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CONTINUOUS BASELINE STUDY

✓
Project 1108-B

Progress Report 77

to

FOURDRINIER KRAFT BOARD INSTITUTE, INC.

December 1, 1953

THE INSTITUTE OF PAPER CHEMISTRY

Appleton, Wisconsin

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In conjunction with the F.K.I. Continuous Baseline Study, one-hundred and three different sample lots of 42-lb. Fourdrinier kraft linerboard were submitted by fourteen different F.K.I. mills to The Institute of Paper Chemistry for testing during the period November 1 through November 30. In addition to the 42-lb. kraft linerboard, two samples of special drum stock, one sample of 90-lb. linerboard, and one sample of 72-lb. linerboard were also submitted for evaluation by one of the participating mills. The results on the special stock are tabulated separately in this report. A tabulation of the number of samples classified according to mill may be seen in Table I.

TABLE I
DISTRIBUTION OF 42-LB. LINERBOARD SAMPLES

Mill Code	Samples Submitted
A	8
B	8
C	8
D	10
E	3
F	8
G	6
H	4
I	12
J	6
K	0
L	6
M	6
N	10
O	8
	103

These sample lots were tested for basis weight, caliper, bursting strength, G. E. puncture, and Elmendorf tear. The average strength results for each mill may be seen in Table II and are graphically presented in Figures 1 to 6. In addition to a comparison of the mill averages for the various tests, Table II also shows the current F.K.I. averages, the cumulative F.K.I. averages, and the F.K.I. indexes. The cumulative F.K.I. average includes all the results up to but not including the current period; the current period in the case of this report is November 1 through November 30. The F.K.I. indexes are obtained as follows:

$$\frac{\text{current F.K.I. average}}{\text{cumulative F.K.I. average}} \times 100 = \text{F.K.I. index (\%)}$$

The F.K.I. index provides a ready means of comparing the current quality with previous results. For example, the current F.K.I. average basis weight is 42.9 lb., and the cumulative F.K.I. average basis weight is 43.1 lb. Hence, the index for basis weight determined in per cent as indicated above is 99.5. This signifies that the current average basis weight is slightly lower than the cumulative average, which in this case covered the period from July 25, 1947, through October 31, 1953.

A comparison of the results in Table II and Figure 1 shows that the average basis weight results for all mills except C conform to the 42-lb. specification set forth in Rule 41. Mill B has the highest average basis weight, it being 43.8 lb. or approximately 4.3% higher than the 42-lb. specification. On the other hand, Mill C has

the lowest average basis weight, it being 41.1 lb., approximately 2.1% lower than the 42-lb. specification.

The amount by which the mills vary from the 42-lb. specification is as follows:

Mill Code	Per Cent
A	+3.1
B	+4.3
C	+2.4
D	+2.6
E	+2.4
F	+1.2
G	+3.8
H	+1.0
I	+1.2
J	+2.4
K	—
L	+1.7
M	+2.9
N	+1.7
O	-2.1

A comparison of the average basis weight data for the previous period with the current F.K.I. average indicates that the basis weight results have increased slightly.

A comparison of the average caliper values for the various mills (see Figure 2) shows that the mill averages vary from a low of 12.0 for Mill G to a high of 14.2 for Mill M, the average being 13.0 which is somewhat lower than the cumulative average of 13.9.

The average bursting strength values obtained for each mill are graphically presented in Figure 3. It may be observed in Table II that the average bursting strength values for the various mills range

from a low of 97 for Mill E to a high of 121 for Mill G. The current F.K.I. average bursting strength is 109, slightly higher than the cumulative average of 106.

The data of Table II and Figure 4 show that the average G. E. puncture result for all mills is 33 units. Mill F has the highest G. E. puncture average, 37 units; Mill J has the lowest average, 29 units. The current F.K.I. G. E. puncture average of 33 units is lower than the cumulative F.K.I. average of 36 units.

A graphic comparison of the Elmendorf tear results for the various mills is given in Figures 5 and 6. The data of Table II show that Mill F has the highest average machine direction tear value while Mill B has the lowest. Mill F also has the highest average cross-machine direction tear value, whereas Mill E has the lowest value. It may be noted that the current F.K.I. average machine and cross-machine direction tear results are lower than the cumulative averages.

A comparison of the F.K.I. indexes indicates that, for the current period, the current F.K.I. averages for basis weight, caliper, G. E. puncture and Elmendorf tear are lower than the respective cumulative F.K.I. averages, whereas the current F.K.I. average for bursting strength is higher.

In order to compare the variation within a given mill, the test results for each particular mill have been tabulated in Tables III to XVII for Mills A to O, respectively. In addition to the current and cumulative averages, the mill factor and mill index are given for

each mill. The cumulative mill average is the average test result obtained on the samples submitted by the particular mill up to, but not including, the current average. The mill factor and the mill index are obtained as follows:

$$\frac{\text{current mill average}}{\text{cumulative mill average}} \times 100 = \text{mill factor } (\%)$$

$$\frac{\text{current mill average}}{\text{cumulative F.K.I. average}} \times 100 = \text{mill index } (\%)$$

The mill factor and the mill index serve as a ready means for comparing the current mill results either with the previous results for that particular mill or with the cumulative F.K.I. results. As the test data accumulate, the factors and indexes acquire added significance. The reports also contain a comparison of the test data obtained at the mills with test data obtained at The Institute of Paper Chemistry.

The results obtained on the special drum stock may be seen in Table XVIII.

It may be noted in Tables III through XVII that the data have been separated on the basis of the sheet finish. The summarized results for the mills which submitted sample lots during the current period are as follows:

Mill Code	No. of Sample Lots		
	W.F.	D.F.	Misc.
A	8 ^a		
B	8 ^a		
C	8		
D	10		

(Continued on the next page.)

Mill Code	No. of Sample Lots		
	W.F.	D.F.	Misc.
E	3, 2 ^b		
F	8		
G	6		
H	4 ^a		
I	9 ^a , 3		
J			6 ^d
L			6 ^c
M	5	1	
N	5 ^a , 1		4 ^c
O	8		

a One side only.

b Drum linerboard.

c Sheet finish not reported.

d Semi-water finish.

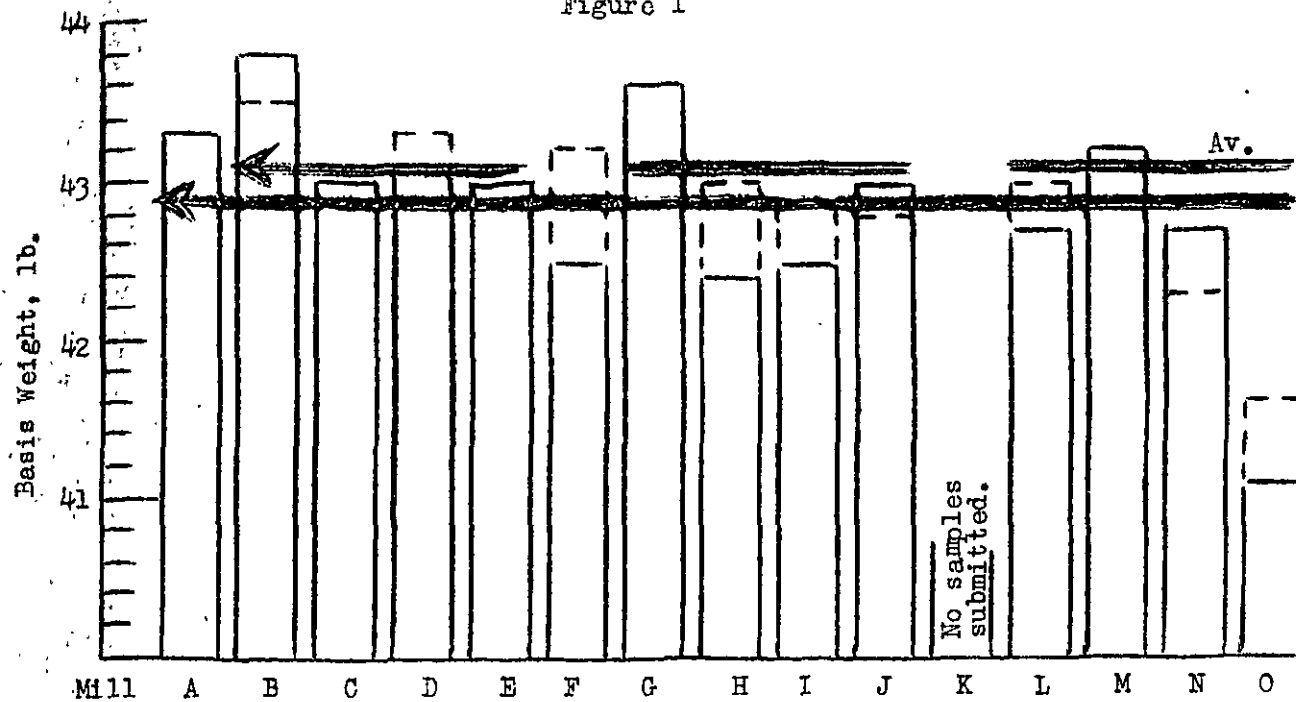
The results indicate that a majority of the mills are using
a water finish on their 42-lb. linerboard.

TABLE II

SUMMARY OF COMPOSITE MILL AVERAGES--NOVEMBER 1 THROUGH NOVEMBER 30, 1953

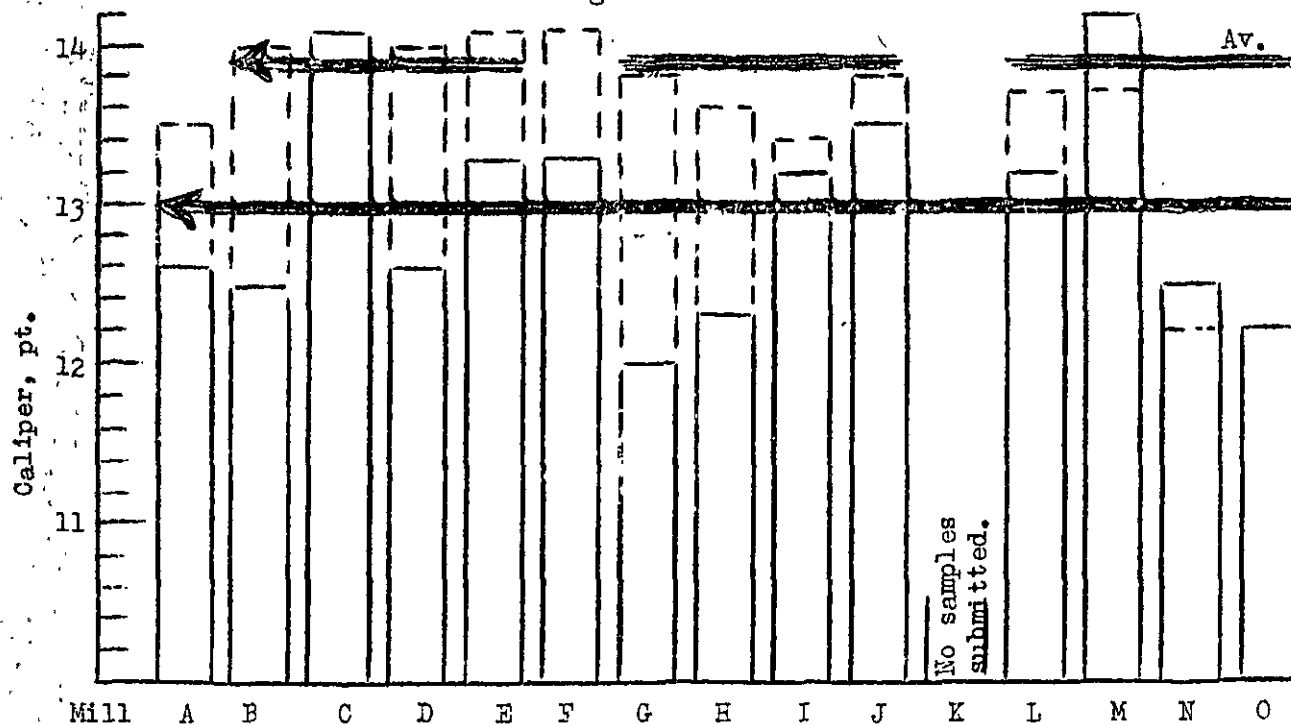
Code No.	Basis Weight, lb.	Caliper, points	Bursting Strength, p.s.i. gage	G. E. Puncture, units	Elmendorf Tear, g./sheet	In Direction Across Direction
A	43.3	12.6	113	32	322	367
B	43.8	12.5	112	30	300	344
C	43.0	14.1	107	33	329	370
D	43.1	12.7	106	36	373	397
E	43.0	13.3	97	31	357	339
F	42.5	13.3	109	37	379	418
G	43.6	12.0	121	33	359	382
H	42.4	12.3	107	33	346	396
I	42.5	13.2	108	31	328	381
J	43.0	13.5	109	29	344	368
K	No samples submitted.					
L	42.7	13.2	108	36	356	391
M	43.2	14.2	108	36	376	412
N	42.7	12.5	104	32	339	380
O	41.1	12.2	112	34	346	376
Current FKl Average:	42.9	13.0	109	33	347	380
Cumulative FKl Average:	43.1	13.9	106	36	370	403
FKl Index, %:	99.5	93.5	102.8	91.7	93.8	94.3

Figure 1



COMPARISON OF BASIS WEIGHT RESULTS
(Period November 1 - November 30)

