

How Should a Firm Manage Deteriorating Inventory?

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Abstract

Firms selling goods whose quality level deteriorates over time often face difficult decisions when unsold inventory remains. Since the leftover product is often perceived to be of lower quality than the new product, carrying it over offers the firm a second selling opportunity and an ability to price discriminate. By doing so, however, the firm subjects sales of its new product to competition from the leftover product. We present a two period model that captures the effect of this competition on the firm's production and pricing decisions. We characterize the firm's optimal strategy and find conditions under which the firm is better off carrying all, some, or none of its leftover inventory. We also show that, compared to a firm that acts myopically in the first period, a firm that takes into account the effect of first period decisions on second period profits will price its new product higher and stock more of it in the first period. Thus, the benefit of having a second selling opportunity dominates the detrimental effect of cannibalizing sales of the second period new product.

Keywords (Pricing, perishable inventory, quality, internal competition, product line)

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1 Introduction

When firms complain of competitive pressure on their product lines, they are typically referring to the actions of other firms seeking to steal away their customers. For companies selling perishable goods however, competition may also arise internally when the firm sells inventory of its perishable goods that was leftover from previous periods. If their customers' perception of the quality of the leftover units is lower than that of their new units, the leftover units are often marked down in price. By doing so, however, the firm subjects sales of its new units to competition. For example, Bloomingdale's Department Store estimates that 50% (around \$400M) of their total sales is sold through the use of mark-down prices. An additional 9% (\$72M) is sold to salvage retailers for pennies on the dollar to avoid excessive cannibalization of their new designs (Berman, 2003). Thus, for some products, Bloomingdale's sells the older garments alongside its new garments while for other products, they choose to dispose of the older garments to avoid cannibalization.

The management decision to sell or dispose of older inventory is not unique to fashion retailers; firms in many different industries selling perishable goods often replenish their inventory with new items before all of their old items (of the same type) have been sold. How a firm should stock and price a perishable product depends on the characteristics of the perishable product and the consumer's perceived difference in quality between an old and new item. Before investigating the optimal pricing and stocking decisions, we first characterize perishable products into three types based on the perceived quality level of the aged product by the consumer.

The perceived quality level of Type 1 products does not degrade continuously over time but, instead becomes unusable after a given date. Airline seats and hotel rooms are examples of this type of product. Firms selling Type 1 products often set multiple prices (and corresponding quantities) depending on the time remaining before expiration and receive zero revenue for expired, unsold product. The practice of revenue management was developed specifically for these type of products, a review of which is provided by Talluri and van Ryzin (2004).

The perceived quality level of Type 2 products deteriorates continuously over time reaching a value of zero when a new version of the item becomes available. Examples include newspapers, textbooks and forecasts. Firms offering Type 2 products usually remove all of the old units and replace them with new ones once they become available. The discounting of Type 2 products often falls under the realm of dynamic pricing. Bitran and Caldentey (2002) provide a review of dynamic pricing models along with many applications.

The perceived quality of Type 3 products deteriorates over time but does not reach a value of zero when a replenishment of new items arrive. The deterioration does ensure, however, that the customer values an older product lower than a newer one, thus firms selling Type 3 products must price differentiate the old and new items. Examples of Type 3 product are abundant and can be divided into two main categories. The first category includes products whose actual functionality deteriorates over time such as fresh produce. It is common practice in large retail stores and supermarkets, who account for approximately 50% of this market, to mark down their older produce after restocking with fresher product. The second category includes products whose functionality does not degrade, but the customers' perceived utility of the product deteriorates over time. Examples include fashionable clothing and high-technology products with short life cycles. Almost every fashion goods retailer provides a discount section on their shop floor or web site where they offer last season's unsold designs at discounted prices. In this work, we focus on the pricing and stocking decisions of Type 3 products when inventory of different quality levels is sold to the same set of consumers. Therefore, it is critical to understand how the quality of a product affects the firm's operating and pricing decisions.

Observing the pricing and stocking policies of firms selling Type 3 products shows a wide range of practices employed. For example, consider the opposing policies of two national bagel chains (Bruegger's and Chesapeake) who compete in the same markets and have similar operating procedures. Stores of each chain begin each day facing a decision of how many bagels to bake before opening their shops and observing demand. Despite the similarities in their operating and market conditions, the two chains use different policies for how to handle bagels leftover at the end of the day. Chesapeake Bagels disposes of all leftover

bagels while Bruegger’s Bagels carries the leftover bagels over to be sold in the next day. Since the quality of a bagel depreciates quickly over time, Bruegger’s Bagels sells the leftover bagels at a discounted price compared to the price of its fresh bagels, then disposes of any bagels more than two days old since they consider them too low of a quality to sell at any price.

Why do two firms facing similar production and market conditions handle their perishable inventory so differently? What is clear from the bagel chains and many other industry examples is that managers differ on how to manage the pricing and quantity decisions of perishable product. Other examples of markets that face this problem include: a grocery store that periodically receives shipments of fresh produce and sells it with any unsold inventory; a high technology company that has not sold all of its previous model’s stock before the new model design is ready for the market; and a software company that still holds inventory of the current version of its product when the new version becomes available.

To gain intuition, we study a firm selling a perishable good that lasts for two periods and has two states. The product is considered “new” if it is sold in the same period it was produced, or “old” if it is sold the period after it was produced. The old units suffer a perceived quality reduction and, therefore, provide lower valuations for the customers. In the first period, we study the impact of allowing the firm to carry leftover units to the second period on the firm’s first period stocking and pricing decisions. In the second period, we model the competition between the new units with the old units that did not sell in the first period and are carried over to the second.

The key decisions the firm must make include: the price and purchase quantity of new units in both the first and second period, the quantity of unsold units from the first period to make available to the customer in the second period, and the price to charge for the old units in the second period. We solve the firm’s problem and find the optimal second-period price of the new units remains the same, regardless of the firm’s decision to sell the old units and is independent of the quality level of the old units. Thus, competition from the old units only affects the firm’s second-period new units quantity decision, not its new units pricing decision. We also find that carrying the older units allows the firm to price discriminate in

the second period. Further, we find thresholds for the quality level of the old units where the firm should choose to carry all, some, or none of its unsold product over to the next period. These results stem from the fact that demand for the new units is dependent upon the quantity, price, and quality level of the old units competing against it.

In our first-period analysis, we extend the work of Petruzzi and Dada (1999) on a firm’s price and quantity choice under uncertainty to the case where unsold inventory can be carried to the next period, but at a reduced quality level. Compared to a firm that never carries leftover product to the second period, we find a firm that does carry over, prices its new units higher and stocks more of them in the first period. Thus, the benefit of having a second selling opportunity (along with the ability to price discriminate) dominates the detrimental effect of cannibalizing sales of the new units in the second period. Through a numerical study we measure the benefit of employing an optimal policy compared to commonly used “carry all unsold units” or “never carry any unsold units” alternative policies. For both comparisons, we find the largest benefit when uncertainty over the market potential in the first period is high and the cost to prepare the carried over units for the market is low compared to the cost to purchase new units. Interestingly, the largest benefit of using an optimal policy occurs for low quality differences (between the new and old units) for the “never carry” policy but for medium quality differences for the “carry all” policy.

1.1 Literature Review

The problem we study has many similarities to a firm’s product line decision. To see how, consider our scenario. A firm produces a single product and sells it in a market with an unknown demand. When demand turns out to be lower than expected, the firm ends up with unsold units. These units can be carried as inventory into the next period but, in the case of perishable products, the unsold units suffer a quality reduction and become a partial substitute for new units. Thus, the firm’s decision to carry inventory or not turns into a product line decision as the firm must now consider the effect of potential future cannibalization on the original product line. Thus, our work extends both the operations literature on inventory management and the marketing literature on a firm’s product line

decisions. We extend the inventory management literature by showing how the internal-competition between old units (inventory) and new units may change the firm's current and past decisions. We extend the product line literature by demonstrating another source for product line extensions – the combination of stochastic demand (which may result in unsold inventory) and the deterioration of the product.

The product line decision is one of the most important decisions a firm can make. Firms often design their product line by segmenting their market on quality attributes, reflecting consumers' preferences to higher quality over lower quality products (vertically differentiated). An immediate problem of introducing products with different qualities is cannibalization, as some products may serve as partial substitutes for others and consumers choose the product that maximizes their utility. Previous research has analyzed the cannibalization problem for a monopolist (see for example; Mussa and Rosen 1978 and Moorthy 1984) and an oligopoly (for example; Katz 1984 and Desai 2001) when the firm makes a product line decision (usually the quality-price bundles). Gilbert and Matutes (1993) assume exogenous quality levels for two competing products and investigate the competition between two manufacturers. They find if the difference between the quality levels of the two products is sufficiently large, both firms will find it profitable to produce. We also assume an exogenous quality level but, in contrast, find the same firm sells both high and low quality units only when the quality difference between them is sufficiently small. Also, in contrast to the previously mentioned work that assumes a single period and a deterministic market potential (the firm sells every unit produced), we solve a two-period model where the market potential is stochastic in the first period and the purchase of product involves a positive lead-time so both the quantity and pricing decisions must be made before the market potential is realized.

