0.6	13.6	13.0	116	-0.6	39	34	367	-2
162598	J-522	B.F.	2/22/55	--	43.4	-0.4	13.4	12.9	115	-0.5	39	36	362	-2
162735	J-523	B.F.	3/ 4/55	--	42.9	-0.7	13.1	12.2	119	-0.9	36	32	329	-4
162736	J-524	B.F.	3/ 4/55	--	43.0	-1.0	13.0	12.3	118	-0.7	36	32	337	-3
163042	J-525	B.F.	3/12/55	--	43.2	-0.1	13.5	13.0	117	-0.5	36	32	339	-4
163043	J-526	B.F.	3/12/55	--	43.2	-0.5	13.5	12.9	112	-0.6	35	32	337	-4
Current Mill Average:					43.4	-0.7	13.4	12.7	115	-0.7	36	32	373	-3

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXIV
L TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data												
liper, ints Mill	Diff.	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		IPC	Mill	Diff.	IPC	Mill
		IPC	Diff.	IPC	Diff.	In	Across					
<u>Mill K--42-lb. Linerboard</u>												
12.4	-0.3	109	107	- 2	40			398a	362	-36	394a	415
12.2	-0.7	102	107	+ 5	40			410a	354	-56	395a	398
12.2	-0.1	113	109	- 4	39			396a	360	-36	386a	404
12.8	-0.5	103	105	+ 2	41			397a	388	- 9	399a	407
12.8	0.0	112	109	- 3	41			392a	400	+ 8	395a	428
12.5	-0.3	108	108	0	40			399	373	-26	394	410
												+16

which tore beyond the 3/8-inch limit.

totals of the individual readings.

TABLE XXXIV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Diff.		Bursting Strength, p.s.i. gage		G. E. Functure, units		IPC Mill Diff.		IPC Mill Diff.		Elmendorf Te In g./sheet Acr. Diff.	
					IPC	Mill	IPC	Mill	IPC	Diff.	IPC	Diff.	IPC	Diff.	IPC	Diff.	IPC	Diff.	In	Mill Diff.
Mill K--42-lb. Linerboard																				
2568	K-5	S.F.	2/15/55	7	43.4	42.9	12.7	12.4	109	-0.3	107	-2	40		398a	362	-36		394	
2599	K-6	S.F.	2/22/55	7	43.4	43.0	12.9	12.2	102	-0.7	107	+5	40		410a	354	-56		395	
2672	K-7	S.F.	3/ 3/55	7	42.3	41.7	12.3	12.2	113	-0.1	109	-4	39		396a	360	-36		386	
2967	K-8	S.F.	3/ 7/55	7	44.0	43.5	13.3	12.8	103	-0.5	105	+2	41		397a	388	-9		399	
3078	K-9	S.F.	3/14/55	7	43.6	42.9	12.8	12.8	112	0.0	109	-3	41		392a	400	+8		395	
Current Mill Average:					43.3	42.8	12.8	12.5	108	-0.3	108	0	40		399	373	-26		394	

This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

e: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXV

1AL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

Caliper, points	IPC	Diff.	Bursting Strength, p.s.i. gage	IPC	Mill	Diff.	G. E. Puncture, units		IPC	Mill	Diff.	Elmendorf Tear, g./sheet		IPC	Mill	Diff.
							IPC	Mill				In	Across			
<u>Mill L-42-1b. Linerboard</u>																
1.4	12.8	-0.6	108	107	-1	36			328a	279	-49	375a	360			-15
1.0	13.3	-0.7	112	109	-3	36			325a	284	-41	367a	353			-14
1.4	11.9	-0.5	114	106	-8	34			315a	337	+22	361a	377			+16
1.7	14.9	-0.8	102	106	+4	38			341a	310	-31	403a	389			-14
1.1	12.9	-0.2	116	110	-6	36			335a	305	-30	380a	369			-11
1.5	13.0	-0.5	108	108	0	38			328a	304	-24	386a	384			-2
1.7	12.0	-0.7	102	104	+2	38			343a	303	-40	380a	350			-30
1.3	12.9	-0.4	105	108	+3	36			340a	302	-38	389a	384			-5
1.5	13.0	-0.5	108	107	-1	36			332	303	-29	380	371			-9

mens which tore beyond the 3/8-inch limit.

the totals of the individual readings.