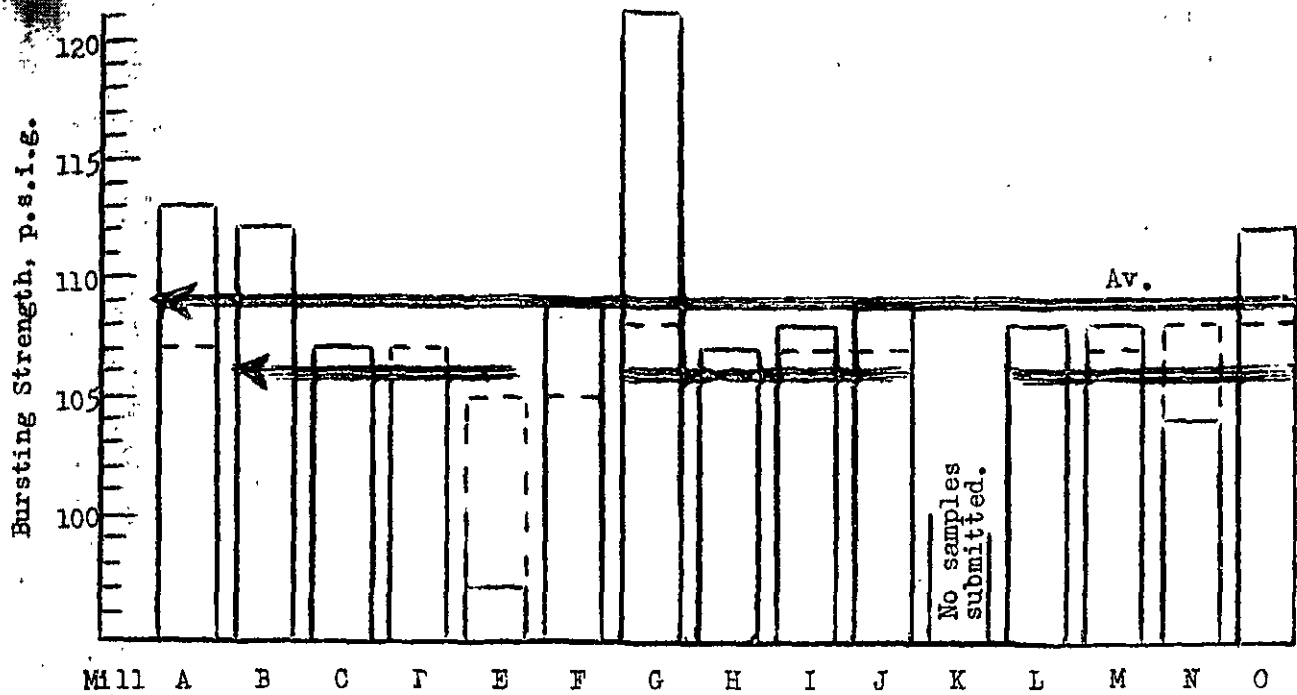
Figure 2



COMPARISON OF CALIPER RESULTS
(Period November 1 - November 30)

— Current mill average.
--- Cumulative mill average.

Figure 3



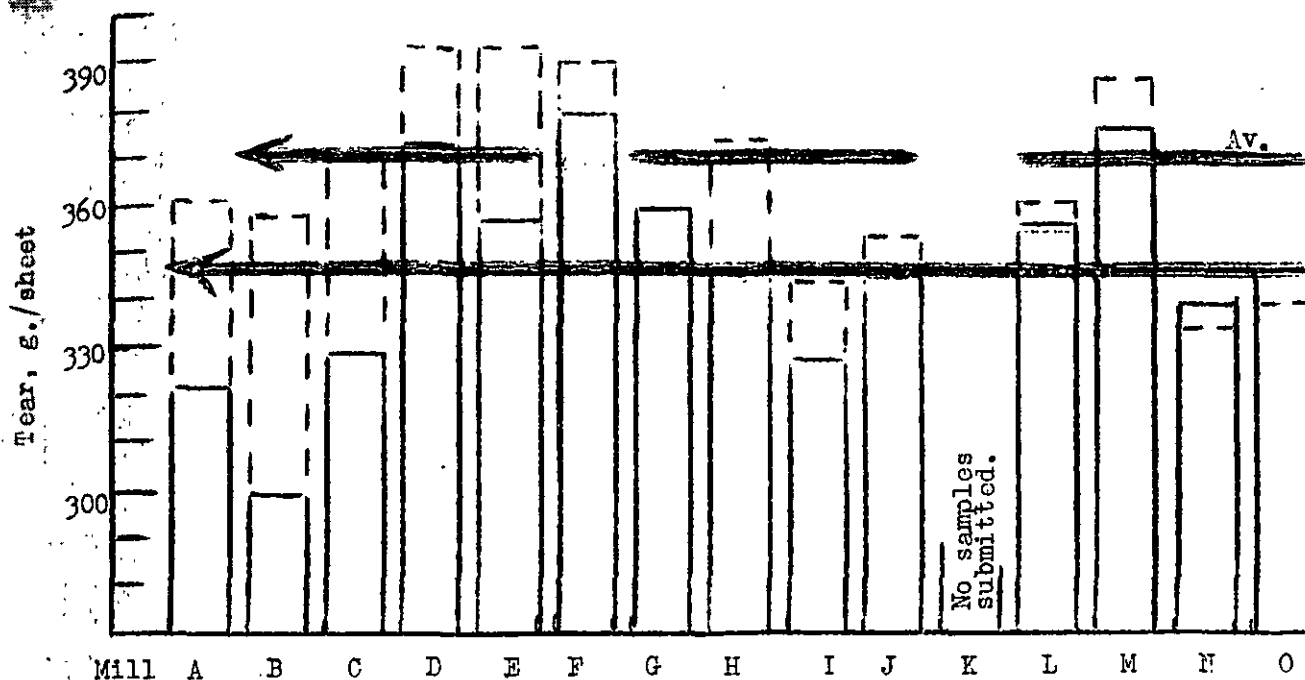
COMPARISON OF BURSTING STRENGTH RESULTS
(Period November 1 - November 30)

Figure 4



COMPARISON OF G. E. PUNCTURE RESULTS
(Period November 1 - November 30)

Figure 5



COMPARISON OF TEAR RESULTS, Machine Direction
(Period November 1 - November 30)

Figure 6



COMPARISON OF TEAR RESULTS, Across-machine Direction
(Period November 1 - November 30)

TABLE III

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	In	Across	Max.	Min.	Av.				
Mill A-42-lb. Linerboard																			
10/25/53	1	43.6	42.0	42.7	12.8	11.8	12.3	129	92	110	32	27	33	344	264	316 ^a	384	323	351 ^a
10/25/53	2	43.6	42.4	42.9	13.1	12.0	12.7	124	88	106	31	28	30	352	272	322a	384	304	345a
11/ 2/53	2	44.0	42.6	43.3	13.6	12.8	13.2	132	79	109	34	30	32	344	272	315	384	336	353a
11/ 2/53	2	44.0	42.2	43.2	13.9	13.1	13.3	137	75	111	34	29	32	344	280	312	392	328	363a
11/ 9/53	1	44.6	43.4	43.8	12.8	11.8	12.2	132	103	120	34	30	32	384	240	311	450	352	373a
11/ 9/53	1	44.2	43.8	44.1	12.8	11.8	12.2	143	100	116	34	30	32	400	248	317a	432	352	397a
11/15/53	1	44.0	42.2	43.3	13.0	11.4	12.2	145	87	118	38	30	35	368	256	324a	432	336	377a
11/17/53	2	44.0	42.2	42.9	13.3	12.5	12.9	135	89	114	38	32	35	400	296	357a	424	344	377a
		43.3					12.6			113			32			322			367
		42.9					13.5			107			35			361			434
		100.9					33.3			195.6			91.4			89.2			90.8
		100.5					33.6			106.6			88.9			87.0			91.1

readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE III

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953

File No.	Mill Code	Fish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	
Mill A--42-lb. Linerboard																		
156048	A-494	WFLS	10/31/53	10/25/53	1	43.6	42.0	42.7	12.8	11.8	12.3	129	92	110	32	27	30	344
156049	A-495	WFLS	10/31/53	10/25/53	2	43.6	42.4	42.9	13.1	12.0	12.7	124	88	106	31	28	30	352
156142	A-496	WFLS	11/11/53	11/ 2/53	2	44.0	42.6	43.3	13.6	12.8	13.2	132	79	109	34	30	32	344
156143	A-497	WFLS	11/11/53	11/ 2/53	2	44.0	42.2	43.2	13.9	13.1	13.3	137	75	111	34	29	32	344
156218	A-498	WFLS	11/19/53	11/ 9/53	1	44.6	43.4	43.8	12.8	11.8	12.2	132	103	120	34	30	32	384
156219	A-499	WFLS	11/19/53	11/ 9/53	1	44.2	43.8	44.1	12.8	11.8	12.2	143	100	116	34	30	32	400
156238	A-500	WFLS	11/23/53	11/15/53	1	44.0	42.2	43.3	13.0	11.4	12.2	145	87	118	38	30	35	368
156239	A-501	WFLS	11/23/53	11/17/53	2	44.0	42.2	42.9	13.3	12.5	12.9	135	89	114	38	32	35	400
Current Mill Average:						43.3		12.6		113		32						
Cumulative Mill Average:						42.9		13.5		107		35						
Mill Factor, %:						100.9		93.3		195.6		91.4						
Mill Index, %:						100.5		90.6		106.6		88.9						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE IV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	In	Across	Av.						
Mill B--42-lb. Linerboard																			
3	11/ 5/53	44.2	42.6	43.6	13.0	12.1	12.5	125	92	110	32	27	30	352	264	305	400	312	352 ^a
3	11/ 5/53	44.6	42.8	43.7	13.1	12.0	12.6	124	84	112	31	27	29	328	272	295	368	320	341a
3	11/ 5/53	44.4	43.0	43.8	13.0	12.1	12.5	126	96	112	32	28	30	336	280	303	368	304	334a
3	11/ 5/53	44.2	42.2	43.7	13.0	12.3	12.5	128	88	111	32	28	30	328	256	297a	384	312	345a
3	11/ 5/53	44.4	43.2	43.8	13.0	12.0	12.4	132	94	113	32	28	31	344	248	302a	376	320	341a
3	11/ 5/53	44.8	43.0	43.9	12.9	12.2	12.5	124	91	110	34	30	32	360	264	305a	384	312	351a
3	11/ 5/53	45.2	43.0	44.0	13.1	12.1	12.5	127	82	113	33	29	31	328	248	291	376	312	338a
3	11/ 5/53	45.0	43.0	43.8	13.0	12.0	12.4	124	98	112	34	29	31	328	256	299a	432	296	350a
		43.8					12.5			112			30			300			344
		43.5					14.0			106			34			358			394
		100.7					89.3			105.7			88.2			83.8			87.3
		101.6					89.9			105.7			83.3			81.1			85.4

readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE IV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i.		G. E. Puncture, units						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.			
<u>Mill B--42-lb. Linerboard</u>																		
156182	B-895	WF1S	11/14/53	11/ 5/53	1	44.2	42.6	43.6	13.0	12.1	12.5	125	92	110	32	27	30	352
156183	B-896	WF1S	11/14/53	11/ 5/53	1	44.6	42.8	43.7	13.1	12.0	12.6	124	84	112	31	27	29	328
156184	B-897	WF1S	11/14/53	11/ 5/53	1	44.4	43.0	43.8	13.0	12.1	12.5	126	96	112	32	28	30	336
156185	B-898	WF1S	11/14/53	11/ 5/53	1	44.2	42.2	43.7	13.0	12.3	12.5	128	88	111	32	28	30	328
156240	B-899	WF1S	11/23/53	11/ 5/53	1	44.4	43.2	43.8	13.0	12.0	12.4	132	94	113	32	28	31	344
156241	B-900	WF1S	11/23/53	11/ 5/53	1	44.8	43.0	43.9	12.9	12.2	12.5	124	91	110	34	30	32	360
156242	B-901	WF1S	11/23/53	11/ 5/53	1	45.2	43.0	44.0	13.1	12.1	12.5	127	82	113	33	29	31	328
156243	B-902	WF1S	11/23/53	11/ 5/53	1	45.0	43.0	43.8	13.0	12.0	12.4	124	98	112	34	29	31	328
Current Mill Average:						43.8		12.5		112		30						
Cumulative Mill Average:						43.5		14.0		106		34						
Mill Factor, %:						100.7		89.3		105.7		88.2						
Mill Index, %:						101.6		89.9		105.7		83.3						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE V.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Av.							
		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	In	Across								
Mill C--42--lb. Linerboard																			
11/ 2/53	1	46.0	42.8	44.0	15.2	13.8	14.5	123	87	103	41	32	35	464	296	334a	403	344	373a
11/ 2/53	1	45.8	42.6	44.0	14.9	14.0	14.4	124	89	106	37	31	34	416	264	333a	400	336	363a
11/ 3/53	1	43.4	41.0	42.6	14.8	13.3	14.0	123	87	106	36	30	33	400	280	327a	408	328	361a
11/ 3/53	1	44.0	41.0	42.8	14.3	12.9	13.9	124	81	107	36	28	32	368	272	305	384	328	356a
11/ 5/53	1	43.2	41.4	42.5	14.3	13.4	13.9	127	85	107	37	30	33	408	288	346	416	352	383a
11/ 5/53	1	43.8	42.4	43.2	14.7	13.2	14.0	125	88	110	35	30	33	400	304	350	416	320	373a
11/ 6/53	1	43.6	41.4	42.4	14.9	13.8	14.2	135	87	107	36	30	33	352	280	321	384	344	373a
11/ 6/53	1	43.4	41.4	42.4	14.6	13.3	14.0	146	88	107	33	29	32	360	283	315a	416	336	377a
		43.0					14.1			107			33			329			370
		42.9					13.9			107			37			369			414
		100.2					101.4			100.0			89.2			89.2			89.4
		99.8					101.4			100.9			91.7			88.9			91.8

Readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE V

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units					
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.				
Mill C--42--lb. Linerboard																	
156173	C-515	W.F.	11/13/53	11/2/53	1	46.0	42.8	15.2	13.8	14.5	123	87	103	41	32	35	464
156174	C-516	W.F.	11/13/53	11/2/53	1	45.8	42.6	14.9	14.0	14.4	124	89	106	37	31	34	415
156175	C-517	W.F.	11/13/53	11/3/53	1	43.4	41.0	14.8	13.3	14.0	123	87	106	36	30	33	400
156186	C-518	W.F.	11/14/53	11/3/53	1	44.3	41.0	14.3	12.9	13.9	124	81	107	36	28	32	368
156197	C-519	W.F.	11/16/53	11/5/53	1	43.2	41.4	14.3	13.4	13.9	127	85	107	37	30	33	408
156198	C-520	W.F.	11/16/53	11/5/53	1	43.8	42.4	14.7	13.2	14.0	125	88	110	35	30	33	400
156199	C-521	W.F.	11/16/53	11/6/53	1	43.6	41.4	14.9	13.8	14.2	135	87	107	36	30	33	352
156200	C-522	W.F.	11/16/53	11/6/53	1	43.4	41.4	14.6	13.3	14.0	146	88	107	33	29	32	360
Current Mill Average:						43.0		14.1		107		33					
Cumulative Mill Average:						42.9		13.9		107		37					
Mill Factor, %:						100.2		101.4		100.0		89.2					
Mill Index, %:						99.8		101.4		140.9		91.7					

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VI
SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	In	Across	Max.	Min.	Av.				
<u>Mill D--42-lb. Linerboard</u>																			
53 11/ 4/53	4	44.0	41.2	42.3	13.3	12.4	12.8	125	73	101	37	31	34	432	336	385a	440	336	385a
53 11/ 5/53	4	43.4	41.4	42.2	13.3	12.1	12.6	137	79	107	37	31	34	400	344	371a	408	352	379a
53 11/ 6/53	4	44.2	42.6	43.6	13.9	13.0	13.4	130	68	98	40	34	36	408	320	374a	448	352	408a
53 11/ 7/53	4	43.8	42.0	42.8	13.8	12.0	12.7	125	85	108	38	31	35	416	344	373a	432	344	385a
53 11/ 8/53	4	43.8	42.0	42.8	13.1	12.2	12.6	142	77	108	40	33	36	416	320	375a	464	352	411a
53 11/ 9/53	4	43.8	42.4	43.3	12.9	12.1	12.5	130	83	107	41	33	36	440	304	351a	472	368	403a
53 11/10/53	4	44.0	42.4	43.3	13.1	12.1	12.7	123	88	108	37	33	35	480	312	372a	440	360	399a
53 11/12/53	4	43.4	41.6	42.5	12.7	11.7	12.2	131	82	110	35	29	33	384	288	360a	416	320	359a
53 11/13/53	4	46.2	44.0	45.4	13.8	12.7	13.1	129	82	105	42	36	39	432	352	390a	480	392	428a
53 11/14/53	4	44.2	42.0	43.0	12.8	11.8	12.1	143	88	110	41	34	38	464	320	383a	440	352	409a
		43.1					12.6		106			36				373			397
		43.3					14.0		107			38				393			413
		99.5					90.7		99.1			94.7				94.9			96.1
		100.0					91.4		100.0			100.0				100.8			98.5

readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.			
Mill D--42-lb. Linerboard																		
156099	D-708	W.F.	11/ 6/53	11/ 4/53	4	44.0	41.2	42.3	13.3	12.4	12.8	125	73	101	37	31	34	432
156112	D-709	W.F.	11/ 9/53	11/ 5/53	4	43.4	41.4	42.2	13.3	12.1	12.6	137	79	107	37	31	34	400
156139	D-710	W.F.	11/11/53	11/ 6/53	4	44.2	42.6	43.6	13.9	13.0	13.4	130	68	98	40	34	36	408
156140	D-711	W.F.	11/11/53	11/ 7/53	4	43.8	42.0	42.8	13.8	12.0	12.7	125	85	108	38	31	35	416
156141	D-712	W.F.	11/11/53	11/ 8/53	4	43.8	42.0	42.8	13.1	12.2	12.6	142	77	108	40	33	36	416
156145	D-713	W.F.	11/12/53	11/ 9/53	4	43.8	42.4	43.3	12.9	12.1	12.5	130	83	107	41	33	36	440
156165	D-714	W.F.	11/13/53	11/10/53	4	44.0	42.4	43.3	13.1	12.1	12.7	123	88	108	37	33	35	480
156194	D-715	W.F.	11/16/53	11/12/53	4	43.4	41.6	42.5	12.7	11.7	12.2	131	82	110	35	29	33	384
156215	D-716	W.F.	11/18/53	11/13/53	4	46.2	44.0	45.4	13.8	12.7	13.1	129	82	105	42	36	39	432
156216	D-717	W.F.	11/18/53	11/14/53	4	44.2	42.0	43.0	12.8	11.8	12.1	143	88	110	41	34	38	464
Current Mill Average:						43.1		12.6		106		36						
Cumulative Mill Average:						43.3		14.0		107		38						
Mill Factor, %:						99.5		90.7		99.1		94.7						
Mill Index, %:						100.0		91.4		100.0		100.0						

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Av.							
<u>Mill E-42-lb. Linerboard</u>																			
2/29/53	2	44.4	42.0	43.1	15.1	13.1	14.1	11.5	73	100	34	27	31	424	288	320	376	320	353a
1/13/53	2	44.0	40.6	42.0	13.8	11.8	12.8	10.5	80	91	34	28	31	384	268	280	392	280	325a
1/16/53	2	44.2	43.2	43.8	13.5	12.3	12.9	12.5	71	100	36	29	32	400	320	304	351a	368	341a
				43.0			13.3			97			31				357		339
				43.0			14.1			105			35				393		390
				100.0			94.3			92.4			88.6				90.8		86.9
				99.8			95.7			91.5			86.1				96.5		84.1

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elm. In				
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.		Av.	Max.	Min.	
Mill E--42-lb. Linerboard																		
156052	E-40	W.F.	11/ 2/53	10/29/53	2	44.4	42.0	43.1	15.1	13.1	14.1	115	73	100	31	31	484	288
156192	E-43	W.F.	11/16/53	11/13/53	2	44.0	40.6	42.0	13.8	11.8	12.8	105	80	91	34	28	32	400
156224	E-44	W.F.	11/20/53	11/16/53	2	44.2	43.2	43.8	13.5	12.3	12.9	125	71	100	36	29	32	400
Current Mill Average:						43.0		13.3		97		31						
Cumulative Mill Average:						43.0		14.1		105		35						
Mill Factor, %:						100.0		94.3		92.4		88.6						
Mill Index, %:						99.8		95.7		91.5		86.1						

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Av.							
		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	In	Across								
Mill F--42-lb. Linerboard																			
0/20/53	—	43.0	41.8	42.3	13.5	12.1	12.9	126	95	112	40	34	36	440	320	370a	480	352	431a
0/22/53	—	43.6	41.6	42.4	13.9	12.4	13.3	128	80	108	38	34	36	440	360	391a	472	400	427a
0/25/53	—	44.2	41.2	42.4	13.8	12.1	13.2	122	66	102	44	34	38	432	336	381a	464	384	416a
0/26/53	—	44.0	41.6	43.0	14.1	12.2	13.1	146	102	116	41	34	37	432	352	387a	464	376	426a
0/27/53	—	44.0	42.0	42.8	14.1	12.2	13.5	132	90	110	41	34	37	424	344	375a	480	344	406a
0/27/53	—	43.0	41.8	42.3	14.0	13.0	13.5	124	86	109	40	35	37	400	336	368a	448	384	416a
0/28/53	—	43.6	41.8	42.5	13.9	13.0	13.4	135	88	112	42	36	38	464	328	387	464	352	412a
0/28/53	—	43.4	41.0	42.2	14.3	11.9	13.4	125	89	105	42	32	38	424	336	369a	456	360	407a
				42.5			13.3		109				37			379			418
				43.2			14.1		105				39			389			427
				98.4			94.3		103.8				94.9			97.4			97.9
				98.6			95.7		102.8				102.8			102.4			103.7

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE VIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb .		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elme g In					
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.		Av.	Max.	Min.		
<u>Mill F--42-lb. Linerboard</u>																			
156066	F-64	W.F.	11/ 3/53	10/20/53	—	43.0	41.8	42.3	13.5	12.1	12.9	126	95	112	40	34	36	440	320
156067	F-65	W.F.	11/ 3/53	10/22/53	—	43.6	41.6	42.4	13.9	12.4	13.3	128	80	108	38	34	36	440	360
156068	F-66	W.F.	11/ 3/53	10/26/53	—	44.2	41.2	42.4	13.8	12.1	13.2	122	66	102	44	34	38	432	336
156069	F-67	W.F.	11/ 3/53	10/26/53	—	44.0	41.6	43.0	14.1	12.2	13.1	146	102	116	41	34	37	432	352
156070	F-68	W.F.	11/ 3/53	10/27/53	—	44.0	42.0	42.8	14.1	12.2	13.5	132	90	110	41	34	37	424	344
156244	F-69	W.F.	11/23/53	10/27/53	—	43.0	41.8	42.3	14.0	13.0	13.5	124	86	109	40	35	37	400	336
156245	F-70	W.F.	11/23/53	10/28/53	—	43.6	41.8	42.5	13.9	13.0	13.4	135	88	112	42	36	38	464	328
156246	F-71	W.F.	11/23/53	10/28/53	—	43.4	41.0	42.2	14.3	11.9	13.4	125	89	105	42	32	38	424	336
Current Mill Average:						42.5		13.3		109		37							
Cumulative Mill Average:						43.2		14.1		105		39							
Mill Factor, %:						98.4		94.3		103.8		94.9							
Mill Index, %:						98.6		95.7		102.8		102.8							

a This average includes the readings for one or more specimens which tored beyond the 3/8-inch limit.

TABLE IX

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across							
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.						
<u>Mill G--42-lb. Linerboard</u>																			
10/25/53	—	43.6	41.6	42.2	11.3	10.6	11.1	146	100	123	35	30	31	368	280	329a	432	344	383a
10/25/53	—	46.0	44.0	44.6	12.6	11.9	12.2	150	106	119	37	31	33	432	344	387a	416	352	381a
11/5/53	—	45.0	43.0	44.2	13.0	12.1	12.4	129	94	116	37	32	34	424	320	359a	448	304	378a
11/5/53	—	44.0	42.0	42.8	12.3	11.4	12.0	139	89	119	33	30	32	392	296	351a	400	336	361a
11/12/53	—	44.6	43.0	43.8	12.5	11.5	12.1	138	103	124	37	32	34	400	336	370a	440	344	384a
11/12/53	—	46.0	42.8	44.1	12.9	12.0	12.4	148	105	127	40	33	36	416	312	359a	464	376	405a
				43.6			12.0		121				33			359			382
				43.1			13.8		108				36			359			393
				101.2			87.0		112.0				91.7			100.0			97.2
				101.2			86.3		114.2				91.7			97.0			94.8

TABLE X

<u>Mill H--42-lb. Linerboard</u>																			
/19/53	2	42.4	41.6	42.1	12.9	12.1	12.4	137	77	107	34	30	32	392	280	347	448	344	403a
/20/53	2	43.0	42.0	42.5	12.7	11.9	12.3	144	77	109	34	30	32	368	264	322a	448	352	403a
/16/53	2	43.6	41.4	42.5	12.8	11.5	12.2	131	83	108	37	32	34	432	304	367a	440	344	393a
/17/53	2	43.6	42.0	42.7	12.9	12.0	12.4	131	69	104	38	31	34	400	256	347a	464	336	388a
				42.4			12.3			107			33			346			396
				43.0			13.6			106			35			374			404
				98.6			90.4			100.9			94.3			92.5			98.0
				98.4			88.5			100.9			91.7			93.5			98.3

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE IX

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Av.	Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
						Max.	Min.		Max.	Min.	Max.	Min.	Max.	Min.					
<u>Mill G--42-lb. Linerboard</u>																			
156060	G-536	W.F.	11/ 2/53	10/25/53	--	43.6	41.6	42.2	11.3	10.6	11.1	146	100	123	35	30	31	368	280
156061	G-537	W.F.	11/ 2/53	10/25/53	--	46.0	44.0	44.6	12.6	11.9	12.2	150	106	119	37	31	33	432	344
156189	G-538	W.F.	11/14/53	11/ 5/53	--	45.0	43.0	44.2	13.0	12.1	12.4	129	94	116	37	32	34	424	320
156190	G-539	W.F.	11/14/53	11/ 5/53	--	44.0	42.0	42.8	12.3	11.4	12.0	139	89	119	33	30	32	392	296
156263	G-540	W.F.	11/25/53	11/12/53	--	44.6	43.0	43.8	12.5	11.5	12.1	138	103	124	37	32	34	400	336
156264	G-541	W.F.	11/25/53	11/12/53	--	46.0	42.8	44.1	12.9	12.0	12.4	148	105	127	40	33	36	416	312
Current Mill Average:						43.6			12.0				121			33			
Cumulative Mill Average:						43.1			13.8				108			36			
Mill Factor, %:						101.2			87.0				112.0			91.7			
Mill Index, %:						101.2			86.3				114.2			91.7			

