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Effects of Thermal Treatments on the Chemical Reactivity of NAPLs

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ABSTRACT

A series of experiments was completed to determine the compounds formed after exposing trichloroethylene (TCE) to temperatures between 60 and 480°C. The purpose of the experiments was to simulate conditions anticipated during the thermal treatment of subsurface environments contaminated with TCE. Subsurface conditions were simulated in the laboratory using two experimental systems: 1) a 0.5 L quartz tube flow-though apparatus and 2) 50 mL borosilicate glass ampules. The quartz-tube apparatus was used to study short residence time (<10 minutes) conditions that are thought to occur during thermal conductive heating and during the recovery of vapor phase TCE in steam flushing. The glass ampules were used to study longer residence time conditions (>1 day) that are thought to occur during steam flushing and electrical resistive heating. No electrical potential was applied during the experiments, and hence, these experiments do not directly simulate electrical resistive heating.

The quartz tube experiments were conducted at the temperatures of 120, 240 and 420°C, in the presence water vapor, and with either nitrogen or air as the carrier gas. Free chloride ions were detected at all three temperatures considered, which was interpreted as evidence of gasphase TCE degradation. The amount of chloride formed in the 120°C experiments was small, representing less than 0.01% of the TCE that passed through the quartz tube. Passing TCE through the quartz tube heated to 420°C with nitrogen as the carrier gas resulted in substantially greater amounts of chloride (up to 6.5% of TCE). Chlorinated compounds (up to 7% as TCE) with 4 and 6 carbon atoms and at least 5 chlorine atoms were also detected at 420°C. Introducing air containing 21% oxygen into the quartz tube heated to 240°C resulted in the detection of chloride representing up to 0.4% of TCE introduced, as well as the detection of dichloroacetate and trichloroacetate. At 420°C, the presence of oxygen in the carrier gas resulted in significant increases in the number and amount of reaction products detected. Under these conditions, more than 20% of the carbon introduced as TCE was transformed into carbon monoxide and carbon dioxide, while up to 22% of the chlorine introduced as TCE was detected in the form of undesirable chlorinated carbon compounds. Increasing the quartz tube water content resulted in an increase in TCE recovery concurrent with a decrease in TCE degradation products with nitrogen as the carrier gas. With air as the carrier gas, increasing the quartz tube water content in the 420°C experiments may have hydrolyzed phosgene and served to remove reactive chlorine from the gas phase while not impacting the amount of TCE degraded.

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The ampule experiments were conducted in borosilicate glass ampules that were filled to approximately three-quarters capacity with aqueous solutions containing TCE at initial concentrations of 100 and 1,000 mg/L. The rate of TCE degradation and products formed was determined as function of dissolved oxygen concentration, hydroxide ion concentration, and solids content. There was no significant reduction (>10%) in TCE content of the ampules with initial concentration of 1,000 mg/L of TCE that were incubated over a 20-day period at 120°C. However, significant changes in solution pH were observed along with the detection of chloride ions and organic compounds other than TCE. The concentration of TCE decreased in ampules that initially contained 100 mg/L of TCE and were incubated at 120°C. The decrease in TCE content was matched with a decrease in ampule pH, an increase in the chloride, formate, and glycolate content of the aqueous phase, and an increase in the carbon monoxide and carbon dioxide content of the gas phase. Dichloroacetylene (DCA) was detected in ampules and may represent an intermediate formed during TCE degradation. DCA is a reactive compound that can interact with the variety of compounds present in soil such as organic carbon. Therefore, the degradation products formed during the in-situ thermal treatment TCE may not be limited to those found in the ampule experiments since the ampule experiments did not contain organic carbon other than TCE. The rates of TCE degradation in ampules with anoxic water, both with and without sand, and in oxic water were similar, with a first order half-life on the order of 100 days at 120°C. The degradation rate in ampules with anoxic water and sand was increased by adding goethite, with a first order half-life on the order of 10 days at 120°C.

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SECTION 1: INTRODUCTION

The in-situ degradation of trichloroethylene (C_2HCl_3) into carbon dioxide (CO_2) and chloride ($C\Gamma$) is claimed to occur during the thermal treatment of contaminated subsurface environments (Knauss et al., 2000). This claim is based on experimental results obtained from a completely water-filled, constant pressure, gold-walled reactor operated in the temperature range from 70 to 100°C (Knauss et al., 1999). The only degradation products reported in these experiments were dissolved carbon dioxide and chloride. However, no quantitative evaluation of the amounts of carbon dioxide and chloride recovered with respect to the initial mass of trichloroethylene (TCE) was performed. The in-situ degradation of TCE into carbon dioxide and chloride has also been claimed to occur during thermal conductive heating at temperatures ranging from 500 to 700°C (Baker and Kuhlman, 2002).

Subsurface environments are extremely complex systems; comprised of three phases including mixtures of solids, liquids, and gases. Subsurface solids are composed of minerals and organic matter, which may facilitate the abiotic degradation of TCE into products other than those found in pure water or gas reaction environments (Lee and Batchelor, 2004 and 2003; Haderlein and Pecher, 1998). A comprehensive review of TCE degradation and the degradation products formed in heated environments in the presence of three phases (solid, liquid-water, and gas) does not currently exist. The potential TCE degradation products are not limited to carbon dioxide and chloride alone, but also include acutely toxic products such as dichloroacetyl chloride (Cl₂HCCOCl) and phosgene (COCl₂) that have been detected during the gas phase photocatalytic treatment of TCE (Haag et al., 1996; Amama et al., 2001). Thus, determining the identity of thermal-induced TCE degradation products in gas and liquid phases of laboratory-scale reactors, with solids present, is warranted to evaluate if unwanted compounds could be formed during thermal treatment of sites contaminated with TCE.

1.1 Research Objectives

The primary objective of this work was to quantify TCE degradation products formed in heated three-phase systems (gas, liquid-water, solid). The research involved a series of laboratory experiments performed in either a flow-through quartz tube or sealed glass ampules that were designed to simulate conditions anticipated to occur during steam flushing and conductive heating of porous media contaminated with TCE. Experimental conditions were

varied in order to explore the effects of temperature, oxygen concentration, hydroxide ion concentration, water content, and solids content on the rate of TCE degradation and degradation products formed. The following conditions (i.e., experimental variables) are anticipated in the subsurface during thermal treatment:

- The temperature of the subsurface can range from approximately 50 to 600°C depending upon the thermal treatment technology employed.
- The subsurface can remain at an elevated temperature for a period of one month to greater than one year.
- The concentration of oxygen in the gas phase can range from less than 1 up to 21%. The concentration of oxygen in the liquid phase can range from less than 0.1 up to 8 mg/L.
- Water within soil pore spaces will be converted from the condensed to vapor phase as the subsurface temperature increases.
- There may be significant changes in the concentration of dissolved ionic species as the subsurface temperature increases.

In addition to changes that occur as a result of heating, the initial subsurface conditions prior to thermal treatment can vary depending upon:

- The type and amount of mineral and organic matter present in the solid phase.
- The initial amount of TCE present in the aqueous phase, solid phase, and gas phase, and existing as a separate non-aqueous phase liquid (NAPL).

The expected aqueous phase TCE transformation products, for temperatures less than 200°C, include carbon monoxide (CO) and carbon dioxide (CO₂) in the gas phase. The expected aqueous phase products include chloride, dichloroacetic acid, oxoacetic acid, and formic acid. These products were anticipated based on a detailed review of previous experimental results described in Section 2.3 (see Table 2.4). The expected gas phase TCE transformation products at temperatures greater than 300°C include CO, CO₂, phosgene (COCl₂), and chlorinated hydrocarbons (see Tables 2.8, 2.11, and 2.12). Therefore, the experimental systems and

analytical techniques must be carefully designed and tested in order to collect and detect a wide range of degradation products that may exist in both the gas and aqueous phases.

1.2 Experimental Design

While laboratory-scale apparatus are useful for investigating simulated subsurface conditions, the apparatus material must be inert. In general, borosilicate glass provides thermal stability (softening point of 820°C) is primarily composed of silica (SiO₂) which is more similar to subsurface materials than metal based materials such as stainless-steel. The collection and analysis of samples from each phase within a closed apparatus is required to quantify the fate of TCE and the distribution of degradation products. Calculating the difference between the amount of carbon and chlorine atoms present before and after each experiment (i.e., mass balance) demonstrates that all possible reactants and products have been measured. The selectivity and sensitivity of each analysis method must be appropriate for the expected degraditon products. Infrared spectroscopy is applicable for the analysis of dissolved carbon dioxide, but requires concentrations of greater than 0.24 mM (Burt and Rau, 1994) for quantification. However, most of the carbon dioxide is expected to be present in the gas phase of closed three-phase apparatus, meaning that the collection and analysis of gas samples will be more sensitive to the amount of carbon dioxide formed. Sample preparation methods must also be appropriate. For example, the presence of haloacetic acids (i.e., dichloroacetic acid) may not be detected by traditional analytical techniques if the proper sample preparation methods are not used. Determining the presence of haloacetic acids requires addition of a strong acid to reach at least pH 2 for spectroscopic detection, and an additional derivitization step for gas chromatographic separation.

For the experiments conducted in this project, subsurface conditions were simulated using two experimental systems: 1) a 0.5 L flow-though quartz tube apparatus and 2) 25 and 50 mL borosilicate glass ampules. The quartz tube was used to study the high temperature (>120°C), short residence time (<10 minutes) reactions that are thought to occur within approximately 1 foot of the heater wells used in thermal conductive heating. The gas-phase effluent from the flow-through tubes was passed through liquid traps and then captured in a Tedlar bag. The liquid-trap fluids, Tedlar-bag contents, and solid extracts were analyzed using gas chromatography (GC), ion chromatography (IC), and ion selective electrodes. The borosilicate glass ampules were used to study the moderate temperature (60 to 120°C), long residence time

occur during steam flushing and electrical resistive heating. No electrical potential was applied to the ampules, and hence, the system does not directly simulate electrical resistive heating. The ampules were destructively sampled at specified time intervals and samples from each phase were collected for analysis using gas chromatography (GC), ion chromatography (IC), and ion selective electrodes.

1.3 Conclusions and Recommendations

TCE was degraded in all quartz tube experiments. The amount degraded was dependent on the temperature of the quartz tube, with more being degraded in the 420°C experiments than in the 120 or 240°C experiments. The amount of TCE degraded was also dependent on the amount of oxygen present in the 240 and 420°C experiments, with more TCE degraded when air (i.e., 21% O_2) was used as the carrier gas.

With nitrogen as the carrier gas, there were up to four TCE degradation products identified in the liquid-trap fluids and quartz tube rinses, with no CO or CO₂ detected for experiments completed at 420°C. The of amount TCE recovered as carbon for the 420°C experiments with nitrogen as the carrier gas was greater than 97%, with up to 3.4% as chlorinated hydrocarbon degradation products. The amount recovered as chlorine was greater than 100% with up to 7% as chlorinated degradation products. The degradation products detected contained 4 and 6 carbon atoms with greater than 5 chlorine atoms per molecule. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation of TCE but was also influenced by chlorine induced degradation. Increasing the quartz tube water content resulted in an increase in TCE recovery concurrent with a decrease in TCE degradation products that was suggested to indicate a decrease in chlorine induced TCE degradation.

With air as the carrier gas, there was an increase in the amount of TCE degraded and an increase in the number of degradation products detected as compared with experiments completed with nitrogen as the carrier gas. The average recovery of TCE was greater than 94% with air as the carrier gas for the 120 and 240°C experiments but dropped to approximately 53% in the 420°C experiments. Carbon based TCE degradation products were detected in the 240 and 420°C experiments with air as the carrier gas. There were three degradation products identified in the quartz tube rinse from the 240°C experiments. There were up to 13 degradation products detected in the liquid-trap fluids and quartz tube rinses in the 420°C experiments. The

degradation products ranged from single carbon compounds with 3 chlorine atoms (i.e., chloroform) to compounds with up to 6 carbons and 6 chlorine atoms (i.e., hexachlorobenzene). Carbon monoxide (CO), CO₂, and phosgene were detected in the gas phase of the 420°C experiments only with air as the carrier gas. The amount TCE recovered as carbon for the 420°C experiments with air as the carrier gas was ranged from 79.1 to 91.5% and the amount of chlorine recovered ranged from 74.6 to 88.8%. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influenced by the formation of peroxyl radicals due to the presence of oxygen. Increasing the quartz tube water content in the 420°C experiments with air as the carrier gas may have hydrolyzed phosgene and served to remove reactive chlorine from the gas phase while not impacting the amount of TCE degraded.

The results from the four ampule experiments demonstrate that TCE was degraded within sealed glass ampules that contained gas, water, and solids. The rates of TCE degradation in ampules with anoxic water, both with and without sand, and in oxic water were similar, with a first order half-life on the order of 100 days at 120°C. The degradation rate in ampules with anoxic water and sand was increased by adding goethite, with a first order half-life on the order of 10 days at 120°C. The degradation products included CO and CO₂ in the order of 10 days at 120°C. The primary TCE degradation products included CO and CO₂ in the gas phase and chloride, hydronium ions, formate, glycolate in the aqueous phase. Minor amounts (<1 mg/L) of dichloroacetic acid (DCAA) were detected in select ampules, most consistently in ampules that that were stored at 22°C and initially contained 1,000 mg/L TCE along with oxygen. Dichloroacetylene (DCA) was detected in minor amounts (i.e., DCA < 1% of TCE) in ampules that contained TCE and were incubated at 120°C.

Dichlororacetylene, in addition to being a TCE degradation product, was also thought to represent a key intermediate. The presence of DCA was proposed to indicate that the lone hydrogen atom in TCE was being eliminated by nucleophiles, such as sodium hydroxide, which increased the rate of TCE degradation and amount of DCA when added to the ampules as NaOH. Dichloroacetylene was proposed to be hydrolyzed to form chlorinated organic acids, such as DCAA, which were then hydrolyzed at 120°C to form the non-chlorinated organic acids, glycolate and formate.

Extending these laboratory results toward predicting the rate of TCE degradation and degradation products formed during the in-situ thermal treatment of TCE contaminated subsurface regions involves a significant degree of speculation. Although the ampule

experiments completed with Ottawa sand and goethite involved material collected from the subsurface and commonly found in the soil environment, the water used in all experiments was deionized where natural groundwater contains ions. For example, sodium hydroxide (an anion) was used in the ampule experiments to simulate a strong nucleophile and was shown to increase the rate of TCE degradation at 120°C by an order-of-magnitude compared to the rate determined for deionized water. Thus the anionic content of natural groundwater, in addition to the iron containing minerals present, will strongly influence the rate of TCE degradation. The primary nucleophiles expected in the subsurface environment include hydrogen sulfide (HS[°]), hydroxide (HO[°]), phosphate (H₂PO₄^{2°}), carbonate (HCO₃[°]), sulfate (SO₄^{2°}), and nitrate (NO₃[°]) in order of decreasing nucleophilicity with hydrogen sulfide as the strongest nucleophile and nitrate as the weakest. Therefore, predicting the rate of TCE degradation during in-situ thermal treatment requires specific information regarding the geochemistry of the site being treated, while at the treatment temperature. For example, significant levels of sulfate (> 1 M) were formed in ampules incubated at 120°C from the dissolution of pyrite and marcasite found in the Ottawa sand.

Steam flushing is expected to heat TCE contaminated subsurface regions to temperatures between 70 to 140°C (Section 2.4.1). Based on the results for the ampule experiments (Section 4), the rate of thermally induced TCE degradation in the 70 to 140°C range could be important depending on the mineral species present in the soil (e.g., goethite) and the anion concentration of the soil water (e.g., HS⁻). In subsurface environments undergoing steam flushing, the first order half-life for the rate of TCE degradation is expected to be on the order of 100 days where weak nucleophiles such as sulfate or nitrate are present and on the order of 10 days in areas with iron containing minerals or sulfide ions are present. The TCE degradation half-life could be further decreased to on the order of 1 day if radical chain initiation compounds were present during steam flushing. The predominant TCE degradation products expected during in-situ steam flushing of TCE contaminated environments include hydronium, chloride, formate, and glycolate ions in the aqueous phase, and CO and CO₂ in the gas phase. However, dichloroacetylene (DCA) is expected to be form as an intermediate during TCE degradation and DCA is a reactive compound that can interact with the variety of compounds present in soil such as organic carbon. Therefore, the degradation products formed during the in-situ steam flushing of TCE may not be limited to those found in the ampule experiments reported in Section 4.

In electrical resistive heating, the temperature is nominally in the 70 to 100°C range (Section 2.4.3) and the TCE degradation rates and products cited above for steam flushing would be expected to apply. However, the temperature of the electrically conductive regions may be upward of 200°C. TCE and oxygen were shown to react at 240°C in the quartz tube experiments (Section 3) and form dichloroacetic and trichloroacetic acid along with unidentified degradation products. Therefore, these compounds, which are not readily detected using traditional gas chromatograph analysis techniques, should be added to the list of compounds monitored in soil and water samples during application of electrical resistive heating.

There are three broad temperature regions that develop during thermal conductive heating (Section 2.4.2) including a 100 to 250°C region located between heater wells, a 500 to 700°C region for soil within a one-foot radius of heater wells, and the 745 to 900°C region located within heater wells. TCE would be rapidly degraded in the temperature range between 500 and 700° C into chlorinated hydrocarbons, and depending on the oxygen content, into CO and CO₂ based on the results of the quartz tube experiments (Section 3). Carbon monoxide (CO) and CO₂ were only detected when oxygen was present while no CO or CO₂ was detected in experiments completed without oxygen (so called pyrolytic conditions). Some of the more volatile chlorinated-hydrocarbon degradation products (e.g., chloroform) could be recovered by a properly designed and operated vacuum extraction system. The other, less volatile degradation products (e.g., hexachlorobenzene), may not be recovered in the temperature range between 500 and 700°C and would be expected to remain within a one-foot radius of each heater well. Chlorinated organic acids such as dichloroacetic and trichloroacetic acid (see Table 3.12), which are water soluble compounds, may also be formed in the one-foot region around the heater wells and are not expected to be recovered by a gas-phase vacuum extraction system. Thus the onefoot region adjacent to each heater well may contain hazardous compounds after TCE has been removed from the contaminated region.

The transformation of TCE to CO_2 , CO, and water, without the formation of unwanted chlorinated degradation products, requires temperatures in excess of 1,000°C (see Tables 2.11 and 2.12). Since no part of the thermal conductive heater system reaches that temperature extreme, an off-gas treatment system is recommended to prevent the release of chlorinated hydrocarbon compounds to the atmosphere. In addition, the thermal conductive heater wells and

associated piping are expected to contain the compounds listed in Tables 3.8 and 3.9 as well as Tables 3.14 and 3.15, and therefore, should be handled as hazardous waste.

1.4 Report Organization

Following this introduction (Section 1), background information (Section 2) related to the stability of TCE in heated systems is presented, followed by a description of operational conditions for steam flushing, thermal conductive heating, and electrical resistive heating. Experimental methods and results for the quartz tube studies are presented in Section 3, followed by the experimental methods and results for the ampule studies in Section 4, with cited references listed in Section 5.

SECTION 2: BACKGROUND INFORMATION

Trichloroethylene (TCE) is a contaminant commonly found in the subsurface at industrial and military installations in the United States and abroad. Improper disposal or release of liquid or "neat" TCE to the environment frequently results in the presence of a separate organic phase contaminant, commonly referred to as a non-aqueous phase liquid (NAPL), that can become entrapped within soil pore spaces as individual droplets and ganglia (Hunt et al., 1988). These entrapped NAPL droplets and ganglia are immobile under normal groundwater flow regimes. If sufficient NAPL is released to the subsurface, the organic liquid is likely to accumulate in "pools" above layers of lower permeability media. In general, NAPLs will not enter a lower permeability layer unless the entry pressure is exceeded, that is, the pressure exerted by a continuous NAPL pool must be sufficient to displace water from the pore space. The presence of TCE-NAPL in the subsurface often represents a long-term source of contamination as TCE slowly dissolves into the groundwater flowing through the "source zone." Pumping of groundwater and soil gas from the subsurface followed by above ground treatment is often used to control the migration of dissolved-phase TCE plumes, and in some limited cases, to restore the subsurface. Increasing the subsurface temperature has been shown to increase the transfer of TCE mass from the NAPL to the water and gas phases, which increases the rate and amount of TCE that can be removed from the subsurface by extraction methods. Thus subsurface heating can be employed to dramatically enhance TCE mass recovery (Davis, 1997), and holds the potential to transform TCE into nontoxic products via thermally-induced chemical reactions.

The following sections describe relevant physical and chemical properties of TCE, selected results from experiments on the thermal stability of TCE reported in the literature, and the operational conditions associated with commonly used in-situ thermal treatment technologies.

2.1 Trichloroethylene Properties

TCE is an important solvent used for cleaning metal parts and electrical components, and in the manufacture of hydrofluorocarbon refrigerants (HSIA, 2001). TCE is a colorless, sweet smelling, volatile liquid that is acutely toxic to humans when ingested (Mertens, 1999). Even though TCE is referred to as a non-flammable liquid, it should be kept away from open flames and metal surfaces with temperatures greater than 176°C due to the flammability of its vapors

(Mertens, 1999). If TCE is exposed to a temperature greater than 420°C when oxygen is present, it will spontaneously ignite (Mallinckrodt and Baker, 2003a).

Even though TCE is sparingly soluble in water (Table 2.1), TCE is one of the most commonly found groundwater contaminants in the United States and is present at 305 of the 1,236 National Priority List (NPL) sites (U.S. EPA, 2003). While the long-term health effects of drinking water contaminated with small amounts of TCE are not yet known, the U.S. EPA has set the maximum contaminant level (MCL) for drinking water at 5 μ g/L (ATSDR, 1997). If TCE is found in groundwater at concentrations greater than 5 μ g/L, treatment or control of the groundwater is usually required.

Table 2.1: Selected Properties of TCE (McNeill, 1978)						
Molecular Weight (g/mol)	131.39	-				
Melting Point (°C)	-87.1					
Boiling Point (°C)	86.7					
Critical Temperature (°C)	271.0					
Critical Pressure (MPa)	Critical Pressure (MPa) 5.02					
Properties at Temperature (°C)	20	60	100			
TCE Explosive Limit in Air (Vol%)	8 to 10.5	no data	8 to 52			
TCE Liquid Viscosity ($cP = 100 \times g/cm s$)	0.58	0.42	no data			
Water Viscosity (cP = $100 \times g/cm s$)*	0.99	0.46	0.28			
TCE Liquid Density (g/mL)	1.465	no data	1.325			
Water Density (g/mL)*	0.998	0.983	0.958			
Solubility in Water (mg/L)	1,068	1,219	no data			
Water Solubility in TCE (mg/L)	330	1,090	no data			
Vapor Pressure of TCE (MPa)	0.008	0.042	0.148			
Vapor Pressure of Water (MPa)* 0.002 0.020 0.101						
0.1 MPa = 1.00 bar = 1.02 atm *Gebhart et al., 1988						

2.2 TCE-Water Phase Behavior

When the temperature of a water and TCE-NAPL mixture is increased, boiling occurs at 73.4°C, which is below the boiling point of either water (100°C) or TCE-NAPL (86.7°C). Boiling

occurs when the vapor pressure of a liquid mixture exceeds the surrounding gas phase pressure. For a mixture consisting of two immiscible liquids, such as water and TCE-NAPL, the total vapor pressure is equal to the sum of the vapor pressures of each pure constituent (Dalton's Law: $P_t = P^o_{water} + P^o_{TCE}$), and the mixture will boil when the total vapor pressure is equal to the local gas phase pressure ($P_t = P_{atm}$) (Atkins, 1998). As long as TCE-NAPL is present, the mixture will boil at the lower temperature (73.4°C), and since TCE-NAPL has a greater vapor pressure than water, the composition of the boiling vapor is 93% TCE and 7% water by weight (Horvath, 1982). This phenomenon serves as the basis for steam distillation, in which TCE is separated from water at temperatures below its normal (pure) boiling point and is also referred to as azeotropic boiling since the temperature and vapor composition at the boiling point are fixed as long as liquid TCE-NAPL is present (U.S. EPA, 2004).

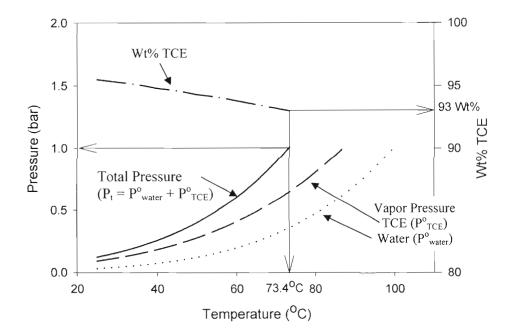


Figure 2.1: Water and TCE-NAPL vapor pressure as a function of solution temperature at 1 bar or 1.02 atm of total gas phase pressure.

The diagram in Figure 2.1 shows the pure phase vapor pressures calculated using the Antoine equation $[P^o = 10^{(A-(B/(T+C))}]$ and parameters measured for TCE-NAPL (McDonald,

1944) and water (Bridgeman and Aldrich, 1964) along with the total vapor pressure which is the sum of the pure phase vapor-pressures. Figure 2.1 also contains the weight percent of TCE based on the fraction of TCE vapor pressure relative to the total vapor pressure. Boiling of the TCE-NAPL and water mixture would occur at 73.4°C, assuming that the surrounding gas phase pressure was at 1 bar, with 93% of the vapor consisting of TCE by weight.

2.3 Selected Experiments on the Stability of TCE

The following sections provide information on the methods and results of laboratory experiments performed to investigate the thermal stability of TCE. The first four sections (2.3.1 through 2.3.4) focus on the stability of TCE-NAPL and the products formed after exposing TCE to oxygen and water. The subsequent two sections (2.3.5 and 2.3.6) address the stability of gas-phase TCE and the products formed after introducing TCE into heated quartz tubes along with the importance of the chlorine to hydrogen ratio on the distribution of degradation products.