TABLE XXXV

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		In El			
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill		Diff.		
Mill L-42-lb. Linerboard																
162666	L-335		2/ 3/55	1	43.2	42.3	-0.9	13.4	12.8	-0.6	108	107	- 1	36	328a	279
162667	L-336		2/ 5/55	1	42.8	41.9	-0.9	14.0	13.3	-0.7	112	109	- 3	36	325a	284
162668	L-337		2/ 8/55	1	42.4	41.7	-0.7	12.4	11.9	-0.5	114	106	- 8	34	315a	337
162669	L-338		2/11/55	1	43.2	42.8	-0.4	15.7	14.9	-0.8	102	106	+ 4	38	341a	310
162670	L-339		2/14/55	1	43.5	42.5	-1.0	13.1	12.9	-0.2	116	110	- 6	36	335a	305
162671	L-340		2/19/55	1	43.0	42.3	-0.7	13.5	13.0	-0.5	108	108	0	38	328a	304
163079	L-341		2/21/55	1	42.8	42.4	-0.4	12.7	12.0	-0.7	102	104	+ 2	38	343a	303
163080	L-342		2/24/55	1	43.0	42.3	-0.7	13.3	12.9	-0.4	105	108	+ 3	36	340a	302
Current	Mill Average:				43.0	42.3	-0.7	13.5	13.0	-0.5	108	107	- 1	36	332	303
																-2

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXVI
UL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		IPC Mill Diff.		IPC Mill Diff.		IPC Mill Diff.	
Mill	Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In Mill Diff.	Across Mill Diff.	In Mill Diff.	Across Mill Diff.	In Mill Diff.	Across Mill Diff.	In Mill Diff.	Across Mill Diff.
Mill M--42-lb. Linerboard													
1	12.1	-1.0	109	109	0	37	29	- 8	350a	298	-52	374a	327
2	12.0	-0.9	106	107	+ 1	35	28	- 7	338a	289	-49	387a	317
3	12.7	-0.5	102	102	0	36	29	- 7	340a	337	- 3	377a	366
4	12.9	-0.3	108	110	+ 2	35	32	- 3	364a	361	- 3	395a	377
5	12.6	-0.9	109	111	+ 2	37	30	- 7	378a	370	- 8	395a	371
6	12.8	-0.6	104	110	+ 6	40	34	- 6	399a	399	0	383a	412
7	12.6	-0.5	120	121	+ 1	35	30	- 5	342a	343	+ 1	391a	383
8	12.7	-0.6	105	110	+ 5	37	30	- 7	360a	341	-19	377a	355
9	12.6	-0.6	108	110	+ 2	36	30	- 6	359	342	-17	385	363

ens which tore beyond the 3/8-inch limit.

the totals of the individual readings.