TABLE X

Mill H--42-lb. Linerboard

156041	H-425	WFLS	10/31/53	10/19/53	2	42.4	41.6	42.1	12.9	12.1	12.4	137	77	107	34	30	32	392	280
156042	H-426	WFLS	10/31/53	10/20/53	2	43.0	42.0	42.5	12.7	11.9	12.3	144	77	109	34	30	32	368	264
156269	H-427	WFLS	11/27/53	11/16/53	2	43.6	41.4	42.5	12.8	11.5	12.2	131	83	108	37	32	34	432	304
156270	H-428	WFLS	11/27/53	11/17/53	2	43.6	42.0	42.7	12.9	12.0	12.4	131	69	104	38	31	34	400	256
Current Mill Average:						42.4		42.4				107					33		
Cumulative Mill Average:						43.0		13.6				106					35		
Mill Factor, %:						98.6		90.4				100.9					94.3		
Mill Index, %:						98.4		88.5				100.9					91.7		

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G.E. Puncture, units		Elmendorf Tear, g./sheet		Av.							
		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	In	Across								
<u>Mill I--42--lb. Linerboard</u>																			
1/24/53	1	43.6	41.8	42.4	13.3	12.7	13.1	131	93	113	30	27	29	408	280	327	448	304	365a
1/23/53	1	43.2	41.8	42.5	13.7	12.4	13.1	134	82	107	32	27	29	336	272	301	400	344	377a
1/27/53	1	44.0	42.2	43.1	14.0	13.2	13.6	127	79	107	32	28	30	352	264	315a	416	360	378a
1/29/53	1	43.8	42.2	43.2	13.9	13.0	13.5	122	80	104	34	27	31	384	256	313	416	312	371a
1/ 2/53	1	43.2	42.0	42.5	13.5	12.9	13.1	125	90	106	34	30	31	384	304	343a	416	360	385a
1/ 2/53	1	43.6	42.2	42.6	13.5	12.7	13.1	125	97	110	32	28	31	432	288	366	432	384	403a
1/ 5/53	1	43.8	41.2	42.6	13.7	11.8	13.0	128	87	113	33	28	31	400	256	323a	416	344	376a
1/ 6/53	1	43.2	41.6	42.4	13.8	13.0	13.3	121	85	107	34	29	32	376	288	328a	416	352	377a
1/11/53	1	43.0	41.6	42.4	13.6	12.6	13.1	133	92	109	34	30	32	400	280	332a	432	352	379a
1/12/53	1	43.4	40.8	42.2	13.8	12.8	13.3	126	92	109	36	31	32	400	296	333a	424	352	384a
1/16/53	1	43.6	42.0	42.4	13.8	12.7	13.2	123	94	110	37	32	34	360	304	333	424	336	383a
1/17/53	1	43.6	41.8	42.3	13.8	12.7	13.2	120	89	105	38	32	35	360	280	322a	432	368	391a
		42.5			13.2			108			31			328					381
		42.9			13.4			107			33			343					398
		99.1			98.5			100.9			93.9			95.6					95.7
		98.6			95.0			101.9			86.1			88.6					94.5

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G.E. Puncture, units		E.]					
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.						
						Av.	Av.	Av.	Av.	Av.	Av.	Av.	Av.						
<u>Mill I--42-lb. Linerboard</u>																			
156038	I-337	WFLS	10/31/53	10/24/53	1	43.6	41.8	42.4	13.3	12.7	13.1	131	93	113	30	27	29	408	280
156039	I-338	WFLS	10/31/53	10/23/53	1	43.2	41.8	42.5	13.7	12.4	13.1	134	82	107	32	27	29	336	272
156058	I-339	WFLS	11/ 2/53	10/27/53	1	44.0	42.2	43.1	14.0	13.2	13.6	127	79	107	32	28	30	352	264
156103	I-340	WFLS	11/ 7/53	10/29/53	1	43.8	42.2	43.2	13.9	13.0	13.5	122	80	104	34	27	31	384	256
156104	I-341	WFLS	11/ 7/53	11/ 2/53	1	43.2	42.0	42.5	13.5	12.9	13.1	125	90	106	34	30	31	384	304
156105	I-342	WFLS	11/ 7/53	11/ 2/53	1	43.6	42.2	42.6	13.5	12.7	13.1	125	97	110	32	28	31	432	288
156115	I-343	W.F.	11/ 9/53	11/ 5/53	1	43.8	41.2	42.6	13.7	11.8	13.0	128	87	113	33	28	31	400	256
156195	I-344	WFLS	11/16/53	11/ 6/53	1	43.2	41.6	42.4	13.8	13.0	13.3	121	85	107	34	29	32	376	288
156211	I-345	WFLS	11/18/53	11/11/53	1	43.0	41.6	42.4	13.6	12.6	13.1	133	92	109	34	30	32	400	280
156212	I-346	WFLS	11/18/53	11/12/53	1	43.4	40.8	42.2	13.8	12.8	13.3	126	92	109	36	31	32	400	296
156254	I-347	W.F.	11/24/53	11/16/53	1	43.6	42.0	42.4	13.8	12.7	13.2	123	94	110	37	32	34	360	304
156255	I-348	W.F.	11/24/53	11/17/53	1	43.6	41.8	42.3	13.8	12.7	13.2	120	89	105	38	32	35	360	280
Current Mill Average:						42.5			13.2			108			31				
Cumulative Mill Average:						42.9			13.4			107			33				
Mill Factor, %:						99.1			98.5			100.9			93.9				
Mill Index, %:						98.6			95.0			101.9			86.1				

^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.						
Mill J--42-lb. Linerboard																			
10/12/53	--	45.0	42.2	43.1	14.1	12.9	13.4	139	83	110	33	27	30	400	280	348a	408	336	363a
10/12/53	--	44.8	42.2	43.0	14.3	13.1	13.7	128	90	111	32	28	30	392	344	372a	464	320	391a
10/21/53	--	44.0	43.0	43.5	14.2	12.8	13.7	140	87	111	32	28	29	456	288	372a	408	360	375a
10/21/53	--	44.2	42.2	43.2	14.2	13.0	13.6	124	100	110	31	26	29	416	280	341a	440	352	385a
10/31/53	--	44.0	40.8	42.4	13.7	12.5	13.1	122	87	107	30	27	29	336	272	313a	408	320	346a
10/31/53	--	43.8	40.8	42.5	13.9	12.6	13.2	129	73	105	31	27	29	368	272	318a	424	280	347a
				43.0			13.5		109				29			344			368
				42.8			13.8		107				32			353			375
				100.5			97.8		101.9				90.6				97.5		98.1
				99.8			97.1		102.8				80.6				93.0		91.3

TABLE XIII

Mill K--42-lb. Linerboard

No samples submitted.

Readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmen In							
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.		Max.	Min.					
<u>Mill J--42-lb. Linerboard</u>																					
156036	J-453	B.F.	10/31/53	10/12/53	--	45.0	42.2	43.1	14.1	12.9	13.4	139	83	110	30	27	33	27	30	400	280
156037	J-454	B.F.	10/31/53	10/12/53	--	44.8	42.2	43.0	14.3	13.1	13.7	128	90	111	30	28	32	28	30	392	344
156056	J-455	B.F.	11/ 2/53	10/21/53	--	44.0	43.0	43.5	14.2	12.8	13.7	140	87	111	29	28	32	28	29	456	288
156057	J-456	B.F.	11/ 2/53	10/21/53	--	44.2	42.2	43.2	14.2	13.0	13.6	124	100	110	29	26	31	26	29	416	280
156187	J-457	B.F.	11/14/53	10/31/53	--	44.0	40.8	42.4	13.7	12.5	13.1	122	87	107	29	27	30	27	29	336	272
156188	J-458	B.F.	11/14/53	10/31/53	--	43.8	40.8	42.5	13.9	12.6	13.2	129	73	105	29	27	31	27	29	368	272

TABLE XIII

Mill K--42-lb. Linerboard

No samples submitted.

a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XIV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Mch. Made No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across							
	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.								
Mill L -- 42-lb. Linerboard																		
0/21/53 1	45.6	42.6	43.8	14.9	13.5	14.1	129	90	112	40	36	38	416	352	381 ^a	432	384	409 ^a
0/22/53 1	43.0	42.0	42.4	14.8	13.0	13.9	120	78	101	39	32	35	432	304	357 ^a	464	336	395 ^a
0/27/53 1	42.8	41.0	42.0	12.9	11.2	12.0	123	94	110	36	32	34	384	312	336 ^a	400	344	379 ^a
0/28/53 1	43.0	41.6	42.2	13.8	12.1	13.1	129	83	106	39	32	34	408	328	359 ^a	456	360	395 ^a
11/ 5/43 1	44.0	42.0	42.7	13.8	11.7	12.8	125	83	108	39	33	36	440	304	351 ^a	432	344	389 ^a
11/ 8/53 1	44.0	42.0	43.0	13.8	12.4	13.2	133	94	113	38	33	35	416	304	350 ^a	408	344	381 ^a
			42.7			13.2			108			36			356			391
			43.0			13.7			106			36			360			390
			99.3			96.4			101.9			100.0			98.9			100.3
			99.1			95.0			101.9			100.0			96.2			97.0

Findings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XIV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmen g.						
						Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.		Av.	Max.	Min.	Av.		
Mill L -- 42-lb. Linerboard																				
156073	L-221		11/ 3/53	10/21/53	1	45.6	42.6	43.8	14.9	13.5	14.1	129	90	112	40	36	38	416	352	381
156074	L-222		11/ 3/53	10/22/53	1	43.0	42.0	42.4	14.8	13.0	13.9	120	78	101	39	32	35	432	304	357
156116	L-223		11/ 9/53	10/27/53	1	42.8	41.0	42.0	12.9	11.2	12.0	123	94	110	36	32	34	384	312	336
156117	L-224		11/ 9/53	10/28/53	1	43.0	41.6	42.2	13.8	12.1	13.1	129	83	106	39	32	34	408	328	359
156213	L-225		11/18/53	11/ 5/43	1	44.0	42.0	42.7	13.8	11.7	12.8	125	83	108	39	33	36	440	304	351
156214	L-226		11/18/53	11/ 8/53	1	44.0	42.0	43.0	13.8	12.4	13.2	133	94	113	38	33	35	416	304	350
Current Mill Average:								42.7			13.2			108			36			356
Cumulative Mill Average:								43.0			13.7			106			36			360
Mill Factor, %:								99.3			96.4			101.9			100.0			98
Mill Index, %:								99.1			95.0			101.9			100.0			96

^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
		Max.	Min.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	In	Across	Av.					
Mill M--42-lb. Linerboard																			
9/22/53	2	43.6	41.6	42.4	13.9	13.0	13.5	139	85	111	40	34	36	432	336	377a	480	392	423a
9/25/53	4	44.6	42.0	43.6	14.8	13.4	13.9	119	92	107	39	33	36	448	384	407a	456	336	409a
9/27/53	2	44.6	42.0	43.1	16.2	14.4	15.2	138	96	116	38	30	34	408	304	367a	480	376	425a
10/5/53	2	46.2	41.6	43.7	14.3	13.0	13.9	133	84	108	40	33	35	392	296	339	440	352	396a
11/6/53	2	44.4	41.0	43.0	14.5	13.9	14.1	133	81	108	38	32	35	392	304	361	448	368	405a
11/14/53	2	46.0	42.2	43.6	14.9	13.6	14.2	120	79	100	40	36	39	464	352	405a	448	376	413a
		43.2					14.2		108				36			376			412
		42.9					13.7		107				35			386			404
		100.7					103.6		100.9				102.9			97.4			102.0
		100.2					102.2		101.9				100.0			101.6			102.2

kings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units							
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.				
<u>Mill M--42-lb. Linerboard</u>																			
156040	M-200	W.	10/31/53	10/22/53	2	43.6	41.6	42.4	13.9	13.0	13.5	139	85	111	40	34	36	432	
156071	M-201	W.	11/ 3/53	10/25/53	4	44.6	42.0	43.6	14.8	13.4	13.9	119	92	107	39	33	36	448	
156072	M-202	D.	11/ 3/53	10/27/53	2	44.6	42.0	43.1	16.2	14.4	15.2	138	96	116	38	30	34	408	
156169	M-203	W.	11/13/53	11/ 5/53	2	46.2	41.6	43.7	14.3	13.0	13.9	133	84	108	40	33	35	392	
156170	M-204	W.	11/13/53	11/ 6/53	2	44.4	41.0	43.0	14.5	13.9	14.1	133	81	108	38	32	35	392	
156247	M-205	W.	11/23/53	11/14/53	2	46.0	42.2	43.6	14.9	13.6	14.2	120	79	100	40	36	39	464	
Current Mill Average:						43.2				14.2				108		36			
Cumulative Mill Average:						42.9				13.7				107		35			
Mill Factor, %:						100.7				103.6				100.9		102.9			
Mill Index, %:						100.2				102.2				101.9		100.0			