The use of a two-period model with a quality parameter differentiating the old and new inventory of a firm also has some similarities to the durable goods literature. Desai, Koenigsberg, and Purohit (2005) use a durability parameter to represent the competition between new units owned by the company and previously sold units, owned by consumers, that reenter the market during the second period. In both our problem and theirs, competition occurs between units of the same product differentiated only by a perceived relative quality

difference. Also, with the same assumption about the distribution of consumers, the inverse demand functions are exactly the same for both problems. A major difference between the perishable and durable goods problems however, is in the durable goods problem, what a firm sells in the first period competes with product produced in future periods. In our model, what a firm doesn't sell in the first period may be carried over to compete with the firm's new units in future periods. There is also a difference in the decision makers, as consumers hold the deteriorating units in the durable goods problem while the firm holds them in the perishable goods problem. A third difference occurs in the timing of the firm's decisions. In Desai et al. (2005), the selling quantity in the first period is chosen after uncertainty in the market potential is resolved. In our model, both quantity and price decisions must be made before uncertainty is resolved and it may be optimal for the firm to scrap some or all of its leftover inventory to avoid competition with its new units in the next period. Thus, one objective of our paper is to examine how the quality reduction of unsold units and the subsequent cannibalization problem created by carrying the unsold units into the next period affects the firm's pricing and production decisions in a newsvendor setting.

On the inventory management side, several papers study a dynamic version of the newsvendor model where a second order opportunity exists: Donohue (2000), Fisher and Raman (1996), Petruzzi and Dada (1999, 2002) and Cachon and Kok (2004) provide a representative sample of this area. Petruzzi and Dada (1999) review extensions to the newsvendor model where the stocking quantity and selling price are set simultaneously, before the uncertainty in the market potential is resolved. Their linear demand case is identical to our first period model when the conditions imply that no old units be carried over to the second period. Thus, our first period analysis extends their model to the cases when future consequences must be factored into current decisions. This is because unsold units today will be carried over and sold in conjunction with new units in the future, but at a reduced quality level.

Cachon and Kok (2004) offer a simple adjustment to the newsvendor model that accounts for the fact that the salvage value of the unsold units depends upon the quantity (but not the quality level) available. They show the common assumption of a constant salvage

value based on historical estimates may lead to poor performance when the salvage value is actually a function of the quantity left over. In contrast to our model, they do not consider the first-period price as a decision variable and their salvage value function assumes selling the unsold units does not affect the sales of the new units. In this context, our model can be described as a newsvendor model with price dependent demand that explicitly accounts for a salvage value function that impacts new unit sales through product line cannibalization.

The rest of the paper is organized as follows. In the next section we discuss our major modeling assumptions and present our notation. In section 3, we present our model, discuss our results, and provide a numerical study measuring the impact on profit a firm incurs if it chooses an extreme policy of always carrying or never carrying unsold units to the next period. In section 4 we conclude and give directions for future research. All proofs and derivations are included in an appendix along with three extensions: I) an infinite horizon analysis, II) the quality of the good increases over time and III) the price of the new units is held constant over both periods.

2 Model Development

This section describes the model and lays out the assumptions about the firm, the product, and the market. We begin with the sequence of events. In the first period, the firm chooses the price and quantity of new units only, before learning the maximum market potential for the product. Next, market uncertainty is resolved and consumers make their purchasing decisions. In the second period, there is no uncertainty about the market potential and the firm may carry over unsold units if demand in the first period was lower than expected. Thus, in the second period, the firm makes decisions on both new and old units; how many leftover units to prepare for the market, what to price them, and how many new units to purchase and what to price them.

We continue by stating the key assumptions of our model and defining an exogenous quality parameter that represents the customer's perceived differentiation between the new units and the old units in the second period. We then derive inverse demand functions

for the new and old units based on the consumers' utility functions. Since the problem we describe pertains to both manufacturing firms that produce and sell their own product and retailers who only purchase product from other firms, we use the generic term “purchase” through the rest of this paper to represent either production or purchasing decisions.

Assumption 1. *Key problem dynamics are captured in a two period model*

We consider a two period model where the firm faces uncertainty in the market potential during the first period and potential competition in the second period from product that did not sell in the first period and is carried over to the second. Our objective is twofold. First, we study how the presence of competition from lower quality units affects the firm's pricing and stocking decisions for its new units sold along side it. This is captured through our second-period analysis. Second, the first period allows us to study how the possibility of carrying unsold inventory to the next period affects the firm's first-period decisions when it only purchases new units. Thus, a two-period model is sufficient and allows us to maintain tractability. Other recent papers that model competitive price responses using a two-period setting include Ferrer and Swaminathan (2005), Desai et al. (2005) Ray et al. (2005), and Ferguson and Toktay (2005).

In the first period, the firm chooses the price, P_1 , and quantity, x_1 , of its new units before knowing the complete characterization of the market. Demand for the firm's product is a function of the unknown market potential and is decreasing with the firm's price. After demand realization, the firm may be left with unsold units and faces a choice on how many of these units to carry over to the second period. Without loss of generality, the salvage value of any unsold unit not carried over to the second period is normalized to zero.

Assumption 2. *Consumers are heterogenous in their valuations of the product and are distributed uniformly in the interval $[0, \alpha]$.*

We assume consumers differ in their willingness to pay for the product. To capture this, we model consumers who are heterogeneous in their valuations of the product's service. We use the parameter $\theta \in [0, \alpha]$ to represent the consumers valuations of the product in any period, where a consumer with a higher θ values the product more than a consumer who has a lower θ . We assume θ is uniformly distributed between 0 and α and each consumer uses

at most one product in each period. Consumers in our model are strategic in their selection between different alternatives. For example, in the second period, consumers have to decide to purchase a new unit, an old unit or not purchase at all (in the first period there are only two alternatives; purchasing new or not purchasing). We assume consumers purchase at most one unit in each period and they must consume this unit in the same period (thus, the issue of “forward looking” consumers is not relevant in this model). We further assume there can be no stockpiling, storage or arbitrage. Next we describe our assumption on the upper bound of consumers’ valuation.

Assumption 3. *In the first period, the maximum market potential, α , is uncertain, in the second period, it is deterministic.*

This assumption is reasonable for many products where the demand in latter periods is highly correlated to demand in the current period. For example, the introduction of many new products can be divided into two distinct periods. An initial period (learning period) where the firm faces large uncertainty in the market potential of the new units and a second period where most of the uncertainty is resolved but some of the features of the model may change. Ehrenberg and Goodhardt (2001) shows for the majority of new products, most market uncertainty is resolved after 6 weeks. Our main goal is to show the effect of competition between the firm’s new units with its carried over units. This assumption allows us to isolate this effect and gain analytical tractability to the firm’s first period decisions. In the appendix, we show our main results carry over to an infinite horizon model where uncertainty in the market potential exist in every period.

At the beginning of the second period, the firm has Y units leftover from the previous period, where Y can be zero if demand exceeds supply in the first period or if the firm chooses not to carry over its unsold product. The firm can purchase new units at a price of c each and prepare (recycle) old units at a per unit cost of h . We assume $c \geq h$, otherwise it is never profitable for the firm to carry leftover inventory. The cost of preparing the old units includes the holding/storage cost, plus any special packaging and preparation required for making the old units available to the market. The firm’s quantity decisions in the second period include the number of new units, x_2 , and the number of old units, y , to make available

to the market. The quantity of new units the firm can purchase is not capacity constrained, but the firm cannot prepare more than Y of the old units, i.e., $y \leq Y$. Demand in the second period is deterministic, but inversely proportional to the price and quality deterioration of the product made available. We assume the firm acts rationally and knows at the end of the first period exactly how many of the old units it will sell in the second period (since the market potential in the second period is deterministic), so it only incurs a preparation cost, h , for the y units it sells.

Assumption 4. *The quality of the old units is exogenous.*

To model the leftover product's quality level, we use the parameter q , $0 \leq q \leq 1$, to represent how much a unit unsold in the first period deteriorates before the second period. All unsold units from the first period deteriorate by $(1 - q)$ before the second period and provide the customer with a utility less than that provided by a new unit (in the appendix we investigate the case where the consumers' valuation for the old units remains the same but they perceive the new units as providing higher quality). In our utility model, this implies that a consumer's valuation of the services from an unsold unit is $q\theta$. Note that if $q = 0$, consumers get no utility out of the unit (it has deteriorated fully) and the manufacturer does not sell it. If $q = 1$, consumers view the new and old units as identical and derive equal utility from either type. The quality level is considered exogenous, thus the firm has no control over the deterioration of its product. Although there are many practical examples where this is true, there may be cases where the firm can influence the quality level of the carried over units through its spending on storage and preparation. We leave this extension for future research.

Inverse Demand Functions

We consider the following inverse demand system (a full derivation is included in the appendix):

$$P_2^o = q(\alpha - x_2 - y) , \quad P_2^n = \alpha - x_2 - qy , \quad P_1 = \alpha - x_1 ,$$

where P_2^n represents the price of the new units in the second period, P_2^o represents the price of the old units in the second period, and P_1 represents the price of the new units in the first

period. Note the quality level of the old units has a different effect on the price of the new and the old units. As the old units' quality increases, the price of the old units increases since they provide higher value to consumers. However, the price of the new units decreases as the old and new units become closer substitutes and there is more (internal) competition.