2.3.1 TCE-NAPL Degradation by Oxygen

The stability of TCE-NAPL in industrial process equipment has been a research topic since at least 1932. Experiments were initially performed to determine the conditions that caused the degradation of TCE and the formation of corrosive degradation products, which could damage industrial equipment. Carlisle and Levine (1932) studied TCE degradation by placing TCE-NAPL and pure oxygen, or air, into 85 mL glass vials and heating the sealed vials to a temperature between 24 and 130°C. The vials were opened after 24 hours and 25 mL of the NAPL contents were equilibrated with 25 mL of water to determine the amount of chloride that had formed. The water contained phenolphthalein indicator and the resulting solution was titrated with a 0.01 N sodium hydroxide (NaOH) solution until a pink color appeared. The amount of NaOH required to neutralize the indicator solution was reported as the amount of free acid formed within the TCE-NAPL, and represented the water soluble TCE degradation products. No analysis of gas-phase constituents present in the head space of glass vials was performed.

In the presence of pure oxygen, the amount of TCE degraded increased with increasing temperature (Table 2.2) as indicated by the increase in the amount of NaOH required to titrate the phenolphthalein indicator to pink. The minimum amount of TCE degraded in 24 hours was

0.001% (mole basis) at 24°C, while the maximum of 2.52% (mole basis) occurred at a temperature of 130°C. The maximum first-order half-life for the disappearance of TCE with pure oxygen present was 475 years at 24°C, and 99 days at 130°C based on the %TCE degraded in 24 hours. A lower TCE degradation rate was observed with air present, presumably due to the decrease in oxygen content. The trend of increasing TCE degradation with temperature, as observed with pure oxygen, was not observed above 90°C with air present. Carlisle and Levine (1932) suggested that a shift to non-acid degradation products occurred above 90°C when air was present since the acid titration analysis method was only sensitive to hydronium ions.

Table 2.2: Selected TCE Stability Test Results24 hour test (Carlisle and Levine, 1932)							
Temperature (°C)	24	40	50	70	90	110	130
		ΓCE NAPL a	and Pure Oxy	/gen (100%)	O ₂)		
mL of NaOH added to 25 mL of water	0.4	416	440	500	520	590	700
H^{+} formed (mole) [*]	4.0x10 ⁻⁶	4.2 x10 ⁻³	4.4×10^{-3}	5.0 x10 ⁻³	5.2×10^{-3}	5.9 x10 ⁻³	7.0 x10 ⁻³
%TCE degraded (mole basis)†	0.00	1.50	1.59	1.80	1.87	2.13	2.52
		TCE NAPL	and Air (21)	% O ₂ , 79% N	J ₂)		
mL of NaOH added to 25 mL of water	2.2		2.5	192	191	119	130
H^{+} formed (mole) [*]	2.2×10^{-5}		2.5×10^{-5}	1.9 x10 ⁻³	$1.9 \text{ x} 10^{-3}$	$1.2 \text{ x} 10^{-3}$	1.3×10^{-3}
%TCE degraded (mole basis)†	0.01		0.01	0.69	0.69	0.43	0.47
*Calculated based on the results of Carlisle and Levine assuming 1 mole of OH was equal to 1 mole H^+ . †Assuming one Cl atom lost per TCE molecule (HC ₂ Cl ₂ hydrolysis product).							

Mugdan and Wimmer (1934) quantified the degradation products in the gas phase and NAPL after passing oxygen gas through TCE-NAPL heated to temperatures between 50 and 70°C. The gas-phase products included hydrochloric acid (HCl), carbon monoxide (CO), and phosgene (COCl₂), while the only product found in the NAPL was dichloroacetyl chloride (Cl₂HC₂OCl). After passing oxygen gas through TCE-NAPL heated to 60°C, Kirkbride (1942) observed the formation of additional products in the NAPL, including TCE epoxide (Cl₂COCHCl) and hexachlorobutene (C₄H₂Cl₆).

McKinney et al. (1955) found that TCE-NAPL was completely degraded to 15% gasphase products and 85% NAPL products, on a molar basis, after passing oxygen through TCE-NAPL at 70°C. The gas-phase products included HCl, CO, and phosgene (COCl₂), while the NAPL reaction product was water-soluble, had a density of 1.545 g/mL at 20°C, and was a nearly equal mixture of dichloroacetyl chloride (Cl₂HC₂OCl) and TCE epoxide (Cl₂COCHCl) (Table 2.3). McKinney et al. (1955) completed experiments using 1) TCE stabilized with triethylamine, 2) unstabilized TCE, and 3) TCE that had been used for extracting oil from soybeans. The triethylamine stabilizer was removed from TCE-NAPL by the soybean oil extraction process meaning that this used, or waste TCE, which was historically released into the environment, was no longer stabilize against reacting with oxygen. The complete degradation of TCE-NAPL was reported after 193 hours of bubbling oxygen through TCE-NAPL at 70°C. However, the reaction rate was determined after addition of benzoyl peroxide to TCE, where benzoyl peroxide is known to generate peroxyl radical initiator compounds above 70°C (Fossey et al., 1995). McKinney et al. (1955) also found that partially-oxidized TCE influenced the rate of TCE degradation.

Table 2.3: Oxygen and TCE Gas-Phase and NAPL Degradation Products (McKinney et al., 1955)					
Reaction Product	Phase	Approximate Amount (% mole basis)			
hydrochloric acid (HCl)	gas	5			
carbon monoxide (CO)	gas	5			
phosgene (COCl ₂)	gas	5			
dichloroacetyl chloride (Cl ₂ HC ₂ OCl)	NAPL	47			
TCE epoxide (Cl ₂ COCHCl)	NAPL	38			

The reaction between oxygen and TCE-NAPL is thought to involve a radical chain reaction mechanism (Kaberdin and Potkin, 1994). Kucher et al. (1990) used azo-bisisobutyronitrile, a known temperature induced radical chain initiator, to study the oxidation of TCE in acetonitrile at 75°C. The reaction products included TCE epoxide (Cl₂COCHCl) and dichloroacetyl chloride (Cl₂HC₂OCl) in a ratio of 3:1 after 1 hour of reaction time.

In summary, exposing TCE-NAPL to oxygen in the temperature range from 50 to 75°C, in the absence of water, resulted in the formation of gas-phase and NAPL reaction products that

were thought to result from a radical chain reaction mechanism. The next section covers past experiments performed to examine the compounds formed after exposing the TCE-NAPL and oxygen degradation products to water.

2.3.2 Hydrolysis of TCE-NAPL Degradation Products

Placing the TCE-NAPL degradation products dichloroacetyl chloride and TCE epoxide in water at 27 and 75°C resulted in the formation of gas- and aqueous-phase products (Table 2.4). The gas-phase products included CO and CO₂, and the aqueous-phase products included chloride ions, dicholoroacetic acid (HCl₂C₂OOH) along with oxoacetic (HOC₂OOH) and formic acid (HCOOH). The temperature of the reaction (27 or 75°C) appeared to have little effect on the distribution of hydrolysis products. Similar reaction product distributions were also noted in water that contained NaOH at 10 and 30°C. McKinney et al. (1955) speculated that dichloroacetic acid (DCAA) was the hydrolysis product of dichloroacetyl chloride, while the non-chlorinate organic acids were formed from the hydrolysis of TCE epoxide.

Table 2.4: Hydrolysis of TCE NAPL Degradation Products (McKinney et al., 1955)				
Reactor Temperature (°C)		27 75		
Reaction Product	Phase	moles formed per 147.4 g of liquid reaction products		
carbon monoxide (CO)	gas	0.087	0.100	
carbon dioxide (CO ₂)	gas	0.005	na	
chloride ion (Cl ⁻)	aqueous	1.410	1.200	
dichloroacetic acid (HCl ₂ C ₂ OOH)	aqueous	0.740	0.850	
oxoacetic acid (HOC ₂ OOH)	aqueous	0.180	0.057	
formic acid (HCOOH)	aqueous	0.033	0.060	
na – not analyzed.				

The degradation of TCE epoxide was determined in a separate experiment by Kline et al. (1978) that involved injecting TCE epoxide into a solution of acetone (0.2 mL) which contained 1.5 mL of 0.5 M sodium phosphate buffer. Dichloroacetic acid (DCAA) was the only reported degradation product after 4 minutes at 37°C. Cai and Guengerich (1999) prepared TCE epoxide from TCE using m-chloroperbenzoic acid, a known radical initiator compound, and then placed

TCE epoxide in water at 0°C, and the degradation products were measured as a function of pH. The products formed included CO in the gas phase, formic acid, oxoacetic acid, and DCAA in the aqueous phase over a pH range from 0 to 14. The amount of CO and formic acid formed increased with pH, the amount of oxoacetic acid decreased with pH, and the amount of DCAA formed was independent of pH.

Based on the work described above, TCE can be transformed into dichloroacetyl chloride and TCE epoxide after exposure to oxygen with TCE epoxide, and potentially dichloroacetyl chloride, transformed into DCAA upon exposure to water. Thus DCAA is one of the TCE degradation product anticipated to form during the thermal treatment of TCE contaminated subsurface environments. DCAA is a colorless liquid at room temperature (25°C) with a density of 1.57 g/mL, a melting point of between 9 and 11°C, and a boiling point of 197°C (Mallinckrodt and Baker, 2003b). DCAA has been classified as a probable human carcinogen with the maximum contaminant level goal of zero ug/L (U.S. EPA, 1998). DCAA is soluble in water with a practical drinking water treatment level of 6 ug/L.

Haag et al. (1996) measured the rate of DCAA disappearance from water heated to between 88 and 180°C as a function of NaOH concentration. The authors obtained a half-life of 1.71 days for the hydrolysis of DCAA at 103°C and pH 7, and a half-life of 1.27 hours with 0.96 M of NaOH present. Prager et al. (2001) showed that DCAA was hydrolyzed to chloride and oxoacetic acid in heated water and that a temperature of 180°C was required to achieve complete degradation of DCAA in 8 minutes.

Table 2.5: Rate of Dichloroacetic Acid (DCAA) Disappearance from Heated Water (Prager et al., 2001)				
Temperature (°C)	First Order Disappearance Rate (1/day)	Half-Life (day)		
60	9.3x10 ⁻⁴	742		
70	4.8×10^{-3}	143		
80	2.3×10^{-2}	30.5		
90	9.8x10 ⁻²	7.0		
100	39.3×10^{-2}	1.8		
120	5.1	0.14		

The expected half-life for DCAA in water at pH 7 calculated from the Arrhenius parameters determined by Prager et al. (2001) are given in Table 2.5. Thus DCAA is expected to accumulate in water during the degradation of TCE at temperatures less that 70°C while DCAA is expected to be degraded into oxoacetic acid within a few days at temperatures greater than 90°C based on the half-lives given in Table 2.5.

2.3.3 Degradation of TCE Dissolved in Water at Elevated Temperatures

Carlisle and Levine (1932) placed approximately 25 mL of TCE-NAPL and 25 mL of water into 80 mL glass vials with nitrogen gas in the headspace to determine if TCE was degraded by water at elevated temperatures. The vials were sealed and heated to fixed temperatures between 50 and 150°C for 24 hours. After cooling the vials to room temperature, the acid content of the water, an indicator of TCE degradation via the formation of acidic compounds, was determined by titrating with a 0.01 M NaOH solution until the phenolphthalein indicator turned pink. Less than 0.35% by weight of the TCE-NAPL was lost assuming that one chlorine atom was removed per TCE molecule, which led Carlisle and Levine (1932) to conclude that TCE does not readily hydrolyze in water. The observed reduction in TCE content was attributed to the small amount of oxygen within the vials at the beginning of each experiment. Assuming that oxygen-saturated water (8 mg/L O_2) was present at the start of each experiment, then approximately 6.25×10^{-5} moles of oxygen were available to react with TCE. Although this is a sufficient amount of oxygen to account for the acid formed in vials heated to 50°C, it is insufficient by 2 to 15 times to account for the acid formed at temperatures greater than 50°C. Carlisle and Levine (1932) stated that the thermal decomposition of TCE at higher temperatures had probably occurred, although no reaction mechanism or reaction products were proposed or measured.

Dilling et al. (1975) completed a year-long experiment at ambient conditions to measure the persistence of TCE dissolved in water. Oxygen-saturated water (8 mg/L O₂) containing 1.0 mg/L of TCE was loaded into each of three ice-cooled Pyrex tubes so that approximately onehalf of the tube volume was filled with solution (i.e., gas phase was present) and then the tubes were flame sealed. The sealed tubes were placed in a dark container and stored at approximately 25°C. One tube was destructively sampled after 6 months (182 days), and the remaining two tubes were destructively sampled after one year (365 days). Only aqueous samples were

collected and they were only analyzed for TCE content. The reported first-order disappearance rate was 2.1×10^{-3} day⁻¹, corresponding to a first-order half-life of 326 days at 25°C. In a separate experiment, Pearson and McConnell (1975) measured the persistence of TCE in water using sealed glass bottles and reported an estimated half-life of 2.5 years (912 days) for the disappearance of TCE from water at 25°C.

Jeffers and Wolfe (1996) studied the disappearance of TCE dissolved in water by placing approximately 0.3 mL of TCE contaminated water in glass tubes and flame sealing both ends to create a sealed bulb with approximately 0.02 mL of headspace. The TCE contaminated water was prepared by mixing water with TCE-NAPL for 2 minutes at room temperature to yield an initial concentration estimated to be 10% of the solubility limit for TCE (i.e., 110 mg/L for TCE) (Jeffers et al., 1989). Experiments were completed in water with 0.01 M of HCl at pH 7 (Jeffers and Wolfe, 1996) and in alkaline water containing from 0.1 to 0.001 M of NaOH (Jeffers, et al., 1989 and Jeffers and Wolfe, 1996). The water used was deionized, distilled, and boiled prior to use, which probably resulted in low dissolved oxygen content, however, no dissolved oxygen measurements were reported. The bulbs were heated to temperatures between 60 and 190°C for an unspecified period of time. The bulbs were then cooled to room temperature and the liquid content was analyzed by gas chromatography for TCE content only. The only data reported were the activation energy (120 kJ/mol) and pre-exponential factor (5.0×10^9 1/minute) for the Arrhenius equation $[k = A \times exp(-E_a/RT)]$ which was used to estimate a first-order rate constant of 4.5×10⁻¹² (1/mintues) along with an estimated half-life of greater than 100,000 years for the disappearance of TCE from water at ambient temperature (25°C). The calculated first-order rate constant at 90°C was 2.7×10⁻⁸ (1/mintues) with a half-life of approximately 49 years based on the Arrhenius parameters reported by Jeffers and Wolfe (1996).

Gu and Siegrist (1997) increased the rate of TCE disappearance from water by adding sodium hydroxide (NaOH). They reported the complete disappearance of TCE after 300 minutes from an aqueous solution that had an initial TCE concentration of 630 mg/L after amending with 2 M of NaOH and heating to greater than 60°C. The primary reaction products included chloride and glycolic acid (HOCH₂COOH), with intermediate products including DCAA and monochloroacetic acid (H₂ClC₂OOH). Nearly all the chlorine atoms originally present as TCE were recovered as chloride in the reactor effluent at 80°C, however, only 60% of the carbon atoms introduced were recovered as organic acids. Gu and Siegrist (1997) suggested that the

unaccounted for carbon may have been lost to gas phase degradation products (i.e., CO₂) that were not captured for analysis. They also suggested that the organic-acid detection limit (50 mg/L) for the high pressure liquid chromatography (HPLC) analysis method made it difficult to account for all the organic acid degradation products.

Atwater et al. (1996) demonstrated the removal of TCE from water using a flow-through reactor that contained ruthenium and platinum on activated carbon granular solids heated to between 90 and 120°C. The water contained TCE at 15 mg/L and dissolved oxygen in stoichiometric excess. When operated at 120°C, the reactor was capable of removing 91% of the influent TCE with a residence time of 12 seconds. However, the appearance of chloroform (CHCl₃) in the reactor effluent led Atwater et al. (1996) to increase the residence time to 5 minutes in order to achieve the complete degradation of TCE without forming the unwanted chloroform degradation product.

In summary, TCE dissolved in water is degraded with a half-life ranging from approximately 1 year (Dilling et al., 1975) to greater than 100,000 years (Jeffers and Wolfe, 1996) at room temperature (25°C). The rate of TCE degradation can be increased by heating with the half-life reduced to 49 years at 90°C based on results by Jeffers and Wolfe (1996). The rate of TCE degradation can be further increased by adding sodium hydroxide or solid catalysts with the completed degradation of TCE after 300 minutes at 60°C when amended with 2 M NaOH and after 5 minutes at 120°C with the ruthenium catalyst.

2.3.4 In-Situ Thermal TCE Degradation Experiment

Knauss et al. (1999) measured the disappearance of TCE from a water-filled reactor in an effort to demonstrate that dissolved-phase TCE could be degraded in-situ during thermal treatment of TCE contaminated aquifers. The reactor consisted of a gold-walled cylinder with a wall thickness of 0.01 inch and an outside diameter of 1.75 inches by 7 inches long for a total volume of approximately 250 mL (Seyfried et al., 1979). The gold cylinder was sealed with a titanium head piece that contained a single gold capillary tube for sample collection. The gold cylinder and titanium seal were held within a steel housing that was pressurized to between 0.1 to 3.4 mPa (1 to 340 bar) and heated to between 70 and 100°C. Pressurizing the gold cylinder caused all reaction products to remain dissolved in water and allowed small liquid samples to be forced from the reactor through the gold capillary tube. Seyfried et al. (1987) recommended

rinsing the titanium head with dilute HCl solution followed by concentrated HNO₃ solution to remove any potential sources of contamination. They also recommended heat treating the titanium head at 300°C in air to develop an inert surface oxide layer. For example, McCollom and Seewald (2003) reported heating their titanium fittings in air for 24 hours at 400°C prior to use in experiments on the hydrothermal stability of formic acid. Knauss et al. (1999) did not discuss procedures used to prepare their reactor.

Knauss et al. (1999) reported results obtained for nine separate experimental runs (Table 2.6). Each experiment was completed with air-saturated water (8 mg/L O_2) that contained 150 mg/L of phosphate buffer (pH 7.2). Water solutions with initial TCE concentrations between 0.3 and 21 mg/L were placed into the gold-walled reactor with no headspace and heated to a fixed temperature between 70 and 100°C at a constant pressure of 1 MPa (10 bar) for an extended time period. Aqueous samples were collected from the reactor periodically through the gold capillary tube into 1 mL gas tight syringes. Analysis for inorganic ions, including chloride, was completed using a HPLC (HP 1090) connected to a conductivity detector. The aqueous phase TCE content was determined using purge and trap separation with analysis by a gas chromatograph connected to a flame ionization detector.

Experiment	duration (days)	Temperature (°C)	Initial TCE (mg/L)	Final Cl ⁻ (mM)	Cl found/ Cl feed (%)	Final CO ₂ (mM)	CO ₂ found/ CO ₂ feed (%)
TCE-35	6.11	100	5.96	0.151	111	0.157	173
TCE-37	19.2	81	5.87	0.114	100	0.116	152
TCE-39	11.1	90	21.30	0.400	92	0.310	107
TCE-40	43.3	70	5.50	0.145	118	0.182	224
TCE-41	4.24	90	1.45	0.035	105	0.070	315
TCE-42	7.28	90	2.87	0.016	244	N/A	N/A
TCE-43	2.23	90	1.62	0.049	143	0.056	246
TCE-51	7.2	90	6.09	5.563*	4012	0.120	130
TCE-53	3.31	90	5.15	3.809*	3517	0.104	144

Reported analytical detection limits: TCE = 0.0002 mM, Cl⁻ = 0.003 mM, CO₂ = 0.068 mM.

Knauss et al. (1999) reported that chloride, hydronum ions (H^+), and dissolved CO₂ were the only degradation products detected during preliminary experiments designed to look for intermediates. However, no analysis of the experimental results was provided to demonstrate that the initial amount of TCE in the reactor was accounted for by the degradation products detected at the end of the experiment (i.e., mass balance). Based on the data presented by Knauss et al. (1999) for the amount of chloride and CO₂ detected, the carbon and chloride mass balances were calculated and are provided in Table 2.6. The final amount of chloride was within 11% of the initial amount introduced as TCE (moles Cl⁻ = $3 \times$ moles TCE) for experiments TCE-35 through -41 but was greater than the initial amount for experiments TCE-42 through -53. For example, the amount of chloride reported in experiment TCE-42 was 244% of the initial amount of TCE present in the reactor. The amount of chlorine formed during experiments TCE-51 and -53 must have been reported incorrectly since these values are orders-of-magnitude in excess of the amount of chlorine initially present in the reactor as TCE.

There was greater variability in the carbon mass balance shown in Table 2.6 as compared to the chloride balance, which may have been due to the difficulty in measuring dissolved phase CO₂ at these low concentrations. Knauss et al. (1999) determined the amount of dissolved total CO_2 formed, stated as the sum of carbonic acid (H_2CO_3), carbonate (HCO_3^-), and bicarbonate (CO₃⁻²), using direct infrared (IR) spectroscopy. No description of the IR analysis method (e.g., sorption bands used or scan time) was provided, although the reported detection limit was 0.068 mM. Falk and Miller (1992) studied fourier-transform infrared (FTIR) spectroscopy as an analytical method for determining the aqueous phase concentration of total CO₂ using the coadded signals from 400 interferograms (5-minute scan time) with 4 cm⁻¹ band resolution. Falk and Miller (1992) concluded that this was not a feasible analysis technique for HCO_3^{-2} or CO_3^{-2} because the adsorption bands (1385 and 1360 cm⁻¹, respectively) overlapped and were within the water vapor region. Analysis of dissolved CO₂ was found to be feasible at the 2342.9 cm⁻¹ adsorption band, with an estimated detection limit of 0.4 mM. Falk and Miller (1992) stated that increasing the scan time could have decreased the detection limit. Burt and Rau (1994) reported a dissolved CO₂ detection limit of 0.24 mM. Hence, the detection limit reported by Knauss et al. (1999) is 3.5 to 6 times lower than those reported by Burt and Rau (1994) and Falk and Miller (1992). The ratio of the CO_2 found to CO_2 (as TCE) in the feed, as reported in Table 2.6, was consistently greater than 100% which may indicate that the IR analysis method employed by

Knauss et al. (1999) was not sensitive to the low CO_2 concentrations because the signal to noise ratio was too small to accurately resolve the 2342.9 cm⁻¹ adsorption band.

Knauss et al. (1999) provided the following expression for the rate of TCE disappearance based on the experiments completed at 90°C when dissolved oxygen was in excess:

$$\frac{dC_{TCE}}{dt} = -5.77 \pm 1.06 \times 10^{-7} \, s^{-1} C_o^{0.85 \pm 0.03} \tag{2.1}$$

where C_o is the initial TCE concentration (mol/kg ~ molality). Although Equation 2.1 fit the experimental data, analyzing the data reported by Knauss et al. (1999) using traditional kinetic reaction modeling techniques provides additional detail regarding the mechanism of TCE disappearance. Figure 2.2 contains the concentration of TCE with time, as measured by Knauss et al. (1999), for four of the experiments completed at 90°C. Also shown in Figure 2.2 is the predicted TCE concentration with time assuming a zero-order reaction model described by:

$$\frac{dC_{TCE}}{dt} = -k_0 \quad \text{or} \quad C_{TCE} = C_{TCE}^{\text{initial}} - k_0 t \tag{2.2}$$

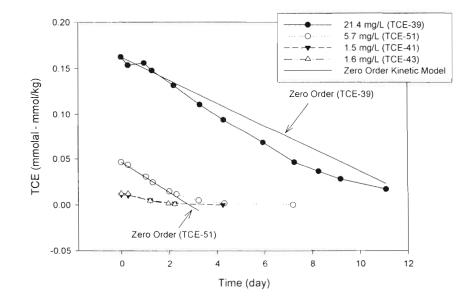


Figure 2.2: Measured concentration of TCE vs. time along with the zero-order reaction model fit.

The disappearance of TCE appears to follow the zero-order reaction model over the initial two days, however, the rate of TCE disappearance increased relative to the zero-order rate

after two days for Experiment TCE-39 and decreased relative to the zero-order rate for Experiments TCE-51, -41, and -43.

Figure 2.3 contains the same data shown in Figure 2.2 plotted as the natural log of the TCE concentration normalized by the initial TCE concentration. Also shown in Figure 2.3, is the change in normalized TCE concentration as predicted according to a first-order reaction model described by:

$$\frac{dC_{TCE}}{dt} = -k_1 C_{TCE} \quad \text{or} \quad \ln\left(\frac{C_{TCE}}{C_{TCE}}\right) = -k_1 t \tag{2.3}$$

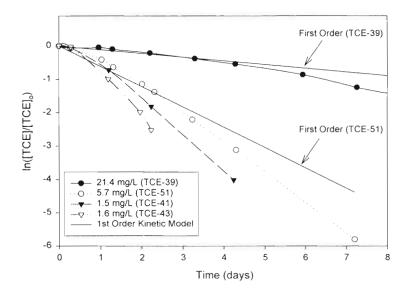


Figure 2.3: Natural log of the measured TCE concentration normalized by the initial TCE concentration vs. time along with the first-order reaction model fit.

The disappearance of TCE from the gold-walled reactor did not follow the first-order reaction model in that the rate of TCE disappearance was less than predicted by the first-order model during the initial two days of each experiment followed by an increase in the rate of TCE disappearance relative to that predicted by the first-order model. The rate of TCE disappearance also appears to depend on the initial concentration of TCE with a decrease in the rate of TCE disappearance corresponding to an increase in the initial TCE concentration (Figure 2.3).