TABLE XXXVI

SUMMARY OF INDIVIDUAL TEST LOTS—MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		In Mill					
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill		Diff.				
					Mill M-42-lb. Linerboard													
162565	M-296	W.	2/21/55	2	43.5	42.4	-1.1	13.1	12.1	-1.0	109	109	0	37	29	-8	350a	298
162566	M-297	W.	2/23/55	2	43.1	41.4	-1.7	12.9	12.0	-0.9	106	107	+1	35	28	-7	338a	289
162610	M-298	W.	2/27/55	2	43.3	42.9	-0.4	13.2	12.7	-0.5	102	102	0	36	29	-7	340a	337
162611	M-299	W.	2/28/55	2	43.4	43.0	-0.4	13.2	12.9	-0.3	108	110	+2	35	32	-3	364a	361
162698	M-300	W.	3/9/55	4	44.0	42.7	-1.3	13.5	12.6	-0.9	109	111	+2	37	30	-7	378a	370
162699	M-301	W.	3/9/55	4	43.7	43.0	-0.7	13.4	12.8	-0.6	104	110	+6	40	34	-6	399a	399
163048	M-302	W.	3/15/55	2	43.7	42.6	-1.1	13.1	12.6	-0.5	120	121	+1	35	30	-5	342a	343
163049	M-303	W.	3/18/55	4	44.4	43.1	-1.3	13.3	12.7	-0.6	105	110	+5	37	30	-7	360a	341
Current Mill Average:					43.6	42.6	-1.0	13.2	12.6	-0.6	108	110	+2	36	30	-6	359	342

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXVII

L TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

liper, ints Mill	Diff.	Bursting Strength, p.s.i. gage IPC Mill Diff.	G. E. Puncture, units IPC Mill Diff.	Elmendorf Tear, g./sheet			Across IPC Mill Diff.				
				In	Diff.	IPC					
<u>Mill N--42-lb. Linerboard</u>											
11.5	-0.3	110	109	-1	40	367	365	- 2	381a	461	+80
11.6	-0.2	115	114	-1	40	347a	400	+53	385a	469	+84
11.4	-0.4	116	108	-8	40	337a	365	+28	404a	486	+82
11.6	-0.3	114	111	-3	40	349a	394	+45	413a	471	+58
11.5	-0.3	114	111	-3	40	350	381	+31	396	472	+76

TABLE XXXVIII

Mill O-42-lb. Linerboard

11.6	-0.5	116	114	-2	36	370a	363	- 7	377a	408	+31
11.6	-0.3	115	108	-7	39	355a	384	+29	405a	407	+ 2
11.6	-0.4	116	111	- 5	37	363	373	+10	391	407	+16

is which tore beyond the 3/8-inch limit.