To account for uncertainty in the market potential, let the upper bound of the consumer's valuation α be made up of two parts, $A + u$, where A represents the deterministic piece and u represents the unknown piece. We assume u is a random variable independently drawn from $F(\cdot)$, F is twice differentiable over $[0, B]$, has a finite mean μ , a non-decreasing hazard rate, and its inverse function exists. This representation of demand is common in the economics and marketing literature and can be interpreted as a case where the shape of the demand curve is deterministic, while the scaling parameter representing the market potential has a random component.

The inverse demand functions can now be represented as

$$P_1 = A - x_1 + u \tag{1}$$

for the first period (since there are no old units available to sell in the first period, there is only one inverse demand function) and

$$P_2^n = A - x_2 - qy + u \tag{2}$$

$$\text{and } P_2^o = q(A - x_2 - y + u) \tag{3}$$

for the second period. The latter functions capture the competition between the firm's old units with its new units. We preview the model's parameters, random variables, and decision variables below.

	First period		Second period	
	Symbol	Definition	Symbol	Definition
Parameters	A	Deterministic market potential	R	Realization of $A + u$
	q	Quality level	Y	Unsold units of x_1
	c	Cost to purchase new units		
	h	Cost to carry old units		
	B	Upper limit for rand var u		
RandomVars	u	Stochastic market potential	None	
DecisionVars	P_1	Price of new units	P_2^n	Price of new units
	x_1	New units purchased	x_2	New units purchased
	x_1^d	Deterministic component of x_1	P_2^o	Price of old units
	z	Safety stock component of x_1	y	Old units made available

Parameters and Variables

3 Analysis

To find the subgame perfect equilibrium, we solve the problem using backward induction starting with the analysis of the second period.

3.1 Second Period: No Uncertainty

In the second period the firm knows the realization of the market potential before making its quantity and pricing decisions. Let R represent the realization of $A + u$. At the start of the second period, the firm holds Y units of leftover inventory from the first period and may purchase additional new units. Let $\Pi_2(x_2, y|Y)$ represent the firm's profit in the second period when carrying Y units of unsold inventory over from the first period, $Y \geq 0$. The pricing decisions are direct outcomes of the quantity decisions. Since the firm's second period decisions are dependent upon the amount of leftover product carried over from the first period, we characterize these conditions below.

First consider the case of $Y = 0$. With no leftover inventory from the pervious period, the firm's only decision is how many new units to purchase. The firm's objective is

$$\text{Max}_{x_2} \Pi_2(x_2|Y = 0) = (P_2^n - c)x_2 \quad \text{where } P_2^n = R - x_2. \quad (4)$$

Next, consider the case of $Y > 0$: the firm starts the second period with Y units of leftover inventory not sold during the first period. In addition to the decision of how many new units to purchase, x_2 , the firm also must decide how many old units to prepare, y . The firm's objective is

$$\begin{aligned} \text{Max}_{x_2, y} \Pi_2(x_2, y|Y) &= (P_2^n - c)x_2 + (P_2^o - h)y \quad \text{s.t. } y \leq Y \\ \text{where } P_2^n &= R - x_2 - qy \quad \text{and } P_2^o = q(R - x_2 - y). \end{aligned} \quad (5)$$

The firm's objective is concave in x_2 and y . Checking the first order conditions of (4) and (5) yields several interesting results, summarized in the following Proposition.

Proposition 1 *Three conditions outline the firm's optimal second-period solution:*

Condition 1. (Low quality) Suppose $q < \frac{h}{c}$. The firm does not carry over leftover inventory and the optimal second-period solution is given by the monopoly solution for the new product: $x_2^ = \frac{R-c}{2}$, $P_2^{n*} = \frac{R+c}{2}$, and $\Pi_2^* = \left(\frac{R-c}{2}\right)^2$.*

Condition 2. (Medium quality) Suppose $\frac{h}{c} < q < \frac{R-c+h}{R}$. The optimal solution is:

Case	$x_2^*(Y)$	$y^*(Y)$	$P_2^{n*}(Y)$	$P_2^{o*}(Y)$	$\Pi_2(P_2^{n*}, P_2^{o*} Y)$
$Y \leq \frac{cq-h}{2q(1-q)}$	$\frac{R-2qY-c}{2}$	Y	$\frac{R+c}{2}$	$\frac{q(R+2qY+c-2Y)}{2}$	$\frac{(R-c)^2}{4} + qY(qY - Y + c) - Yh$
$Y > \frac{cq-h}{2q(1-q)}$	$\frac{(1-q)R-c+h}{2(1-q)}$	$\frac{cq-h}{2q(1-q)}$	$\frac{R+c}{2}$	$\frac{qR+h}{2}$	$\frac{(R^2-2Rc)(q^2-q)-qc^2+2cqh-h^2}{4(q^2-q)}$

Condition 3. (High quality) Suppose $\frac{R-c+h}{R} \leq q$. The optimal solution is:

<i>Case</i>	$x_2^*(Y)$	$y^*(Y)$	$P_2^{n*}(Y)$	$P_2^{o*}(Y)$	$\Pi_2(P_2^{n*}, P_2^{o*} Y)$
$Y < \frac{R-c}{2q}$	$\frac{R-2qY-c}{2}$	Y	$\frac{R+c}{2}$	$\frac{q(R+2qY+c-2Y)}{2}$	$\frac{(R-c)^2}{4} + qY(qY - Y + c) - Yh$
$\frac{R-c}{2q} \leq Y \leq \frac{qR-h}{2q}$	0	Y	NA	$qR - qY$	$qYR - qY^2 - hY$
$\frac{qR-h}{2q} \leq Y$	0	$\frac{qR-h}{2q}$	NA	$\frac{qR+h}{2}$	$\frac{(qR-h)^2}{4q}$

Under Condition 1, the quality of the old units is so low the firm does not carry any leftover inventory. Under Condition 2, the quality is in between the two threshold values, and the firm desires to sell both new and old units. In the first case, the amount of old units the firm wants to sell is more than the amount available and the firm carries all of it over to the next period. In the second case, the amount available exceeds the amount the firm wants to sell; thus the firm only carries over part of its leftover inventory. Under Condition 3, the quality difference between the two quality types is small and the firm desires to sell only the old, lower quality units up to the monopoly quantity. In the first case, the firm is constrained by the amount of leftover inventory available and has to sell some of the new units. Note that the results are exactly the same as the first case of Condition 2. In the second and third cases, the firm sells all of its leftover units or the leftover-unit monopoly quantity respectively. In practice, these last two cases are extremely rare. Based on these results, we make the following observations.

Observation 1 *The optimal price for the new units, $P_2^{n*} = \frac{R+c}{2}$, is independent of the quality level of the old units.*

The optimal price of the new units is independent of the quality level of the old units. Thus, competition from the old units only affects the firm's second period new quantity decision, not its new units pricing decision. This observation is similar to the results of a traditional product line (Moorthy, 1984) where there is no distortion at the high-end of a product line. The intuition behind this result is the valuation of consumers who purchase new units does not depend on the quality level of the old units; thus the price of the new units is independent of the quality reduction and the firm extracts the monopoly surplus from each buyer (of new units). Though the price of the new units is not affected by the quality level, the firm takes the quality deterioration into account to moderate the cannibalization

effect through its quantity decisions. As the quality level of the old units decreases, the firm increases the number of new units it purchases and places an upper bound on the number of old units carried over from the previous period. The next two observations give the quality threshold levels that determine whether to sell all, some, or none of the old units.

Observation 2 *There exists a threshold level for the quality of the old units, $\frac{h}{c}$, below which the firm only sells the new units.*

A lower quality threshold exists such that the firm's ratio of old unit carrying cost to its new unit purchasing cost must fall below it before carrying over any unsold product becomes attractive. If the customer's perception of the quality level of the old units is so low they are unwilling to cover the marginal carrying cost, then it is optimal for the firm not to carry. Remember h is the total per-unit cost to carry and prepare the old units for the second period. It not only includes the normal inventory holding cost but also any additional costs such as packaging, special storage, labor, etc. As an example, the selling of older produce and day-old bagels often involves a repackaging cost in addition to the regular holding cost. Another example is electronic circuit boards, which tend to oxidize over time and must be kept in expensive low-oxygen storage facilities if they are not used within the first few weeks of delivery. Using the lower quality threshold, firms can make informed decisions on whether or not the benefit of carrying their unsold inventory into future periods exceeds these cost. Once a decision to carry the old units has been made, the criteria for whether to carry all of the unsold product or only a portion of it is given in the next observation.