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Mch. No.	Basis Weight, lb.			Caliper, points			Bursting Strength, p.s.i. gage			G. E. Puncture, units			Elmendorf Tear, g./sheet					
	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.			
<u>Mill N--42-lb. Linerboard</u>																		
1/53	44.0	42.4	43.1	13.3	12.0	12.6	114	78	99	34	28	31	384	304	343a	432	320	380a
1/53	42.4	40.8	41.8	12.8	11.5	12.3	116	80	101	32	27	29	384	288	341a	392	336	363a
1/53	44.2	42.6	43.6	13.6	12.8	13.2	119	91	106	36	29	32	448	288	363a	440	352	381a
1/53	43.6	42.2	42.7	13.9	12.3	12.9	114	86	101	35	30	32	384	296	347a	472	352	386a
1/53	42.6	41.4	41.9	13.2	12.0	12.5	128	97	110	33	28	30	408	304	335a	416	352	383a
1/53	43.6	41.6	42.4	12.9	11.3	12.0	126	88	106	36	30	33	366	272	315a	384	336	364a
1/53	44.0	42.4	43.5	13.1	12.1	12.5	116	72	96	36	32	33	360	280	331a	400	368	391a
1/53	43.4	41.6	42.6	13.2	12.0	12.6	120	86	105	37	32	34	416	312	354a	424	360	396a
1/53	43.4	42.0	42.7	12.8	11.6	12.2	114	92	104	38	32	34	352	256	319a	440	336	377a
1/53	43.4	42.0	42.5	13.3	12.0	12.6	136	100	112	35	30	32	400	288	338a	416	336	381a
			42.7			12.5			104			32			339			380
			42.3			12.2			108			31			334			372
			100.9			102.5			96.3			103.2			101.5			102.2
			99.1			89.9			98.1			88.9			91.6			94.3

for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. Gage		G. E. Puncture, units		In
						Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	
Mill N--42-lb. Linerboard														
156045	N-35	WFLS	10/31/53	10/23/53	1	44.0	42.4	13.3	12.0	12.6	114	78	99	34
156046	N-36	--	10/31/53	10/25/53	1	42.4	40.8	12.8	11.5	12.3	116	80	101	31
156047	N-37	--	10/31/53	10/26/53	1	44.2	42.6	13.6	12.8	13.2	119	91	106	28
156083	N-38	--	11/ 5/53	10/30/53	1	43.6	42.2	13.9	12.3	12.9	114	86	101	32
156084	N-39	WFLS	11/ 5/53	11/ 1/53	1	42.6	41.4	13.2	12.0	12.5	128	97	110	30
156196	N-40	WFLS	11/16/53	11/10/53	1	43.6	41.6	12.9	11.3	12.0	126	88	106	28
156226	N-41	WFLS	11/20/53	11/15/53	1	44.0	42.4	13.1	12.1	12.5	116	72	96	30
156227	N-42	--	11/20/53	11/14/53	1	43.4	41.6	13.2	12.0	12.6	120	86	105	32
156228	N-43	WFLS	11/20/53	11/13/53	1	43.4	42.0	12.8	11.6	12.2	114	92	104	34
156229	N-44	W.F.	11/20/53	11/12/53	1	43.4	42.0	13.3	12.0	12.6	136	100	112	32
Current Mill Average:						42.7		12.5		104		32		33
Cumulative Mill Average:						42.3		12.2		108		31		33
Mill Factor, %:						100.9		102.5		96.3		103.2		101
Mill Index, %:						99.1		89.9		98.1		88.9		91

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Grade	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across						
		Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.	Max.	Min.							
Mill O-42-lb. Linerboard																		
24/53	3	40.0	38.8	39.3	12.4	11.7	12.0	131	97	111	34	30	384	296	346a	376	320	353a
24/53	3	42.4	40.4	41.7	12.8	12.0	12.3	138	92	115	35	30	408	304	350a	440	360	391a
28/53	3	41.6	39.6	40.6	13.1	11.8	12.4	130	89	113	34	31	392	312	349a	392	336	363a
28/53	3	43.6	41.4	42.2	13.0	11.5	12.5	137	100	116	38	32	472	304	369a	512	368	409a
5/53	3	41.8	40.0	40.7	12.8	11.7	12.2	120	88	102	38	32	360	280	327	400	312	359a
6/53	3	43.0	40.0	40.7	13.3	11.9	12.4	122	85	105	39	34	408	312	350a	384	336	367a
19/53	3	43.2	40.2	41.5	12.2	11.5	11.9	129	103	117	39	33	408	288	342a	408	368	389a
19/53	3	44.4	41.0	42.2	12.1	11.2	11.9	127	101	113	35	30	368	280	335a	424	352	373a
		41.1					12.2		112		34				346			376
		41.6					12.2		108		34				339			370
		98.8					100.0		103.7		100.0				102.1			101.6
		95.4					87.8		105.7		94.4				93.5			93.3

gs for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, G./sheet		Across							
		Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.	Max.	Min.	Av.						
<u>Mill O-42-lb. Linerboard</u>																			
1/24/53	3	40.0	38.8	39.3	12.4	11.7	12.0	131	97	111	34	30	33	384	296	346a	376	320	353a
1/24/53	3	42.4	40.4	41.7	12.8	12.0	12.3	138	92	115	35	30	32	408	304	350a	440	360	391a
1/28/53	3	41.6	39.6	40.6	13.1	11.8	12.4	130	89	113	34	31	33	392	312	349a	392	336	363a
1/28/53	3	43.6	41.4	42.2	13.0	11.5	12.5	137	100	116	38	32	35	472	304	369a	512	368	409a
1/5/53	3	41.8	40.0	40.7	12.8	11.7	12.2	120	88	102	38	32	35	360	280	327	400	312	359a
1/6/53	3	42.0	40.0	40.7	12.3	11.9	12.4	122	85	105	39	34	37	408	312	350a	384	336	367a
1/19/53	3	43.2	40.2	41.5	12.2	11.5	11.9	129	103	117	39	33	36	408	288	342a	408	368	389a
1/19/53	3	44.4	41.0	42.2	12.1	11.2	11.9	127	101	113	35	30	33	368	280	335a	424	352	373a
				41.1			12.2		112				34			346			376
				41.6			12.2		108				34			339			370
				98.8			100.0		103.7				100.0			102.1			101.6
				95.4			87.8		105.7				94.4			93.5			93.3

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Date Made	Mch. No.	Basis Weight, lb.		Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, G./sheet										
		Max.	Min.		Av.	Max.	Min.	Av.	In	Across	Max.	Min.	Av.						
<u>Mill E--44/46-lb. Drum Linerboard</u>																			
1/26/53	2	48.2	46.2	47.5	16.0	14.1	15.1	109	84	98	44	36	40	432	344	391a	472	320	394a
1/10/53	2	49.6	48.2	48.8	15.8	13.7	14.6	104	71	85	42	34	39	448	320	390a	400	336	373a
				48.2			14.8		92				39			391			384
				47.1			14.4		100				39			431			411
				102.3			102.8		92.0				100.0			90.7			93.4
<u>Mill E--72-lb. Linerboard</u>																			
1/2/53	2	73.8	69.4	72.2	22.2	20.7	21.2	158	107	131	73	63	69	736	504	639a	720	608	672a
<u>Mill E--90-lb. Linerboard</u>																			
1/17/53	2	92.8	90.0	91.3	28.4	26.6	27.5	187	138	160	102	90	96	992	704	788a	928	736	835a

ings for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XVIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

File No.	Mill Code	Fin- ish	Date Recd.	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points	Bursting Strength, p.s.i. gage		G. E. Puncture, units								
						Max.	Min.		Max.	Min.	Max.	Min.	Max.	Min.					
<u>Mill E-44/46-lb. Drum Linerboard</u>																			
156059	E-39	W.F.	11/ 2/53	10/26/53	2	48.2	46.2	47.5	16.9	14.1	15.1	109	84	98	44	36	40	432	344
156191	E-42	W.F.	11/16/53	11/10/53	2	49.6	48.2	48.8	15.8	13.7	14.6	104	71	85	42	34	39	448	320
Current Mill Average:						48.2					14.8		92				39		
Cumulative Mill Average:						47.1					14.4		100				39		
Mill Factor, %L						102.3					102.8		92.0				100.0		
<u>Mill E-72-lb. Linerboard</u>																			
156114	E-41	W.F.	11/ 9/53	11/ 2/53	2	73.8	69.4	72.2	22.2	20.7	21.2	158	107	131	73	63	69	736	504
<u>Mill E-90-lb. Linerboard</u>																			
156225	E-45	W.F.	11/20/53	11/17/53	2	92.8	90.0	91.3	28.4	26.6	27.5	187	138	160	102	90	96	992	704

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

As a supplementary part of the Continuous Baseline Study, comparisons of the mill test results with those obtained at The Institute of Paper Chemistry on corresponding samples have been included in this report. As may be noted in Table XIX, the atmospheric conditions used prior to and during the testing period varied considerably.

TABLE XIX

Mill Code	Preconditioning			Conditioning		
	R.H., %	Temp., ° F.	Time, hr.	R.H., %	Temp., ° F.	Time, hr.
A		None		31-62	73-81	—
B	28	68	0.5	50	70	24-190
C	50-70	73	48-120		None	
D	30-32	77-78	8	50-53	71-73	16
E		None		46-65	74-78	—
F		None		46-51	72-73	48
G		None		50	73	24-36
H		None		50	73	24
I		None		47-51	72-80	—
J		None		50	72-73	0.5
K			No samples submitted.			
L		None		49-74	68-78	—
M		None		36-51	74-76	—
N	50	71-73	24	50	72-74	24
O		None		50	73	2
E*		None		60-74	76-78	—

* Drum linerboard.

A summary of the mill comparisons for the current period as compared with the previous period may be seen in Tables XX and XXI, respectively. The comparison for the various mills is given in Tables XXII to XXXVI, for the 42-lb. liner samples. A comparison of the special drum stock is given in Table XXXVII. In all the comparisons

Given in Tables XX to XXXVII, the Institute's test values have been used as the reference line.

A comparison of the test data in Tables XX and XXI indicates that in the majority of cases there is good agreement between the mill and Institute data. Table XX shows the average difference encountered in the comparison of Institute and mill results for the sample lots submitted by each mill for the current period, as well as the maximum difference encountered in comparing the Institute and mill test results for a given sample lot. In Table XXI, the average differences shown for each test in Table XX have been calculated on a percentage basis for each mill. In addition, for purposes of comparison, the average percentage differences for the preceding two periods are shown.

It may be noted in Table XXI that the maximum variation between the average basis weight results of the Institute and those of a given mill on corresponding samples is three per cent for the current period. This figure compares favorably with the maximum variation of two per cent for the preceding two periods. Further, it may be noted that the average basis weight results for Mills C, D, E, H, J, and O are higher than those for the Institute, whereas the results for Mills A, F, G, I, L, M, and N are lower and the result for Mill B is the same. In general, the agreement in basis weight is very good.

The maximum variation in caliper for the current period is eight per cent. Compared with the values for the Institute, the average result for Mill H is the same while the average results for the other mills are lower.

The accord between Institute and mill caliper values is good with the exception of Mills L and M.

It may be noted in Table XXI that the bursting strength results exhibit a maximum variation of nine per cent for the current period. The average results for Mills F, G, L, and M are higher than those for the Institute, whereas the results for Mills B, D, E, H, J, and O are lower and the results for Mills A, C, I, and N are the same. The agreement in bursting strength results is good with the exception of Mill M.

The G. E. puncture results exhibit a maximum variation of fourteen per cent for the current period. Compared with the values for the Institute, the results for Mills A, C, E and J are higher, whereas the results for Mills B, F, G, and M are lower and the results for Mills H and I are the same. The agreement between the Institute and mill results is good for all mills except F, G, and M.

It may be seen in Tables XX and XXI that the average machine direction tear results for Mills C, E, F, G, H, J, L, M, N, and O are lower than those for the Institute whereas the results for Mills A, B, D, and I are higher. The maximum variation for the current period is twelve per cent. The differences encountered for Mills F and L appear to be excessive.

With regard to the cross-machine direction tear results, it may be noted that the average results for Mills B, C, D, E, I, N and O are higher than those for the Institute whereas the average results for

for Mills A, F, G, H, J, L, and M are lower. The maximum variation for the current period is eleven per cent. The differences for Mills D and I appear to be excessive.

TABLE XX

SUMMARY OF TEST RESULT COMPARISONS
(Average Mill and Institute Results)

No. Samples Compared	Mills*														
	A	B	C	D	E	F	G	H	I	J	L	M	N	O	
	8	8	8	10	3	8	6	4	12	6	6	6	10	8	
	<u>Basis Weight</u>														
Institute	43.3	43.8	43.0	43.1	43.0	42.5	43.6	42.4	42.5	43.0	42.7	43.2	42.7	41.1	
Mill	43.0	43.8	43.1	43.7	43.2	41.9	43.5	42.9	42.3	43.8	42.1	41.8	42.5	41.4	
Av. Diff.**	-0.3	0.0	+0.1	+0.6	+0.2	-0.6	-0.1	+0.5	-0.2	+0.8	-0.6	-1.4	-0.2	+0.3	
Max. Diff.***	-0.8	-0.3	+0.6	+1.4	+1.2	-1.1	-1.0	+0.8	-0.6	+1.1	-1.2	-2.1	-0.9	+0.8	
	<u>Caliper</u>														
Institute	12.6	12.5	14.1	12.7	13.3	13.3	12.0	12.3	13.2	13.5	13.2	14.2	12.5	12.2	
Mill	12.5	12.2	13.7	12.5	12.7	12.6	11.7	12.3	12.9	13.4	12.3	13.0	12.1	11.9	
Av. Diff.**	-0.1	-0.3	-0.4	-0.2	-0.6	-0.7	-0.3	0.0	-0.3	-0.1	-0.9	-1.2	-0.4	-0.3	
Max. Diff.***	-0.4	-0.4	-0.8	-0.6	-0.7	-0.9	-0.5	+0.1	-0.6	+0.3	-1.4	-1.5	-0.6	-0.4	
	<u>Bursting Strength</u>														
Institute	113	112	107	106	97	109	121	107	108	109	108	108	104	112	
Mill	113	111	107	104	94	114	122	105	108	106	109	118	104	107	
Av. Diff.**	0	-1	0	-2	-3	+5	+1	-2	0	-3	+1	+10	0	-5	
Max. Diff.***	-6	+2	+6	-8	-10	+14	+3	-3	+6	-4	+8	+12	+3	-9	

(Continued on next page.)