Figure 2.4 contains the same data shown in Figures 2.2 and 2.3 but plotted as the reciprocal of the TCE concentration vs. time, consistent with a second-order reaction model describe by:

$$\frac{dC_{TCE}}{dt} = -k_2 C_{TCE}^2 \quad \text{or} \quad \frac{1}{C_{TCE}} = \frac{1}{C_{TCE}^{\text{mitial}}} + k_2 t \tag{2.4}$$

The disappearance of TCE during Experiment TCE-39 appears to follow the second-order reaction model (Equation 2.4) over a period of four days but then the rate of TCE disappearance deviates from that predicted by the second-order model.

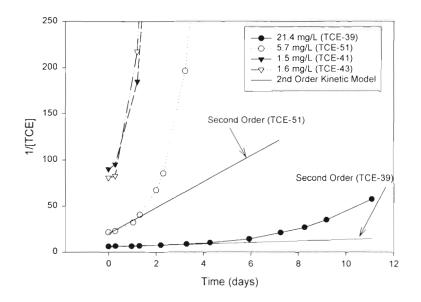


Figure 2.4: Reciprocal of the measured concentration of TCE vs. time along with the second-order reaction model fit.

While the disappearance of TCE from the gold-walled reactor operated at 90°C followed the zero-order reaction model over the initial two days of each experiment (Figure 2.2), the disappearance of TCE was not described by the zero-, first-, or second-order reaction models over the entire experimental period. An alternative reaction model involves a radical chain reaction mechanism which incorporates the following reaction steps:

Initiation:	$TCE + M \rightarrow TCE^* k_1^*$	(2.5)
Peroxyl Radical:	$TCE^* + O_2 \rightarrow TCE - O_2^* k_2^*$	(2.6)
Propagation:	TCE + TCE-O ₂ * \rightarrow TCE epoxide + dichloroacetyl chloride k_3 *	(2.7)

The symbol M represents some radical initiator such as the gold or titanium surface within the reactor or chlorine radicals which transfer a single electron to TCE and results in the formation of the TCE radical species (TCE*). This three step TCE disappearance mechanism was based on work by Kucher et al. (1990) and was used to fit the results for the Knauss et al. (1999) experiment completed at 70°C (TCE-40). The 70°C experiment was chosen because the rate of TCE disappearance was slower as compared to the 90°C experiments and thus the features that indicate a radical chain mechanism, including a delayed reaction rate during the initial three days (reactor heat-up was less than one day) as the concentration of the peroxyl radicals increased followed by an increase in the TCE disappearance rate between day 10 and 40 (Figure 2.5), were more pronounced.

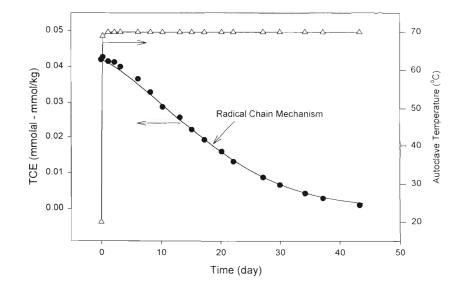


Figure 2.5: Measured concentration of TCE vs. time for Experiment TCE-40 and radical chain reaction model fit.

Figure 2.5 shows the concentration of TCE vs. time data as reported by Knauss et al. (1999) along with the best fit using the reaction model described by Equations 2.5 through 2.7 determined using finite difference analysis with time steps of 0.1 days. The disappearance of TCE followed the radical chain model over the 43 day experimental period with the reaction rate coefficients for the initiation and peroxyl radical formation (k_1 * and k_2 *) equal to 1.62 and 1.80 mmolal⁻¹ day⁻¹ respectively, while the rate coefficient for the peroxyl radical attack on TCE (k_3 *) was equal to 132.6 mmolal⁻¹ day⁻¹.

The good agreement between the radical chain model and the measured TCE disappearance for Experiment TCE-40 does not necessarily validate this model. However, the radical chain model is consistent with two of the key observations made by Knauss et al. (1999), namely that the rate of TCE disappearance was dependent on the initial TCE concentration and that the rate of TCE disappearance was independent of the dissolved oxygen concentration as long as it was in excess of the initial amount of TCE present. The dependence on the initial TCE concentration is due to the slow rate of radical initiation (k_1 * and k_2 *) compared to the fast rate of the peroxyl-radical TCE reaction (k_3 *). That is, the formation of peroxyl radicals is the rate limiting step (k_2 */ k_3 * = 0.01).

Knauss et al. (1999) found that dissolved-phase TCE could be degraded in a heated reactor with CO_2 and chloride as the only detected degradation products. The time for one-half of the initial amount of TCE to be degraded at 90°C ranged from approximately 1 to 5 days depending on the initial TCE concentration (Figure 2.2). Knauss et al. (1999) reported that the rate of TCE disappearance from the heated reactor was best described using a pseudo first-order reaction model (Equation 2.1). Analysis of the Knauss et al. (1999) data provided herein suggests that a radical chain reaction mechanism provided the best fit for the disappearance of TCE over the entire experimental period.

2.3.5 Degradation of Gas-Phase TCE within Heated Quartz Tubes

One method of treating unwanted waste TCE is by feeding the waste into incinerators operated at temperatures greater than 1,000°C. The degradation of TCE and the products formed during the incineration process have been studied by passing gas-phase TCE through heated quartz tubes, trapping the effluent leaving the quartz tubes, and analyzing the traps to determine the TCE degradation products formed. The following section provides details of past quartz tube

experimental results with the goal of anticipating the degradation products that might form during the high-temperature treatment of subsurface environments contaminated with TCE.

Pyrolysis is a general term used to describe organic chemical reactions that occur at elevated temperatures (Brown, 1980; Moss, 1994). Pyrolysis has also been used to indicate high temperature gas-phase reactions that occur in the absence of oxygen (Mulholland et al., 1992) whereas pyrolysis has been used by others to describe high temperature gas-phase reactions that occur with oxygen present (Yasuhara and Morita, 1990). The term pyrolysis is avoided in the following section because of the ambiguity with regard to the presence of oxygen: the oxygen content of the gas phase will be stated when necessary.

Graham et al. (1986) measured the amount of TCE degraded after injecting TCE-NAPL into a heated quartz tube (2 second residence time) as a function of quartz tube temperature and oxygen concentration (Table 2.7). The amount of TCE degraded increased with quartz tube temperature and oxygen content. TCE degradation was initiated at 600°C when the amount of oxygen present was equal to the stoichiometric amount required for the complete combustion of TCE (2.5 moles of O_2 per mole TCE) and decreased to 500°C when the amount of oxygen present was in excess to the stoichiometric amount. Temperatures greater than 800°C were required to degrade 99% of the TCE introduced into the quartz tube, independent of oxygen content. Graham et al. (1996) detected the greatest number of TCE degradation products at 750°C with some products detected at 1000°C after 99.9% of the parent TCE had been degraded, however, the exact identity and distribution of products was not reported.

Quartz Tube Temperature (°C)	500	aham et a 600	650	700	800	950	1000
Oxygen Content	Amount TCE degraded (Wt%)						
None*	nm	0	10	40	75	99.9	nm
Stoichiometric	nm	0	nm	85	98.5	nm	nm
Excess	0	20	70	90	98.5	nm	nm

nm - not measured.

Increasing the residence time within a quartz tube has been shown to decrease the temperature at which TCE degradation is initiated. Yasuhara and Morita (1990) passed air (80% N_2 and 20% O_2) at 50 mL/min through chilled TCE and into a quartz tube that was maintained at a temperature between 300 and 800°C. The amount of oxygen present, approximately 1.6 moles O_2 per mole TCE, was less than the stoichiometric amount required for complete combustion. The residence time within the quartz tube ranged from 23 to 43 seconds (Table 2.8), and the degradation of TCE was initiated at a temperature of less than 300°C with approximately 99% of the TCE degraded at 500°C. Therefore, an increase in the quartz tube residence time to greater than 20 seconds resulted in 200 and 300°C reduction in the temperature required for the initiation of TCE degradation and for 99% destruction of TCE, respectively. Zhang and Kennedy (2002) found that TCE degradation within a surface boundary layer with residence time of approximately 0.04 seconds did not occur until the temperature reached 1000°C.

Table 2.8: Selected Degradation Products after Passing TCE through a Heated Quartz Tube (Yasuhara and Morita, 1990)							
Quartz Tube Temperature (°C)	300	400	500	600	700	800	
Residence Time (seconds)	43	36	32	28	25	23	
Selected Reaction Products	Selected Reaction Products Amount present in liquid trap after 1 hour (% of Carbon in Feed)						
trichloroethylene (C ₂ HCl ₃)	65.51	31.02	0.17	0.00	0.00	0.00	
tetrachloroethylene (C ₂ Cl ₄)	0.30	6.95	11.78	13.92	4.68	0.03	
carbon tetrachloride (CCl ₄)	0.02	0.76	3.58	6.81	4.48	2.87	
hexachloroethane (C ₂ Cl ₆)	0.18	1.94	0.27	0.06	0.04	0.00	
hexachlorobutadiene (C ₄ Cl ₆)	0.21	0.94	0.91	0.18	0.00	0.00	
hexachlorobenzene (C ₆ Cl ₆)	0.00	0.24	0.43	0.09	0.01	0.00	
Total	66.21	41.84	17.13	21.06	9.21	2.90	

Yasuhara and Morita (1990) also quantified condensable TCE degradation products by passing the effluent gas stream leaving the quartz tube through a dichloromethane (CH_2Cl_2) filled trap. The greatest number of reaction products (23 compounds) was identified in the dichloromethane trap fluid after 1 hour of feeding TCE into a quartz tube maintained at 400°C. The most prevalent compounds found at 400°C included TCE, tetrachloroethylene (C₂Cl₄), carbon tetrachloride (CCl₄), hexachloroethane (C₂Cl₆), hexachlorobutadiene (C₄Cl₆), and

hexachlorobenzene (C₆Cl₆). TCE was not present (i.e., > 99% destruction) in the dichloromethane trap fluid when the quartz tube was maintained at temperatures greater than 600°C, while tetrachloroethylene (C₂Cl₄) and carbon tetrachloride (CCl₄) were detected at all temperatures between 300 and 800°C (Table 2.8).

Froese and Hutziner (1994) determined the amount of chlorinated benzenes and phenols formed after passing TCE and air (0.9 to 1.5 second residence time) through a heated quartz tube that contained 0.5 grams of solids. The solids included fly ash collected from an incinerator and a series of silica gel (SiO₂) solids that were amended with aluminum oxide (Al₂O₃) (10 wt% Al), hematite (Fe₂O₃) (10 wt% Fe), and copper oxide (CuO) (1 wt% Cu) (Table 2.9). The effluent from the quartz tube reactor was passed through a tube filled with activated carbon (Carbotrap) to collect condensable degradation products. The Carbotrap and quartz tube reactor were extracted with dichloromethane, toluene, and a 1:1 hexane/dichloromethane mixture to determine the amount of chlorinated benzenes and phenols formed. The quartz tube and solids was extracted with toluene, methanol, and the 1:1 hexane/dichloromethane mixture. Lower molecular weight compounds such as carbon tetrachloride (CCl₄) or tetrachloroethylene (C₂Cl₄) were not analyzed for.

Table 2.9: Selected Degradation	on Products after Passir Containing Fly A 0.9 to 1.5 second resider (Froese and Hutzinger,	sh ice time	ed Quartz Tube		
Quartz Tube Temperature (°C)	be Temperature (°C) 400 500 600				
Selected Reaction Products	wt% of TCE in feed				
pentachlorobenzene(C ₆ HCl ₅)	nd	1x10 ⁻²	40.0x10 ⁻³		
hexachlorobenzene (C ₆ Cl ₆)	nd	1×10^{-2}	300.0x10 ⁻³		
pentachlorophenol (C ₆ Cl ₅ OH) $5x10^{-6}$ $3x10^{-5}$ $1.3x10^{-3}$					
Values estimated from graphs foun nd – amount not evident in graph.	d in Froese and Hutzinge	r (1994).			

The amount of chlorinated benzenes and phenols formed as a function of temperature at 400, 500, and 600°C was determined only with fly ash as the solid phase (Table 2.9). A number of di-, tri-, tetra-, penta-, and hexa- chlorinated benzene and phenol compounds were detected, primarily condensed within the quartz tube and on the solids. However, the penta- and hexachlorinated compounds were formed in the greatest abundance. The greatest amount of

chlorinated compounds was formed at 600°C, with hexachlorobenzene reported as the predominant TCE degradation product (Table 2.9).

The effect of solids on the amount of chlorinated benzenes and phenols formed in the quartz tube was evaluated at 600° C (Table 2.10). Only 11% of the quartz tube volume was filled with solids, which were located near the effluent end of the tube. The presence of the silica gel (SiO₂) was shown to have no impact on the formation of chlorinated benzenes and phenols, while the presence of flyash and aluminum oxide increased the formation of these products and the presence of hematite (Fe₂O₃) and copper oxide (CuO) resulted in a decrease in the amount of chlorinated benzenes and phenols formed.

Table 2.10: Selected Degradation Products at 600°C as a Function of Quartz Tube Solids Content						
0.9 to 1.5 second residence time						
(Froese and Hutzinger, 1994)						
Quartz Tube Contents (solids were 11% of tube volume)EmptySiO2SiO2/Al2O3SiO2/Fe2O3SiO2/CuOSiO2/Flyash						SiO ₂ /Flyash
Products Formed			Wt%	of TCE in feed		
pentachlorobenzene	0.0058	0.0035	0.012	1.2×10^{-4}	$3x10^{-4}$	0.04
hexachlorobenzene	0.0025	0.0058	0.080	2.2×10^{-4}	5x10 ⁻⁴	0.30
pentachlorophenol nr 1.4×10^{-4} 8.2×10^{-4} 3.0×10^{-4} 0.4×10^{-4} 1.3×10^{-3}						
Values estimated from graphs found in Froese and Hutzinger (1994). nr – not reported.						

Mulholland et al. (1992) determined the condensed-phase products formed after passing TCE and nitrogen (no oxygen present) through a heated quartz tube (1.5 second residence time) at temperatures ranging from 800 and 1200°C. The solids produced by the degradation of TCE were collected on a filter, which was subsequently rinsed with dichloromethane (CH₂Cl₂) to determine the tar and soot fractions, where soot was defined as the fraction that is insoluble in dichloromethane. The chemical species present in the tar fraction were identified using mass spectrometry (MS), liquid chromatography, and IR analysis. Approximately 10% (wt.) of the TCE that passed through the quartz tube heated to 800°C was converted into tar. Hexachlorobenzene (C₆H₆), hexachlorophenylacetylene (C₈Cl₆), octachlorostyrene (C₈Cl₈), and octachloronaphthalene (C₁₀Cl₈) were the most abundant compounds found in the tar based on MS response.

Mulholland et al. (1992) suggested that dichloroacetylene (C_2Cl_2) was a key intermediate that led to the formation of the higher molecular weight compounds. Wu and Lin (2004) detected dichloroacetylene (C_2Cl_2) as one of the primary TCE degradation products after passing TCE and a stoichiometric amount of oxygen through a quartz tube (residence time between 0. to 1.5 seconds) heated to between 575 to 850°C. In a similar study completed in the absence of oxygen, dichloroacetylene (C_2Cl_2) and HCl were the primary compounds detected, along with tetrachloroethylene (C_2Cl_4), after passing gas-phase TCE through a quartz tube heated to between 440 and 460°C (Kim and Choo, 1983).

Table 2.11: Selected Compounds in a TCE Flame with Cl/H Ratio of 3 (Chang and Senken, 1989)					
Species in Flame	Initial Stage (600-1000°C) (% mole basis)	Final Stage (1500°C) (% mole basis)			
carbon monoxide (CO)	15.00	1			
carbon dioxide (CO ₂)	4.00	20			
hydrochloric acid gas (HCl)	10.00	10			
chlorine gas (Cl ₂)	9.00	9			
tetrachloroethylene (C ₂ Cl ₄)	2.00	nd			
phosgene (COCl ₂)	1.80	nd			
carbon tetrachloride (CCl ₄)	1.50	nd			
dichloroacetyl chloride (HCl ₂ C ₂ OCl)	1.00	nd			
trichloroacetyl chloride (Cl ₃ C ₂ OCl)	0.80	nd			
dichloroacetylene (C ₂ Cl ₂)	0.80	nd			
hexachloropropane (C ₃ Cl ₆)	0.50	nd			
hexachlorobutadiene (C ₄ Cl ₆)	0.35	nd			
hexachloroethane (C ₂ Cl ₆)	0.15	nd			
Maximum measured values estimated fr nd – below analysis detection limit.	om graphs found in Chang and S	Senkan (1989).			

Chang and Senkan (1989) measured the intermediates and products that formed after burning a mixture of TCE (22.6%), oxygen (33.1%), and argon (44.3%), where oxygen was in excess of the stoichiometric requirement for complete combustion. The mixture burned as a twostage flame, with the initial stage at approximately 1,000°C and the final stage at 1,500°C. The final degradation products included (in order of abundance) CO, HCl, chlorine gas (Cl₂), and CO₂. Intermediates identified in the initial flame stage included phosgene (COCl₂), tetrachloroethylene (C_2Cl_4), carbon tetrachloride (CCl_4), dichloroacetylene (C_2Cl_2), dichloroacetyl chloride (HCl_2C_2OCl), and trichloroacetyl chloride (Cl_3C_2OCl) among others (Table 2.11).

The data reported by Chang and Senkan (1989) demonstrate that passing TCE through a temperature gradient from 600 to $1,000^{\circ}$ C, with oxygen present, produced a variety of chlorinated compounds. These chlorinated compounds were then transformed into non-chlorinated carbon compounds (e.g., CO₂), but only at temperatures in excess of $1,000^{\circ}$ C in the final stage of the flame.

In summary, passing gas-phase TCE through quartz tubes heated between 300 and 800°C resulted in the formation of a wide variety of compounds from carbon tetrachloride (CCl₄) and tetrachloroethylene (C₂Cl₄) to hexachlorobenzene (C₆H₆). Thus these compounds are anticipated to form during the in-situ thermal treatment of regions contaminated with TCE where temperatures exceed 300°C and, based on the work by Chang and Senkan (1989), temperatures in excess of 1,000°C would be required to destroy these compounds. Reducing the amount of chlorinated degradation products and increasing the non-chlorinated products is thought to be dependent on the amount of chlorine and hydrogen in the high-temperature region. The next section provides details on experiments performed that determined the changes in TCE degradation product distribution as a function of the chlorine to hydrogen ratio.

2.3.6 TCE Degradation Products as a Function of the Cl/H Ratio

Mulholland et al. (1992) suggested that the ratio of the chlorine to hydrogen (Cl/H) present in the quartz tube would affect the type of degradation products formed. With a Cl/H ratio of less than one (Cl/H < 1), chlorine would preferentially react with hydrogen to form HCl, and with a Cl/H ratio of greater than 1 (Cl/H>1), chlorine was predicted to react with carbon to form chlorinated hydrocarbons. The experiments completed by Chang and Senkan (1989) and Mulholland et al. (1992) represent results for TCE degradation with a Cl/H ratio of 3, thus the observed chlorinated hydrocarbons were the expected TCE degradation products.

In contrast, Werner and Cool (2000) measured the products formed during combustion of TCE using a chlorine to hydrogen ratio of less than 1 (Table 2.12). Here, the authors introduced TCE into a methane flame that consisted of 17% CH_4 , 35% O_2 , 46% Ar, and 2% TCE by volume for a Cl/H ratio of approximately 0.09. A two-stage flame was not observed in contrast to the

high Cl/H ratio experiment by Chang and Senkan (1989). The final combustion products included (in order of abundance) H₂O, CO₂, CO, HCl, methane (CH₄), and O₂. Intermediates identified in the flame adjacent to the burner surface (200 to 1000° C) included dichloroethylene (C₂H₂Cl₂), vinyl chloride (C₂H₃Cl), ethylene (C₂H₄), dichloroethenol (Cl₂C₂HOH), dichloroketene (Cl₂C₂O), chloroketene (C₂HClO), and ketene (C₂H₂O), indicating that the oxidation state of the TCE carbon atoms was being reduced within the flame with Cl/H ratio of less than one. The observation that the TCE carbons were reduced in low Cl/H ratio flames is also supported by the results of Yang and Kennedy (1993) who found acetylene, ethylene, and ethane were the primary intermediates after introducing TCE into a methane flame with Cl/H ratio of 0.14.

	0.09	
	(Werner and Cool, 2000)	
Species in Flame	Initial Flame (200-1000°C) (% mole basis)	Final Flame (1500°C) (% mole basis)
carbon monoxide (CO)	6.00	6
carbon dioxide (CO ₂)	3.00	11
hydrochloric acid gas (HCl)	2.50	2.5
water (H ₂ O)	17.00	19
methane (CH ₄)*	. 3.00	0.5
oxygen $(O_2)^*$	12.00	0.5
dichloroehtylene (C ₂ H ₂ Cl ₂)	0.50	nd
ethylene (C_2H_4)	0.40	nd
vinyl chloride (C ₂ H ₃ Cl)	0.07	nd
ketene	0.05	nd
dichloroethanol	0.01	nd
dichloroketene	0.01	nd
chloroketene	0.01	nd
Maximum measured values estima *Present in feed. nd – below analysis detection limi	ated from graphs found in Werner and	l Cool (2002).

Zhang and Kennedy (2002) used methane (CH₄), dimethyl ether (C₂H₆O), and propane (C₃H₈) to study the effect of decreasing the Cl/H ratio on the destruction of TCE flowing over a heated ceramic surface. There was no change in the amount of TCE (0.5% TCE and 99.5% N₂)

between the influent and effluent after passing TCE past (residence time of 0.04 seconds) a heated ceramic surface up to the temperature of 1000°C. Adding methane (4% CH₄, 0.5% TCE, and 95.5% N₂) to the TCE gas stream flowing past the heated ceramic surface did not yield any measurable TCE destruction. The addition of propane (4.4% C₃H₈, 0.5% TCE, and 95.1% N₂) did cause some TCE degradation (the exact amount was unspecified) whereas adding dimethyl ether (4% CH₄, 7 % C₂H₆O, 0.5% TCE, 88.5% N₂) resulted in the complete destruction of TCE. Zhang and Kennedy (2002) speculated that the methyl radical (CH₃⁻) was the primary species and the hydrogen radical (H⁻) the secondary species involved in the destruction of TCE based on the calculated concentrations of these constituents at 1000°C.

In subsurface environments, water is expected to be the major source of hydrogen affecting the chlorine to hydrogen ratio. Chuang and Bozzelli (1986) performed an experiment using hydrogen gas (H₂) and water as the hydrogen sources for the transformation of chloroform (CHCl₃) to HCl within a heated quartz tube operated over a temperature range of 550 to 1000°C. The residence times were between 0.02 and 2 seconds, and the Cl/H ratio was approximately 0.14. Several intermediate products were formed in the presence of hydrogen gas, including dichloromethane, monochloromethane, and methane, which indicated that the chloroform carbon oxidation state had been reduced. The products formed when water was used as the hydrogen source at temperatures below 950°C included tetrachloroethylene (C₂Cl₄) and TCE indicating an increase in the number of chlorine atoms per carbon or that the chloroform carbon had been oxidized. Although the complete destruction of chloroform was observed using both hydrogen and water, hydrogen was able to reduce chloroform beginning at 600°C, consistent with the fact that water is more stable at elevated temperatures than hydrogen.

The ratio of chlorine to hydrogen may affect the type of TCE degradation products formed. With a Cl/H ratio of greater than one, the chlorine produced from the degradation of TCE may react with the remaining TCE and TCE degradation products to form chlorinated compounds. With a Cl/H ratio of less than one the chlorine may react with hydrogen atoms to yield HCl and prevent the formation of unwanted chlorinated hydrocarbons.

2.4 Operational Conditions of In Situ Thermal Treatment Technologies

The following sections provide information on steam flushing, thermal conductive heating, and electrical resistive heating, the three thermal remediation techniques commonly

used to treat chlorinated solvent contaminated aquifers (U.S. EPA, 2004). The purpose of the following sections is to anticipate subsurface conditions (e.g., temperature, residence time) that TCE might be exposed to during application of these thermal technologies. These sections are not intended to provide a comprehensive review of thermal treatment methods or their application to contaminated subsurface environments.

2.4.1 Steam Flushing

Injecting steam into the subsurface through wells has been shown to be effective for mobilizing fluids, heating the subsurface, and removing TCE (Udell, 1997). The steam drive process occurs in two stages, with the initial stage involving the displacement of condensed fluids from the subsurface to recovery wells. The second stage occurs after a subsurface channel of steam forms to connect the injection and extraction wells, commonly referred to as steam breakthrough. During the initial displacement stage, the subsurface temperature is increased to at least the boiling point of the system (e.g., water and TCE-NAPL = 73.4° C at 1 atm), which results in the formation of a vapor phase that is enriched in the volatile contaminant (Udell, 1997). The contaminant rich vapor phase will then condense at low temperature surfaces to form mobile banks of NAPL that must be captured for a steam drive to successfully recover the target contaminant. The generation of mobile NAPL banks is no longer encouraged due to the potential for uncontrolled migration (Kaslusky and Udell, 2002). The injection of air along with steam during the initial displacement stage is now promoted as a means to recover chlorinated solvents in the more easily controlled vapor phase. Thus NAPL contaminants present in the gas phase will be exposed to soil at elevated temperatures, oxygen, and steam as they migrate toward vacuum extraction wells.