Observation 3 *There exists a threshold level for the quality of the old units, $\frac{R-c+h}{R}$, above which the firm only sells the old units, up to a quantity of $\min\left(\frac{qR-h}{2q}, Y\right)$.*

An upper quality threshold exists, above which the firm sells all of its leftover units up to the minimum of the number of old units available, Y , or a monopoly quantity modified by the quality level and based on the cost structure of the old units, $\frac{qR-h}{2q}$. An unsold unit with a quality level above this upper threshold ($\frac{R-c+h}{R}$) presents a larger benefit to the firm than the sale of a new unit, because the new unit requires the full purchase cost. Therefore, the firm has a higher incentive to carry and prepare the old units than to purchase new ones. The amount of old units sold however, depends on the previous period as the firm's old unit sales

are constrained by the availability of the carried over units. Thus, the firm faces a capacity constraint on the old, lower quality units but does not face a similar constraint regarding the new, higher quality units. Since the price of the new units is not affected by the number of old units available, this capacity constraint increases the price of the old units and increases the cannibalization effect. In some ways, the analysis of the second period is equivalent to a single-period product line problem with exogenous qualities. At the beginning of the second period, the firm has to decide whether to introduce a short product line which consists of a single product (either new higher-quality or old lower-quality) or to extend the product line and introduce two products.

Knowing the optimal responses for the firm in the second period, we now move back in time to the first period where the firm must make decisions without knowing the exact market potential for its product.

3.2 First Period: With Uncertainty

In the first period, the firm only makes price and quantity decisions for its new units. The firm faces a market potential with a stochastic component and has to take into account the effect of its decisions on its future performance. The total market potential for the product is $A + u$, where A is deterministic and known by the firm while u is stochastic and the firm only knows its distribution. We assume $A > c$ and $u \geq 0$ to ensure the firm always purchases a positive quantity. Since the market potential is made up of a deterministic and a stochastic component, we divide the firm's quantity decision x_1 into two components: $x_1 = x_1^d + z$, where $x_1^d = A - P_1$ corresponds to the known market potential and z corresponds to the stochastic market potential. The optimal deterministic component of the quantity decision is $x_1^d = \frac{A-c}{2}$ (the monopoly result of maximizing $(P_1 - c)x_1$ where $P_1 = A - x_1$) and z represents the firm's safety stock that the firm holds to account for the market uncertainty. Let Y be the positive difference between the actual demand and the safety stock, $Y = (z - u)^+$. Since the firm knows the quality level of its leftover product before making its first period decisions, we study the firm's decisions when the quality is below (Case L) and above (Case H) the lower threshold level. We only present our results for Cases L and H pertaining to Conditions 1

and 2 of Proposition 1 but similar results can be obtained for Condition 3 of Proposition 1. In our experience, Cases L and H cover the vast majority of scenarios found in practice so we restrict our presentation to these cases.

Case L: $\left(q \leq \frac{h}{c}\right)$

In this case (L for low quality), corresponding to Condition 1 of Proposition 1, the quality level of the leftover product is below the lower threshold so the firm never carries over unsold inventory. In the first period, both the quantity, x_1 , and price, P_1 , must be set before observing the size of the market. The firm's objective in the first period is to maximize its expected profit over the first and second periods. Let Π_{12} represent the firm's expected profit over the first and second periods which includes its revenue minus the purchase cost plus a discount factor, ρ , applied to the second period profit.

The profit for the first period after the total market potential is realized ($u = U$) is the difference between the firm's sales revenue and cost plus its discounted second period profit:

$$\Pi_{12}(z, P_1 \mid u = U) = \begin{cases} P_1(x_1^d + U) - c(x_1^d + z) + \rho\Pi_2^*(0), & \text{if } U \leq z \\ (P_1 - c)(x_1^d + z) + \rho\Pi_2^*(0), & \text{if } z < U \end{cases}.$$

The firm's first period objective is: $\text{Max}_{P_1, z} \Pi_{12}(z, P_1)$. Following our assumption that the uncertain component of the market potential is continuously distributed, the firm's expected profit over the first and second period can be expressed as

$$\Pi_{12}(z, P_1) = \int_0^z P_1(x_1^d + u) f(u) du + \int_z^B P_1(x_1^d + z) f(u) du - c(x_1^d + z) + \rho\Pi_2^*(0). \quad (6)$$

The firm's first period decisions do not affect its second period's profit so the firm's objective reduces to a single period problem. Whitin (1955) was the first to introduce a single period problem with quantity and pricing decisions. Zabel (1970) introduced the solution method of first optimizing P_1 for a given z and then searching over the optimal trajectory to maximize (6). Petruzzi and Dada (1999) provide an excellent review of the literature in this area and show that (6) is concave and unimodal in z and $P_1^*(z)$ as long as the distribution for u has a non-decreasing hazard rate (their other condition for a unique solution is automatically

satisfied by our restrictions on the parameter values). From Petruzzi and Dada (1999), the optimal safety stock quantity is

$$z^* = F_u^{-1} \left(\frac{P_1^* - c}{P_1^*} \right) \quad (7)$$

and the optimal price is

$$P_1^* = \frac{A + c + \mu}{2} - \frac{\Theta(z^*)}{2} \quad (8)$$

where $\Theta(z^*) = \int_{z^*}^B (u - z^*) f(u) du$. The total purchase quantity is the combination of the optimal deterministic and stochastic components: $x_1^* = x_1^{d*} + z^*$.

Case H: $\left(\frac{h}{c} < q < \frac{A+\mu-c+h}{A+\mu} \right)$

In this case (H for high quality), corresponding to Condition 2 in Proposition 1, the quality level of the leftover units is sufficient for the firm to carry over the unsold inventory. For quality levels in this range, we see from Proposition 1 the firm never carries more than $\frac{cq-h}{2q(1-q)}$ units, which is the maximum amount it will sell in the second period and this maximum amount is less than the upper limit for u . For ease of notation, let $\Psi = \frac{cq-h}{2q(1-q)}$ represent this upper bound on the amount of unsold product the firm carries over to the second period. The profit for the first period after the total market potential is realized, ($u = U$), is the difference between the firm's revenue and cost plus its discounted future profits:

$$\Pi_{12}(z, P_1 \mid u = U) = \begin{cases} P_1(x_1^d + U) - c(x_1^d + z) + \rho\Pi_2(\Psi), & \text{if } U \leq z - \Psi \\ P_1(x_1^d + U) - c(x_1^d + z) + \rho\Pi_2(z - U), & \text{if } z - \Psi < U \leq z \\ (P_1 - c)(x_1^d + z) + \rho\Pi_2(0), & \text{if } z < U \end{cases},$$

where Proposition 1 gives the expressions for $\Pi_2(\Psi)$, $\Pi_2(z - U)$, and $\Pi_2(0)$. Before the uncertainty of the market potential is resolved, the firm's expected profit is

$$\Pi_{12}(z, P_1) = \int_0^{z-\Psi} [P_1(A - P_1 + u) + \rho\Pi_2(\Psi)] f(u) du \quad (9)$$

$$\begin{aligned}
& + \int_{z-\Psi}^z [P_1 (A - P_1 + u) + \rho \Pi_2(z - u)] f(u) du \\
& + \int_z^B [P_1 (A - P_1 + z) + \rho \Pi_2(0)] f(u) du - c(A - P_1 + z).
\end{aligned}$$

The first integral in (9) covers the probability that the market potential is low and the firm carries only a fraction of the leftover inventory to the second period, $Y = \Psi$. The second integral covers the probability of a medium level market potential and the firm carries all of its leftover product to the second period, $Y = E_u[z - u]$. The third integral covers the probability the market potential is high and the firm stocks out in the first period, thus it has no units to carry over to the second period, $Y = 0$. The last component of (9) is the cost to purchase the new units.

The firm's objective is to maximize its expected profit, which is jointly concave in z and P_1 . It is not possible to obtain a closed form solution for the optimal safety stock in the general distribution case. We can, however, rearrange terms so a comparison to the results from Case L is possible. Solving the first order conditions of (9) with respect to z gives the iterative solution

$$z^* = F_u^{-1} \left(\frac{P_1^* - c + \int_{z^*-\Psi}^{z^*} [2\rho q(1-q)(u - z^*) + \rho(cq - h)] f(u) du}{P_1^*} \right). \quad (10)$$

The following proposition compares this optimal quantity with the optimal quantity from Case L: $z^* = F_u^{-1} \left(\frac{P_1^* - c}{P_1^*} \right)$.

Proposition 2 *The optimal safety stock under Case H is higher than the optimal safety stock under Case L.*

A simple way to interpret Proposition 2 is a firm should carry more safety stock in the first period when it plans to sell unsold product in the second period. This result is not as obvious as it may first appear. There are two counter-acting effects taking place in

the firm's first period quantity decision. On one hand, the availability of a second selling opportunity lowers the firm's overage cost and induces it to produce more. Further, holding the deteriorating units in inventory allows the firm to price discriminate between consumers, where consumers with higher valuation for the product purchase new units and consumers with lower valuation may purchase old units. On the other hand, the cannibalization of its new unit sales in the second period by its old units drives its overage cost up, inducing it to produce less in the first period. Proposition 2 shows that under Case H, the "purchase more" effect dominates the "purchase less" effect, resulting in a larger quantity than when the firm does not carry over its unsold inventory. We now continue the analysis by solving for the optimal price.

Solving the first order condition of (9) with respect to P_1 yields;

$$P_1^* = \frac{A + c + \mu}{2} - \frac{\Theta(z^*)}{2}, \quad (11)$$

which has the same relationship to z^* as under Case L. We can now state the third proposition that compares the firm's first period price under cases L and H.