SUMMARY OF TEST RESULT COMPARISONS (Average Mill and Institute Results)

No. Samples Compared	A	B	C	D	E	F	G	H	I	J	L	M	N	O
Institute Mill	32 33	30 29	33 35	36 —	31 33	37 34	33 30	33 33	31 31	29 30	36 —	36 31	32 —	34 —
Av. Diff.**	+1	-1	+2	—	+2	-3	-3	0	0	+1	—	-5	—	—
Max. Diff.***	+3	-3	+3	—	+3	-5	-5	+3	-4	+1	—	-9	—	—
<u>Tearing Strength, in</u>														
Institute Mill	322 310	300 304	329 315	373 383	357 329	379 342	359 344	346 328	328 350	344 329	356 315	376 368	339 329	346 322
Av. Diff.**	+12	+4	-14	+10	-28	-37	-15	-18	+22	-15	-41	-8	-10	-24
Max. Diff.***	-32	+18	-29	+36	-57	-54	-39	-31	+54	-32	-95	-56	-35	-39
<u>Tearing Strength, across</u>														
Institute Mill	367 361	344 356	370 380	397 439	339 340	418 391	382 364	396 370	381 418	368 364	391 369	412 411	380 410	376 384
Av. Diff.**	-6	+12	+10	+42	+1	-27	-18	-26	+37	-4	-22	-1	+30	+8
Max. Diff.***	-30	+29	+33	+105	+8	-42	-38	-48	+58	-44	-76	+57	+54	+24

* Comparison based on averages involves only those samples on which mill test data were submitted.

** Average difference is the difference between the Institute mill average and the mill average based on mill test data.

*** Maximum difference encountered in comparing the Institute average and the mill average for any sample submitted by that particular mill.

TABLE XXI

COMPARISON OF INSTITUTE-MILL DIFFERENCES BY PERIODS

	Average Difference, per cent					
	Basis Weight	Caliper	Bursting Strength	G. E. Puncture	Tearing in	Strength across
Mill A						
Current period	-0.7	-0.8	0	+3	+4	-2
76th period	-0.2	+0.8	0	+3	0	+0.8
75th period	-0.5	0	+2	+6	-0.6	+0.8
Mill B						
Current period	0	-2	-0.9	-3	+1	+3
76th period	-0.9	-0.8	+0.9	-3	-5	-1
75th period	-0.9	-0.8	+0.8	-3	-6	+1
Mill C						
Current period	+0.2	-3	0	+6	-4	+3
76th period	-0.5	-1	-0.9	+3	-5	+2
75th period	+1	-0.8	-4	0	-1	+7
Mill D						
Current period	+1	-2	-2	—	+3	+11
76th period	+0.2	-2	0	—	+1	+8
75th period	0	0	-5	—	+5	+11
Mill E						
Current period	+0.5	-5	-3	+6	-8	+0.3
76th period	+0.5	-7	-1	0	-3	+3
75th period	+1	-5	-5	0	-10	-8
Mill F						
Current period	-1	-5	+5	-8	-10	-6
76th period	-0.5	-4	+5	0	-0.3	+1
75th period	+0.2	-2	-5	+6	+5	+7
Mill G						
Current period	-0.2	-2	+0.8	-9	-4	-5
76th period	+0.4	-2	-0.8	-6	-3	-2
75th period	+0.2	-0.8	-4	-6	-0.9	-4
Mill H						
Current period	+1	0	-2	0	-5	-7
76th period	+0.9	-2	+1	+3	0	+2
75th period	+0.7	0	-2	0	-2	+1
Mill I						
Current period	-0.5	-2	0	0	+7	+10
76th period	-1	-2	+0.9	+6	+9	+11
75th period	-0.2	0	+3	+3	+11	+15
Mill J						
Current period	+2	-0.7	-3	+3	-4	-1
76th period	+1	-0.7	+2	+3	0	+4
75th period	+2	+2	0	+13	-2	+14
Mill L						
Current period	-1	-7	+0.9	—	-12	-6
76th period	-0.2	-2	+1	—	-1	+5
75th period	0	-2	-1	—	+4	+7
Mill M						
Current period	-3	-8	+9	-14	-2	-0.2
76th period	-1	-7	+8	-6	+10	+10
75th period	0	-5	+4	0	+12	+11
Mill N						

Mill B							
Current period	0	-2	-0.9	-3	+1	+3	
76th period	-0.9	-0.8	+0.9	-3	-5	-1	
75th period	-0.9	-0.8	+0.8	-3	-6	+1	
Mill C							
Current period	+0.2	-3	0	+6	-4	+3	
76th period	-0.5	-1	-0.9	+3	-5	+2	
75th period	+1	-0.8	-4	0	-1	+7	
Mill D							
Current period	+1	-2	-2	--	+3	+11	
76th period	+0.2	-2	0	--	+1	+8	
75th period	0	0	-5	--	+5	+11	
Mill E							
Current period	+0.5	-5	-3	+6	-8	+0.3	
76th period	+0.5	-7	-1	0	-3	+3	
75th period	+1	-5	-5	0	-10	-8	
Mill F							
Current period	-1	-5	+5	-8	-10	-6	
76th period	-0.5	-4	+5	0	-0.3	+1	
75th period	+0.2	-2	-5	+6	+5	+7	
Mill G							
Current period	-0.2	-2	+0.8	-9	-4	-5	
76th period	+0.4	-2	-0.8	-6	-3	-2	
75th period	+0.2	-0.8	-4	-6	-0.9	-4	
Mill H							
Current period	+1	0	-2	0	-5	-7	
76th period	+0.9	-2	+1	+3	0	+2	
75th period	+0.7	0	-2	0	-2	+1	
Mill I							
Current period	-0.5	-2	0	0	+7	+10	
76th period	-1	-2	+0.9	+6	+9	+11	
75th period	-0.2	0	+3	+3	+11	+15	
Mill J							
Current period	+2	-0.7	-3	+3	-4	-1	
76th period	+1	-0.7	+2	+3	0	+4	
75th period	+2	+2	0	+13	-2	+14	
Mill L							
Current period	-1	-7	+0.9	--	-12	-6	
76th period	-0.2	-2	+1	--	-1	+5	
75th period	0	-2	-1	--	+4	+7	
Mill M							
Current period	-3	-8	+9	-14	-2	-0.2	
76th period	-1	-7	+8	-6	+10	+10	
75th period	0	-5	+4	0	+12	+11	
Mill N							
Current period	-0.5	-3	0	--	-3	+8	
76th period	-0.5	-2	-2	--	-0.3	+10	
75th period	-0.2	+2	-6	--	+0.9	+12	
Mill O							
Current period	+0.7	-2	-4	--	-7	+2	
76th period	+0.7	0	-3	--	-5	+4	
75th period	+2	+2	-6	--	-6	+3	

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953

Institute Data versus Mill Data																	
Basis Weight,		Caliper,		Bursting		G. E.		Elmendorf Tear,		IPC		IPC		IPC		IPC	
lb.	Diff.	points	IPC	Mill	Diff.	Strength,	p.s.i. gage	IPC	Mill	Diff.	units	IPC	Mill	Diff.	g./sheet	IPC	Mill
					</												

Mill B--42-1b. Linerboard

43.6	43.5	-0.1	12.5	12.2	-0.3	110	112	+ 2	30	28	- 2	305	293	-12	352a	347	- 5
43.7	43.4	-0.3	12.6	12.2	-0.4	112	110	- 2	29	28	- 1	295	292	- 3	341a	342	+ 1
43.8	43.8	0.0	12.5	12.2	-0.3	112	111	- 1	30	28	- 2	303	296	- 7	334a	357	+23
43.7	43.7	0.0	12.5	12.2	-0.3	111	110	- 1	30	28	- 2	297a	303	+ 6	345a	343	- 2
43.8	44.0	+0.2	12.4	12.2	-0.2	113	111	- 2	31	30	- 1	302a	306	+ 4	341a	361	+20
43.9	44.0	+0.1	12.5	12.2	-0.3	110	111	+ 1	32	29	- 3	305a	318	+13	351a	362	+11
44.0	43.9	-0.1	12.5	12.2	-0.3	113	111	- 2	31	29	- 2	291	309	+18	338a	367	+29
43.8	44.0	+0.2	12.4	12.2	-0.2	112	110	- 2	31	29	- 2	299a	315	+16	350a	367	+17
43.8	43.8	0.0	12.5	12.2	-0.3	112	111	- 1	30	29	- 1	300	304	+ 4	344	356	+12

ings for one or more specimens which tore beyond the $3/8$ -inch limit.

data are calculated kfrom the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS—NOVEMBER 1 THROUGH NOVEMBER 30, 1953

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmer g				
					IPC	Diff.	IPC	Diff.	IPC	Diff.	IPC	Diff.		IPC	Diff.		
Mill A--42-lb. Linerboard																	
156048	A-494	WFLS	10/25/53	1	42.7	42.7	0.0	12.3	12.1	110	115	30	28	- 2	316a	321	+
156049	A-495	WFLS	10/25/53	2	42.9	42.9	0.0	12.7	12.5	106	110	30	29	- 1	322a	310	-
156142	A-496	WFLS	11/ 2/53	2	43.3	43.1	-0.2	13.2	12.9	109	113	32	33	+ 1	315	297	-
156143	A-497	WFLS	11/ 2/53	2	43.2	43.4	+0.2	13.3	12.9	111	112	32	33	+ 1	312	303	-
156218	A-498	WFLS	11/ 9/53	1	43.8	43.3	-0.5	12.2	12.1	120	114	32	35	+ 3	311	299	-
156219	A-499	WFLS	11/ 9/53	1	44.1	43.3	-0.8	12.2	12.2	116	115	32	34	+ 2	317a	301	-
156238	A-500	WFLS	11/15/53	1	43.3	42.9	-0.4	12.2	12.2	118	114	35	35	0	324a	322	-
156239	A-501	WFLS	11/17/53	2	42.9	42.5	-0.4	12.9	13.0	114	111	35	34	- 1	357a	325	-
Current Mill Average:					43.3	43.0	-0.3	12.6	12.5	113	113	32	33	+ 1	322	310	+

Current Mill Average:

TABLE XXIII

<u>Mill B--42-lb. Linerboard</u>																			
156182	B-895	WFLS	11/	5/53	1	43.6	43.5	-0.1	12.5	12.2	-0.3	110	112	+ 2	30	28	- 2	305	293
156183	B-896	WFLS	11/	5/53	1	43.7	43.4	-0.3	12.6	12.2	-0.4	112	110	- 2	29	28	- 1	295	292
156184	B-897	WFLS	11/	5/53	1	43.8	43.8	0.0	12.5	12.2	-0.3	112	111	- 1	30	28	- 2	303	296
156185	B-898	WFLS	11/	5/53	1	43.7	43.7	0.0	12.5	12.2	-0.3	111	110	- 1	30	28	- 2	297a	303
156240	B-899	WFLS	11/	5/53	1	43.8	44.0	+0.2	12.4	12.2	-0.2	113	111	- 2	31	30	- 1	302a	306
156241	B-900	WFLS	11/	5/53	1	43.9	44.0	+0.1	12.5	12.2	-0.3	110	111	+ 1	32	29	- 3	305a	318
156242	B-901	WFLS	11/	5/53	1	44.0	43.9	-0.1	12.5	12.2	-0.3	113	111	- 2	31	29	- 2	291	309
156243	B-902	WFLS	11/	5/53	1	43.8	44.0	+0.2	12.4	12.2	-0.2	112	110	- 2	31	29	- 2	299a	315
Current Mill Average:						43.8	43.8	0.0	12.5	12.2	-0.3	112	111	- 1	30	29	- 1	300	304

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated kfrom the totals of the individual readings,

TABLE XXIV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

Mch. No.	Basis Weight,		Caliner,		Bursting		G. E.		Elmendorf Tear,								
	lb.	Diff.	IPC	points	Strength,	p.s.i. gage	Puncture,	units	In	g./sheet							
	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Across							
				IPC	Diff.	IPC	Mill	Diff.	IPC	Mill							
										Diff.							
Mill C--42-lb. Linerboard																	
1	44.0	43.7	-0.3	14.5	13.7	-0.8	103	109	+6	35	35	334 ^a	331	-3	373 ^a	392	+19
1	44.0	43.7	-0.3	14.4	13.9	-0.5	106	105	-1	34	36	333 ^a	322	-11	363 ^a	380	+17
1	42.6	42.9	+0.3	14.0	13.7	-0.3	106	106	0	33	34	327 ^a	310	-17	361	384	+23
1	42.8	43.1	+0.3	13.9	13.8	-0.1	107	108	+1	32	35	305	321	+16	356 ^a	389	+33
1	42.5	43.1	+0.6	13.9	13.8	-0.1	107	107	0	33	35	346	322	-24	383 ^a	376	-7
1	43.2	43.1	-0.1	14.0	13.6	-0.4	110	108	-2	33	34	350	322	-28	373 ^a	390	+17
1	42.4	42.8	+0.4	14.2	13.7	-0.5	107	106	-1	33	34	321	292	-29	373 ^a	351	-22
1	42.4	42.7	+0.3	14.0	13.6	-0.4	107	107	0	32	34	315 ^a	303	-12	377 ^a	380	+3
	43.0	43.1	+0.1	14.1	13.7	-0.4	107	107	0	33	35	329	315	-14	370	380	+10

dings for one or more specimens which tore beyond the 3/8-inch limit.

ge" data are calculated from the totals of the individual readings.