ie totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

TABLE XXXVIII

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXIX

UAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet	
liper, ints	Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In IPC Mill Diff.	Across IPC Mill Diff.
Mill P--42-lb. Linerboard							
1 12.4	-0.7	113	118	+ 5	39	373a	347
2 12.9	-0.3	110	120	+10	42	407a	392
3 12.6	-0.8	113	125	+12	43	423a	379
4 12.7	-0.6	112	112	0	43	447a	421
5 12.9	-0.6	107	118	+11	44	435a	422
6 12.8	-0.5	112	120	+ 8	42	408a	435
7 12.6	-0.9	109	118	+ 9	43	417a	414
8 12.9	-0.6	108	116	+ 8	44	421a	433
9 12.7	-0.4	123	130	+ 7	42	386a	391
10 12.6	-0.5	114	122	+ 8	42	378a	385
11 12.5	-0.5	118	128	+10	42	393a	378
12 12.7	-0.5	126	112	-14	45	395a	415
13 12.3	-0.5	116	105	-11	41	393a	375
14 12.5	-0.4	114	117	+ 3	42	367a	393
15 12.6	-0.4	118	109	- 9	41	380a	379
16 12.8	-0.9	114	105	- 9	45	395a	405
17 12.6	-0.5	111	107	- 4	42	375a	392
18 12.9	-0.5	114	109	- 5	41	415a	424
19 12.7	-0.7	117	109	- 8	41	395a	414
20 12.7	-0.5	114	116	+ 2	42	400	400
21 12.7	-0.5	114	116	+ 2	42	400	400
22 12.7	-0.5	114	116	+ 2	42	400	400
23 12.7	-0.5	114	116	+ 2	42	400	400
24 12.7	-0.5	114	116	+ 2	42	400	400
25 12.7	-0.5	114	116	+ 2	42	400	400
26 12.7	-0.5	114	116	+ 2	42	400	400
27 12.7	-0.5	114	116	+ 2	42	400	400
28 12.7	-0.5	114	116	+ 2	42	400	400
29 12.7	-0.5	114	116	+ 2	42	400	400
30 12.7	-0.5	114	116	+ 2	42	400	400
31 12.7	-0.5	114	116	+ 2	42	400	400
32 12.7	-0.5	114	116	+ 2	42	400	400
33 12.7	-0.5	114	116	+ 2	42	400	400
34 12.7	-0.5	114	116	+ 2	42	400	400
35 12.7	-0.5	114	116	+ 2	42	400	400
36 12.7	-0.5	114	116	+ 2	42	400	400
37 12.7	-0.5	114	116	+ 2	42	400	400
38 12.7	-0.5	114	116	+ 2	42	400	400
39 12.7	-0.5	114	116	+ 2	42	400	400
40 12.7	-0.5	114	116	+ 2	42	400	400
41 12.7	-0.5	114	116	+ 2	42	400	400
42 12.7	-0.5	114	116	+ 2	42	400	400
43 12.7	-0.5	114	116	+ 2	42	400	400
44 12.7	-0.5	114	116	+ 2	42	400	400
45 12.7	-0.5	114	116	+ 2	42	400	400
46 12.7	-0.5	114	116	+ 2	42	400	400
47 12.7	-0.5	114	116	+ 2	42	400	400
48 12.7	-0.5	114	116	+ 2	42	400	400
49 12.7	-0.5	114	116	+ 2	42	400	400
50 12.7	-0.5	114	116	+ 2	42	400	400
51 12.7	-0.5	114	116	+ 2	42	400	400
52 12.7	-0.5	114	116	+ 2	42	400	400
53 12.7	-0.5	114	116	+ 2	42	400	400
54 12.7	-0.5	114	116	+ 2	42	400	400
55 12.7	-0.5	114	116	+ 2	42	400	400
56 12.7	-0.5	114	116	+ 2	42	400	400
57 12.7	-0.5	114	116	+ 2	42	400	400
58 12.7	-0.5	114	116	+ 2	42	400	400
59 12.7	-0.5	114	116	+ 2	42	400	400
60 12.7	-0.5	114	116	+ 2	42	400	400
61 12.7	-0.5	114	116	+ 2	42	400	400
62 12.7	-0.5	114	116	+ 2	42	400	400
63 12.7	-0.5	114	116	+ 2	42	400	400
64 12.7	-0.5	114	116	+ 2	42	400	400
65 12.7	-0.5	114	116	+ 2	42	400	400
66 12.7	-0.5	114	116	+ 2	42	400	400
67 12.7	-0.5	114	116	+ 2	42	400	400
68 12.7	-0.5	114	116	+ 2	42	400	400
69 12.7	-0.5	114	116	+ 2	42	400	400
70 12.7	-0.5	114	116	+ 2	42	400	400
71 12.7	-0.5	114	116	+ 2	42	400	400
72 12.7	-0.5	114	116	+ 2	42	400	400
73 12.7	-0.5	114	116	+ 2	42	400	400
74 12.7	-0.5	114	116	+ 2	42	400	400
75 12.7	-0.5	114	116	+ 2	42	400	400
76 12.7	-0.5	114	116	+ 2	42	400	400
77 12.7	-0.5	114	116	+ 2	42	400	400
78 12.7	-0.5	114	116	+ 2	42	400	400
79 12.7	-0.5	114	116	+ 2	42	400	400
80 12.7	-0.5	114	116	+ 2	42	400	400
81 12.7	-0.5	114	116	+ 2	42	400	400
82 12.7	-0.5	114	116	+ 2	42	400	400
83 12.7	-0.5	114	116	+ 2	42	400	400
84 12.7	-0.5	114	116	+ 2	42	400	400
85 12.7	-0.5	114	116	+ 2	42	400	400
86 12.7	-0.5	114	116	+ 2	42	400	400
87 12.7	-0.5	114	116	+ 2	42	400	400
88 12.7	-0.5	114	116	+ 2	42	400	400
89 12.7	-0.5	114	116	+ 2	42	400	400
90 12.7	-0.5	114	116	+ 2	42	400	400
91 12.7	-0.5	114	116	+ 2	42	400	400
92 12.7	-0.5	114	116	+ 2	42	400	400
93 12.7	-0.5	114	116	+ 2	42	400	400
94 12.7	-0.5	114	116	+ 2	42	400	400
95 12.7	-0.5	114	116	+ 2	42	400	400
96 12.7	-0.5	114	116	+ 2	42	400	400
97 12.7	-0.5	114	116	+ 2	42	400	400
98 12.7	-0.5	114	116	+ 2	42	400	400
99 12.7	-0.5	114	116	+ 2	42	400	400
100 12.7	-0.5	114	116	+ 2	42	400	400