Steam has been injected at pressures from as low as 3 psig at the A.G. Communications Systems Site located in Northlake, IL and up to 60 psig at the Savannah River Site 321-M Solvent Storage Tank Area located in Aiken, SC (U.S. EPA, 2004). Steam injection pressures are limited so that steam will not breakthrough to the ground surface. For example, the lower steam injection pressure at A.G. Communications was due to the shallow injection depth of 40 feet below ground surface (bgs) while higher steam injection pressures could be used at Savannah River where the injection depth was 143 feet bgs. Specifying the steam pressure also fixes the steam temperature where the injection pressure of 3 psig (17.7 psia) fixes the steam temperature

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at 105.3°C and a steam pressure of 60 psig (74.7 psia) corresponds to a steam temperature of 153.0°C according to saturated steam correlations (Harvey et al., 1996).

The subsurface at the Savannah River Site was heated to an average temperature of 87°C with the temperatures ranging from 20 to 74°C at the A.G. Communications Site (U.S. EPA, 2004). An average temperature of 60°C with a maximum temperature of 140°C was observed after 5 months of injecting steam into the subsurface at the Visalia Superfund Site located in Visalia, CA (U.S. DOE, 2000). Other steam drive demonstrations have resulted in maximum temperatures of 100°C within the most permeable soil layers (Udell, 1997), however, the maximum temperature is determined by the steam injection pressure.

The residence time of gas-phase contaminants in the heated subsurface is difficult to anticipate since each steam drive application is tailored to specific subsurface conditions. The residence time at the Visalia Superfund Site was determined by measuring the time to recover xenon and helium gas tracers. The initial displacement stage residence time was 10 hours between an injection and extraction well that were 24 meters apart based on the xenon tracer (Newmark et al., 1998). A vapor phase residence time of 10 hours was measured for the same wells after steam breakthrough had occurred using the helium tracer. In-situ thermal destruction of the resident contaminants was claimed to have occurred during both the initial and second tracer experiments.

In summary, the maximum anticipated subsurface temperatures during steam flushing ranges between 74 and 140°C, with a residence time ranging from hours during the initial displacement stage, to days and months during the second long-term stage. For most steam flushing applications, the residence time of gas-phase contaminants flowing through heated soil during transport to vapor recovery wells is expected to be less than one day.

2.4.2 Thermal Conductive Heating

Steel wells can be used to heat subsurface regions contaminated with TCE via thermal conduction with recovery of the volatilized TCE accomplished by applying vacuum extraction through the heated steel well screens. Vinegar et al. (1999) reported using heater well temperatures between 745 and 900°C to remediate a site located in Portland, IN that was contaminated with TCE and PCE. The heater wells were located every 7.5 feet resulting in one

heater well every 50 square feet with the soil temperatures between heater wells ranging from $100 \text{ up to } 250^{\circ}\text{C}$ after heating for 5 months.

In conductive heating remedial systems, gas from uncontaminated subsurface regions flows into the contaminated treatment zone that have been heated to temperatures between 100 to 250°C, and becomes saturated with the volatile contaminants (e.g., TCE). The uncontaminated gas entering the heated treatment zone may be atmospheric air with 21% oxygen or may come from other subsurface regions and have low oxygen content due to microbiologic consumption. The contaminant-saturated gas then travels through a high temperature region located adjacent to each heater/vacuum extraction well. Baker and Kuhlman (2002) suggest that TCE degradation occurs as vapors migrate through the soil region adjacent to the heater/vacuum well, which may reach temperatures of 500 to 700°C. This high temperature zone is claimed to function as a "packed-bed reactor that is hot enough to accomplish rapid decomposition by either pyrolysis, if oxygen is deficient, or by oxidation, if oxygen is available" (Baker and Kuhlman, 2002, p. 4).

Stegemeier and Vinegar (2001) speculate that the high temperature soil region (500 to 700°C) extends approximately 1 foot radially from each heater well. The residence time of TCE within this 1-foot region is controlled by the rate of gas extraction. A single 1,800 cfm blower was used to extract gas from 130 heater/vacuum wells at the Portland, IN site (Stegemeier and Vinegar, 2001). The treatment zone area was 7,500 square feet to a depth of 18 feet, which represents a treatment volume of approximately 40,500 cubic feet, assuming a gas filled porosity of 0.3. Using the reported blower capacity and the estimated treatment volume, yields an estimate for the overall gas residence time of 22.5 minutes (40,500 ft³ ÷ 1,800 ft³/min = 22.5 min). A first-cut estimate of the gas residence time within the 1-foot high-temperature zone that is adjacent to each heater well is 0.5 minutes according to:

which represents the circular area around the well, the length of well screen, the number of wells, and the porosity of soil divided by flow rate. Here, the gas flow rate was corrected to 500°C using the ideal gas law according to:

$$\frac{-1,800 \text{ ft}^3}{\text{min}} = \frac{773 \text{ K}}{298 \text{ K}} = 4,669 \text{ ft}^3/\text{min at } 500^{\circ}\text{C}$$
(2.9)

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A second application of thermal conductive heating used a 3,000 cfm blower to extract gas from 761 heater/vacuum wells at a TCE-contaminated site in Eugene, OR (Stegemeier and Vinegar, 2001). The estimated residence time in the 1-foot high temperature zone for this case was 1.1 minutes, calculated following the approach described above. These residence time estimates assume that gas is uniformly removed from each well and that no preferential flow channels exist. In reality, the gas flow through each 1-foot high temperature zone could range from seconds to days depending on the soil gas permeability and pressure distribution within the vacuum manifold system. According to data presented by Baker and Kuhlman (2002), the destruction of 99% of the TCE entering the 500 to 700°C region would require a residence time of approximately 7 days at 500°C and 7 seconds at 700°C. The thought is that TCE enters into the high temperature zone at 500°C and is transformed into intermediate products. The intermediate products formed from TCE degradation at 500°C then undergo further transformations as they encounter temperatures near 700°C closer to the heater/vacuum wells.

Based on the examples discussed above, thermal conductive heating may result in gas phase TCE being exposed to temperatures ranging from 100 to 250°C for a period of time greater than a month, and to temperatures ranging from 500 to 700°C for a period from days to seconds. To date, well-controlled experiments have not been conducted to confirm or refute TCE reactivity and byproduct formation under these conditions.

2.4.3 Electrical Resistive Heating

Passing electrical current through the subsurface results in the ohmic heating of electrically conductive soil layers (Carrigan and Nitao, 2000). The electrical current is delivered through steel rods (electrodes) installed into the contaminated soil and water is injected into the annular space between the soil and electrodes during electrical resistive heating to prevent the soil adjacent to the electrodes from drying out. The temperature of the electrically conductive soil lenses can theoretically approach 200°C (Carrigan and Nitao, 2000) with the goal of maintaining the overall subsurface temperature near the boiling point of the contaminant and water mixture (e.g., water and TCE-NAPL = 73.4° C at 1 atm). Volatile organic compounds and water within the heated or electrically conductive soil lenses would be transferred into adjacent cooler soil lenses through electro-osmosis for recovery by vacuum extraction wells located in unsaturated soil overlying the heated region. For example, a TCE-contaminated aquifer was

heated to a temperature of 73°C for 3 months using electrical resistive heating (Beyke, 2002). Approximately 10,000 pounds of TCE was recovered through vapor extraction wells located above the heated aquifer formation. Heron et al. (1998) demonstrated electrical resistive heating in a controlled laboratory-scale box filled with TCE-contaminated water. An average temperature of 90°C was maintained within the box for a period of 25 days, and a single centrally-located extraction well was used to recover gas-phase TCE.

In summary, electrical resistive heating will result in the exposure of contaminants to temperatures ranging from 70 to 200°C for a period of time greater than one day. The residence time of gas phase contaminants that pass through heated soil during transport to vapor recovery wells is expected to be less than one day.

2.4.4 Hybrid Thermal Technologies

The three technologies discussed above, steam flushing, electrical resistive heating, and thermal conductive heating, may be implemented simultaneously. For example, the thermal treatment design for the Young - Rainey Science, Technology, and Research (STAR) Center located in Largo, FL involved a combination of electrical resistance to initially heat surrounding and underlying soils, followed by steam drive to flush contaminants from soils within the preheated region to extraction wells (U.S. DOE, 2003). In practice, this would mean potentially exposing TCE to temperatures approaching 200°C for more than a day before driving the TCE from high permeability soils via steam flushing.

SECTION 3: QUARTZ TUBE EXPERIMENTS

Five experimental series were completed to determine the TCE degradation products formed by passing gas-phase TCE through a quartz tube heated to between 60 and 480°C (Table 3.1). The first experimental series was performed to determine the minimum temperature at which TCE degradation products could be detected with the quartz-tube partially filled with sand. The second series was performed to gain results for comparison with the results obtained by Yasuhara and Morita (1996) who determined the TCE degradation products using an empty quartz-tube apparatus. The third experimental series focused on determining the degradation products within a partially and completely sand-filled quartz-tube apparatus operated at 420°C. The fourth experiment introduced water vapor into the TCE saturated carrier gas to determine the effect of water on the degradation products formed within an empty quartz-tube apparatus operated at 420°C. Results from the initial four experiments were used to design the fifth experimental series that was completed to determine the amount of each TCE degradation product formed as a function of three experimental variables including 1) quartz tube temperature, 2) oxygen content, and 3) water vapor content.

	Table 3.1: Completed Quartz Tube Experiments					
Experimental Series	Quartz Tube Contents	Temperature Range (°C)	Purpose			
1	100 grams Sand	24 to 420	Identify degradation products			
2	Empty	22 to 480	Compare with literature results			
3	100 grams Sand and Completely Sand Filled	420	Partially vs. completely sand filled quartz tube			
4	Empty	420	Evaluate effect of water			
5	Empty	120 to 420	Degradation products as a function of oxygen, and water vapor content			

The quartz tube experimental apparatus along with the methods used to prepare the apparatus and trap chemical compounds in the gas-phase effluent exiting the quartz tube are presented in Section 3.1. Experimental methods and results specific to each of the initial four experimental series are given in Sections 3.2 through 3.5. The methods (Section 3.6) and results

(Section 3.7) for the fifth experimental series are presented separately due to the expanded efforts employed to determine all the TCE degradation products formed. The final sections provide a discussion (Section 3.8) of the quartz tube results in terms of potential chemical reaction mechanisms, a summary (Section 3.9) of quartz tube experimental results, and conclusions and implications (Section 3.10) based on the quartz tube experiments.

3.1 Quartz Tube Experimental System

The quartz tube experimental system consisted of a quartz-glass tube, a quartz-glass premix chamber, and a quartz-glass effluent transition (Figure 3.1). The quartz tube was General Electric Type 124 fused quartz glass (Technical Glass Products, Mentor, OH), with an outer diameter (OD) of 38 mm, wall thickness of 2 mm, and a length of 53 cm. There were two quartz tubes: one was custom made (Lillie Glassware, Marietta, GA) by installing a slotted quartz-glass shelf located at the midpoint of the quartz tube (quartz tube #1) and the other consisted of a section of quartz tube without slotted shelf (quartz tube #2). The pre-mix chamber was custom

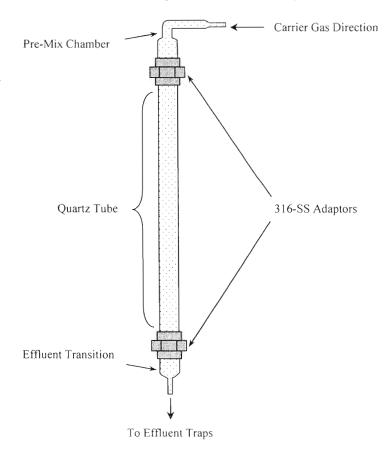


Figure 3.1: Quartz tube experimental apparatus.

made (Lillie Glassware, Marietta, GA) to provide an approximate 70 mL volume where gas and TCE could mix before entering the quartz tube. The effluent transition was custom made (Lillie Glassware, Marietta, GA) from quartz glass to transition the gas flow from the 38 mm OD tube down to an 8 mm OD tube. The pre-mix chamber and effluent transition were connected to the quartz tube using custom made 38 mm ID, 316 grade stainless steel (316-SS) adapters (Swagelok Co., Salon, OH) fitted with viton o-rings.

The flowrate of the TCE-free carrier gas at 22°C entering into the experimental apparatus was determined using a mass flow meter (Model 179A, MKS Instruments, Andover, MA). The mass flow meter was calibrated using an ADM2000 gas flow meter (J&W Scientific, Folsom, CA) that had been calibrated by California Integrated Coordinators (Placerville, CA). The pressure within the reaction system was determined using a pressure transducer (Honewell, Freeport, IL), which was calibrated using a combination of water (0.02 to 0.05 bar) and mercury (0.07 to 0.7 bar) filled manometers. Both the mass flow meter and pressure transducer were connected to a datalogger (CR23X, Campbell Scientific, Logan UT) to automatically record the gas flow rate and pressure within the quartz tube system at one second intervals during each isothermal experiment.

3.1.1 Quartz Tube Preparation

The quartz tube and associated connectors were prepared prior to each iso-thermal experiment by washing in hot (45°C) tap water with detergent (Versa-Clean, Fisher Scientific). The tube and connectors were then rinsed in deionized (DI) water and placed in a drying oven at 200°C for a period of 2 hours. The tube and connectors were allowed to cool to room temperature and the experimental apparatus was assembled and rinsed with approximately 20 mL of dichloromethane (DCM) for a period of 5 minutes. A 2 mL sample of the DCM rinse was collected and stored at 4°C until analyzed to demonstrate the organic-free initial experimental condition. After collecting the DCM rinse, the experimental apparatus was disassembled and remained in the vent hood for a period of 5 minutes to remove the residual DCM. The apparatus was then re-assembled after placing the quartz tube within piece of a 1.5 inch ID galvanized steel pipe that was located in the tube oven (Model 21 100, Barnstead-Thermolyne, Dubuque, IA). The steel pipe served to minimize the radiative heat transfer between the tube oven lining and quartz tube.

3.1.2 Quartz Tube Temperature Profile

The temperature profile within the empty quartz tube from the gas inlet to outlet was measured while the tube oven was operated at 120°C (Figure 3.2). The temperature within the quartz tube was measured by inserting a certified traceable oven thermometer encased in a vermiculite filled enclosure (Fisher Scientific, Fair Lawn, NJ) into the heated quartz tube. The oven thermometer was held at a specific location within the quartz tube for 5 minutes and removed to read the temperature value. This temperature measurement procedure was repeated over the entire length of the quartz tube from inlet to outlet in approximately 5 cm increments. There was no gas flow during the temperature profile measurement procedure.

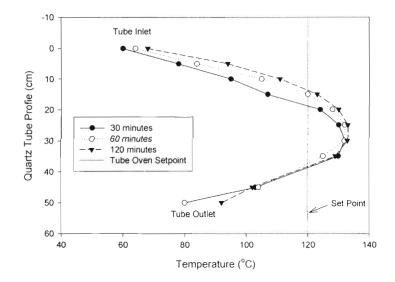


Figure 3.2: Temperature profile within the quartz tube heated to 120°C.

The temperature profile in the quartz tube was determined after 30, 60, 90 and 120 minutes of heating with the temperature profiles after heating the tube for 90 and 120 minutes nearly identical. As shown in Figure 3.2, the quartz tube is not at a uniform temperature. TCE entering the quartz tube experiences increasing temperatures (temperature gradient) with the tube inlet at 70°C and the maximum tube temperature (130°C) located approximately 25 cm or about 10 inches from the tube inlet. This temperature gradient is similar in length to the one foot wide,

500 to 700°C high-temperature zone claimed to cause the in-situ destruction of TCE during thermal conductive heating (Section 2.4.2). An attempt was made to measure the temperature profile of the quartz tube with the oven at 240°C, however, the thermometer enclosure began to smoke after being inserted into the tube and the enclosure was not advanced further to avoid causing the enclosure to catch fire. No attempt was made to measure the temperature profile of the quartz tube at 420°C; the high temperature profile is thought to be similar to that shown in Figure 3.2 with the region approximately 25 cm from the inlet at 420°C and the tube inlet near ambient temperature since it is located outside the oven.

3.1.3 Solids Preparation and Sample Extraction

Sand from Ottawa, IL (ASTM 20-30 Sand, U.S. Silica Co., Berkeley Springs, WV) was placed into a 3 L capacity Pyrex glass drying tray and a 1 N solution of nitric acid was added to cover the sand and the sand was then allowed to soak in the nitric acid solution for 30 minutes before draining the excess liquid. The 1 N nitric acid soaking process was repeated and then the sand was rinsed in DI water, then placed into a drying oven and heated to 130°C for 3 hours to remove excess moisture followed by baking the sand at 200°C for 2 hours.

Post experiment sand samples (5 grams each) were collected and placed into separate 25 mL test tubes along with 2 mL of DI water. Each test tube was sealed with a Teflon lined septum affixed with an aluminum crimp and then placed in a freezer. The frozen sand samples were then processed using a hot solvent extraction method that involved incubating the 5 gram soil samples in a 1:1 (by volume) iso-octane and methanol mixture at 85°C for 24 hours. Previous work performed at Georgia Tech has shown that the hot solvent extraction method, based on the work of Sawhney *et al.* (1988) and Huang and Pignatello (1990), is equivalent to Soxhlet extraction for chlorinated benzenes (Prytula, 1998).

3.1.4 TCE Used in Experiments

A 2 L volume of 99.5% American Chemical Society (ACS) reagent-grade TCE was obtained from Sigma-Aldrich, Inc. (Milwaukee, WI). The TCE was not stabilized with an antioxidant and was stored in a flammable storage locker at all times. TCE from this single 2 L bottle was used in all experiments and for the preparation of calibration solutions. A dedicated 40 mL vial with Teflon lined septum affixed with a screw cap was periodically filled with TCE from the 2 L bottle and TCE for each experiment was dispensed directly from the 40 mL vial. The 40 mL vial was stored in the flammable storage locker along with the 2 L bottle.

3.1.5 DCM Effluent Trap and Analysis

The effluent end of the quartz tube was connected to a 40 mL screw-thread vial via a 10 cm long section of 1/16 inch OD poly ether-ether ketone (PEEK) tubing. The PEEK tubing was affixed to the 38 to 8 mm effluent transition by a 316-SS Swagelok (Solon, OH) union with Teflon ferules and was inserted through a pre-drilled hole in a Teflon lined septum affixed to the 40 mL vial with an open-hole screw cap. The 40 mL vial contained approximately 30 mL of dichloromethane (DCM) and was located in a 500 mL beaker filled with crushed ice. The purpose of the DCM filled 40 mL vial was to trap all compounds with greater than two carbons (e.g., tetrachloroethylene) exiting the quartz tube.

After passing the TCE saturated carrier gas through the heated quartz tube, the DCM trap was removed, sealed with a Teflon lined septum without holes, and weighed using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH). The weight of the DCM filled trap was used to estimate the volume of DCM in the 40 mL vial assuming a DCM density of 1.325 g/mL. The concentration of TCE in the DCM trap fluid was determined by collecting three, 2 mL DCM samples and placing them into autosampler vials to which an internal standard of 1,1,1-trichloroethane was added followed by sealing the autosampler vials with Teflon lined septa affixed by crimp seal. The analysis of the DCM fluids consisted of using an automatic liquid sampler (HP6890) to inject 1 uL of DCM into a GC (HP6890) equipped with a 30 m by 0.32 mm OD DB-5 column (Agilent Technologies, Palo Alto, CA) that was connected to a Flame lonization Detector (FID). The GC inlet was operated at 9.45 psi in the split mode (10:1) at 200°C with helium as the carrier gas and a constant column flowrate of 2 mL/min. The GC oven temperature was isothermal at 50°C for 8 minutes followed by at 20°C/min ramp to 150°C. The FID was operated at 300°C with 400 mL/min of air, 30 mL/min hydrogen, and 40 mL/min of nitrogen as the makeup gas.

TCE calibration standards in the concentration range from 8,000 to 20,000 mg/L were analyzed by GC/FID to determine the amount of TCE in the DCM trap fluid. The calibration standards were prepared by first adding approximately 30 mL of DCM to 50 mL glass volumetric flasks (50±0.05mL at 20°C) and then the flasks were sealed with ground-glass stoppers. The initial weight of the flasks and DCM was determined using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH) after allowing the stoppered flasks to stand for a period of 30 minutes. Neat TCE was then injected into each flask using a gas tight syringe, the stopper inserted into each flask, and then the weight of each 50 mL flask with TCE was recorded. Each flask was then filled to the indicator mark with DCM, stoppered, and inverted several times to mix the solution. The concentration of each calibration solution was calculated using the weight of TCE added and the volume of DCM (50 mL). GC/FID analysis of an EPA 8240B/8260A Matrix Spike Mix (Sigma-Aldrich #47412) spiked into DCM was performed to verify TCE retention time and concentration.

The identity of compounds associated with unidentified chromatographic peaks from the GC/FID analysis of DCM trap fluids was determined using a GC (Varian Star 3600CX) equipped with a 30 m by 0.25 mm OD CP-Sil 8 CB Low Bleed/MS capillary column (Varian) connected to a Varian Saturn 2000 Ion Trap Mass Spectrometer (MS). Compounds were identified using software (SaturnView ver. 5.41, Varian, Inc., Palo Alto, CA) that matched their mass spectra with reference mass spectra in the NIST/EPA/NIH Mass Spectral Library (NIST98). The compound was identified when its mass spectrum fit with a matching NIST98 library spectrum with purity of greater than 700. The mass spectrometer was tuned to optimize the detector voltage (EM-Voltage) and mass axis calibrated using perflurorotributylamine (FC-43) prior to each use.

3.2 First Experimental Series

Nine (9) experiments were completed with one quartz-tube apparatus assembly for tube oven temperatures of 24, 40, 60, 120, 180, 240, 300, 360, and 420°C at 1 atm of carrier gas pressure during the first experimental series. This series was performed to determine if TCE could be degraded within the quartz tube and if the quartz tube could withstand operating in the temperature range from ambient to 600°C. The first experimental series involved passing dry, breathing-grade air (Airgas-South, Inc., Marietta, GA) through a gas-washing bottle (250 mL Pyrex) filled with TCE NAPL at 22°C. The TCE saturated air was then passed through the quartz tube that contained 100 grams of acid washed 20-30 mesh Ottawa sand positioned on quartz-glass wool (Technical Glass Products, Mentor, OH) and held at the midpoint of the quartz tube by a slotted quartz-glass shelf (quartz tube #1). The TCE saturated air was passed through the

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apparatus for a period of approximately 16 minutes, which represented about 3 pore volumes (320 mL total quartz tube pore volume assuming sand porosity of 0.3) and resulted in 450 mg, on average, of TCE being transferred into the quartz tube. The mass of TCE delivered to the tube was determined gravimetrically by measuring the weight (PG503-S, Mettler-Toledo, Inc., Colubus, OH) of the TCE filled gas-washing bottle before and after each 16 minute period. The airflow rate was approximately 60 ml/min, which resulted in a residence time of approximately 5 minutes at 25°C. The effluent from the heated quartz tube passed through a vial containing dichloromethane (DCM) to trap all condensable products; no gas samples were collected. At the end of 16 minutes, the airflow was stopped and the gas pressure within the quartz tube apparatus was monitored for a period of 5 minutes to test for gas leaks. No additional volume of air was passed through the quartz tube after each 16 minute TCE introduction period meaning that at least 1 pore volume of TCE saturated air remained in the tube at the end of each 16 minute trial. The temperature of the quartz tube was increased, allowed to stabilize for 30 minutes, and the 16 minute TCE introduction period between each isothermal trial.

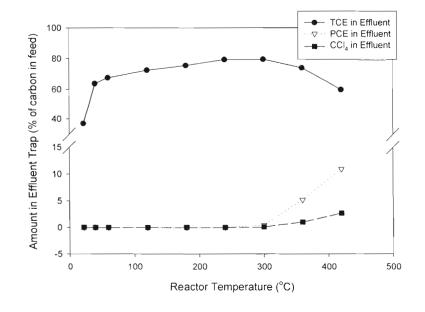


Figure 3.3: Amount of TCE, tetrachloroethylene (PCE) and carbon tetrachloride (CCl₄) recovered during the first experimental series.

The amount of TCE recovered in the DCM trap fluid after each experimental temperature (isothermal trial) with respect to the amount of TCE delivered to the apparatus, is shown in Figure 3.3. The amount of TCE recovered in the DCM trap fluid was less than the amount delivered to the quartz tube for temperatures less than 240°C, the missing mass of TCE at these temperatures was thought to be located within the apparatus since no effort was employed to flush TCE from the apparatus after the 16 minute introduction period. Tetrachloroethylene (PCE) and carbon tetrachloride (CCl₄) were detected in the DCM trap fluid after passing TCE saturated air through the quartz tube at 300°C and the amount of PCE and CCl₄ detected continued to increase with tube temperature. The experiment was terminated prior to reaching 600°C due to the significant amount of degradation products detected at 420°C.

Results of the first experimental series demonstrated that TCE underwent thermally induced degradation while passing through the quartz tube apparatus heated to temperatures greater than 300°C. PCE and CCl₄ were the degradation products detected in the DCM trap and represent chlorinated oxidation products that were expected during TCE degradation because the Cl/H ratio was equal to 3 (Section 2.3.6) as TCE was the only source of chlorine and hydrogen.

3.3 Second Experimental Series

The second experimental series involved passing dry, breathing grade air that was saturated with TCE through the same quartz tube (quartz tube #1) used in the first experimental series, but without sand present (empty). Nine (9) experiments were completed (including 2 replicates at 120 and 240°C) for tube oven temperatures of 24, 120, 240, 300, 360, 420, and 480°C at 1 atm of carrier gas pressure. The quartz-tube apparatus was disassembled and decontaminated between each isothermal trial completed above 300°C due to the presence of degradation products observed during the first experimental series. The airflow rate was approximately 60 mL/min, which resulted in a residence time of approximately 5 minutes at 25°C. The TCE saturated air was passed through the empty apparatus for a period of 20 minutes, which represented 3 pore volumes (400 mL total quartz tube pore volume) and resulted in 700 mg, on average, of TCE being transferred into the quartz tube where the mass of TCE delivered to the tube was determined gravimetrically as in the first experimental series.