Proposition 3 *The optimal first period price under Case H is higher than the optimal first period price under Case L.*

This result follows directly from the fact that (8) and (11) are equivalent but z^* is larger under Case H than Case L. Since $\Theta(z)$ monotonically decreases in z , then P_1^* must be larger under Case H. Thus, for a product whose parameter values fall under the conditions specified by Case H, a firm stocks more product and sells it at a higher price than it does for a product whose parameter values fall under the conditions specified by Case L. Since the expected remaining stock from the first period under price-dependent demand increases with both the quantity and price of the product, the leftover inventory is higher on average when the firm decides to carry unsold product over. Propositions 2 and 3 show both the first period quantity and price increase when the conditions are met to carry unsold inventory, implying that the benefit of having a second selling opportunity dominates the detrimental effect of cannibalizing sales of the new units in the second period.

3.3 Comparisons to a “Never-Carry” and a “Carry-All” Heuristic

In this section we provide a numerical study comparing the expected profits obtained from using the proposed policy to those obtained from using a never-carry heuristic (*NC*) or a carry-all heuristic (*CA*). The never-carry heuristic is where the firm never carries leftover inventory to the second period, regardless of the conditions. The carry-all heuristic is where the firm acts myopically (does not take into account second period profits when first period decisions are made) in the first period but, when ending the first period with leftover inventory, carries all the leftover units to sell in the second period. Both type heuristics, although sub-optimal, are often found in practice as noted by our earlier bagel chain example. We measure the percentage improvement of our proposed policy over these clearly sub-optimal alternatives. Note the improvements are always positive as our proposed policy represents a relaxation of both heuristics.

We begin by constructing base scenarios from the following parameter values:

$u \sim U[0, B], f(u) = \frac{1}{B}, F(u) = \frac{u}{B}$	$\rho = .9$
$A + \mu = 100$	$c = 10$
$(A, B) = [(90, 20), (75, 50), (50, 100)]$	$q = \{\frac{h}{c}, \dots, .9, .95, .99\}$
$\frac{h}{c} = 0, .25, .5, .75$	

The cost of purchasing a new unit is normalized to $c = 10$, the discount rate is held constant at $\rho = .9$ and the expected market potential is normalized to $A + \mu = 100$. For our example case where uncertainty over the market potential is uniformly distributed, any choice for the deterministic portion of the market potential A implies a one-to-one mapping to the upper bound of the distribution for the uncertain portion of the market potential, B . We study three possible combinations of (A, B) pertaining to low, medium, and high degrees of uncertainty over the original market potential for the product. The cost ratio, $\frac{h}{c}$, captures varying degrees of the cost to carry over the unsold product. A low ratio ($\frac{h}{c} = .25$) may represent a case where the only costs involved in carrying the unsold product are just the additional handling and storage of the product while a high ratio ($\frac{h}{c} = .75$) may represent a case where the unsold product may need to be significantly updated to bring it up to the

current technology level of the new unit. The numerical results of our study are available from the authors upon request.

We first measure the increase in expected profits from using our proposed optimal policy versus the never-carry heuristic, *NC*. Note it is never optimal for the firm to carry unsold inventory when $q \leq \frac{h}{c}$ or $\frac{h}{c} > 1$, thus, q is varied in increments of 0.05 from $\frac{h}{c}$ to 0.99. Observing the difference in expected profits between the two policies shows that the optimal policy yields profits as high as 15% above the profits of the *NC* heuristic. Through this study, we also gain insight to the conditions where the optimal policy is most beneficial as compared to the never-carry heuristic. In particular, firms should strongly consider the optimal policy when: 1) Uncertainty over the market potential is high (μ is significant compared to A), 2) The quality degradation of the unsold product is low (q is close to 1), and 3) The cost to prepare the carried over unit for the market is low compared to the cost to purchase new units ($h \ll c$).

We next measure the increase in expected profits from using our proposed optimal policy versus the carry-all heuristic, *CA*. In this case, we provide comparisons over the entire range of q as the carry-all heuristic carries over unsold inventory even under conditions when the optimal policy shows it is not profitable to do so, such as when $q \leq \frac{h}{c}$. Thus, q is varied in increments of 0.05 from .1 to 0.99. In this comparison, the optimal policy yields profits which are as high as 11% above the profits of the *CA* heuristic. Similar to the comparison with the *NC* heuristic, the profit penalty for using the *CA* heuristic also increases in the amount of uncertainty over the market potential and with the h/c ratio. Unlike the *NC* comparison however, where the larger profit penalties occur as q approaches 1, the largest profit penalties for using the *CA* heuristic occur when the quality values are in the middle range ($.4 \leq q \leq .7$). This occurs because, for high values of q , it is often optimal for the firm to carry over all unsold product similar to the *CA* heuristic. For middle values of q , the firm, under the *CA* heuristic, carries too much of the unsold inventory to the second period, thus leading to increased cannibalization of the new units. When q is small, the firm under the *CA* heuristic also carries “too much” unsold inventory. However, for these values of q the cannibalization effect is less harmful since the old product is a weak substitute for the new

units. Note there are many other possible heuristic policies the firm may employ, such as acting myopically in the first period but optimally in the second. The two heuristic policies we choose, however, provide lower bounds on the firm's expected profit for any combination of the optimal and suboptimal policies.

4 Conclusions

We study the pricing and quantity decisions of a monopoly firm offering a perishable product that deteriorates if the firm does not sell it immediately. We model it as a price-setting newsvendor problem with a second selling and production opportunity. In the first period the firm makes pricing and quantity decisions under uncertainty over the market potential of the product. Once the market potential is realized, the firm may have product that did not sell and must decide how many of these unsold units to carry over to the second period. We assume the unsold units suffer from a quality reduction, such that the old units are not a perfect substitute for new units purchased in the second period. Thus, the firm may offer two quality types in the second period where the carried over units cannibalize sales of the new units and the firm must trade-off between the number of carried over units to offer to the market versus the number of new units. The trade-off appears because it costs the firm less to carry over an unsold unit from the first period than it does to purchase a new unit, but it must charge a lower price for the carried over units to compensate for their lower quality.

We characterize the leftover unit's quality as a percentage of the new unit's quality level and provide the firm's optimal pricing and quantity decisions for any given quality degradation. In our analysis of the firm's second-period decisions, we find two quality thresholds determine a firm's optimal course of actions. The lower threshold determines if a firm should carry any unsold units into the second period. A carry policy is optimal only when the quality level exceeds a cost ratio between carrying an old unit and producing a new unit. Thus, as the difference in quality (between the new and old units) decreases or the difference in cost increases, a firm is more likely to carry over old units. The higher

quality threshold determines how much of the leftover product should be carried over. For quality values between the lower and upper thresholds, the firm should, on the average, carry a fraction of its unsold units to the second period. For quality values above the upper threshold, the firm should carry all of its unsold units, up to the second period monopoly quantity solution. All of these results extend to the infinite horizon case (presented in the appendix).

By including price as a decision variable, we gain valuable insights into how a firm should price its product when facing internal competition from its own carried-over units. First, the price of the new units in the second period is not affected by competition from the old units. Thus, the firm charges the same price for its new units regardless of whether or not it also sells its carried over units. Second, the relationship between the price of the new units and the amount of safety stock produced in the first period is not affected by the firm's decision of how many unsold units to carry over to the second period. The first period price does change with the quality level, but only because the optimal amount of safety stock changes. Compared to a firm that never carries leftover units to the second period, we find a firm that does allow for units to be carried over, prices its new units higher and stocks more of them in the first period. Thus, the benefit of having a second selling opportunity, and to price discriminate, dominates the detrimental effect of cannibalizing sales of the new units in the second period.

Through a numerical study, we show increases in expected profit of up to 15% are obtainable compared to the never-carry or carry-all heuristics that firms often employ. We perform a sensitivity analysis to gain insight to when the improvement is the greatest. Our proposed policy provides the most benefits compared to a never-carry heuristic when: 1) Uncertainty over the market potential is high, 2) The cost to prepare the carried over unit for the market is low compared to the cost to purchase new units, and 3) The quality degradation of the unsold units is low. Compared to a carry-all heuristic, the benefits of using our proposed policy are also largest when uncertainty and the cost ratio are high. In contrast to the never-carry heuristic however, a firm employing a carry-all heuristic incurs the largest profit penalties for middle values of the quality ratio between the old and the new units.

One contribution of our work is an extension of the product line problem. Past research on a firm's product line looks at the firm's decision of whether to introduce a new product or not as a strategic decision the firm makes ahead of time, where firms are able to decide which product lines to introduce, how many units to produce from each product and how to price the different products. In this research, the firm's product line decision is contingent on the state of demand in the previous period. More specifically, it is only when demand in the first period is low that the firm has the option to decide which product line to introduce. In addition, the decision is constrained by the limited quantity of inventory. Thus, the firm does not have full control on the number of lower quality units that may be put on the market, affecting the pricing decision as well. Our second-period analysis captures this unique product line decision. Based on our second period results, we analyze the first-period problem and generate insights into the effects of offering future product lines on the firm's current production and pricing decisions.