ns which tore beyond the 3/8-inch limit.

he totals of the individual readings.

TABLE XXXIX

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Institute versus Mill Data					G. E.				
					Basis Weight,		Caliper,		Diff.	Bursting		Puncture,		IPC Mill Diff. IPC Mill Diff. IPC Mill
					lb.	IPC	points	IPC		Strength,	p.s.i.	units		
					Mill	Diff.	IPC	Diff.		IPC	Diff.	IPC	Diff.	
Mill P-42-lb. Linerboard														
162776	P-9	W.F.	3/ 4/55	--	43.6	-0.7	13.1	12.4	-0.7	113	118	+ 5	39	373a 347
162777	P-10	W.F.	3/ 6/55	--	44.0	+0.3	13.2	12.9	-0.3	110	120	+10	42	407a 392
162778	P-11	W.F.	3/ 6/55	--	44.7	-0.9	13.4	12.6	-0.8	113	125	+12	43	423a 379
162779	P-12	W.F.	3/ 6/55	--	44.9	-0.7	13.5	12.7	-0.8	112	112	0	43	447a 421
162780	P-13	W.F.	3/ 6/55	--	45.2	-0.1	13.5	12.9	-0.6	107	118	+11	44	435a 422
162781	P-14	W.F.	3/ 6/55	--	43.8	+0.1	13.3	12.8	-0.5	112	120	+ 8	42	408a 435
162782	P-15	W.F.	3/ 6/55	--	44.5	-0.9	13.5	12.6	-0.9	109	118	+ 9	43	417a 414
162783	P-16	W.F.	3/ 6/55	--	44.8	-0.2	13.5	12.9	-0.6	108	116	+ 8	44	421a 433
162777	P-17	W.F.	3/11/55	--	44.4	-0.3	13.1	12.7	-0.4	123	130	+ 7	42	386a 391
162778	P-18	W.F.	3/11/55	--	43.7	+0.1	13.1	12.6	-0.5	114	122	+ 8	42	378a 385
162779	P-19	W.F.	3/11/55	--	44.1	-0.8	13.0	12.5	-0.5	118	128	+10	42	393a 378
162980	P-20	W.F.	3/11/55	--	45.6	-0.6	13.2	12.7	-0.5	126	112	-14	45	395a 415
162981	P-21	W.F.	3/11/55	--	42.6	-0.4	12.8	12.3	-0.5	116	105	-11	41	393a 375
162982	P-22	W.F.	3/11/55	--	43.0	+0.2	12.9	12.5	-0.4	114	117	+ 3	42	367a 393
162983	P-23	W.F.	3/11/55	--	42.9	+0.8	13.0	12.6	-0.4	118	109	- 9	41	380a 379
162984	P-24	W.F.	3/11/55	--	45.0	-1.3	13.7	12.8	-0.9	114	105	- 9	45	395a 405
162985	P-25	W.F.	3/11/55	--	42.8	+0.3	13.1	12.6	-0.5	111	107	- 4	42	375a 392
163045	P-26	W.F.	3/14/55	--	44.4	0.0	13.4	12.9	-0.5	114	109	- 5	41	415a 424
163046	P-27	W.F.	3/14/55	--	43.8	-0.4	13.4	12.7	-0.7	117	109	- 8	41	395a 414
Current Mill Average:					44.1	-0.3	13.2	12.7	-0.5	114	116	+ 2	42	400 400