The empty reactor experiments were performed to replicate the results produced by Yasuhara and Morita (1990) who passed TCE saturated air through an empty quartz tube in the temperature range from 300 to 800°C. The second experimental series was intended to cover up to 600°C, however, the last experiment was completed at 480°C as the quartz tube shattered into many small pieces while heating to 540°C. The destruction of the quartz tube at 540°C was unexpected as these tubes were rated to 1,200°C (Technical Glass Products, Mentor, OH). The amount of TCE, PCE, and CCl₄ recovered in the DCM trap fluid for each isothermal trial, with respect to the amount of TCE introduced into the apparatus, is shown in Figure 3.4 along with the results of Yasuhara and Morita (1990) for comparison.

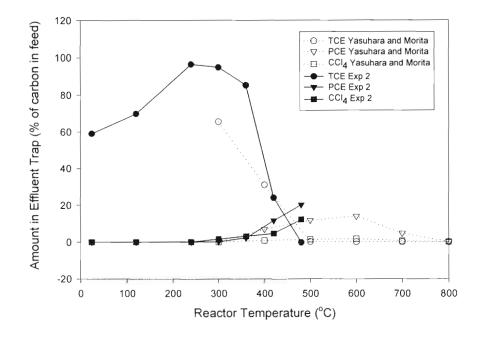


Figure 3.4: Amount of TCE, tetrachloroethylene (PCE) and carbon tetrachloride (CCl₄) recovered in during the second experimental series.

The results from the second experimental series and the results of Yasuhara and Morita (1990) follow similar trends between 300 and 500°C, and are in good agreement regarding the temperature at which TCE was no longer detected in the DCM trap (~500°C). Dry air without TCE was passed through the quartz tube for 15 minutes after the 20 minute TCE introduction period in all experiments completed above the temperature of 240°C. Consequently, the amount of TCE recovered in the DCM trap over the two trapping periods was close (~98%) to the amount of TCE introduced into the tube for the experiment completed at 240°C. This level of

TCE recovery was thought to demonstrate that TCE was not being degraded at temperatures of less than 240°C within the experimental apparatus.

Results of the second experimental series demonstrated that degradation products in addition to PCE and CCl_4 must have formed at 420°C as the amount of TCE, PCE, and CCl_4 detected in the DCM trap were less than approximately 35% of the amount of TCE introduced into the quartz tube. The missing degradation products were expected to be CO and CO_2 based on the past experimental work described in Section 2.3.5.

3.4 Third Experimental Series

The third experimental series involved passing dry, breathing grade air saturated with TCE through a quartz tube that was completely filled with sand and, in addition, through a quartz tube that was partially filled with sand. The purpose of this experiment was to determine if filling the empty volume of the tube with sand had an effect on the amount of TCE degraded and the degradation products formed. Experiments were completed at 420°C since this temperature was found during the second experimental series to degrade a significant amount of TCE and produce detectable amounts of degradation products. The partially sand-filled quartz tube experiment was completed with 100 grams of acid treated 20-30 mesh Ottawa sand located on a quartz shelf (quartz tube #1) and used the same flow conditions (16 minute TCE introduction period) as in the first experimental series.

The completely sand-filled experiment was completed with 700 grams of acid treated 20-30 mesh Ottawa sand located in the quartz without glass shelf (quartz tube #2). TCE saturated air was passed through the completely sand-filled quartz-tube operated at a temperature of 420°C and 1 atm carrier gas pressure for a period of approximately 16 minutes. This time represents 5.4 tube pore volumes (177 mL pore volume assuming a sand porosity of 0.3) and resulted in 551 mg of TCE being introduced into the tube. The airflow rate was approximately 60 ml/min, which resulted in a residence time of approximately 3 minutes at 25°C. At the end of 16 minutes, airflow was stopped and the system pressure was monitored for a period of 3 minutes to test for gas leaks. Hence, at least 1 pore volume of TCE saturated air remained in the apparatus at this time. A second trapping period was completed by passing dry air without TCE through the appartus for a period of 20 minutes to flush any residual TCE vapor from the tube. After the trapping periods were complete, the tube was then capped and allowed to cool to room temperature overnight. The apparatus was disassembled the following day and 5 gram sand samples were collected from near the entrance, at the mid-way point, and exit of the sand-filled quartz tube. A sample of the glass wool located at the exit of the quartz tube was also collected. The sand and glass wool samples were handled and processed using a hot solvent extraction method (Section 3.1.3). PCE was the only compound detected in the iso-octane extracts and only from the sand sample collected at the tube exit.

Table 3.2: Amount of TCE, PCE, and CCl ₄ from the Sand Filled Quartz Tube at 420°C					
Amount of Sand	Amount TCE Introduced (mg)	Amount TCE Recovered (mg)	TCE Recovered (%)	Amount PCE (mg)	Amount CCl ₄ (mg)
100 grams partially filled (Exp. Series 1)	456	273	60	63	28.5
100 grams partially filled (Exp. Series 3)	503	226	45	156	None*
700 grams completely filled (Exp. Series 3)	551	172	31	250	None†

*Other degredation products detected included hexachloroethane, penta- and hexachloro-propene, and penta- and hexachloro-butadiene.

[†]Other degredation products detected included penta- and hexachloroethane.

The completely sand-filled tube produced more PCE and had lower TCE recovery than the tube containing 100 grams of sand (Table 3.2). No CCl₄ was detected in the DCM trap during the third experimental series as compared to the significant amount detected during the initial experimental series. However, the first and third experimental series results are not directly comparable since no decontamination step was completed between each isothermal experiment during the first experimental series. The difference in results between the partially and completely sand-filled experiments led to the conclusion that subsequent experiments should be completed with the quartz tube completely filled with sand.

3.5 Fourth Experimental Series

The fourth experimental series involved passing humidified air and gas phase TCE through an empty quartz tube operated at 420°C. The experiment was completed using three different carrier gas humidity levels, including 0, 25, and 100% relative humidity (RH). The 25%

RH experiment used a 1:3 ratio of air that had passed through a water filled gas-washing bottle at 22° C and air saturated with TCE at 22° C. The 100% RH experiment involved passing air through a gas-washing bottle that contained an approximate 1:1 by volume mixture of TCE-NAPL and water at 22° C. A 1.6 L Tedlar bag was used to capture all the gas leaving the DCM trap and the gas within the Tedlar bag was analyzed for CO₂ content using a gas chromatograph (GC) equipped with a thermal conductivity detector (TCD).

Table	Table 3.3: Amount of TCE, PCE, CCl ₄ , and CO ₂ from an Empty Quartz Tube at 420°C						
% RH	TCE Introduced (mg)	TCE Recovered (mg)	PCE (mg)	CCl ₄ (mg)	CO ₂ (mg)		
0	625	278	24.3	28.8	3.6		
25	392	173	15.9	59.2	5.0		
100	571	308	28.1	60.0	16.6		

The results from the fourth experimental series demonstrated that increasing the quartz tube water-vapor content led to an increase in the amount of CO_2 and CCl_4 detected (Table 3.3). However, the amount of CO_2 represented less than 5% of the total amount of carbon introduced into the quartz tube as TCE, thus additional degradation products had formed during the fourth experimental series. This observation led to the development of a method to detect carbon monoxide (CO) in addition to CO_2 along with the use of an additional liquid filled trap to determine the amount of phosgene ($COCl_2$) formed.

The ratio of chlorine to hydrogen in the fourth experimental series was greater than one, and based on the experimental results described in Section 2.3.6, represents an insufficient amount of hydrogen to reduce the amount of chlorinated degradation products. This led to the conclusion that experiments with chlorine to hydrogen ratios of less than one (i.e., more water vapor) should be performed to determine if TCE could be degraded without forming chlorinated degradation products.

3.6 Fifth Experimental Series: Methods

The fifth experimental series was designed based on the results of the initial four experimental series with the goal of accounting for all TCE degradation products in effort to close the mass balance. The fifth experimental series was planned so that the amount of each

TCE degradation product would be determined as a function of four experimental variables including 1) quartz tube temperature, 2) oxygen content, 3) water vapor content, and 4) quartz tube solids content (Table 3.4). The quartz tube temperatures were limited to 120, 240, and 420°C to reduce the number of individual experiments in the series while staying within the temperature range relevant to thermal remediation techniques.

Table 3.4: Fifth Experimental Series Matrix						
Tube (°C)	Inlet (°C)	Reactor Contents	Carrier Gas	Runs	Variable	
120, 240, 420	20, 80, 100	Empty	N_2	3x3x1x1 = 9	baseline	
120, 240, 420	20, 80, 100	Empty	Zero air	3x3x1x1 = 9	oxygen	
120, 240, 420	20, 80, 100	20-30 Sand	Zero air	3x3x1x1 = 9	sand	
120, 240, 420	20, 80, 100	20-30 Sand + Fe	N_2	3x3x1x1 = 9	Fe	
120, 240, 420	20, 80, 100	20-30 Sand + Fe	Zero air	3x3x1x1 = 9	oxygen	
			Sum	9x5 = 45		

In the initial four experimental series, TCE saturated carrier gas was introduced into the quartz-tube apparatus. For the fifth experimental series, TCE was introduced into the pre-mix chamber, as shown in Figure 3.5, as neat liquid TCE at a fixed rate of 0.68 mL/hr using a syringe pump (Model 11, Harvard Apparatus, Holliston, MA). This allowed the rate of TCE introduction to be fixed while adjusting the amount of water entering the quartz tube to vary the chlorine to hydrogen ratio inside the apparatus. The process of introducing TCE into the pre-mix chamber consisted of initially recording the weight of a 1 mL gas-tight syringe that contained approximately 0.34 mL (~0.5 g) of neat TCE using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH) with 0.001 gram readability. The analytical balance had been checked using an ASTM E617 class 2 certified traceable 20±0.0001 gram weight (Cat.# 820000.2, Denver Instruments, Denver, CO) prior to determining the syringe weight. The syringe needle was the inserted through a Teflon lined septum affixed with a crimp seal to a port located on the pre-mix chamber and TCE was injected at the slow rate of 0.68 mL/hr for a period of 30 minutes. There were no drops of neat TCE visible at the syringe needle tip, which was located inside the premix chamber, when using this TCE injection rate so that TCE entered the quartz tube in the gas phase. The syringe was removed from the pre-mix chamber and the final

weight recorded using the analytical balance and the amount of TCE introduced into the apparatus was determined by the difference in weight between the initial TCE-filled syringe and the final syringe weight after the 30 minute TCE injection period. The apparatus was flushed with TCE-free humidified carrier gas for 45 minutes after removing the syringe to recover as much of the TCE introduced into the experimental apparatus as possible.

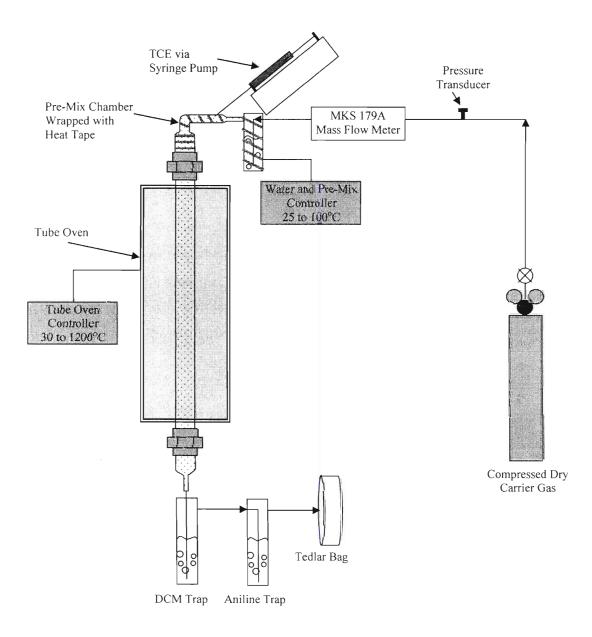


Figure 3.5: Quartz tube apparatus for the fifth quartz tube experimental series.

The carrier gas was humidified by passing through a mini-bubbler (ACE Glass, Vineland, NJ) filled with approximately 30 mL of deionized (DI) water prior to entering the quartz tube (Figure 3.5). The DI water was freshly dispensed from a Nanopure[®] analytical deionization system (model D4741, Barnstead International, Dubuque, IA) with a conductance of greater than 18 M Ω -cm. The amount of water vapor entering the quartz tube was adjusted by increasing the temperature of the mini-bubbler and pre-mix chamber using a resistant-wire based heat tape (McMaster-Carr, Atlanta, GA) that was wrapped around the mini-bubbler and pre-mix chamber and connected to a feedback voltage controller equipped with a K-type thermocouple. Three inlet temperatures were used including room temperature (22), 60 and 100°C. The temperatures were chosen to explore a range of chloride to hydrogen (Cl/H) ratios based on the work presented in Section 2.3.6. The room temperature inlet condition had a calculated Cl/H ratio of 1 at a carriergas flow rate of 85 mL/min with the TCE liquid influent rate fixed at 0.68 mL/hr. The 60°C inlet temperature had a calculated Cl/H ratio of 0.28 and the 100°C inlet temperature had a Cl/H ratio of 0.07. The 100°C inlet temperature represented a condition where the number of hydrogen atoms in water was approximately 15 times greater than the number of chlorine atoms in TCE.

The carrier gases used in the fifth experimental series were ultra zero grade air (Airgas-South, Inc., Marietta, GA) or nitrogen (Airgas-South, Inc., Marietta, GA). The ultra zero grade air (UZA) was used as received while the nitrogen was passed through an oxygen trap (Alltech Associates, Inc., Deerfield, IL) before entering the quartz tube.

The residence time through the quartz tube was fixed at approximately 4.3 minutes for all iso-thermal trials during the fifth experimental series. This represented a gas flow rate of approximately 85 mL/min (at 22°C) with the empty quartz tube at 120°C which was the upper measurement limit of the mass flow meter and thus fixed the residence time for all subsequent experiments completed at temperatures greater than 120°C. The gas flow rates to achieve a 4.3 minute residence time were calculated using the ideal gas law to correct for the gas expansion within the quartz tube at elevated temperatures. The gas flow rate used with the empty quartz tube at 240°C was approximately 65 mL/min (at 22°C) and approximately 48 mL/min (at 22°C) with the quartz tube at 420°C.

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3.6.1 Effluent Trapping Procedure and Analyses

The gas stream leaving the ice-cooled, DCM filled trap (Section 3.1.5) was collected in 1.6 L Tedlar bags to retain all single-carbon, non-condensable degradation products (e.g., carbon dioxide). Each bag was flushed three times with nitrogen gas prior to use. The Tedlar bag was removed from the quartz tube effluent stream when full and a gas sample from the bag was immediately analyzed to determine the amount of CO and CO₂ formed by the degradation of TCE in the heated quartz tube. The gas sample from the Tedlar bag was collected by pulling approximately 60 mL of the Tedlar bag contents through a 250 uL gas sample loop attached to a gas sampling valve heated to 120°C and located within an insulated box on a Hewlett-Packard (HP) 6890 Gas Chromatograph (GC). The gas sample in the 250 uL sample loop was then injected into the GC inlet that was operated at 8.90 psi in the splitless mode for 0.75 minutes at 200°C and was connected to a 30 m by 0.32 mm OD Carboxen-1010 column (Part# 24246, Supleco, Bellefonte, PA) attached to a thermal conductivity detector (TCD). Helium was used as the capillary column carrier-gas at a constant flow of 2 mL/min and the GC oven was operated at 35°C for 7 minutes followed by a 40°C/min temperature ramp to 130°C for 5 minutes. The TCD was operated at 210°C with a helium reference flow of 15 mL/min and helium makeup flow at 5 mL/min. The Carboxen-1010 column is capable of separating O₂, N₂, CO, CO₂, and water. However, TCE and other organic compounds are retained within the carbon molecular sieve based column; the column was periodically conditioned at 200°C to remove organic compounds. The GC/TCD was calibrated using serial dilution of an initial 100 mL volume of certified carbon dioxide (15%), carbon monoxide (7%), oxygen (5%), and nitrogen (73%) gas mixture (Cat. No. 23442, Scotty Specialty Gases, Plumsteadville, PA). The serial dilution was performed in a 500 mL syringe (Model S-500, Hamilton Company, Reno, NV) with nitrogen as the dilution gas. At least three CO/CO₂ concentrations were used to calibrate the GC/TCD response. This technique had a detection limit of approximately 300 uL/L (ppmv) for CO and 500 uL/L (ppmv) CO₂.

In addition to the DCM trap, a second 40 mL vial filled with approximately 30 mL of toluene that contained 2% (wt.) aniline was added to the 420°C UZA experiments to determine the amount of phosgene formed during the degradation of TCE. Any phosgene present in the effluent reacted with the aniline to form carbanilide (1,3-diphenylurea), a stable compound. The toluene/aniline traps were analyzed by first removing all the tolulene from the trap by passing nitrogen at 20 mL/min through the trap while heating the trap to 60°C. The trap was taken to

complete dryness and weighed to determine the mass of carbanilide formed. A 10 mL volume of acetonitrile was then added to dissolve the dry carbanilide and the concentration of carbanilide was determined by measuring the ultraviolet (UV) light absorbance at 254 nm. Calibration solutions were prepared using carbanilide (Sigma-Aldrich, Milwaukee, WI) in acetonitrile. This second trap and analysis methods was based on U.S. EPA method TO-6 (U.S. EPA, 1999).

The GC/MS analysis of the DCM trap fluids from the 420° C experiments identified a number of TCE degradation products. However, the amount of chloroform (CHCl₃), carbon tetrachloride (CCl₄), tetrachloroethylene (PCE), hexachloroethane (C₂Cl₆), hexachlorobutadiene (C₄Cl₆), and hexachlorobenzene (C₆Cl₆) were determined by GC/FID analysis. Master stock solutions (10,000 mg/L) for each of the previous compounds were prepared in DCM using ACS grade reagents (Sigma-Aldrich, Milwaukee, WI). Hexachlorobenzene (HCB) master stock was prepared by adding HCB solids to iso-octane. The GC/FID response was determined for each compound using at least four calibration standards prepared by volumetric dilution of the master stock at concentrations in the expected range.

3.6.2 Quartz Tube Rinse Procedure and Analyses

The quartz tube was removed from the tube oven after cooling to room temperature and the interior of the apparatus was rinsed with DI water and iso-octane to determine the TCE degradation products that had formed and condensed or adsorbed onto the quartz glass surfaces. The apparatus was initially rinsed with approximately 30 mL of DI water for a period of 5 minutes to collect the water-soluble compounds (i.e., chloride) that formed during each isothermal experiment. The second rinse used 30 mL of iso-octane for a period of 5 minutes to collect the non-polar TCE degradation products (i.e., hexachlorobenzene) from the experimental apparatus.

The chloride content of all water solutions was measured using a colorimetric method described by Bergmann and Sanik (1957). The method involved a selective chemical reaction between free chloride, mercuric thiocyanate $[Hg(SCN)_2]$, and iron (III) ions from ferric ammonium disulfate $[FeNH_4(SO_4)_2]$ as shown in Equation 3.1:

$$2\text{Cl}^{-} + \text{Hg}(\text{SCN})_2 + \text{FeNH}_4(\text{SO}_4)_2 \rightarrow 2\text{Fe}(\text{III}) \text{HgCl}_2 + 2\text{Fe}(\text{SCN})^{+2}$$
(3.1)

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The resulting iron-thiocyanate complex $[Fe(SCN)^{+2}]$ forms a yellow color that is directly related to the amount of chloride present in water samples. The method consisted of placing 2 mL of a water sample into a 3 mL capacity Suprasil quartz cuvette (Fisher Scientific, Fair Lawn, NJ). Next, 200 uL of a 9 M nitric acid solution with 250 mM of ferric ammonium sulfate was added to the cuvette followed by 200 uL of ethanol saturated with mercuric thiocyanate. The cuvette was capped with a Teflon lid, inverted 4 times to mix the contents, and then placed in a Varian spectrometer (Model Cary 3E). The light absorption at 460 nm was measured after 10 minutes with reference to DI water contained in a second transmission matched cuvette. Calibration solutions at concentrations of 2, 20, 50, 100, 200, 400, 600, and 1000 uM were prepared in 100 mL volumetric flasks using a certified 1,000 mg/L chloride master stock (SPEX CertiPrep, Metuchen, NJ). The detection limit for this technique was approximately 0.1 mg/L.

The haloacetic acid content of water samples was determined using procedures based on EPA method 552.2 (U.S. EPA, 1995). This procedure involved 1) pH adjustment, 2) liquidliquid extraction, 3) derivatization, and 4) neutralization followed by GC analysis. The waterrinse samples were contained in 40 mL glass vials sealed with Teflon lined septa affixed with a screw caps. The pH of each water rinse sample was adjusted to less than 0.5 by adding 1.5 mL of concentrated sulfuric acid (H_2SO_4) to convert any carboxylates present into the acid form. The pH adjustment was followed by adding 5 mL of methyl-tert butyl ether (MTBE) to the 40 mL vials which were then resealed and hand shaken for 2 minutes to extract the haloacetic acids. Approximately 3 mL of the MTBE was then transferred from each 40 mL vial to 14 mL glass vials using a Pasteur pipette. One mL of acidic methanol (10% H₂SO₄) was added to each 14 mL vial, which were sealed with a Teflon lined septa affixed with a screw cap and then placed in an oven at 50°C for a period of 2 hours to convert the carboxylic acids to their derivatized, methyl ester form. After cooling the 14 mL vials to room temperature, the MTBE extract and acid methanol mixture was neutralized by adding 2 mL of saturated sodium bicarbonate solution. Two, 1 mL samples of the MTBE extracts were transferred from the 14 mL vials into 2 mL autosampler vials and the internal standard, 1,2,3-trichloropropane, was added to each 2 mL vial, and the vials were then sealed with Teflon lined septa affixed with aluminum crimps.

The analysis of the MTBE extracts consisted of using an automatic liquid sampler (HP7683) to inject 1 uL of sample into a GC (HP6890) equipped with a 30 m by 0.32 mm OD HP-1 capillary column connected to an electron capture detector (ECD). The GC inlet was

operated at 7.00 psi in the splitless mode for 0.5 minutes at 200°C with helium as the column carrier gas at a constant flowrate of 2 mL/min. The GC oven was operated at 35°C for 21 minutes followed by an 11°C/min temperature ramp to 136°C for 3 minutes, and a final temperature ramp of 20°C/min to 230°C for 3 minutes. The ECD was operated at 250°C with a nitrogen gas makeup flow of 60 mL/min. Dichloroacetic acid calibration standards at concentrations of 12, 50, 100, and 400 ug/L were prepared from a 60 mg/L primary dilution standard made from ACS grade dichloroacetic acid (Sigma-Aldrich, Milwaukee, WI). The calibration samples were processed with each sample batch along with at least two uncontaminated water samples including freshly dispensed DI water and a storage blank.

The GC/ECD chromatograms from the analysis of the MTBE extracts collected from the 420°C UZA experiments contained peaks that eluted at times different than dichloroacetic acid. A GC (HP 6890) equipped with a 30 m by 0.32 mm DB-5ms column connected to a mass select detector (MSD, HP5973) was used to identify the compounds associated with the unknown peaks. The GC operating conditions were identical to the GC/ECD method given above. Compounds were identified using software (ChemStation ver. D.00.00.38, Agilent Technologies, Palo Alto, CA) that matched their mass spectra with reference mass spectra in the NIST/EPA/NIH Mass Spectral Library (NIST02). The unknown compound was identified when the mass spectrum fit with a matching NIST02 library spectrum with quality of greater than 70. The ChemStation software rated the mass spectrum match on a scale of 0 to 100 whereas the Varian software (Section 3.1.5) used a scale of from 0 to 1,000.

The iso-octane rinse was initially analyzed using the Varian GC/MS (Section 3.1.5) to determine the identity of TCE degradation products. The amount of each degradation product was then determined using GC/FID analysis as described for the DCM trap fluid in Section 3.6.1.

3.7 Fifth Experimental Series: Results

Empty quartz-tube experiments were completed for tube temperatures of 120, 240, and 420°C at carrier gas pressures of 1 atm. Separate experiments were completed with the inlet at room temperature (22), 60, and 100°C for each tube temperature to evaluate the effect of increasing the quartz-tube water content on TCE degradation and the degradation products formed. Separate experimental series were completed with nitrogen and air (UZA) as the carrier gas to evaluate the effect of oxygen on TCE degradation (Table 3.5).

Table 3.5: Experiments Completed for the Fifth Experimental Series					
Tube (°C)Inlet (°C)Tube ContentsCarrier GasVariable					
120, 240, 420	20, 80, 100	Empty	N ₂	baseline	
120, 240, 420	20, 80, 100	Empty	Zero air	oxygen	

An initial sand-filled experiment was completed for tube temperatures of 120 and 240°C, however, the sand-filled quartz tube shattered at 400°C while heating to 420°C. Based on this experience and the quartz tube failures during preliminary experiments, it was concluded that sand-filled quartz tubes are not capable of consistently withstanding temperatures greater than 400°C. The planned sand-filled experiments (Table 3.4) have not been completed to date using quartz tubes. The following sections address the recovery of TCE after being introduced into the an empty heated quartz-tube along with the identity and quantity of TCE degradation products detected in the DCM trap, water rinse, iso-octane rinse, and Tedlar bag.