A second contribution of our work is an extension of the newsvendor problem with price dependent demand. When the quality level of the carried over units is below our lower threshold, our first period problem is exactly the same as the standard newsvendor problem with price dependent demand and the two periods are independent. When the quality level exceeds the lower threshold, the problem becomes more complicated as the firm's optimal strategy is to carry over unsold inventory when demand does not exceed supply. In this case, the second and first period decisions depend on each other and the firm makes its first-period decision with the consequences of these decisions on the second-period outcome in mind. Interestingly, we find the firm increases both its first-period production quantity and price, above the quantity and price of a firm that does not allow the possibility of carrying unsold inventory. This is because the expected gains from selling the lower quality units to consumers with lower valuations (if demand turns low) plus the expected gains of selling more units in the first period at a higher price (if demand turns high) exceeds the costs of preparing these units for a future sale and the future cannibalization loss. The firm prices higher, even though it purchases more units, because it now has the opportunity to sell unsold units in the future.

In the appendix, we offer three model extensions. In the first extension, we model the infinite horizon case where the market potential uncertainty occurs in every period. We show all our significant results from the second period analysis continue to hold in this more general case. In the second extension, we allow the quality of the new units to increase from the first to the second period. This analysis captures situations where the product is improved between the periods, perhaps through a design change resulting in advanced functionality. The third extension examines the impact on expected profit if a firm decides not to change the price of the new units between the first and second period. Surprisingly, our numeric tests indicate the penalty is small. Thus, in situations where price changes are costly or result in a loss of consumer goodwill, a firm may manage uncertainty strictly through changing its stocking policy without a significant impact on its profit.

We conclude with a brief note of caution. Our model is based on a linear inverse demand function where there is uncertainty only in the maximum market potential of the product. There may be other areas of uncertainty including total market size and price elasticity. Also, the relationship between price and demand may be multiplicative rather than additive. It is unclear how our results will change under these different scenarios. Finally, we restrict our model to the case where a firm offers a single new product. Our results may not hold for cases where the firm sells more than one product to the same set of consumers. We leave these unanswered questions for future research.

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5 Appendix

5.1 Derivation of Inverse Demand Functions

We follow the lead of Desai and Purohit (1998) and derive the demand functions from the consumer utility functions. Note that the net utility, NU , from using a unit in the second period is

$$NU = q^m \theta - P_2^m, \quad (12)$$

where m is an indicator variable such that $m = 0$ if the unit is new, $m = 1$ if the unit is old, and P_2^m is the second period price of new ($m = 0$) or old ($m = 1$) units.

Consider the problem facing consumers in period 2. Each consumer has to choose from one of the three following strategies: (i) buy a new unit (N); (ii) buy an old unit (O); (iii) be inactive (X). In consumer utility, if all three strategies are observed in equilibrium, then consumers who follow a N strategy value the product more (i.e., have a higher θ) than consumers who follow an O strategy, who value it more than consumers who follow an X strategy.

Now consider the lowest valuation consumer who adopts an O strategy. This consumer is located at a point $\theta' = \alpha - x_2 - y$ on the $[0, \alpha]$ line and is indifferent between following an O and an X strategy. From (12), this consumer's net utility from an O strategy is $q(\alpha - x_2 - y) - P_2^o$, and the utility from following an X strategy is zero. Equating these two gives a price for the old units of

$$P_2^o = q(\alpha - x_2 - y).$$

Finally, consider the lowest valuation of the consumer who adopts an N strategy. This consumer is located at a point $\theta'' = \alpha - x_2$ and has to be indifferent between the N and O strategies. The net utility from a N strategy is $\alpha - x_2 - P_2^n$. Similarly, the net utility from buying an old unit is $q(\alpha - x_2) - P_2^o$. Equating these two utilities gives a price of the new units of

$$P_2^n = \alpha - x_2 - qy.$$

In the first period, there are only new units so their price is given by

$$P_1 = \alpha - x_1.$$

5.2 Proofs

PROOF OF PROPOSITION 1

$$\text{Max}_{x_2, y} \Pi_2(x_2, y|Y) = (P_2^n - c)x_2 + (P_2^o - h)y \quad (13)$$

$$s.t. \ y \leq Y, \ x_2 \geq 0, \ y \geq 0.$$

Here, $P_2^n = R - x_2 - qy$ and $P_2^o = q(R - x_2 - y)$. The Hessian is $\begin{pmatrix} -2 & -2q \\ -2q & -2q \end{pmatrix}$, whose leading coefficient is negative and whose determinant $4q(1 - q)$ is positive. Thus, the Hessian is negative definite and the profit function is concave in (x_2, y) . The Lagrangean is

$$\mathcal{L}(x_2, y, \lambda) = (R - x_2 - qy - c)x_2 + q(R - x_2 - y)y - hqy - \lambda(y - Y) + \xi_1 x_2 + \xi_2 y.$$

$$\frac{\partial \mathcal{L}}{\partial x_2} = -2x_2 + R - 2qy - c + \xi_1$$

$$\frac{\partial \mathcal{L}}{\partial y} = -2qx_2 - 2qy - h + qR - \lambda + \xi_2$$

Since the profit function is concave, necessary conditions and sufficient conditions for optimality are that the first order conditions (FOC) equal 0, as well as $\lambda(y - Y) = 0$, $\xi_1 x_2 = 0$, $\xi_2 y = 0$, $\lambda \geq 0$, $\xi_1 \geq 0$ and $\xi_2 \geq 0$.

Case 1. $y = Y$ and $x_2 > 0$. Then $\lambda \geq 0$, $\xi_2 = 0$ and $\xi_1 = 0$. Solving the FOC gives $x_2 = \frac{R-c}{2} - qY$ and $\lambda = 2(q^2 - q)Y - h + qc$. If $Y < \frac{R-c}{2q}$, then $x_2 > 0$ holds. The second condition $\lambda \geq 0$ gives $2(q^2 - q)Y - h + qc \geq 0$. The prices are as follows: $P_2^n = \frac{R+c}{2}$ and $P_2^o = \frac{q(R+c-2Y(1-q))}{2}$. $\Pi_2 = (q^2 - q)Y + (cq - h)Y + \frac{(R-c)^2}{4}$.

Case 2: $0 < y < Y$ and $x_2 > 0$. Then $\lambda = 0$, $\xi_1 = 0$ and $\xi_2 = 0$. Solving the FOC gives $x_2 = \frac{R}{2} - \frac{c-h}{2(1-q)}$ and $y = \frac{qc-h}{2q(1-q)}$. The prices are $P_2^n = \frac{R+c}{2}$ and $P_2^o = \frac{qR+h}{2}$. $\Pi_2 =$

$\frac{(R^2-2Rc)(q^2-q)-qc^2+2cqh-h^2}{4(q^2-q)}$. We need the conditions $0 < \frac{qc-h}{2q(1-q)} < Y$ and $\frac{R}{2} - \frac{c-h}{2(1-q)} > 0$ to hold for this case to be valid.

Case 3: $0 < y < Y$ and $x_2 = 0$. Then $\lambda = 0$ and $\xi_2 = 0$. Solving the FOC gives $y = \frac{qR-h}{2q}$ and $\xi_1 = R(-1+q) - h + c$. We need $qR > h$ for $y > 0$ to hold. We also need $Y > \frac{qR-h}{2q}$. In addition, we need $R(-1+q) - h + c \geq 0$, or $R \leq \frac{c-h}{1-q}$. The prices are as follows: $P_2^n = R - \frac{qR-h}{2}$ and $P_2^o = q \left(R - \frac{qR-h}{2q} \right)$. $\Pi_2 = \frac{(qR-h)^2}{4q}$.

Case 4: $y = Y$ and $x_2 = 0$. Then $\xi_2 = 0$. Solving the FOC gives $\lambda = qR - 2Yq - h$ and $\xi_1 = -R + 2qY + c$. Non-negativity conditions require $Y \leq \frac{qR-h}{2q}$ and $Y \geq \frac{R-c}{2q}$. The prices are as follows: $P_2^n = R - qY$ and $P_2^o = q(R - Y)$. $\Pi_2 = qYR - qY - hY$.

Case 5: $y = 0$ and $x_2 > 0$. Then $\xi_1 = 0$ and $\lambda = 0$. Solving the FOC gives $x_2 = \frac{R-c}{2}$ and $\xi_2 = -qc + h$. The prices are $P_2^n = \frac{R+c}{2}$ and $P_2^o = q\frac{R+c}{2}$. $\Pi_2 = \frac{(R-c)^2}{4}$. This case will hold if $-qc + h \geq 0$, or $h \geq qc$. To interpret this condition, notice that c is the willingness-to-pay of the threshold customer at which the firm can profitably sell the new units; if the type is any lower, the firm would make a loss. If $h > qc$, this means the remanufacturing cost is more than the willingness to pay of this threshold customer for the remanufactured product.

Case 6: Both quantities 0. Then $\lambda = 0$. Solving the FOC gives $\xi_1 = c - R$ and $\xi_2 = -qR + h$. So this cannot happen unless $c - R > 0$, or, $c > R$ which is not allowed by our restrictions on c .

Thus, there are a total of five possible cases, summarized in the Table below.