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XL

L TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

Caliper, points Mill Diff.	Bursting Strength, p.s.i. gage IPC Mill Diff.	G. E. Puncture, units IPC Mill Diff.	Elmendorf Tear, g./sheet		
			In IPC Mill Diff.	Across IPC Mill Diff.	
<u>Mill Q--42-lb. Linerboard</u>					
13.0 -0.3	116 112 - 4 37		353a 349 - 4	382a 407 +25	
12.5 -0.5	112 116 + 4 35		363a 355 - 8	392a 412 +20	
12.9 -0.3	115 111 - 4 35		377a 385 + 8	385a 421 +36	
12.3 -0.4	111 105 - 6 34		343a 356 +13	369a 397 +28	
13.0 -0.5	122 112 -10 38		358a 377 +19	389a 434 +45	
12.5 -0.4	118 118 0 34		360a 352 - 8	374a 405 +31	
12.7 -0.4	116 112 - 4 36		359 362 + 3	382 413 +31	

TABLE XLI

Mill E--44/46-lb. Drum Linerboard

13.8 -0.9	101 102 + 1 43 45 + 2	406a 405 - 1	411a 467 +56
13.2 -0.5	103 104 + 1 42 42 0	387a 456 +69	411a 467 +56
13.5 -0.7	102 103 + 1 42 44 + 2	397 430 +33	411 467 +56

which tore beyond the 3/8-inch limit.

and E series of sheets. These were treated as the B, D, and F series, respectively.
totals of the individual readings.

TABLE XL

SUMMARY OF INDIVIDUAL TEST LOTS--MARCH 1 THROUGH MARCH 31, 1955 (continued)

Institute versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units				
					IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.			
<u>Mill Q--42-lb. Linerboard</u>															
162683	Q-5		3/ 4/55	3	43.8	43.3	-0.5	13.3	13.0	-0.3	116	112	37	353a	34
162684	Q-6		3/ 4/55	3	43.4	42.7	-0.7	13.0	12.5	-0.5	112	116	35	363a	35
162737	Q-7		3/10/55	3	42.4	42.8	+0.4	13.2	12.9	-0.3	115	111	35	377a	38
162998	Q-8		3/14/55	3	41.6	40.8	-0.8	12.7	12.3	-0.4	111	105	34	343a	35
163176	Q-9		3/18/55	3	43.8	42.8	-1.0	13.5	13.0	-0.5	122	112	38	358a	37
163181	Q-10		3/20/55	3	43.4	42.7	-0.7	12.9	12.5	-0.4	118	118	34	360a	35
Current Mill Average:					43.1	42.5	-0.6	13.1	12.7	-0.4	116	112	- 4	359	36

TABLE XLI

Mill E--44/46-lb. Drum Linerboard

162579	E-133	WFLS	2/28/55	2	48.2	47.9	-0.3	14.7	13.8	-0.9	101	102	+ 1	43	45	+ 2	406a	405
162976	E-135 ^{b,c}	WFLS	3/16/55	2	46.3	46.0	-0.3	13.7	13.2	-0.5	103	104	+ 1	42	42	0	387a	456
Current Mill Average					47.3	47.0	-0.3	14.2	13.5	-0.7	102	103	+ 1	42	44	+ 2	397	430

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

^b This sample was identified as 47-lb. Drum Linerboard.

^c The sample received by the Institute consisted of the A, C, and E series of sheets. These were treated as the B, D, and E series.

Note: All "current mill average" data are calculated from the totals of the individual readings.