3.7.1 <u>TCE Recovery</u>

The amount of TCE detected in the DCM trap with respect to the amount introduced into the quartz tube as a function of tube temperature and carrier gas is shown in Figure 3.6. The average recovery of TCE with nitrogen as the carrier gas was greater than 94% at all the experimental temperatures. With air as the carrier gas, the average recovery of TCE was greater than 94% for tube temperatures of 120 and 240°C but dropped to approximately 53% for the tube at 420°C. The amount of TCE recovered at each tube temperature shown in Figure 3.6 represents the average for the three experiments completed at different quartz-tube water contents.

Table 3.6 contains the average amount of TCE recovered, along with the standard deviation, as a function of quartz-tube water content with nitrogen as the carrier gas. The low TCE recovery for the 60°C inlet temperature at the 120°C tube temperature was due to a leak in the experimental apparatus and this value was not used to calculate the average recovery at 120°C shown in Figure 3.6.

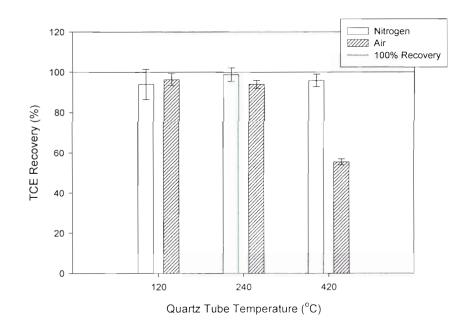


Figure 3.6: Recovery of TCE during the fifth experimental series.

	•	with Nitrogen as the Carrier 4 Trap ÷ TCE injected × 100%	
Lalat Tananatan (%C)		Quartz Tube Temperature (°C	C)
Inlet Temperature (°C)	120	240	420
22	91.2±6.0	98.7±1.3	93.1±1.9
60	*68.0±4.6	101.7±2.9	95.5±1.5
100	96.9±4.5	96.2±1.0	99.1±1.9
Average ± Standard Deviation	94.0±7.6	98.8±3.3	95.9±3.1
Correlation Coefficient (R ²)	NA	0.227 (P-Value=0.68)	0.994 (P-Value =0.05

Table 3.7 contains the amount of TCE recovered as a function of quartz-tube water content with air as the carrier gas. The average values found in Tables 3.6 and 3.7 are shown in Figure 3.6.

Table 3.7: TCE Recovery with Air as the Carrier Gas (Recovery = TCE in DCM Trap ÷ TCE injected × 100%)					
Quartz Tube Temperature (°C)					
Inlet Temperature (°C)	420				
22	95.3±1.2	96.2±1.2	52.4±1.2		
60	97.7±2.1	94.1±0.6	54.6±0.2		
100	96.3±1.7	92.0±1.5	51.7±0.9		
Average ± Standard Deviation	96.4±3.0	94.1±2.0	52.9±1.5		
Correlation Coefficient (R ²)	0.144 (P-Value=0.75)	0.998 (P-Value=0.03)	0.052 (P-Value=0.85)		

Tables 3.6 and 3.7 also contain the Pearson correlation coefficient (R^2) that describes the variability in TCE recovery as a function of quartz tube water content along with the P-Value which indicates the significance of the correlation between the quartz-tube water content and TCE recovery. Calculations were performed using MINITAB software (Release 14, Minitab Inc., State College, PA). There was no linear relationship (R^2 <0.3 and P-Value>0.5) between the quartz tube water content and the amount of TCE recovered for the 240°C experiment with nitrogen as the carrier gas (Table 3.6), whereas the increase in TCE recovery was linearly related (R^2 =0.994 and P-Value=0.05) to the increase in water content for the 420°C experiment. With air as the carrier gas, there was no linear relationship (R^2 <0.2 and P-Value>0.5) between the quartz tube water content and the amount of TCE recovered for the 120°C experiment. With air as the carrier gas, there was no linear relationship (R^2 <0.2 and P-Value>0.5) between the quartz tube water content and the amount of TCE recovered for the 120°C experiment. With air as the carrier gas, there was no linear relationship (R^2 <0.2 and P-Value>0.5) between the quartz tube water content and the amount of TCE recovered for the 120°C cand 420°C experiments. The decrease in TCE recovery was linearly related (R^2 =0.998 and P-Value=0.03) to the increase in water content for the 240°C experiments. The decrease in TCE recovery was linearly related (R^2 =0.998 and P-Value=0.03) to the increase in water content for the 240°C experiments. The

TCE recovery of less than 100% is one indication that TCE degradation had occurred within the experimental apparatus. However, accounting for the amount of missing TCE with the amount of degradation products detected (i.e., mass balance) provides a greater level of confidence to conclude that TCE had been degraded as opposed to lost from the experimental apparatus via a gas leak. The amount of each TCE degradation product detected is presented in Sections 3.7.2 through 3.7.5 and the balance between the missing amount of TCE from each iso-thermal experiment and the amount of degradation products detected is provided in Section 3.7.6.

3.7.2 Compounds in the DCM Trap

The carrier gas leaving the quartz tube apparatus (i.e., the effluent) passed through an ice cooled, 40 mL vial filled with dichloromethane (DCM) to trap condensable TCE degradation products that were soluble in DCM. These products were expected to include PCE, CCl₄, hexachlorobutadiene, and hexachlorobenzene based on the results of the first four experimental series and work by Yasuhara and Morita (1990) presented in Section 2.3.5. Samples from the DCM trap for each iso-thermal trial were initially analyzed by GC/FID and TCE was the only compound detected in the DCM trap for the 120 and 240°C experiments regardless of carrier gas or quartz tube water content. Thus no degradation products were detected in the DCM trap for quartz tube temperatures below 240°C in the fifth experimental series.

The chromatograms from the analysis of DCM trap samples from each 420° C experiment with nitrogen as the carrier gas contained up to four unidentified peaks in addition to the peak for TCE. The GC/MS analysis of samples from each DCM trap showed that in addition to TCE, up to four other compounds were present in the DCM trap liquid including titanium tetrachloride (TiCl₄), pentachlorobutadiene (C₄HCl₅), hexachlorobutadiene (C₄Cl₆), and pentachlorobenzene (C₆HCl₅). These compounds are thought to represent TCE degradation products since no other organic compounds were detected in the DCM rinse of the quartz tube apparatus prior to each isothermal experiment.

Table 3.8: Concentration (ppmv) of Compounds Detected in the DCM Trap for the 420°CExperiments with Nitrogen as the Carrier Gas			
Inlet Temperature (°C)	22	60	100
TCE*	24,010±491	24,517±397	25,992±501
titanium tetrachloride (TiCl ₄)	864±37	524±30	186±26
pentachlorobutadiene (C ₄ HCl ₅)	395±7.0	305±5.0	175±3.0
hexachlorobutadiene (C_4Cl_6) *	14±0.0	5±0.3]<
pentachlorobenzene (C ₆ HCl ₅)	22±0.4]<]<
Total	24,571	24,905	26,192
Values reported as ppmv in the quartz tube (mL gas phase compound÷30 min×4.3 min÷500 mL). *Amount determined using calibration solutions. Amount of other compounds was estimated.			

The gas phase concentration (ppmv or uL/L gas) for each is reported in Table 3.8 and was calculated using the ideal gas law to convert the amount of each compound detected [i.e., the

number of moles (n)] into a gas phase volume at 25°C and 1 atm (V = $n \times 82.06 \times 298.15 \div 1$). The calculated volume of gas for each compound was normalized to the duration of TCE injection (30 minutes) and the gas residence time (4.3 minutes) in the quartz tube (500 mL). The value is intended to represent the concentration of each compound that would be measured in a gas sample collected from the quartz tube during TCE injection. The purpose of reporting the results as gas phase concentrations is to gain insight into conditions during thermal remediation where these compounds are anticipated to be present in the gas phase. Thus TCE would be the dominant compound present (>97% by volume) with relatively minor amounts (<1% by volume) of penta- and hexachlorobutadiene, and pentachlorobenzene in a subsurface volume contaminated with TCE that was heated to 420°C and was devoid of oxygen.

The amount of pentachlorobutadiene and pentachlorobenzene shown in Table 3.8 were estimated using a GC/FID response factor of 3.0 (concentration of compound/chromatogram area). This response factor was justified by the observation that the average response factor determined using calibration solutions for TCE, PCE, hexachloroethane, and hexachlorobutadiene was 3.01±0.41.

Water was introduced into the apparatus in effort to decrease the Cl/H ratio which was anticipated to result in the formation of less chlorinated TCE degradation products. Increasing the quartz tube water content led to a decrease in the number and amount of degradation products detected (Table 3.8), similar to the trend noted with the increase in TCE recovery (Table 3.6, R^2 =0.994 and P-Value=0.05). Thus increasing the amount of water in the apparatus at 420°C with nitrogen as the carrier gas did not shift the TCE degradation products toward less chlorinated compounds, but had the effect of decreasing the amount of TCE degraded based on the DCM trap results.

Titanium tetrachloride was detected in all three experiments performed at 420°C without oxygen present. Titanium tetrachloride was thought to form due to a reaction between the gas phase chlorine from the degradation of TCE and titanium in the 316-SS Cajon connectors. The amount of titanium tetrachloride was estimated using the response factor that was determined for CCl₄.

With air as the carrier gas, there were up to 14 peaks in the GC/FID chromatograms, in addition to the peak for TCE, from the analysis of DCM trap samples after the 420°C experiments. The identity of the compounds associated with the unknown GC/FID peaks were

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determined by GC/MS analysis (Table 3.9) with the exception of the peak with retention time of 2.05 minutes which could not be identified due to interference from DCM co-elution. The compound with retention time of 2.05 minutes may have been dichloroethane ($C_2H_4Cl_2$) based on the elution order for a test mix of chlorinated solvents available in the chromatogram library from Supleco. The concentration of chloroform, CCl₄, PCE, hexachloroethane, hexachlorobutadiene, and hexachlorobenzene were determined using calibration solutions prepared from A.C.S. grade, high purity reagents (Sigma-Aldrich, Inc., Milwaukee, WI). The concentrations of other compounds were estimated using a response factor of 3 as with the results shown in Table 3.8.

Table 3.9: Concentration (ppmv) of Compounds Detected in the DCM Trap for the 420°CExperiments with Air as the Carrier Gas					
22 I	22 II	60	100		
15,339±1,395	13,709±1,722	14,474±1,450	13,568±1,442		
675±128	854±54	683±45	95±25		
276±12	257±3	209±9	205±5		
1,639±52	1,145±54	984±41	281±34		
822±26	829±35	863±17	365±18		
34±2	37±1	1<] <		
19±1	1 8 ±1	19±0	21±1		
93±5	109±3	110±0	27±1		
30±2	39±5	52±2	24±1		
226±8	288±5	261±1	81 ± 1		
92±5	97±3	102±1	44±1		
1<	1<	1<] <		
38±2	33±1	35±0	42±2		
30±0	28±1	24±1	6 ± 0		
65±4	69±3	57±0	18±1		
7±0	11±0	12±0] <		
1<	1<]<	<		
19,386	17,523	17,883	14,777		
	riments with Air 22 I 15,339±1,395 675±128 276±12 1,639±52 822±26 34±2 19±1 93±5 30±2 226±8 92±5 1< 38±2 30±0 65±4 7±0 1<	riments with Air as the Carrier G $22 I$ $22 II$ $15,339\pm1,395$ $13,709\pm1,722$ 675 ± 128 854 ± 54 276 ± 12 257 ± 3 $1,639\pm52$ $1,145\pm54$ 822 ± 26 829 ± 35 34 ± 2 37 ± 1 19 ± 1 18 ± 1 93 ± 5 109 ± 3 30 ± 2 39 ± 5 226 ± 8 288 ± 5 92 ± 5 97 ± 3 $1<$ $1<$ 30 ± 0 28 ± 1 65 ± 4 69 ± 3 7 ± 0 11 ± 0 $1<$ $1<$	riments with Air as the Carrier Gas $22 I$ $22 II$ 60 $15,339\pm1,395$ $13,709\pm1,722$ $14,474\pm1,450$ 675 ± 128 854 ± 54 683 ± 45 276 ± 12 257 ± 3 209 ± 9 $1,639\pm52$ $1,145\pm54$ 984 ± 41 822 ± 26 829 ± 35 863 ± 17 34 ± 2 37 ± 1 $1<$ 19 ± 1 18 ± 1 19 ± 0 93 ± 5 109 ± 3 110 ± 0 30 ± 2 39 ± 5 52 ± 2 226 ± 8 288 ± 5 261 ± 1 92 ± 5 97 ± 3 102 ± 1 $1<$ $1<$ $1<$ $1<$ $1<$ $1<$ 30 ± 0 28 ± 1 24 ± 1 65 ± 4 69 ± 3 57 ± 0 7 ± 0 11 ± 0 12 ± 0 $1<$ $1<$ $1<$		

*Amount determined using calibration solutions. Amount of other compounds was estimated.

Two experiments were completed with the inlet at 22°C (22 I and 22 II) with air as the carrier gas and the quartz tube operated at 420°C. The 22 II experiment was completed with the addition of an aniline trap located in-line after the effluent DCM trap to determine the amount of phosgene leaving the quartz tube. Although the two experiments (22 I and 22 II) could be considered replicates, the addition of the aniline trap resulted in a pressure increase within the quartz tube from 1.058 ± 0.001 to 1.072 ± 0.013 bar. Based on the results shown in Table 3.9, a gas sample collected from the quartz tube at 420°C with air as the carrier gas would primarily contain TCE (>80% by volume). The gas sample would also contain significant amounts of CCl₄ (2 to 8% by volume), PCE (2.5 to 5% by volume), hexachloroethane (0.5 to 2% by volume), and chloroform (~1.5% by volume).

Increasing the water content in the quartz tube apparatus operated at 420° C with air as the carrier gas did not affect the amount of TCE degraded (R²<0.5 and P-Value>0.5) in contrast to the result with nitrogen as the carrier gas. There was a decrease in some of the chlorinated TCE degradation products with increasing water content: most notably CCl₄ and hexachloroethane. However, non-chlorinated TCE degradation products such as ethane (C₂H₆) were not detected in the DCM trap, which were expected due to the decrease in Cl/H ratio with the addition of water. Thus increasing the water content of the apparatus did not result in a shift from chlorinated to non-chlorinated TCE degradation products based on the DCM trap analysis. Water did, however, have an effect on the amounts of other TCE degradation products as detailed in the following sections.

3.7.3 Compounds in the Tedlar Bag

The entire volume of carrier gas that passed through the experimental apparatus during each isothermal trial was collected in Tedlar bags. The gas was collected after passing through the ice-cooled DCM trap and Aniline trap, when used. The purpose of collecting the gas phase leaving the quartz tube was to determine TCE degradation products that were not retained within the DCM trap. The degradation products were expected to include CO, CO_2 , and phosgene ($COCl_2$) based on past experimental results as described in Section 2.3.5.

The amount of CO and CO₂ formed was determined by GC/TCD analysis of a 60 mL gas sample from each 1.6 L Tedlar bag. Carbon monoxide (CO) and CO₂ were detected only after passing TCE through the quartz tube heated to 420° C with air as the carrier gas (Table 3.10).

Table 3.10: Concentration of Compounds Detected in the Tedlar Bag and Phosgene Trap for the420°C Experiments with Air as the Carrier Gas					
Inlet Temperature (°C)	CO (uL/L)	CO ₂ (uL/L)	Phosgene gravimetrically	e (uL/L) UV 254	
22 I	8640	2120	NA	NA	
22 II	8712	1755	7964	1067	
60	9410	2285	929	836	
100	8846	4395	15	345	
Correlation Coefficient	0.16	0.85	0.84 (P-	0.96 (P-	
\mathbf{R}^2	(P-Value=0.61)	(P-Value=0.08)	Value=0.26)	Value=0.13)	

A 250 uL gas sample from the Teldar bag was collected during the 420°C experiment with inlet temperature of 22°C (i.e., 22 I) and was analyzed by GC/MS. The presence of phosgene (COCl₂) was identified by mass spectrum match with the NIST98 library. An aniline trap was added to determine the amount of phosgene formed as per EPA method TO-6 (U.S. EPA, 1999) and the experiment was repeated (i.e., 22 II). The amount of phosgene formed was determined gravimetrically and by determining the concentration of carbanilide formed (see Section 3.6.1). The volume of phosgene was calculated at 25°C and 1 atm using the ideal gas law (V = $n \times 82.06 \times 298.15 \div 1$) based on the moles (n) of phosgene detected and the gas phase phosgene concentration is reported in Table 3.10 for a 1.6 L volume.

The aniline trap was used for experiments completed at 420°C with air as the carrier gas to evaluate the effect of increasing water content on the amount of phosgene detected. Phosgene concentrations were found to decrease with increasing quartz-tube water content (Table 3.10). However, the compound formed after passing the quartz tube effluent through the aniline trap may not have been due to phosgene alone. For example, O'Mara et al. (1971) found that gas phase HCl formed during the combustion of vinyl chloride caused aniline to polymerize in a liquid trap and form a compound that had a UV absorbance of 254 nm which interfered with the detection of phosgene. While the concentration of HCl in the quartz tube effluent was not determined, the amount of chloride found in the water rinse (Section 3.7.3, Figure 3.7) suggests that gas phase HCl was present in the quartz tube effluent. Thus the decrease in phosgene concentration with increase in quartz tube water content shown in Table 3.10 may have been due to phosgene hydrolysis alone, or may represent a reduction in effluent HCl concentration along with phosgene hydrolysis.

Hydrolysis of phosgene is reported to yield CO₂ according to (Ryan et al., 1996):

$$\operatorname{COCl}_2 + \operatorname{H}_2\operatorname{O} \to \operatorname{CO}_2 + 2\operatorname{HCl}$$
 (3.2)

There was an increase in the amount of CO_2 with increase in quartz tube water content while the concentration of CO in the effluent (8,902±349 ppmv) and TCE recovery remained consistent implying a shift in degradation product distribution with phosgene being converted to CO_2 as expected according to Equation 3.2. Table 3.11 contains the moles of CO_2 and phosgene formed along with the difference between the amount of CO_2 found with the inlet at 22°C (22 II), at 60°C, and at 100°C. The amount of CO_2 gained with increase in quartz tube water content (CO_2 Gain, Table 3.11) was approximately 33% of the amount of phosgene lost between the inlet temperatures of 22°C and 100°C based on the phosgene gravimetric analysis, but was 6 times greater than the amount of phosgene lost based on the UV 254 analysis. The gravimetric analysis results suggesting that the increase in CO_2 was primarily due to phosgene hydrolysis. However, the UV 254 analysis results suggest that not all the solids formed in the aniline trap represented carbanilide.

nol) $\begin{array}{c} CO_2 \text{ Gain} \\ CO_2 - CO_2 (2) \\ -0.05 \end{array}$	Ű	ne (mmol) UV 254 NA
-0.05	NA	NA
0.00	0.52	0.07
0.07	0.06	0.05
0.35	0.00	0.02
	0.07	0.07 0.06

3.7.3 Compounds in the Water Rinse

Approximately 30 mL of freshly dispensed DI water was used to rinse the quartz tube apparatus after it was cooled to room temperature (22°C) after each isothermal experiment. The water rinse was performed to determine the water-soluble TCE degradation products formed after passing TCE through the heated quartz tube. The expected degradation products included

chloride due to the loss of chlorine atoms from TCE (i.e., dechlorination) and haloacetic acids such as dichlororacetate based on the past experimental work described in Section 2.3.2.

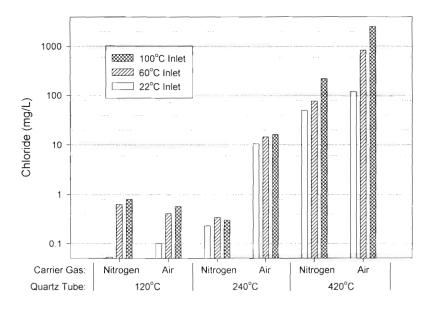


Figure 3.7: Concentration of chloride detected in the post experiment water rinse.

The concentration of chloride in the water rinse as a function of quartz tube temperature, carrier gas, and inlet temperature (water content) is shown in Figure 3.7. Chloride was detected in the water rinse from each isothermal experiment regardless of carrier gas used. This result potentially indicates that TCE was degraded, to some degree, in all the quartz tube experiments performed in the fifth experimental series. The concentration of chloride in the 120°C experiment with the inlet temperature at 22°C and nitrogen as the carrier gas was 0.05 mg/L which was below the method detection limit (MDL) of 0.06 mg/L and the concentration of chloride with air as the carrier gas was 0.10 mg/L with a MDL of 0.05 mg/L; all other chloride concentrations were at least an order-of-magnitude above their MDL. The concentration of chloride increased with increasing quartz tube water content (i.e., inlet temperature), even for experiments completed at the lowest quartz tube temperature of 120°C where TCE recovery was greater than 94% (Figure 3.6) and no TCE degradation products were detected in the DCM trap. The amount of chloride measured in the 240 and 420°C experiments with air as the carrier gas was greater

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than the amount of chloride detected in experiments with nitrogen as the carrier gas which was consistent with the lower TCE recovery noted in Figure 3.6 with air as the carrier gas. The concentration of chloride was greatest in the water rinse after the 420°C experiments where TCE degradation products were detected in the DCM trap.

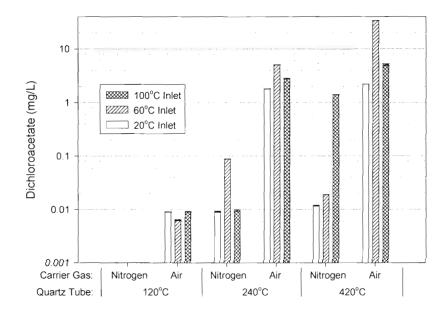


Figure 3.8: Concentration of dichloroacetate detected in the post experiment water rinse.

The dichloroacetate (Cl₂HC₂OO⁻) concentration as a function of quartz tube temperature, carrier gas, and inlet temperature (water content) is shown in Figure 3.8. As mentioned in Section 2.3.2, DCAA has been classified as a probable human carcinogen with a practical drinking water treatment level of 0.006 mg/L. No haloacetic acids (e.g., dichloroacetate) were detected in the water used to rinse the quartz tube operated at 120°C with nitrogen as the carrier gas and the minimum concentration of DCAA detected with air as the carrier gas was 0.006 mg/L which was near the MDL of 0.005 mg/L. The concentration of dichloroacetate (DCAA) measured with air as the carrier gas was greater than the concentration of DCAA detected in experiments completed with nitrogen as the carrier gas.

Trichloroacetate ($Cl_3C_2COO^{-}$) was also detected in the water rinse from the quartz tube operated at 240 and 420°C with air as the carrier gas (Table 3.12) whereas no trichloroacetate

(TCAA) was detected in experiments with nitrogen as the carrier gas. TCAA was identified by mass spectrum match with the NIST02 library after GC/MSD analysis and the concentration of TCAA was estimated based on the ratio of chromatogram peak areas between DCAA and TCAA along with the concentration of DCAA that was determined using calibration solutions. The concentration of TCAA was similar to DCAA for the 240°C experiments and the concentration of TCAA exceeded the DCAA concentration for the 420°C experiments with inlet temperature of 22 and 100°C. The water rinse from each 420°C experiment with air as the carrier gas had a pale yellow color and a strong solvent odor while the water rinse with nitrogen as the carrier gas was clear.

		nts with Air as the C rtz Tube Temperature		Gas
Inlet Temperature (°C)		40	(C) - All as Caller 42	
(0)	DCAA (mg/L)	TCAA (mg/L)*	DCAA (mg/L)	TCAA (mg/L)*
20	1.79±0.01	1.29	2.20±0.003	10.16
60	5.04±0.03	2.85	33.67±0.06	31.61
100	2.80 ± 0.05	1.52	5.04 ± 0.2	20.33

After processing the water rinses for haloacetic acid analysis, the MTBE extract was analyzed by GC/MSD which revealed the presence of additional chlorinated compounds (Table 3.13). Each compound was identified by mass spectrum match with the NIST02 library and the concentration of each compound was estimated based on the ratio of chromatogram peak area to the peak area for DCAA. The estimated concentration of hexachlorobenzene in the water rinse was at least an order-of-magnitude greater than the reported aqueous solubility limit of 0.008 mg/L (Schwarzenbach et al., 2003) while the estimated pentachlorobenzene concentration was close to the reported aqueous solubility limit of 0.66 mg/L (Schwarzenbach et al., 2003). The estimated hexachlorobenzene concentration may have been in excess since it was greater than its reported aqueous solubility limit while the estimated pentachlorobenzene concentration appears reasonable since it is within an order-of-magnitude of its reported aqueous solubility limit.

Table 3.13: Estimated Concentration				se from 42	20°C
Experime	nt with Air as the				
Compound	Water Solubility		Inlet Tempe	erature (°C)	
	(mg/L) at 20°C	22 I	22 II	60	100
tetachloroethylene (C ₂ Cl ₄)	141.1	nd	nd	1.34	2.94
1,1,2,2-tetrachloroethane (C ₂ Cl ₄ H ₂)	3274	nd	nd	nd	0.52
hexachloroethane (C ₂ Cl ₆)	49.5	nd	nd	0.57	nd
3,4-dichloro-3-butene-2-one (C ₄ Cl ₂ OH ₄)	unknown	1.44	0.51	6.25	58.77
pentachlorobutadiene (C4Cl5H)	unknown	0.58	0.84	0.57	0.63
hexachlorobutadiene (C ₄ Cl ₆)	2	nd	nd	0.27	nd
pentachloro-1-propene (C ₃ Cl ₅)	unknown	2.81	nd	0.98	nd
hexachlorobutene (C ₄ Cl ₆ H ₂)	unknown	nd	4.56	6.40	1.00
pentachlorobenzene (C ₆ Cl ₅ H)	0.66	0.58	0.92	1.85	1.30
hexachlorobenzene (C ₆ Cl ₆)	0.008	nd	0.21	0.72	0.14
tetrachloro-1,3-cyclopentadiene-5- dichloromethylene (C ₆ Cl ₆)	unknown	nd	1.49	0.37	nd
Water solubility from Schwarzenbach et a Pavlostathis, 2000). nd – not detected in the chromatogram.	I., 2003 except for h	exachlorob	utadiene (Bo	ooker and	

Based on the results shown in Figure 3.7 and Table 3.12, a water sample collected from the quartz tube at 240°C and 420°C with nitrogen as the carrier gas would contain chloride and dichloroacetric acid (DCAA). With air as the carrier gas, a water sample collected from the quartz tube operated at 240°C would contain DCAA and TCAA (Table 3.12) and a water sample from the quartz tube at 420°C would contain the chlorinated hydrocarbons pentachlorobutadiene, hexachlorobutene, and pentachlorobenzene (Table 3.13) in addition to DCAA and TCAA.