Case	x_2	y	P_2^n	P_2^o	$\Pi_2(x_2, y Y, q)$
1)	$\frac{R-2qY-c}{2}$	Y	$\frac{R+c}{2}$	$\frac{q(R+c-2Y+2qY)}{2}$	$(q^2-q)Y + (cq-h)Y + \frac{(R-c)^2}{4}$
2)	$\frac{R}{2} - \frac{c-h}{2(1-q)}$	$\frac{qc-h}{2q(1-q)}$	$\frac{R+c}{2}$	$\frac{qR+h}{2}$	$\frac{(R^2-2Rc)(q^2-q)-qc^2+2cqh-h^2}{4(q^2-q)}$
3)	0	$\frac{qR-h}{2q}$	NA	$q \left(R - \frac{qR-h}{2q} \right)$	$\frac{(qR-h)^2}{4q}$
4)	0	Y	NA	$qR - qY$	$qYR - qY - hY$
5)	$\frac{R-c}{2}$	0	$\frac{R+c}{2}$	$q\frac{R+c}{2}$	$\frac{(R-c)^2}{4}$

Case	Conditions
1)	$Y < \frac{R-c}{2q}, Y \leq \frac{qc-h}{2q(1-q)}$
2)	$0 < \frac{qc-h}{2q(1-q)} < Y, R > \frac{c-h}{1-q}$
3)	$Y > \frac{qR-h}{2q}, R \leq \frac{c-h}{1-q}$
4)	$Y \leq \frac{qR-h}{2q}, Y \geq \frac{R-c}{2q}$
5)	$h \geq qc$

The last condition in Cases 2 and 3 have only to do with the parameters of the problem. So these cases cannot simultaneously hold. Also, if we compare the two limits in Case 1, we find it boils down to the second condition in Cases 2 and 3. In particular, $\frac{R-c}{2q} > \frac{qc-h}{2q(1-q)}$ is the same as the condition $R > \frac{c-h}{1-q}$. Also note that this condition can be rewritten as $h > c - R(1-q) = cq - (R-c)(1-q)$. The first and third conditions in Case 2 are therefore $cq - (R-c)(1-q) < h < qc$. In Case 3, $h \leq cq - (R-c)(1-q)$ and in Case 5, $h \geq qc$. Thus, Case 5 precludes Cases 2 and 3. It also precludes Case 1 since Y cannot be negative. Finally, if Case 5 holds, then in Case 4, $Y \leq \frac{R-c}{2}$ must hold, which is also precluded by the second condition in that case since $q < 1$.

Thus, the optimal solution can be summarized by three conditions, with mutually exclusive and collectively exhaustive regions for the value of Y .

Condition 1: $q \leq \frac{h}{c}$. None of the other cases apply.

Condition 2: $\frac{h}{c} < q < \frac{R-c+h}{R}$. Cases 3, 4 and 5 in the Table don't apply. Cases 1 and 2 are $Y \leq \frac{qc-h}{2q(1-q)}$ and $Y > \frac{qc-h}{2q(1-q)}$, respectively.

Condition 3: $\frac{R-c+h}{R} \leq q$. Cases 2 and 5 in the Table do not apply. Cases 1, 4 and 3 are $Y < \frac{R-c}{2q}$, $\frac{R-c}{2q} \leq Y \leq \frac{qR-h}{2q}$, and $Y > \frac{qR-h}{2q}$, respectively.

PROOF OF PROPOSITION 2

Let z^* and P_1^* represent the optimal safety stock and price for the Case H policy and \tilde{z}^* and \tilde{P}_1^* represent the optimal safety stock and price for the Case L policy. $F^{-1}(u)$ increases with u so the only difference between z^* and \tilde{z}^* is

$$v = \frac{\int_{z^*-\Psi}^{z^*} [2\rho q(1-q)(u-z^*) + \rho(cq-h)]f(u) du}{P_1}.$$

For a given value of z , $P_1^*(z) = \tilde{P}_1^*(z)$. Since the Case L policy is optimal for lower levels of q than the Case H policy, we thus need only to show that this term increases with q for a given price P_1 . We do so by taking the derivative

$$\begin{aligned}
\frac{\partial v}{\partial q} &= \frac{1}{P_1} \left[\int_{z^* - \Psi}^{z^*} [2\rho(1-2q)(u - z^*) + \rho c] f(u) du + \right. \\
&\quad \left. [2\rho q(1-q)(z^* - \Psi - z^*) + \rho(cq - h)] f(z^* - \Psi) d(z^* - \Psi) \frac{cq^2 + h(1-2q)}{2q^2(1-q)^2} \right] \\
&= \frac{1}{P_1} \left[\int_{z^* - \Psi}^{z^*} [2\rho(1-2q)(u - z^*) + \rho c] f(u) du + \right. \\
&\quad \left. 2\rho q(1-q) \frac{cq - h}{2q(1-q)} + \rho(cq - h) \right] f(z^* - \Psi) d(z^* - \Psi) \frac{cq^2 + h(1-2q)}{2q^2(1-q)^2} \\
&= \frac{1}{P_1} \left[\int_{z^* - \Psi}^{z^*} [2\rho(1-2q)(u - z^*) + \rho c] f(u) du \right].
\end{aligned}$$

For the upper limit of the integration, $u = z^*$, the derivative reduces to $\frac{1}{P_1} \rho c f(z^*) dz^* > 0$. For the lower limit, $u = z^* - \Psi$, the derivative reduces to $\frac{1}{P_1} \frac{\rho(h - hq + cq - hq)}{2q(1-q)} f(z^* - \Psi) d(z^* - \Psi) > 0$. Since $\frac{\partial v}{\partial q}$ is monotonically increasing in u then $\frac{\partial v}{\partial q} > 0$.

PROOF OF PROPOSITION 3

For the Case H policy, from (11) we have $P_1^* = \frac{A+c+\mu}{2} - \frac{\Theta(z^*)}{2}$ where $\Theta(z^*) = \int_{z^*}^B (u - z^*) f(u) du$. Comparing this to the optimal price of the Case L policy (8), the difference between the two prices is $P_1^* - \tilde{P}_1^* = \frac{\Theta(\tilde{z}^*)}{2} - \frac{\Theta(z^*)}{2}$. Since $\Theta(z)$ is monotonically decreasing in z and $z^* \geq \tilde{z}^*$ by Proposition 2 then $P_1^* \geq \tilde{P}_1^*$.

5.3 Extension A: Infinite Horizon Case

In analyzing the two-period case, we assumed no uncertainty in the market potential during the second period. In this section, we relax this assumption by modeling the problem in an infinite horizon setting where the market potential in each period may take one of two states (high and low). Let α_j be the market potential in period j . We assume that α_j can be either high (α_H) with probability η or low (α_L) with probability $(1 - \eta)$. As before, each sold unit provides services for only a single period and an unsold unit can be carried for a maximum of one additional period. To

distinguish our results from the two-period model, we place a hat ($\hat{\cdot}$) above the decision variables in this section. For each period j , the firm faces the inverse demand functions

$$\begin{aligned}\hat{P}_{n,j} &= \alpha_j - \hat{x}_j - q\hat{y}_j \text{ and} \\ \hat{P}_{o,j} &= q(\alpha_j - \hat{x}_j - \hat{y}_j)\end{aligned}$$

where \hat{y}_j is the number of the unsold units the firm carries over from the previous period and \hat{x}_j is the number of new units the firm chooses to sell in period j after learning the realization of the market potential α_j .

To keep the formulation tractable, we make the following assumptions: 1) the firm purchases product before knowing the state of the market potential for that period but can reduce the quantity to sell after learning the state, 2) all product carried over to the next period must be sold at a market clearing price, and 3) the parameter values meet the condition that when the firm carries inventory (when $\alpha_j = \alpha_L$) the amount carried is greater than or equal to the optimal amount of old units the firm wants to sell in the next period (we assume that all other units can be scrapped at zero per unit costs). These assumptions along with the inclusion of a discount factor ρ , $0 \leq \rho \leq 1$, allow a steady state solution so the optimal decision variables stay constant over time. Thus, we drop the period notation j for the remainder of this section.

At the beginning of each period the firm can be in one of two states: holding inventory ($\hat{y} > 0$) - state 1 or not holding inventory ($\hat{y} = 0$) - state 0. The fact that the state space consists of only two states is due to our assumption that if $\alpha_j = \alpha_L$, the firm keeps the same number of unsold units for the next period independent of the firm's state at the beginning of the period. This assumption holds if the difference between α_L and α_H is sufficiently large (the analysis for other cases can be obtained from the authors by request but do not change our results below). The decisions the firm makes are state dependent and occur in the following timeline. At the beginning of each period the firm purchases \hat{Q}_0 or \hat{Q}_1 if the firm is in state 0 or 1 respectively. After observing the market potential, if $\alpha_j = \alpha_H$ the firm sells all \hat{Q}_0 if in state 0 or \hat{Q}_1 new units and \hat{y} old units if in state 1. If $\alpha_j = \alpha_L$ the firm sells \hat{x}_0 new units if in state 0 or \hat{x}_1 new units and \hat{y} old units if in state