TABLE XXIV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data Versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight,		Caliber,		Bursting		G. E.		Elmendo g./s.
					IPC	lb. Diff.	IPC	points	Strength,	Puncture,	In		

^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

ch. o.	Basis Weight, lb.	Caliper, points	Bursting Strength,		G.E. Puncture, units	G./sheet		IPC							
			Diff.	IPC		In Mill	Across IPC								
	</														

ings for one or more specimens which tore beyond the $3\frac{3}{8}$ -inch limit.

all data are calculated from the totals of the individual readings.

TABLE XXV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. sage		G.E. Puncture, units		Elmendo g./s				
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill		Diff.	IPC	Mill	Diff.
Mill D -- 42-lb. Linerboard																	
156099	D-708	W.F.	11/ 4/53	4	42.3	42.3	0.0	12.8	12.5	-0.3	101	102	+ 1	34	385 ^a	389	+ 4
156112	D-709	W.F.	11/ 5/53	4	42.2	42.9	+0.7	12.6	12.3	-0.3	107	106	- 1	34	371 ^a	379	+ 8
156139	D-710	W.F.	11/ 6/53	4	43.6	44.5	+0.9	13.4	13.0	-0.4	98	101	+ 3	36	374 ^a	373	- 1
156140	D-711	W.F.	11/ 7/53	4	42.8	43.2	+0.4	12.7	12.6	-0.1	108	104	- 4	35	373 ^a	362	-11
156141	D-712	W.F.	11/ 8/53	4	42.8	44.2	+1.4	12.6	12.7	+0.1	108	101	- 7	36	375 ^a	383	+ 8
156145	D-713	W.F.	11/ 9/53	4	43.3	43.2	-0.1	12.5	12.6	+0.1	107	103	- 4	36	351 ^a	383	+32
156165	D-714	W.F.	11/10/53	4	43.3	44.4	+1.1	12.7	12.1	-0.6	108	108	0	35	372 ^a	386	+14
156194	D-715	W.F.	11/12/53	4	42.5	43.7	+1.2	12.2	12.0	-0.2	110	107	- 3	33	360 ^a	396	+36
156215	D-716	W.F.	11/13/53	4	45.4	45.0	-0.4	13.1	13.0	-0.1	105	103	- 2	39	390 ^a	390	0
156216	D-717	W.F.	11/14/53	4	43.0	43.8	+0.8	12.1	12.1	0.0	110	102	- 8	38	383 ^a	386	+ 3
Current Mill Average:					43.1	43.7	+0.6	12.7	12.5	-0.2	106	104	- 2	36	373	383	+10

^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data											
Basis Weight, lb.	IPC	Caliper, points	IPC	Diff.	Bursting		IPC	Diff.	IPC	Diff.	IPC
					Strngth,	p.s.i. gage					
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
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IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
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IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
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IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
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IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill
IPC	Mill	Diff.	IPC	Diff.	IPC	Mill	Diff.	IPC	Diff.	IPC	Mill

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strwnghth, p.s.i. gage		G. E. Puncture, units		In Mill Di						
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill		Diff.					
<u>Mill E-42-lb. Linerboard</u>																			
156052	E-40	W.F.	10/29/53	2	43.1	44.3	+1.2	14.1	13.6	-0.5	100	96	-4	31	34	+3	384a	375	-
156192	E-43	W.F.	11/13/53	2	42.0	42.6	+0.6	12.8	12.4	-0.4	91	96	+5	31	33	+2	337a	317	-2
156224	E-44	W.F.	11/16/53	2	43.8	42.6	-1.2	12.9	12.2	-0.7	100	90	-10	32	32	0	351a	294	-5
Current Mill Average:					43.0	43.2	+0.2	13.3	12.7	-0.6	97	94	-3	31	33	+2	357	329	-2

TABLE XXVII

Mill F-42-lb. Linerboard

156066	F-64	W.F.	10/20/53	--	42.3	41.8	-0.5	12.9	12.3	-0.6	112	119	+7	36	34	-2	370a	375	+
156067	F-65	W.F.	10/22/53	--	42.4	42.1	-0.3	13.3	12.7	-0.6	108	122	+14	36	34	-2	391a	339	-1
156068	F-66	W.F.	10/26/53	--	42.4	41.8	-0.6	13.2	12.4	-0.8	102	109	+7	38	36	-2	381a	327	-1
156069	F-67	W.F.	10/26/53	--	43.0	42.3	-0.7	13.1	12.6	-0.5	116	118	+2	37	35	-2	387a	343	-1
156070	F-68	W.F.	10/27/53	--	42.8	41.7	-1.1	13.5	12.6	-0.9	110	108	-2	37	33	-4	375a	335	-1
156244	F-69	W.F.	10/27/53	--	42.3	41.7	-0.6	13.5	12.6	-0.9	109	112	+3	37	33	-4	368a	328	-1
156245	F-70	W.F.	10/28/53	--	42.5	42.0	-0.5	13.4	12.7	-0.7	112	112	0	38	33	-5	387	351	-1
156246	F-71	W.F.	10/28/53	--	42.2	41.3	-0.9	13.4	12.6	-0.8	105	109	+4	38	33	-5	369a	340	-2
Current Mill Average:					42.5	41.9	-0.6	13.3	12.6	-0.7	109	114	+5	37	34	-3	379	342	-1

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data

TABLE XXIX

Mill H-42-lb. Linerboard

2	42.1	42.9	+0.8	12.4	12.5	+0.1	107	106	- 1	32	34	+ 2	347	316	-31	403a	387	-16
2	42.5	42.8	+0.3	12.3	12.2	-0.1	109	106	- 3	32	35	+ 3	322a	329	+ 7	403a	355	-48
2	42.5	43.0	+0.5	12.2	12.3	+0.1	108	107	- 1	34	32	- 2	367a	341	-26	393a	376	-17
2	42.7	42.7	0.0	12.4	12.3	-0.1	104	103	- 1	34	31	- 3	347a	327	-20	388a	363	-25
	42.4	42.9	+0.5	12.3	12.3	0.0	107	105	- 2	33	33	0	346	328	-18	396	370	-26

dings for one or more specimens which tore beyond the 3/8-inch limit.

e" data are calculated from the totals of the individual readings.

TABLE XXVIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.			Caliper, points			Bursting Strength, p.s.i. gage			G. E. Puncture, units			In Mill	
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.		
<u>Mill G--42-lb. Linerboard</u>																		
156060	G-536	W.F.	10/25/53	--	42.2	42.2	0.0	11.1	10.8	-0.3	123	122	-1	31	30	-1	329a	321
156061	G-537	W.F.	10/25/53	--	44.6	43.6	-1.0	12.2	11.7	-0.5	119	119	0	33	30	-3	387a	348
156189	G-538	W.F.	11/ 5/53	--	44.2	44.3	+0.1	12.4	12.0	-0.4	116	119	+3	34	31	-3	359a	359
156190	G-539	W.F.	11/ 5/53	--	42.8	43.3	+0.5	12.0	11.7	-0.3	119	118	-1	32	30	-2	351a	339
156263	G-540	W.F.	11/12/53	--	43.8	43.7	-0.1	12.1	11.9	-0.2	124	124	0	34	30	-4	370a	354
156264	G-541	W.F.	11/12/53	--	44.1	43.7	-0.4	12.4	12.1	-0.3	127	128	+1	36	31	-5	359a	345
Current Mill Average					43.6	43.5	-0.1	12.0	11.7	-0.3	121	122	+1	33	30	-3	359	344

TABLE XXIX

Mill H--42-lb. Linerboard

156041	H-425	WFLS	10/19/53	2	42.1	42.9	+0.8	12.4	12.5	+0.1	107	106	-1	32	34	+2	347	316
156042	H-426	WFLS	10/20/53	2	42.5	42.8	+0.3	12.3	12.2	-0.1	109	106	-3	32	35	+3	322a	329
156269	H-427	WFLS	11/16/53	2	42.5	43.0	+0.5	12.2	12.3	+0.1	108	107	-1	34	32	-2	367a	341
156270	H-428	WFLS	11/17/53	2	42.7	42.7	0.0	12.4	12.3	-0.1	104	103	-1	34	31	-3	347a	327
Current Mill Average:					42.4	42.9	+0.5	12.3	12.3	0.0	107	105	-2	33	33	0	346	328

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XX

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet									
	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	In	Across IPC Mill Diff.								
<u>Mill I--42-lb. Linerboard</u>																		
1	42.4	42.4	0.0	13.1	12.8	-0.3	113	114	+ 1	29	32	+ 3	327	351	+24	365a	419	+54
1	42.5	42.2	-0.3	13.1	12.6	-0.5	107	113	+ 6	29	32	+ 3	301	355	+54	377a	413	+36
1	43.1	42.5	-0.6	13.6	13.5	-0.1	107	104	- 3	30	30	0	315a	339	+24	378a	432	+54
1	43.2	42.6	-0.6	13.5	13.4	-0.1	104	105	+ 1	31	30	- 1	313	341	+28	371a	429	+58
1	42.5	42.3	-0.2	13.1	13.0	-0.1	106	108	+ 2	31	31	0	343a	355	+12	385a	424	+39
1	42.6	42.3	-0.3	13.1	12.9	-0.2	110	106	- 4	31	32	+ 1	366	329	-37	403a	408	+ 5
1	42.6	42.5	-0.1	13.0	12.4	-0.6	113	108	- 5	31	29	- 2	323a	357	+34	376a	419	+43
1	42.4	42.1	-0.3	13.3	12.7	-0.6	107	107	0	32	28	- 4	328a	361	+33	377a	421	+44
1	42.4	42.4	0.0	13.1	12.9	-0.2	109	111	+ 2	32	29	- 3	332a	339	+ 7	379a	401	+22
1	42.2	42.4	+0.2	13.3	12.8	-0.5	109	108	- 1	32	31	- 1	333a	348	+15	384a	403	+19
1	42.4	42.1	-0.3	13.2	13.0	-0.2	110	109	- 1	34	32	- 2	333	361	+28	383a	423	+40
1	42.3	42.4	+0.1	13.2	13.0	-0.2	105	109	+ 4	35	32	- 3	322a	367	+45	391a	430	+39
	42.5	42.3	-0.2	13.2	12.9	-0.3	108	108	0	31	31	0	328	350	+22	381	418	+37

dings for one or more specimens which tore beyond the 3/8-inch limit.

e" data are calculated from the totals of the individual readings.

TABLE XXX

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		G. E. Puncture, units		IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill
					IPC	Mill	Diff.	IPC	Mill	Diff.								
<u>Mill I--42-lb. Linerboard</u>																		
156038	I-337	WFLS	10/24/53	1	42.4	42.4	0.0	13.1	12.8	-0.3	113	114	+ 1	29	32	+ 3	327	351
156039	I-338	WFLS	10/23/53	1	42.5	42.2	-0.3	13.1	12.6	-0.5	107	113	+ 6	29	32	+ 3	301	355
156058	I-339	WFLS	10/27/53	1	43.1	42.5	-0.6	13.6	13.5	-0.1	107	104	- 3	30	30	0	315a	339
156103	I-340	WFLS	10/29/53	1	43.2	42.6	-0.6	13.5	13.4	-0.1	104	105	+ 1	31	30	- 1	313	341
156104	I-341	WFLS	11/ 2/53	1	42.5	42.3	-0.2	13.1	13.0	-0.1	106	108	+ 2	31	31	0	343a	355
156105	I-342	WFLS	11/ 2/53	1	42.6	42.3	-0.3	13.1	12.9	-0.2	110	106	- 4	31	32	+ 1	366	329
156115	I-343	W.F.	11/ 5/53	1	42.6	42.5	-0.1	13.0	12.4	-0.6	113	108	- 5	31	29	- 2	323a	357
156195	I-344	WFLS	11/ 6/53	1	42.4	42.1	-0.3	13.3	12.7	-0.6	107	107	0	32	28	- 4	328a	361
156211	I-345	WFLS	11/11/53	1	42.4	42.4	0.0	13.1	12.9	-0.2	109	111	+ 2	32	29	- 3	332a	339
156212	I-346	WFLS	11/12/53	1	42.2	42.4	+0.2	13.3	12.8	-0.5	109	108	- 1	32	31	- 1	333a	348
156254	I-347	W.F.	11/16/53	1	42.4	42.1	-0.3	13.2	13.0	-0.2	110	109	- 1	34	32	- 2	333	361
156255	I-348	W.F.	11/17/53	1	42.3	42.4	+0.1	13.2	13.0	-0.2	105	109	+ 4	35	32	- 3	322a	367
Current Mill Average:					42.5	42.3	-0.2	13.2	12.9	-0.3	108	108	0	31	31	0	328	350

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

TABLE XXXI
SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data																		
Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Across							
	IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.	In	IPC	Mill	Diff.		
<u>Mill J--42-lb. Linerboard</u>																		
--	43.1	44.0	+0.9	13.4	13.7	+0.3	110	108	- 2	30	30	0	348a	345	- 3	363a	397	+34
--	43.0	44.1	+1.1	13.7	13.5	-0.2	111	110	- 1	30	31	+ 1	372a	340	-32	391a	347	-44
--	43.5	43.9	+0.4	13.7	13.7	0.0	111	107	- 4	29	30	+ 1	272a	345	-27	375a	367	- 8
--	43.2	44.0	+0.8	13.6	13.6	0.0	110	109	- 1	29	30	+ 1	341a	338	- 3	385a	354	-31
--	42.4	43.4	+1.0	13.1	13.0	-0.1	107	103	- 4	29	28	- 1	313a	297	-16	346a	357	+11
--	42.5	43.3	+0.8	13.2	13.0	-0.2	105	102	- 3	29	29	0	318a	307	-11	347a	363	+16
<u>Mill K--42-lb. Linerboard</u>																		
--	43.0	43.8	+0.8	13.5	13.4	-0.1	109	106	- 3	29	30	+ 1	344	329	-15	368	364	- 4

TABLE XXXII
Mill K--42-lb. Linerboard

No samples submitted.

readings for one or more specimens which tore beyond the 3/8-inch limit.
age" data are calculated from the totals of the individual readings.