3.7.4 Compounds in the Iso-Octane Rinse

The DI water rinse was immediately followed by rinsing the apparatus with approximately 30 mL of iso-octane for period of 5 minutes. The iso-octance rinse was performed to determine the organic TCE degradation products that had condensed within the experimental apparatus while passing TCE through the heated quartz tube. The expected degradation products included hexachlorobutadiene and hexachlorobenzene based on the past experimental work described in Section 2.3.5. The iso-octane rinse samples were initially analyzed by GC/MS to identify the TCE degradation products present whereas the concentration of each product in each iso-octane rinse was determined by GC/FID analysis. No TCE degradation products were detected in the iso-octane rinse for the 120 and 240°C experiments regardless of carrier gas or water content.

There were up to three products detected in the 420°C experiment with nitrogen as the carrier gas with the mass (mg) of each compound detected reported per mass (kg) of dry soil in Table 3.14. The concentration of each degradation product was calculated assuming that the quartz tube was filled with 500 mL of dry soil with bulk density of 1.6 g/mL. Note: no solids were present in these experiments. Reporting this theoretical value is intended to represent the maximum concentration of each compound that would be measured if soil were present in the quartz tube during the experiment. The purpose of reporting the results as soil phase concentrations is to gain insight into post thermal remediation conditions where these compounds are anticipated to condense onto soils. For example, hexachlorobenzene would be the dominant compound present in a TCE contaminated subsurface volume with low moisture and oxygen content after heating to 420°C base on the results in Table 3.14. Increasing the quartz tube water content (i.e., inlet temperature) led to a decrease in the number and amount of degradation products detected with nitrogen as the carrier gas, similar to the increase in TCE recovery noted in Table 3.6 ($R^2=0.994$). There were no degradation products detected by GC/FID analysis in the iso-octane rinse of the 420°C experiment with the inlet temperature at 100° C which represented the maximum water content for the fifth experimental series.

Table 3.14: Concentration (mg/kg) of Compounds in the Iso-Octane Rinse from the 420°C Experiments with Nitrogen as the Carrier Gas				
Inlet Temperature (°C)	22	60	100	
hexachlorobutadiene (C ₄ Cl ₆)	0.04<	0.04<	0.04<	
hexachlorobutene (C ₄ Cl ₆)	0.04<	0.04<	0.04<	
pentachlorobenzene (C ₆ Cl ₅ H)	0.23±0.00	0.04<	0.04<	
heptachlorocyclohexane (C ₆ H ₅ Cl ₇)	0.22 ± 0.00	0.04<	0.04<	
hexachlorobenzene (C ₆ Cl ₆)	1.77±0.01	0.56±0.01	0.04<	
Values reported as mg/kg assuming the quart	rtz tube was full of soil	with dry bulk density	/ of 1.6 g/mL.	

There were up to five compounds detected in the 420°C experiments with air as the carrier gas (Table 3.15). Hexachlorobutadiene and hexachlorobutene were detected in addition to

penta- and hexachlorobenzne in the iso-octane rinse for the inlet temperature of 22°C. An isooctane rinse of the experiment with the inlet at 60°C was collected in a 40 mL glass vial and placed in a 4°C chamber for storage. The vial was found to have been broken during storage and the iso-octane rinse was lost and thus no analysis result is reported for this inlet temperature. Penta- and hexachlorobenzene were detected in the iso-octane rinse with the inlet at 100°C. These compounds were also detected in the MTBE extract of the water rinse (Table 3.13) that was completed prior to the iso-octane rinse for the 420°C experiment with air as the carrier gas.

Table 3.15: Concentration (mg/kg Experim	ents with Air as			.,
Inlet Temperature (°C)	22 I	22 II	60	100
hexachlorobutadiene (C ₄ Cl ₆)	0.22	0.15±0.00	NA	0.04<
hexachlorobutene (C ₄ Cl ₆)	0.51±0.01	0.41 ± 0.00	NA	0.04<
pentachlorobenzene (C6Cl5H)	0.29±0.01	0.23±0.00	NA	0.20±0.01
heptachlorocyclohexane (C ₆ H ₅ Cl ₇)	0.04<	0.04<	NA	0.04<
hexachlorobenzene (C ₆ Cl ₆)	1.51±0.03	$1.49{\pm}0.01$	NA	0.55±0.01
Values reported as mg/kg assuming the NA – not analyzed, sample broken duri		full of soil with d	ry bulk densit	y of 1.6 g/mL.

Based on the results in Table 3.14 and 3.15, hexachlorobenzene also be the dominant compound present in a TCE contaminated subsurface volume heated to 420°C and increasing the amount of water vapor entering the heated soil would decrease the amount of TCE degradation products formed.

3.7.6 Mass Balance

The amount of TCE as moles of carbon (moles carbon = $2 \times \text{moles TCE}$) detected in the DCM trap with respect to the moles of TCE as carbon that were injected into the experimental apparatus operated at 420°C with nitrogen as the carrier gas is provided in Table 3.16 as "%Carbon in Feed." Similarly, the amount of TCE recovered as moles of chlorine (moles chlorine = $3 \times \text{moles TCE}$) with respect to the moles of TCE as chlorine that were injected into the apparatus is also provided in Table 3.16 as "%Chlorine in Feed." These measures of TCE recovery are identical that those presented in Section 3.7.1 in Figure 3.6 and Table 3.6.

Table 3.16: 1	Distribution of C	Carbon and C			xperiments	with Nitroge	en as the
			Carrier G	as			
Inlet Tempo or Water	• •	22	60	100	22	60	100
Phase	Compound	%Carbon in Feed %Chlorine in Feed					eed
Compounds in	TCE	93.1±1.9	95.5±1.5	99.1±1.9	93.1±1.9	95.5±1.5	99.1±1.9
DCM Trap	All Other	3.4±0.1	2.4±0.0	1.3±0.0	7.3±0.2	4.7±0.2	$1.1 {\pm} 0.0$
Compounds in Gas Phase	CO/CO ₂	<1.4	<1.4	<1.4	<1.4	<1.4	<1.4
Condensed in Quartz Tube	Water + Iso- Octane Rinses	0.5±0.0	0.1±0.0	0.0±0.0	0.8±0.1	0.9±0.1	2.2±0.3
Net Re	covery	97.1±1.9	98.1±1.5	100.4±1.9	101.2±1.9	101.1±1.6	102.4±1.9

The amount of TCE degradation products detected in the DCM trap and quartz tube rinses are also reported in Table 3.16 as moles of carbon and chlorine with respect to the amount of carbon and chlorine delivered to the quartz tube apparatus as TCE. The purpose of reporting the amount of carbon or chlorine detected is to show the distribution of each TCE degradation product in the apparatus and to determine if all the carbon and chlorine atoms were accounted for (i.e., mass balance). For example, while 93.1% of the carbon delivered during the experiment with the inlet at 22°C was detected in the DCM trap as TCE (Table 3.16), 3.4% of the carbon delivered was detected in the DCM trap as TCE degradation products that were presented in Table 3.8, and 0.5% of the carbon delivered was detected in the quartz tube rinses as TCE degradation products as listed in Table 3.14. Thus the net recovery of the TCE injected with the inlet at 22°C increased from 93.1% when TCE recovery alone was considered to 97.1% on a carbon basis and 101.2% on a chlorine basis when the TCE degradation products were included.

TCE was the predominant (>93%) compound detected in the DCM trap and there were more chlorinated TCE degradation products condensed within the DCM trap than found in the water or iso-octane rinses of the 420°C experiments with nitrogen as the carrier gas. Increasing the quartz-tube water content resulted in a decrease in the amount of TCE degradation products in the DCM trap while the amount of chloride found in the water rinse increased. Overall, there was good recovery of TCE on a carbon (>97%) and chlorine (>100%) basis in the 420°C experiment with nitrogen as the carrier gas.

The distribution of carbon and chlorine in the experimental apparatus operated at 420°C with air as the carrier gas is provided in Table 3.17. Approximately half of the carbon introduced

as TCE was converted to CO and CO₂ while the other half consisted of chlorinated hydrocarbons detected in the DCM trap and as phosgene for the experiment with inlet temperature of 22° C. Increasing the quartz tube water content resulted in a decrease in the amount of chlorinated carbon compounds in the DCM trap and in the rinses of the quartz tube along with an increase in the amount chloride found in the water rinse.

Table 3.17: D	istribution of Ca	arbon and Cl	hlorine for t Gas	he 420°C Ex	periments v	vith Air as th	ne Carrier
	Inlet Temperature (°C) or Water Content		60	100	22 II	60	100
Phase	Compound	% Carbon in Feed % Chlorine in Feed					eed
Compounds in	TCE	52.4±1.2	54.6±0.2	51.7±0.9	52.4±1.2	54.6±0.2	51.7±0.9
DCM Trap	All Other	13.2±0.3	11.9±0.2	3.2±0.1	20.3±0.4	18.0±0.3	4.9±0.1
Compounds in	CO/CO ₂	18.4	20.3	23.2	0.0	0.0	0.0
Gas Phase	Phosgene	7.0	0.8	0.0	14.0	1.1	0.0
Condensed in Quartz Tube	Water + Iso- Octane Rinses	0.6±0.0	0.6±0.0	1.0±0.0	2.0±0.0	6.7±0.4	17.8±1.8
Net Re	covery	91.5±1.2	88.1±0.3	79.1±0.9	88.8±1.3	80.5±0.5	74.6±2.0

The amount of carbon and chlorine recovered in the DCM trap, rinses, and in the Tedlar bag decreased with increasing quartz tube water content for the 420° C experiments with air as the carrier gas (Table 3.17). The amount of missing carbon and chlorine were nearly equal, therefore, the missing compounds could have consisted of chlorinated hydrocarbons. It is suspected that the missing chlorinated hydrocarbons were present in the Tedlar bag and went undetected during the GC/TCD analysis for CO/CO₂ content due adsorption on the Carboxen 1010 capillary column. No GC/MS analysis of the Tedlar bag contents was performed for the experiments with inlet temperatures of 60 and 100° C.

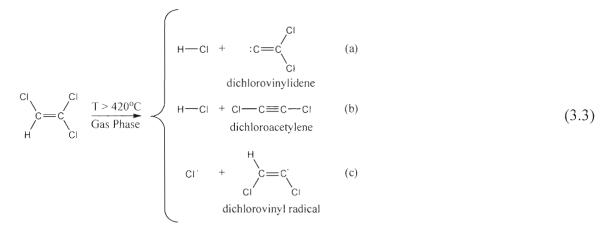
3.8 Discussion

The goal of the quartz tube experiments was to determine the identity and amount of TCE degradation products formed after exposing gas phase TCE to temperatures from 60 to 480°C. The following sections present potential TCE degradation mechanisms based the quartz tube experimental results.

3.8.1 The 420°C Experiments with Nitrogen as the Carrier Gas

The 420°C experiment with nitrogen as the carrier gas involved passing TCE and water vapor through the quartz tube heated to 420°C. Nitrogen and water are inert relative to oxygen and are not thought to have caused TCE degradation under the experimental conditions. Therefore, the degradation of TCE, as indicated by the detection of carbon compounds and chloride ions in the DCM trap and quartz tube rinses was thought to have occurred via the unimolecular dissociation of TCE rather than a bimolecular reaction with nitrogen or water.

The compounds formed after passing gas-phase TCE at 320° C through a laser beam included HCl, dichlorovinylidene (:C₂Cl₂), dichloroacetylene (C₂Cl₂), vinyl radicals (HClC₂CCl⁻), and chlorine atoms (Cl⁻) according to (Yokoyama et al., 1995):



While Yokoyama et al. (1995) found spectroscopic evidence to suggest that dichlorovinyl radicals (3.3c) had formed after passing TCE through the laser beam, the branching ratio for the Cl (3.3c) to HCl elimination (3.3a and 3.3b) reactions was 0.17 which indicates that the HCl elimination pathway produced approximated 5 times more TCE degradation products than the Cl elimination reaction pathway under these experimental conditions. The predominance of the HCl elimination pathway (3.3a and 3.3b) is supported by the results of Reiser et al. (1979) which indicated that HCl and dichloroacetylene were the primary products from the photolysis of TCE at 25°C.

The elimination of HCl from TCE (Equations 3.3a and 3.3b) was proposed to occur at elevated temperatures after passing TCE through a flame (Chang and Senkan, 1989) and after passing gas-phase TCE through a heated quartz tube (Wu and Lin, 2004) based on the detection of dichloroacetylene. Passing TCE through the quartz tube apparatus used herein at 420°C with

nitrogen as the carrier gas is proposed to have caused the unimolecular dissociation of TCE described by Equation 3.3. The products in Equation 3.3 are reactive compounds thought to have rapidly transformed into the chlorinated, 4 and 6 carbon compounds that were detected in experiments completed herein using the empty quartz tube with nitrogen as the carrier gas (Tables 3.8 and 3.14). Goodall and Howlett (1954) also found HCl and hexachlorobenzene as the primary TCE degradation products after passing gas phase TCE through a Pyrex tube heated between 385 and 445°C with nitrogen as the carrier gas.

Increasing the water content of the quartz tube at 420°C with nitrogen as the carrier gas resulted in an increase in TCE recovery, an increase in the amount of chloride detected in the water rinse, and a decrease in the amount of degradation products detected in the DCM trap and in the iso-octane rinse (Table 3.18). These results indicated that increasing the amount of water in the quartz tube at 420°C resulted in a decrease in the amount of TCE degraded.

Inlet Temperature (°C) or Water Content2260					
93.1±1.9	95.5±1.5	99.1±1.9			
251.6	176.7	99.7			
38.0	9.4	0.0			
0.01	0.01	0.84			
52.0	83.9	242.7			
	251.6 38.0 0.01 52.0	251.6 176.7 38.0 9.4 0.01 0.01			

The role that water played in reducing TCE degradation is not known. Water may have reacted with the unimolecular degradation products shown in Equation 3.3 and prevented them from reacting with TCE thus decreasing the amount of TCE degraded. For example, chlorine initiated TCE degradation has been shown to occur at 25° C and is thought to proceed by forming tetrachloroethyl radicals (Cl₂HC₂Cl₂⁻) according to (Catoire et al., 1997):

Increasing the quartz-tube water content in the experiment completed at 420°C with nitrogen as the carrier gas could have prevented the chlorine radicals produced by the unimolecular

dissociation of TCE (Equation 3.3c) from reacting with TCE. However, chlorine radicals are not thought to react with water based on the equilibrium coefficient for the aqueous phase reaction as shown in Equation 3.5 which is 1.4×10^{-7} at 24° C (Yu et al., 2004).

$$CI^{\bullet} + H_2O \longrightarrow CIHO^{-\bullet} + H^+$$
(3.5)

While chlorine radicals are not expected to react with water, they are known to react with chloride-ions dissolved in water to form dichlorine radical anions (Cl_2^{--}) (Yu and Barker, 2003).

$$Cl^{*} + Cl^{-} \longrightarrow Cl_{2}^{-}$$
 (3.6)

Given that the amount of chloride detected in the quartz tube increased with water content, the increase in chloride ions may have led to a reduction in gas-phase chlorine radicals and prevented them from reacting with TCE. The source of the chloride ions is thought to be from the HCl produced during the unimolecular dissociation of TCE according to Equations 3.3a and 3.3b since HCl readily ionizes in water. For example, the presence of water molecules in a gas stream with HCl molecules at 25°C was shown to cause an increase in the hydrogen to chlorine bond length at the water to HCl molar ratio of 1:1 and the complete ionization of HCl with the water to HCl molar ratio at 5:1 (Farnik et al., 2003).

HCl has been proposed as a source of chlorine radicals in the post-flame zone of combustion chambers (Procaccini et al., 2003). However, the experimental work completed to date suggests that HCl is stable at 420°C with an estimated dissociation half-life of 3×10⁹ years (Baulch et al., 1981). Thus HCl is not expected to yield chlorine radicals at 420°C with nitrogen as the carrier gas. Even though HCl is not expected to dissociate to yield chlorine radicals at 420°C there is experimental evidence to suggest that HCl reacts with organic compounds at elevated temperatures. The presence of HCl caused the chlorination of gas phase hexachlorodibenzo-p-dioxin (HCDD) at 248°C with the formation of hepta- and octachlorodibenzo-p-dioxins whereas less chlorinated dibenzo-p-dioxins were found in experiments completed without HCl (Addinik et al., 1996). Procaccini et al. (2003) found that adding gas-phase HCl and benzene to a post ethene (C₂H₄) combustion zone at 640°C resulted in the formation of chlorobenzene and chloropheno's demonstrating that HCl could react with benzene. The reaction between HCl and benzene was proposed to involve chlorine radicals based on the similarity in product distribution after using Cl₂ gas and HCl in combination with benzene (Procaccini et al., 2003). Thus HCl may be reacting with TCE in the experiments completed herein at 420°C with nitrogen as the carrier gas.

Increasing the water content of the 420°C experiment with nitrogen as the carrier gas is proposed to have decreased the amount of HCl and chlorine radicals available to react with TCE. Another point of view is that the increase in water content caused an increase in the HCl elimination pathways (Equation 3.3a and 3.3b) and a decrease in the chlorine radical pathway (Equation 3.3c).

3.8.2 The 420°C Experiments with Air as the Carrier Gas

The 420°C experiment with air (21% oxygen) as the carrier gas involved passing TCE and water vapor through the quartz tube heated to 420°C. The presence of molecular oxygen in the 420°C experiments resulted in a decrease in TCE recovery and an increase in the number and amount of TCE degradation products detected as compared to the experiments completed with nitrogen as the carrier gas. Thus the presence of oxygen in the 420°C experiments resulted in an increase in the amount of TCE degraded in excess of the amount of TCE degraded by unimolecular dissociation alone (Equation 3.3). The increase in TCE degradation with oxygen present is though to involve the formation of peroxyl radical species. Molecular oxygen is suspected to have reacted with tetrachloroethyl radicals produced from the reaction between chlorine and TCE as shown in Equation 3.4, to form peroxyl radicals (Cl₂HC₂Cl₂OO⁻) according to (Catoire et al., 1997; Nimlos et al., 1993):

$$\begin{array}{cccccccccc} CI & CI & CI & CI & (3.7) \\ CI & CI & CI & CI & CI & CI & (3.7) \\ CI & CI & CI & CI & CI & CI & (3.7) \end{array}$$

The peroxyl radicals are suspected to have reacted with TCE in a radical chain mechanism resulting in an increase in the amount of TCE degraded at 420°C as compared to the amount degraded with nitrogen as the carrier gas.

The TCE degradation products detected in the DCM trap (Table 3.9), water rinse (Table 3.13), and iso-octane rinse (Table 3.15) are thought to have formed by reactions involving radicals such the tetrachloroethyl radical, by reactions involving non-radical compounds such as dichlorocarbene, or a combination of radical and non-radical interactions. For example, trichloroacetate (TCAA) was detected in the DCM trap and in the water rinse (Table 3.12) of the quartz tube after the 420°C experiments with air as the carrier gas. The formation of 1,1,1,2-

tetrachloroethyl radicals (Cl_3C_2HCl) from the chlorine initiated TCE degradation (Equation 3.8) is suspected as the key intermediate that reacted with molecular oxygen to yield TCAA.

The formation of tetrachloroethyl radical isomers may have been due to the additional chlorine radicals produced during the peroxyl induced degradation of TCE. TCAA is known to yield dichlorocarbene (:CCl₂) and CO₂ upon heating (Kaberdin and Potlin, 1994; p. 250, Smith and March, 2001). Dichlorocarbene is a reactive compound that is known to combine with TCE to yield pentachlorocyclopropane (Sepiol and Soulen, 1975) which was detected in the DCM trap (Table 3.9). Dichlorocarbene has been suggested to dimerize to form PCE, to react with chlorine to form CCl₄, and with HCl to form chloroform (CHCl₃) (Zhu and Bozzelli, 2003), all compounds that were detected in the DCM trap (Table 3.9).

Dichloroacetylene (DCA) is another intermediate compound that may have contributed to the formation of the TCE degradation products observed in the DCM trap and rinses. Reichert et al. (1980) synthesized DCA (C_2Cl_2) from TCE and then exposed DCA to air at room temperature ($22^{\circ}C$). DCA decomposed on contact with air and formed phosgene, PCE, hexachlorobutadiene, trichloroacryloyl chloride, trichloroacetyl chloride, CCl₄, and chloroform. Several of these products including PCE, hexachlorobutadiene, CCl₄, and chloroform were also detected in the $420^{\circ}C$ experiment with air as the carrier gas suggesting that DCA may have been present.

Increasing the amount of water entering the quartz tube by increasing the inlet temperature from 22°C to 60°C resulted in a decrease in TCE recovery for the 22I to 60 experiments, whereas there was an increase in TCE recovery for the 22II to 60 experiments (Table 3.19). The lowest TCE recovery was with the inlet at 100°C. While there was no clear trend in TCE recovery with increasing water conJent (R^2 =0.052, see Table 3.7), increasing the quartz tube water content led to a decrease in the amount of degradation products in the DCM trap and iso-octane rinse with an increase in the products detected in the gas phase and an increase in the amount of chloride in the water rinse (Table 3.19). The increase in CO₂ coupled with the decrease in phosgene may have been related to the increase in quartz tube water content as described in Section 3.7.3. However, the amount of chloride detected in the water rinse for the 100°C inlet experiment (1954 umol) was approximately twice the amount expected if all the phosgene had reacted with water ($2 \times 521=1042$ umol). The amount of chloride detected above the amount expected from phosgene hydrolysis (1954 - 1042 = 912 umol) might represent chlorine that was prevented from reacting with TCE due to the presence of water in the quartz tube. Thus water may have hydrolyzed phosgene and served to remove reactive chlorine radicals and HCl from the gas phase while not impacting the amount of TCE degraded.

Table 3.19: Carbon in the DCM Trap and the 420°C Experime				er Rinse for
Inlet Temperature (°C) or Water Content	22 I	22 II	60	100
TCE Recovery (%)	59.5±0.9	52.4±1.2	54.6±0.2	51.7±0.9
Carbon in DCM trap other than TCE (umol)	967.4	981.0	897.4	240.8
Carbon in iso-octane rinse (umol)	40.3	36.8	NA	13.3
Carbon as CO (umol)	1130.7	1140.2	1231.6	1157.8
Carbon as CO ₂ (umol)	277.5	228.4	299.1	575.1
Carbon as Phosgene (umol) gravimetrically	NA	521.1	60.8	1.0
Carbon as DCAA (umol)	0.6	0.5	8.1	1.1
Carbon as TCAA (umol)	0.7	1.9	6.0	3.4
Total Carbon other than TCE (umol)	2417.2	2909.9	2503.0	1992.5
Chloride in water rinse (umol)	104.7	105.1	725.1	1953.9

3.8.3 The 120 and 240°C Experiments

The small amount of chloride (<0.02% of TCE in the feed) detected in the water rinse from the 120°C experiments completed with nitrogen and air as the carrier gas (Table 3.20) was initially thought to represent background chloride from the laboratory air. However, the detection of DCAA in water rinses from the 120°C experiment with air as the carrier gas indicated that TCE degradation was occurring.

Table 3.20 contains the amount of chloride (umol) and DCAA detected (nmol) in the water rinses from the 120°C experiments. The detection limit for chloride was 0.07 umol and was determined using the standard deviation of 12 measurements of a 2 uM calibration standard collected over a one month period and the student's t value of 2.718 (n=11, alpha=0.01). The detection limit for the DCAA was determined using the standard deviation of 12 measurements of a 12 ug/L calibration standard analyzed over a 15 day period.

Inlat Tamanatum (⁰ C)	Nitrogen a	as Carrier Gas	Air as Carrier Gas		
Inlet Temperature (°C)	Cl ⁻ (umol)	DCAA (nmol)	Cl ⁻ (umol)	DCAA (nmol)	
22	< 0.07	<0.5	0.11	2.70±0.03	
60	0.74	<0.5	0.45	1.89±0.06	
100	0.94	0.8	0.48	2.08±0.05	

If the chloride detected in the 120°C experiments represents the degradation of TCE, then carbon degradation products in addition to DCAA should have been detected. Dichloroacetylene (C_2Cl_2) was the expected product after eliminating HCl from TCE (Equations 3.3a and 3.3b). With nitrogen as the carrier gas, dichloroacetylene should have been collected in the Tedlar bag, however, the Tedlar bag was only analyzed for CO and CO₂ content and none was detected. With air as the carrier gas, dichloroacetylene was expected to react with oxygen to form CO and CO₂ and, based on the amount of chloride detected, there should have been from 2 to 30 ppmv of CO₂ in the Tedlar bag. The CO₂ content of the Tedlar bag for the experiment at 120°C with air as the carrier gas was determined using the GC/TCD method, however, the detection limit for this method was 500 ppmv and no CO or CO₂ was detected.