1. The expected profits when the firm starts the period with $\hat{y} > 0$ and $\hat{y} = 0$ are respectively:

$$\begin{aligned}
1) \hat{\Pi}(y) &= \eta \left[(\alpha_H - \hat{Q}_1 - q\hat{y})\hat{Q}_1 + q(\alpha_H - \hat{Q}_1 - \hat{y})\hat{y} - c\hat{Q}_1 + \rho\hat{\Pi}(0) \right] + \\
&\quad (1 - \eta) \left[(\alpha_L - \hat{x}_1 - q\hat{y})\hat{x}_1 + q(\alpha_L - \hat{x}_1 - \hat{y})\hat{y} - c\hat{Q}_1 - h\hat{y} + \rho\hat{\Pi}(\hat{y}) \right], \\
2) \hat{\Pi}(0) &= \eta \left[(\alpha_H - \hat{Q}_0)\hat{Q}_0 - c\hat{Q}_0 + \rho\hat{\Pi}(0) \right] + \\
&\quad (1 - \eta) \left[(\alpha_L - \hat{x}_0 - q\hat{y})\hat{x}_0 + q(\alpha_L - \hat{x}_0 - \hat{y})\hat{y} - c\hat{Q}_0 - h\hat{y} + \rho\hat{\Pi}(\hat{y}) \right].
\end{aligned}$$

With simple arithmetic manipulations we get $\hat{\Pi}(\hat{y})$ as a function of $\hat{\Pi}(0)$;

$$\begin{aligned}
\hat{\Pi}(\hat{y}) &= \frac{1}{-1 + \rho} \left(-\hat{y}(q\alpha_L - qy - h) - \eta \left[\alpha_H (\hat{Q}_1 + q\hat{y}) - \hat{y} [q\alpha_L - h + 2q\hat{Q}_1] - \hat{Q}_1^2 \right] \right. \\
&\quad \left. + \eta\rho \left[-\hat{x}_0^2 (1 - \eta) + \eta (\alpha_H - \hat{Q}_1 - \hat{Q}_0) (\hat{Q}_0 - \hat{Q}_1) \right] \right. \\
&\quad \left. + \eta\rho (\alpha_L x_0 (1 - \eta) + qy [y - \alpha_L + (\alpha_L + 2Q_1 - \alpha_H) \eta]) \right. \\
&\quad \left. + \hat{x}\hat{Q}_1 (1 - \eta) (1 - \eta\rho) (\hat{x}_1 + q2\hat{y} - \alpha_L) + c \left[\hat{Q}_1 (1 - \eta\rho) + \eta\rho\hat{Q}_0 \right] \right).
\end{aligned}$$

The first order conditions with respect to \hat{Q}_1 , \hat{Q}_0 , \hat{x}_1 , \hat{x}_0 and \hat{y} yields:

$$\begin{aligned}
\hat{Q}_0^* &= \frac{\eta\alpha_H - c}{2\eta}, \\
\hat{x}_0^* &= \frac{\alpha_L}{2}, \\
\hat{Q}_1^* &= \frac{\eta[\alpha_H(1 - q)(1 - \eta\rho) + h(1 - \eta)] - c(1 - \eta\rho)[1 - q(1 - \eta)]}{2\eta(1 - q)(1 - \eta\rho)}, \\
\hat{x}_1^* &= \frac{(1 - \eta\rho)[\alpha_L(1 - q) - cq] + h(1 - \eta)}{2(1 - q)(1 - \eta\rho)}, \text{ and} \\
\hat{y}^* &= \frac{cq(1 - \eta\rho) - h(1 - \eta)}{2q(1 - q)(1 - \eta\rho)}.
\end{aligned} \tag{14}$$

The optimal prices of the new units are independent of the initial inventory state and are $\hat{P}_n^* = \frac{\eta\alpha_H + c}{2\eta}$ if $\alpha_j = \alpha_H$ and $\hat{P}_n^* = \frac{\alpha_L}{2}$ if $\alpha_j = \alpha_L$. The optimal prices of the old units (relevant only if $\hat{y} > 0$) are $\hat{P}_o^* = \frac{1}{2} \left[q\alpha_H - qc\frac{1-\eta}{\eta} + \frac{h(1-\eta)}{1-\eta\rho} \right]$ if $\alpha_j = \alpha_H$ and $\hat{P}_o^* = \frac{q(\alpha_L - c)(1-\rho\eta) + h(1-\eta)}{2(1-\rho\eta)}$ if $\alpha_j = \alpha_L$.

We now explore how our main findings from the two-period model compare to the infinite

horizon results. Observation 1 states that the optimal price for the new units is independent of the quality level of the old units. This result holds for the infinite horizon model as \hat{P}_n^* is not a function of q . Observation 2 states that a lower threshold exist ($q = \frac{h}{c}$) below which the firm does not carry inventory to the next period. This result also holds for the infinite horizon model. Note that for $\hat{y}^* > 0$ then $q > \frac{h}{c} > \frac{h(1-\eta)}{c(1-\eta\rho)}$. If there is no discounting ($\rho = 1$), this condition is exactly the same as in Observation 1. With discounting ($\rho < 1$), the condition requires a lower quality level of the old units than does the two-period model. This result is intuitive because in the infinite horizon model the firm can carry any unsold new units over to the next period, thus the firm's overage cost decreases. Observation 3 states that an upper threshold exist above which the firm only wants to sell old units. We can not test this result for the infinite horizon case by checking if conditions exist where $\hat{x}_1^* \leq 0$ since we allow the firm to set the selling quantity after observing the market potential. Thus, \hat{x}_1^* is always positive because the cost to purchase them is a sunk cost and the firm always prefers to make available "free" new units over "free" old units. We can however test if conditions exist for $\hat{Q}_1^* \leq 0$. In fact they do if $q > \frac{\eta\alpha_H - c + h\eta}{\eta\alpha_H - c + c\eta}$, thus this result also holds for the infinite horizon case.

5.4 Extension B: Increasing Quality - New Product Has Quality Level $1 + q$

In our basic model, we assumed that the consumers' valuation of the new units remained constant from one period to the next and that their valuation of a left-over units degrades in relation to the new units. While this assumption is true for most grocery perishables (where, for example, most consumers value a fresh bagel the same from one day to the next), it is not always the case for markets where new models are introduced. If the new models contain advanced functionality over the older models they are replacing then it is reasonable to assume that consumers will place a higher valuation on the new model and thus, the product will have a higher reservation price than the new units in the previous period (a notable exception is the personal computer industry where prices for state of the art computers have remained constant from year to year despite the dramatic advances in their capabilities). In this section we assume that the consumers' valuation for the old model remains the same but they perceive the new model as providing higher quality.

Assume that the consumers' perceived value for each new unit is $(1 + q)$ times the valuation of

the old model. The inverse demand functions for this model are

$$P_2^n = R - x_2 - y + q(R - x_2) \quad \text{and} \quad P_2^o = R - x_2 - y.$$

The firm's second period objective is given by (5), the same as the decreasing quality case. The firm's optimal purchasing and pricing decisions under the most common condition are

x_2^*	y^*	P_2^{n*}	P_2^{o*}	$\Pi_2^*(Y)$
$\frac{Rq-c+h}{2q}$	$\frac{c-h(1+q)}{2q}$	$\frac{R(1+q)+c}{2}$	$\frac{R+h}{2}$	$\frac{R^2q+R^2q^2-2Rqc+c^2-2ch+h^2+h^2q}{4q}$

The optimal decisions under the other four conditions, as well as the new quality thresholds that define the conditions can be easily derived in a manner similar to the basic model. Just as in the basic model, the price of the unit that maintains its same valuation of quality is independent of the quality level of the competing unit. Under the increasing quality assumption however, the price of the new units changes from its deterministic equivalent in the first period. The quality level of the new units does affect the quantity of the old units that the firm puts in the market. In our basic model, the quality of the old units only affected the quantity, not the price, of the new units.

5.5 Extension C: New Product Price is Held Constant ($P_1 = P_2^n$)

There are many reasons why a firm will resist changing the price for its new units from one period to the next. Price changes sometimes confuse and frustrate customers resulting in a loss of goodwill for the firm. If customers are strategic, they may postpone their purchase knowing that the future holds a lower price for an item. Finally, price changes are costly for most retailers requiring significant effort. In this section, we test the sensitivity of our model to the case where the retailer only uses the deterministic price, P_2^n , for both periods.

The use of the deterministic price in the first period makes the problem much easier to solve as (10) can now be solved directly by replacing P_1 with P_2^n . The deterministic price is always larger than the optimal first period price under uncertainty, i.e. $P_2^n > P_1^*$. This can be seen by observing from (11) that $P_1^* = P_2^n - \Theta(z^*)/2$ and the fact that $\Theta(z)$ is positive for any value of z . From (10) we can see that since $P_2^n > P_1^*$, then the quantity of safety stock, z , produced with

the deterministic price is always larger than the amount produced with the optimal price. Thus, the firm prices higher and produces more when using the deterministic price heuristic.

To test how much of a penalty the firm incurs for using this constant price heuristic, we reran our numerical example described in the previous section with the firm using the heuristic and compared the expected profits with the original expected profits obtained using the optimal policy. As expected, the penalty increases with the amount of uncertainty and is always higher under the carry policy than the no carry policy. Surprisingly, the penalty is small: The maximum profit penalty was 0.02 percent, occurring in the high uncertainty case ($A = 50$, $B = 100$ corresponding to a coefficient of variation = 0.29). While gross generalizations from such a small sample should not be made, the study does indicate that the deterministic price heuristic may be quite good and the need for stochastic optimization of both price and quantity may have been overstated in the previous literature.