TABLE XXXI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units						
					IPC	Mill	Diff.	IPC	Mill	Diff.	IPC	Mill	Diff.				
<u>Mill J-42-lb. Linerboard</u>																	
156036	J-453	B.F.	10/12/53	--	43.1	44.0	+0.9	13.4	13.7	+0.3	110	108	30	30	0	348a	345
156037	J-454	B.F.	10/12/53	--	43.0	44.1	+1.1	13.7	13.5	-0.2	111	110	30	31	+1	372a	340
156056	J-455	B.F.	10/21/53	--	43.5	43.9	+0.4	13.7	13.7	0.0	111	107	29	30	+1	372a	345
156057	J-456	B.F.	10/21/53	--	43.2	44.0	+0.8	13.6	13.6	0.0	110	109	29	30	+1	341a	338
156187	J-457	B.F.	10/31/53	--	42.4	43.4	+1.0	13.1	13.0	-0.1	107	103	29	28	-1	313a	297
156188	J-458	B.F.	10/31/53	--	42.5	43.3	+0.8	13.2	13.0	-0.2	105	102	29	29	0	318a	307
Current Mill Average:					43.0	43.8	+0.8	13.5	13.4	-0.1	109	106	29	30	+1	344	329

TABLE XXXII

Mill K--42-lb. Linerboard

No samples submitted.

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

TABLE XXXIV

Mill M-42-lb. Linerboard																		
2	42.4	41.7	-0.7	13.5	12.6	-0.9	111	122	+11	36	32	-4	377a	363	-14	423a	433	+10
4	43.6	43.3	-0.3	13.9	13.1	-0.8	107	116	+9	36	37	+1	407a	449	+42	409a	466	+57
2	43.1	41.0	-2.1	15.2	13.7	-1.5	116	124	+8	34	29	-5	367a	311	-56	425a	407	-18
2	43.7	41.7	-2.0	13.9	12.6	-1.3	108	117	+9	35	26	-9	339	340	+1	396a	375	-21
2	43.0	41.0	-2.0	14.1	12.9	-1.2	108	117	+9	35	30	-5	361	338	-23	405a	374	-31
2	43.6	41.8	-1.8	14.2	12.8	-1.4	100	112	+12	39	31	-8	405a	409	+4	413a	412	-1
	43.2	41.8	-1.4	14.2	13.0	-1.2	108	118	+10	36	31	-5	376	368	-8	412	411	-1

readings for one or more specimens which tore beyond the $3/8$ -inch limit.

" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet							
	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	IPC	Mill Diff.	In Mill	Diff.	Across Mill	Diff.				
<u>Mill N -- 42-lb. Linerboard</u>																
1	43.1	43.5	+0.4	12.6	12.2	-0.4	99	98	- 1	31	343 ^a	364	+21	380 ^a	434	+54
1	41.8	41.3	-0.5	12.3	12.0	-0.3	101	102	+ 1	29	341 ^a	323	-18	363 ^a	396	+33
1	43.6	43.2	-0.4	13.2	12.6	-0.6	106	106	0	32	363 ^a	334	-29	381 ^a	418	+37
1	42.7	42.7	0.0	12.9	12.5	-0.4	101	101	0	32	347 ^a	334	-13	386 ^a	408	+22
1	41.9	41.6	-0.3	12.5	12.1	-0.4	110	111	+ 1	30	335 ^a	327	- 8	383 ^a	412	+29
1	42.4	42.3	-0.1	12.0	11.7	-0.3	106	104	- 2	33	315 ^a	314	- 1	364 ^a	414	+50
1	43.5	42.6	-0.9	12.5	12.0	-0.5	96	99	+ 3	33	331 ^a	343	+12	391 ^a	424	+33
1	42.6	42.4	-0.2	12.6	12.0	-0.6	105	106	+ 1	34	354 ^a	319	-35	396 ^a	384	-12
1	42.7	42.7	0.0	12.2	11.8	-0.4	104	101	- 3	34	319 ^a	320	+ 1	377 ^a	403	+26
1	42.5	42.5	0.0	12.6	12.2	-0.4	112	110	- 2	32	338 ^a	314	-24	381 ^a	403	+22
	42.7	42.5	-0.2	12.5	12.1	-0.4	104	104	0	32	339	329	-10	380	410	+30

ings for one or more specimens which tore beyond the 3/8-inch limit.

ere" data are calculated from the totals of the individual readings.

TABLE XXXV

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (Continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight.		Caliper,		Bursting Strength,		G. E.		Elmend				
					lb.	Mill	IPC	points	IPC	p.s.i. sage	Puncture, units	In					
					Diff.	Diff.	IPC	Diff.	IPC	Diff.	IPC	Diff.	IPC				
Mill N -- 42-lb. Linerboard																	
156045	N-35	WF1S	10/23/53	1	43.1	43.5	+0.4	12.6	12.2	-0.4	99	98	- 1	31	343 ^a	364	+21
156046	N-36	----	10/25/53	1	41.8	41.3	-0.5	12.3	12.0	-0.3	101	102	+ 1	29	341 ^a	323	-18
156047	N-37	----	10/26/53	1	43.6	43.2	-0.4	13.2	12.6	-0.6	106	106	0	32	363 ^a	334	-29
156083	N-38	----	10/30/53	1	42.7	42.7	0.0	12.9	12.5	-0.4	101	101	0	32	347 ^a	334	-13
156084	N-39	WF1S	11/ 1/53	1	41.9	41.6	-0.3	12.5	12.1	-0.4	110	111	+ 1	30	335 ^a	327	- 8
156196	N-40	WF1S	11/10/53	1	42.4	42.3	-0.1	12.0	11.7	-0.3	106	104	- 2	33	315 ^a	314	- 1
156226	N-41	WF1S	11/15/53	1	43.5	42.6	-0.9	12.5	12.0	-0.5	96	99	+ 3	33	331 ^a	343	+12
156227	N-42	----	11/14/53	1	42.6	42.4	-0.2	12.6	12.0	-0.6	105	106	+ 1	34	354 ^a	319	-35
156228	N-43	WF1S	11/13/53	1	42.7	42.7	0.0	12.2	11.8	-0.4	104	101	- 3	34	319 ^a	320	+ 1
156229	N-44	W.F.	11/12/53	1	42.5	42.5	0.0	12.6	12.2	-0.4	112	110	- 2	32	338 ^a	314	-24
Current Mill Average:					42.7	42.5	-0.2	12.5	12.1	-0.4	104	104	0	32	339	329	-10
														This average includes the			

This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

TABLE XXXVI

Institute Data versus Mill Data

Mch. No.	Basis Weight, lb.		Caliper, points		Bursting Strength, p.s.i. gage		G. E. Puncture, units		Elmendorf Tear, g./sheet		Diff'l				
	IPC	Diff.	IPC	Diff.	IPC	Diff.	IPC	Diff.	In	Across					
Mill 0-42-lb. Linerboard															
3	39.3	+0.4	12.0	11.6	-0.4	111	105	-6	33	346a	311	-35	353a	368	+15
3	41.7	+0.3	12.3	12.0	-0.3	115	110	-5	32	350a	344	-6	391a	396	+5
3	40.6	+0.2	12.4	12.0	-0.4	113	104	-9	33	349a	325	-24	363a	379	+16
3	42.2	+0.3	12.5	12.2	-0.3	116	107	-9	35	269a	339	-30	409a	399	-10
3	40.7	+0.8	12.2	11.9	-0.3	102	98	-4	35	327	296	-31	359a	383	+24
3	40.7	+0.5	12.4	12.0	-0.4	105	98	-7	37	350a	311	-39	367a	385	+18
3	41.5	+0.1	11.9	11.7	-0.2	117	118	+1	36	342a	321	-21	389a	389	0
3	42.2	-0.1	11.9	11.7	-0.2	113	113	0	33	335a	328	-7	373a	376	+3
	41.1	+0.3	12.2	11.9	-0.3	112	107	-5	34	346	322	-24	376	384	+8

TABLE XXXVII

Mill E-44/45-lb. Drum Linerboard

2	47.5	+2.0	15.1	14.6	-0.5	98	92	-6	40	42	+2	391a	437	+46	394a	464	+70
2	48.8	+0.5	14.6	13.9	-0.7	85	86	+1	39	41	+2	390a	392	+2	373a	424	+51
	48.2	+1.2	14.8	14.2	-0.6	92	89	-3	39	42	+3	391	414	+23	384	444	+60

ings for one or more specimens which tore beyond the 3/8-inch limit.

47-lb. Drum Linerboard.

en" data are calculated from the totals of the individual readings.

TABLE XXXVI

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1953 (continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.		Caliper, points	Bursting - Strength, p.s.i. gage		G. E. Puncture, units	In IPC Mill I					
					IPC	Mill		Diff.	IPC			Mill	Diff.			
<u>Mill O-42-lb. Linerboard</u>																
156043	O-10	W.F.	10/24/53	3	39.3	39.7	+0.4	12.0	11.6	-0.4	111	105	-6	33	346a	311
156044	O-11	W.F.	10/24/53	3	41.7	42.0	+0.3	12.3	12.0	-0.3	115	110	-5	32	350a	344
156050	O-12	W.F.	10/28/53	3	40.6	40.8	+0.2	12.4	12.0	-0.4	113	104	-9	33	349a	325
156051	O-13	W.F.	10/28/53	3	42.2	42.5	+0.3	12.5	12.2	-0.3	116	107	-9	35	269a	339
156171	O-14	W.F.	11/ 5/53	3	40.7	41.5	+0.8	12.2	11.9	-0.3	102	98	-4	35	327	296
156172	O-15	W.F.	11/ 6/53	3	40.7	41.2	+0.5	12.4	12.0	-0.4	105	98	-7	37	350a	311
156265	O-16	W.F.	11/19/53	3	41.5	41.6	+0.1	11.9	11.7	-0.2	117	118	+1	36	342a	321
156266	O-17	W.F.	11/19/53	3	42.2	42.1	-0.1	11.9	11.7	-0.2	113	113	0	33	335a	328
Current Mill Average:					41.1	41.4	+0.3	12.2	11.9	-0.3	112	107	-5	34	346	322

TABLE XXXVII

Mill E-44/45-lb. Drum Linerboard

156059	E-39 ^b	W.F.	10/26/53	2	47.5	49.5	+2.0	15.1	14.6	-0.5	98	92	-6	40	42	+2	391a	437
156191	E-42	W.F.	11/10/53	2	48.8	49.3	+0.5	14.6	13.9	-0.7	85	86	+1	39	41	+2	390a	392
Current Mill Average:					48.2	49.4	+1.2	14.8	14.2	-0.6	92	89	-3	39	42	+3	391	414

^a This average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.^b This sample was identified as 47-lb. Drum Linerboard.

Note: All "current mill average" data are calculated from the totals of the individual readings.

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 30, 1952 (Continued)

Institute Data versus Mill Data

	Basis Weight, lb.	Caliper, points	Bursting Strength, p.s.i. gage	G. E. Puncture, units	Elmendorf Tear, g./sheet													
No.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	IPC Mill Diff.	In IPC Mill Diff.	Across IPC Mill Diff.												
<u>Mill E -- 72-lb. Linerboard</u>																		
	72.2	72.7	+0.5	21.2	20.3	-0.9	131	123	- 3	69	70	+ 1	639 ^a	530	-109	672 ^a	597	-75

gs for one or more specimens which tore beyond the 3/8-inch limit.

IPC

Mill E -- 90-lb. Linerboard

91.3	90.0	-1.3	27.5	25.9	-1.6	160	128	-32	96	92	-4	788 ^a	582	-206	835 ^a	713	-122
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gs for one or more specimens which tore beyond the 3/8-inch limit.

TABLE XXXVIII

SUMMARY OF INDIVIDUAL TEST LOTS--NOVEMBER 1 THROUGH NOVEMBER 20, 1952 (Continued)

Institute Data versus Mill Data

File No.	Mill Code	Fin- ish	Date Made	Mch. No.	Basis Weight, lb.	IPC Mill Diff.	Caliper, points	IPC Mill Diff.	Bursting Strength, p.s.i. gage	G. E. Puncture, units	IPC Mill Diff.	In Mill Diff.	Elmendor g./sq						
Mill E -- 72-lb. Linerboard																			
156114	E-41	W.F.	11/ 2/53	2	72.2	72.7	+0.5	21.2	20.3	-0.9	131	123	- 3	69	70	+ 1	639 ^a	530	-109

^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.

IPC

Mill E -- 90-lb. Linerboard

156225	E-45	W.F.	11/17/53	2	91.3	90.0	-1.3	27.5	25.9	-1.6	160	128	-32	96	92	- 4	788 ^a	582	-206
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^aThis average includes the readings for one or more specimens which tore beyond the 3/8-inch limit.