Table 3.21: Amount of Chloride, DCAA, and TCAA in the Water Rinse from the 240°C Experiments							
Inlet Temperature (°C)	Nitrogen as Carrier Gas Air as Carrier Gas				is		
inter reinperature (C)	Cl ⁻ (umol)	DCAA (nmol)	Cl ⁻ (umol)	DCAA (nmol)	TCAA (nmol)		
22	0.27	2.9±0.1	11.2±0.9	528±4	299		
60	0.36	2.5±0.1	15.5±2.2	1481 ± 8	662		
100	0.34	2.9±0.1	14.9±0.2	711±13	305		

Increasing the tube temperature to 240°C did not substantially increase the amount of chloride detected with nitrogen as the carrier gas (Table 3.21) as compared to the amount detected in the 120°C experiments (Table 3.20). The presence of oxygen in the 240°C experiments resulted in an increase in the amount of DCAA, TCAA, and chloride detected relative to the experiments completed with nitrogen as the carrier gas (Figures 3.7 and 3.8). This suggests that chlorine initiated TCE degradation occurred to yield the 1,1,1,2-tetrachloroethyl

radical, which reacted with oxygen to yield TCAA. No other chlorinated hydrocarbon compounds were detected indicating that there was insufficient thermal energy for the radical chain reaction to propagate.

Increasing the water content of the quartz tube in the 240°C experiment with air as the carrier gas resulted in a decrease in TCE recovery ($R^2=0.998$ and P-Value=0.03, see Table 3.7) while no trend in TCE recovery was apparent for the 240°C experiment completed with nitrogen as the carrier gas ($R^2=0.227$ and P-Value=0.68, see Table 3.6). Thus water had an effect on the recovery of TCE when combined with oxygen, which may have been to induce TCE degradation. However, the amount of chloride, DCAA, and TCAA detected in the water rinse did not appreciably increase with quartz tube water content. Also there should have been additional carbon degradation products to confirm that water was causing TCE degradation since the amount of DCAA and TCAA detected in the 240°C experiment with air as the carrier gas represented less than 1% of the missing TCE as carbon. The range of CO₂ concentrations, assuming the missing TCE was completely converted to CO₂, would have been from 2170 to 4596 ppmv, well above the GC/TCD method detection limit, however, no CO or CO_2 was detected. The two explanations for the decrease in TCE recovery with increasing water content for the 240°C experiments with air as the carrier gas are that 1) there were additional chlorinated carbon reaction products, such as dichloroacetylene, that went undetected or 2) more TCE partitioned into the water in the quartz tube with air as the carrier gas than with nitrogen as the carrier gas.

3.9 Summary

The average recovery of TCE with nitrogen as the carrier gas was greater than 94% at all the experimental temperatures. Carbon based TCE degradation products were only detected in the experiments completed at 420°C with nitrogen as the carrier gas. There were up to four degradation products identified in the DCM trap, two in the water rinse, three in the iso-octane rinse, and with no CO or CO₂ detected for experiments completed at 420°C with nitrogen as the carrier gas. The amount of TCE recovered as carbon for the 420°C experiments with nitrogen as the carrier gas was greater than 97%, with 93% as TCE. The amount recovered as chlorine was greater than 100% with up to 7% as chlorinated degradation products. The degradation products detected contained 4 and 6 carbon atoms with greater than 5 chlorine atoms per molecule. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influenced by chlorine induced degradation. Increasing the quartz tube water content resulted in an increase in TCE recovery which was suggested to indicate a decrease in chlorine induced TCE degradation.

The average recovery of TCE was greater than 94% with air as the carrier gas for the 120 and 240°C experiments but dropped to approximately 53% in the 420°C experiments. Carbon based TCE degradation products were detected in the 240 and 420°C experiments with air as the carrier gas. There were three degradation products identified in the water rinse from the 240°C experiments. There were up to 13 degradation products detected in the DCM trap, 13 in the water rinse, and five in the iso-octane rinse in the 420°C experiments. The degradation products ranged from single carbon compounds with 3 chlorine atoms (i.e., chloroform) up to compounds with 6 carbons and 6 chlorine atoms (i.e., hexachlorobenzene). Carbon monoxide (CO), CO₂, and phosgene were detected in the gas phase of the 420°C experiments. The amount of carbon recovered for the 420°C experiments with air as the carrier gas was 91.5% for the 22°C inlet experiment but decreased to 79.1% for the experiment completed with the inlet at 100°C. The amount of chlorine recovered followed a similar trend with 88.8% recovered for the 22°C inlet experiment and just 74.6% recovered with the inlet at 100°C. TCE degradation was proposed to be initiated by thermal induced unimolecular dissociation but was also influence by the formation of peroxyl radicals due to the presence of oxygen. Increasing the quartz tube water content in the 420°C experiments with air as the carrier gas may have hydrolyzed phosgene and served to remove reactive chlorine radicals and HCl from the gas phase while not impacting the amount of TCE degraded.

The minor amount (<0.02% TCE) of chloride detected in the experiments completed at 120°C and at 240°C was suspected to represent TCE degradation. However, there were no carbon degradation products identified that could account for the missing TCE.

SECTION 4: AMPULE EXPERIMENTS

Four experimental series were performed to determine the rate of TCE degradation and degradation products formed after heating dissolved phase TCE to 120°C over periods of up to 40 days. The experiments were completed using glass ampules filled with TCE contaminated water and sealed by melting the ampule neck with a propane-oxygen torch (flame sealed). Approximately three-quarters of the ampule volume was filled with TCE contaminated water with the remaining one-quarter volume contained gas, thus TCE was present in both the dissolved- and gas-phase within the ampules during the experiments. The first ampule experiment was performed to demonstrate that dissolved oxygen levels could be maintained in flame-sealed ampules by measuring the dissolved oxygen concentration before and after heating water-filled ampules to 120°C over a period of 6 days (Table 4.1). The second ampule experiment involved demonstrating analytical methods to determine the aqueous phase concentrations of TCE and dichloroacetic acid (DCAA), one of the anticipated TCE degradation products. The third ampule experiment introduced room temperature control ampules and solids into the ampules along with an evaluation of the method used to introduce TCE into the ampules. The fourth ampule experimental was designed to determine the rate of TCE disappearance along with the identity and amount of each TCE degradation product as a function of 1) dissolved oxygen concentration, 2) hydroxide ion concentration, and 3) ampule solids content.

	Table 4.1: Co	ompleted Ampule Experiments
Experimental Series	Variables	Purpose
1	Dissolved Oxygen, Hydroxide Ions	Demonstrate that ampules can retain oxygen Identify reaction products
2	Dissolved Oxygen	Demonstrate sample analysis techniques
3	Dissolved Oxygen Solids	Room temperature controls, solids, evaluation of TCE introduction method
4	Dissolved Oxygen, Hydroxide Ions Solids	Determine rate of TCE disappearance and degradation products as function of oxygen, hydroxide ion, and solids

The following section (Section 4.1) describes the ampule experimental system along with the methods used to prepare the ampules. Experimental methods and results specific to each of the initial three experimental series are given in Sections 4.2 through 4.4. The methods (Section 4.5) and results (Section 4.6) for the fourth experiment are presented separately due to the expanded efforts employed to identify TCE degradation products. The final two sections provide a discussion of the ampule results in terms of potential TCE degradation mechanisms (Section 4.7) and a summary of the ampule experiment results (Section 4.8).

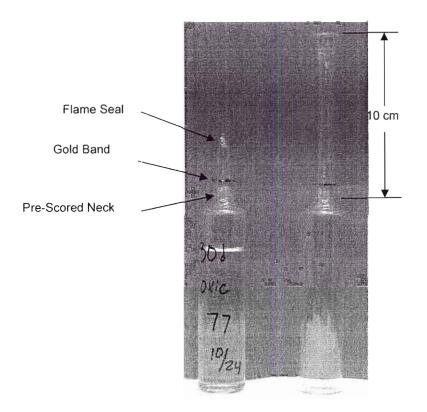
4.1 Ampule Experimental Methods

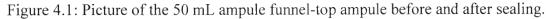
The ampule experiments were conducted in clear, 25 mL (Kimble-Kontes, Vineland, NJ) or 50 mL (Wheaton Science Products, Millville, NJ) borosilicate glass ampules (Figure 4.1). The 25 mL ampules were used for the initial three experimental series and the 50 mL funnel-top ampules were used for the fourth experiment to minimize the amount of carbon monoxide and carbon dioxide (CO/CO₂) introduced during the flame sealing process.

4.1.1 Ampule Preparation and Sealing

The ampules were autoclaved with 17 psi of steam (121° C) for 25 minutes, then rinsed with deionized (DI) water (>18 MΩ/cm), and dried in an oven at 200°C for 2 hours. The ampules were then removed from the oven and placed in a glass desiccator that contained approximately 100 grams of indicator drierite (97 % CaSO₄ and 3% CoCl₂) to maintain water free conditions. For the anoxic and oxic experiments, the desiccator was evacuated to 750 mm Hg of vacuum and then backfilled with either argon gas or ultra zero grade air (UZA), respectively. Each ampule was then flushed with argon or UZA just prior to filling with aqueous solution. Each water-filled ampule was temporarily sealed with aluminum foil until a complete batch of ampules was prepared (~10 minutes). Ampules containing solids were prepared in an identical fashion, but filled with either sand or sand+1% goethite as they were removed from the desiccator.

The ampules were flame sealed using a propane-oxygen torch (BernzOMatic, Medina, NY) that has a maximum flame temperature of approximately 2,500°C. The flame sealing process consisted of heating the ampule neck using the outer portion of the torch flame to vaporize any water droplets present within the neck followed by melting the glass using the inner portion of the torch flame. The flame seal location was approximately 3 cm above the gold band (Figure 4.1) in accordance with Wheaton Science instructions. The vaporization of water required approximately 10 seconds, while melting the glass to form the seal required less than 5 seconds. The sealed ampule was then placed in a rack and allowed to cool to room temperature.





Each ampule was labeled with a permanent marker to indicate the sequential ampule number, preparation date, and ampule contents. The ampules were then weighed using an analytical balance (Model# AG245, Mettler-Toledo, Columbus, OH) after checking the balance accuracy with an ASTM E617 class 2 certified traceable 20±0.0001 gram weight (Cat. # 820000.2, Denver Instruments, Denver, CO).

4.1.2 Preparation of Aqueous Solutions

All aqueous solutions were prepared with deionized (DI) water that was freshly dispensed from a Nanopure[®] analytical deionization system (model D4741, Barnstead International, Dubuque, IA). The Nanopure[®] system has four inline purification cartridges that produce organic free, Type I reagent grade water in accordance with the specifications provided in the ASTM D1193-99e1, "Standard Specification for Reagent Water." The DI water was dispensed only after the electrical resistance of the water was greater than 18 MΩ-cm at room temperature (22°C) and through a 0.2 µm pore size filter.

Aqueous solutions with low dissolved oxygen content (<0.3 mg/L), referred to as anoxic water, were prepared prior to each experiment by sparging freshly dispensed DI-Nanopure water with argon gas (Airgas-South, Inc., Marietta, GA) after passing through an oxygen trap (part# 4001, Alltech Associates, Inc., Deerfield, IL). The anoxic water was sparged with argon for at least 1 hour and had a dissolved oxygen concentration between 0.2 and 0.3 mg/L as indicated by the Rhodazine D method (part# K7501, CHEMetrics, Inc., Calverton, VA). Oxygen-saturated water, referred to as oxic water, was prepared by sparging DI-Nanopure water with ultra zero grade air (UZA) (Airgas-South, Inc., Marietta, GA). The oxic water was sparged with UZA for at least 1 hour and had a dissolved oxygen concentration between 8 and 10 mg/L as indicated by the Indigo Carmine method (part# K7512, CHEMetrics, Inc., Calverton, VA). Gas sparging was accomplished by passing the carrier gas through a glass tube fitted with a fritted glass disk that generated small bubbles to enhance gas transfer. Sparging was completed within a 4 L aspiration carboy that had been autoclaved with 17 psi of steam (121°C) for 25 minutes prior to each use.

4.1.3 Sample Collection Process

The ampule sampling process was initiated by removing the ampules from the oven and placing them in a darkened vent hood to allow the hot ampules to cool to room temperature. The ampules were then weighed using the same analytical balance used to determine the initial ampule weight (Section 4.1.1). The ampule opening method consisted of inverting the ampule and measuring the distance of the gas-filled space to estimate the volume of gas in each ampule (Step 1, Figure 4.2). The ampule neck was then broken by hand along the pre-scored line (Step 2, Figure 4.2), the water within the ampule body did not drain out since gas could not flow past the water that blocked the ampule opening which was smaller in diameter than the ampule body. The opened ampule was then placed into a custom made sampling collection apparatus that was filled with a stream of argon gas flowing at 100 mL/min to minimize the introduction of oxygen and carbon dioxide during sample collection (Step 4, Figure 4.2). The sample collection apparatus that was filled with a stream of a 60 mL plastic syringe body that was cut in half with an 18-gauge, 30 cm long stainless steel needle affixed to the syringe body. A 10 mL syringe (Becton Dickinson and Co., Franklin Lakes, NJ) was attached to the 30 cm long needle via a luer lock connection in effort to collect a gas sample from the inverted ampule.

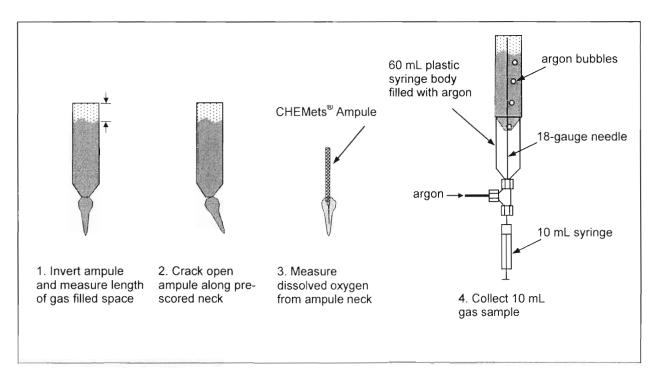


Figure 4.2: Illustration of the ampule gas sample collection method.

The dissolved oxygen (DO) concentration was determined using a membrane-covered voltammetric sensor (YSI 5010 BOD Probe, YSI, Inc. Yellow Springs, OH) during the initial three experiments. This method required transferring the aqueous phase from each ampule into a second vial that could accommodate the YSI probe body.

The dissolved oxygen concentration of ampules in the fourth experiment was determined using the Rhodazine D method (part# K7501, CHEMetrics, Inc., Calverton, VA) for DO between 0 and 1 mg/L or the Indigo Carmine method (part# K7512, CHEMetrics, Inc., Calverton, VA) for DO between 1 and 10 mg/L. The CHEMets method was contained within a self-filling ampule that was inserted into the ampule neck (Step 3, Figure 4.3) to determine the DO concentration while waiting for argon to flush ambient air from the 60 mL syringe body. A 10 mL sample of the gas within the ampule was then collected by slowly retracting the syringe plunger (10 mL in 30 seconds) and allowing the argon gas to bubble through the liquid-filled portion of the ampule and backfill the gas-filled space as the gas sample was being removed. The 10 mL gas sample was analyzed within 60 seconds of collection using a gas chromatograph (HP 6890) equipped with a thermal conductivity detector (TCD) as describe in Section 3.6.1. The ampule was then removed from the 60 mL syringe body and placed upright to allow for collection of liquid samples. The water within the ampule was then transferred into a pre-washed 50 mL borosilicate glass vial and sealed with a Teflon lined septum affixed with an open-top screw cap. The pH of the ampule water was measured in the 50 mL glass vial by placing a DI water rinsed pH probe (Fisher Scientific, Fair Lawn, NJ) into the vial and waiting approximately 5 minutes before recording the pH value. The vial was then labeled using a permanent marker and stored in a 4°C chamber.

4.2 First Ampule Experiment

The first ampule experiment consisted of filling each of 4, 25 mL ampules with 20 mL of DI-Nanopure water (>18 MΩ-cm), leaving approximately 5 mL of gas headspace in each ampule. Two (2) ampules were filled with nitrogen spared water with initial dissolved oxygen (DO) concentration of less than 0.5 mg/L (anoxic water) and 2 ampules were filled with ultra zero grade air (UZA) sparged water with initial DO concentration of 8.17 mg/L (oxic water). Approximately 1.4 uL of neat TCE was then injected into each of the 4 ampules through a temporary aluminum film seal to create aqueous solutions containing approximately 100 mg/L of TCE. The ampule with anoxic water and TCE represented the control since Knauss et al. (1999) had found that dissolved oxygen affected the rate of TCE disappearance. Two (2) of the 4 ampules were amended with solid sodium hydroxide (NaOH) chips to adjust the solution pH to approximately 11. No duplicate ampules were prepared in this first ampule experiment. All 4 ampules were flame-sealed and placed in an oven maintained at 120° C for a period of 6 days.

DO (mg/L)	Final DO (mg/L)	Final pH	CO ₂ in Gas Phase (uL/L)	
<0.5	<0.5	6.74	1032	
8.17	7.8	6.60	1000	
<0.5	<0.5	11.24	nd	
8.17	7.9	10.75	nd	
	<0.5 8.17 <0.5 8.17	8.17 7.8 <0.5	8.17 7.8 6.60 <0.5	

At the end of 6 days the oven was turned off and allowed to cool for 12 hours to room temperature (22°C). The ampules were destructively sampled using the method described in

Section 4.1.3 and the gas-phase CO₂ concentrations was determined using a GC (HP 6890) equipped with a gas sampling valve, a Supel-Q PLOT capillary column (Supelco, Bellefonte, PA), and a thermal conductivity detector (TCD). The Supel-Q PLOT column was only capable of separating CO₂ from the ampule gas and using this column resulted in a detection limit of 200 ppmv for CO₂. The DO concentration of each sample was determined using a membrane-covered voltammetric sensor (YSI 5010 BOD Probe, YSI, Inc. Yellow Springs, OH). Aqueous samples were collected from each ampule and injected into a GC (Varian 3600CX) equipped with a Varian Saturn 2000 mass spectrometer (MS) to analyze for TCE degradation products.

Carbon dioxide (CO₂) was detected in the 2 ampules without NaOH, regardless of the initial dissolved oxygen content (Table 4.2). No TCE was detected in water samples collected from the NaOH amended ampules while TCE was present in the ampules without NaOH, the concentration of TCE was not determined. The absence of CO₂ and TCE in the NaOH amended ampules indicated that another TCE degradation products had formed, which was suspected to be dichloroacetic acid (DCAA) based on the past experimental work presented in Section 2.3.2. Additional aqueous phase samples were collected from the NaOH amended ampules and the pH of the samples were adjusted to less than 1 by adding concentrated sulfuric acid. The pH adjustment was performed to convert any organic ions that may have been present from the anionic to the acid form because organic acids can be detected using an ultraviolet (UV) light spectrophotometer. After adjusting the pH of each sample to less than 1, the water samples from the NaOH amended ampules absorbed light at 270 nm in a Varian UV-visible spectrophotometer, which, based on the similarity to work by Mertens and von Sonntag (1994), suggested that DCAA was present.

The first ampule experiment demonstrated that DO levels in the ampules could be maintained with greater than 95% of the initial amount of the DO detected after incubating the sealed ampules for 6 days at 120° C. In addition, the importance of NaOH on the rate of TCE disappearance was demonstrated in that no TCE was detected in NaOH amended ampules after 6 days at 120° C, while TCE was detected in the ampules without NaOH. It was evident that a method to determine the DCAA content of water solutions needed to be developed based on the observation of UV light absorbance in water samples from the NaOH amended ampules. A method to determine the concentration of TCE in water was also found to be necessary in effort to determine if small changes in TCE content were equal to the amount of CO₂ detected.

4.3 Second Ampule Experiment

The second ampule experiment consisted of filling each of 8, 25 mL ampules with 20 mL of DI-Nanopure water, leaving approximately 5 mL of gas headspace in each ampule. Four (4) ampules were filled with nitrogen sparged water with initial DO concentration of 0.68 mg/L (anoxic water) as measured using the YSI voltammetric sensor, and 4 ampules were filled with UZA sparged water with initial DO of 9.8 mg/L (oxic water). Approximately 1.4 uL of neat TCE was added to 7 of the 8 ampules to achieve an initial aqueous phase TCE concentration of approximately 100 mg/L, while one ampule with oxic water was TCE-free to serve as a control. All of the ampules were flamed sealed and placed in an oven at 120°C for a period of 10 days. One ampule with anoxic water and TCE was broken during the flame sealing process, leaving 7 ampules for incubation.

Table 4	.3: Results c	of Second A	mpule Exper	iment After	10 Days at 120	^o C
Ampule Contents	Initial DO (mg/L)	Final DO (mg/L)	Initial pH	Final pH	Weight Change (%)	CO ₂ (uL/L)
Water and TCE*	0.68	na	7.34	na	0.0006	1007
Water and TCE*	0.68	na	7.34	6.1	0.0006	na
Water and TCE	0.68	na	7.34	na	0.0006	na
Water and TCE	9.08	7.5	7.15	6.3	0.0003	na
Water and TCE*	9.08	8.55	7.15	6.47	0.0006	879
Water and TCE	9.08	8.43	7.15	6.16	0.0000	739
Water	9.08	8.52	7.15	8.19	0.0006	nd

DO – dissolved oxygen.

*DCAA detected in water samples near detection limit of 5 ug/L.

na – not analyzed, contents lost after breaking ampule neck.

nd - not detected, below detection limit of ~200 uL/L.

After cooling to room temperature, the ampules were destructively sampled to determine the amount of CO_2 in the gas phase and the concentration of DO, TCE, and DCAA in the aqueous phase. Gas samples from 3 of the 7 ampules were not analyzed (na, Table 4.3) because these ampules were damaged during the opening process which resulted in the ampule contents being exposed to ambient air (~500 uL/L CO_2) and potentially biasing the amount of CO_2 in those samples. The TCE content of the ampule aqueous phase was determined by injecting a 1 uL water sample from each ampule directly into a gas chromatograph (GC) equipped with a flame ionization detector (FID) (See Section 4.5.2). The DCAA concentration of the ampule water was determined using the modified EPA method 552.2 (described in Section 3.6.2).

The ampules with oxic water had DO at concentrations ranging from approximately 7.5 to 8.6 mg/L after 10 days at 120°C (Table 4.3) as determined using the YSI voltammetric sensor. The similarity between initial and final DO concentrations of the control ampule (9.08 vs. 8.52 mg/L), and minimal changes in ampule weights ($\leq 0.0006\%$) were taken to indicate that the flame-sealed ampules provided a gas-tight environment over the 10-day, 120°C incubation period. For ampules that contained TCE, the pH decreased from 7 to approximately 6.2, and CO₂ was detected in the ampules with both anoxic and oxic water. As anticipated, CO₂ was not detected in the gas headspace of the TCE-free control ampule. Dichloroacetic acid (DCAA) was detected at concentrations near the method detection limit (~5 ug/L) in 3 of the 7 ampules.

The pH of the TCE-free control ampule increased from 7.15 to 8.19, which was attributed to the thermal enhanced dissolution of silica (SiO₂) from the borosilicate glass ampule walls. As SiO₂ dissolves into water it forms silicic acid (H₄SiO₄), which is a weak acid with an initial dissociation constant of $pK_a = 9.5$ (H₄SiO₄ \rightarrow H₃SiO₄⁻ + H⁺) (Stumm and Morgan, 1996). Thus the dissociation of silicic acid would cause the pH of the solution to increase as SiO₂ was dissolved from the ampule walls.

	Exp	periment	
Ampule Contents	Initial TCE (mg/L)*	Final TCE (mg/L)†	Relative Standard Deviation (%RSD)
Water and TCE*	110.0	57.9	3.4
Water and TCE*	95.0	66.5	0.5
Water and TCE	105.0	42.9	5.2
Water and TCE	100.0	49.5	0.6
Water and TCE*	100.0	60.2	3.2
Water and TCE	115.0	65.3	4.7
Water	not added	nd	not determined

*Calculated based on the mass of TCE added to each ampule and volume of water in each ampule. †Determined using direct GC injection technique. nd – not detected. The initial concentration of TCE was not determined using the direct GC injection technique but was in the 95 to 115 mg/L range as estimated based on the mass of TCE added to each ampule and the volume of water in each ampule (Table 4.4). The concentration after incubating the ampules at 120°C for 10 days was determined using the direct GC injection technique and was less than the initial, calculated TCE concentration. The relative standard deviation (%RSD= standard deviation ÷ average × 100) is one measure of the precision associated with an analysis method. A %RSD of less than 15% is considered adequate for determining the concentration of TCE in aqueous samples (U.S. EPA, 1996). The %RSD values shown in Table 4.4 were determined by analyzing three separate water samples collected from each ampule and shows that the direct GC injection method was capable of determining aqueous phase TCE concentration with adequate precision.

There appeared to be a significant reduction in amount of TCE after 10 days at 120° C based on the results shown in Table 4.4, however, the small amount of CO₂ detected and DCAA indicated that the apparent reduction in TCE was due to an overestimation in the initial concentration of TCE. This led to the conclusion that the initial concentration of TCE should be measured rather than estimated and an additional set of ampules should be maintained at room temperature to help in quantifying any temperature induced changes in TCE content.

4.4 Third Ampule Experiment

The third ampule experiment was designed to incorporate a set of room temperature controls, introduce solids (20-30 mesh Ottawa sand) into the ampules, and evaluate the method of introducing TCE into the ampules. The experiment involved 25 mL ampules that contained 20 mL of DI-Nanopure water and approximately 5 mL of gas headspace. Twelve (12) ampules contained anoxic water and nitrogen gas, and a matching set of 12 ampules contained oxic water and UZA gas for a total of 24 ampules in all. Approximately 10 grams of 20-30 mesh Ottawa sand were added to 8 ampules, 4 with anoxic water and 4 with oxic water. Approximately 1.4 uL of neat TCE was introduced into 10 of the 12 ampules with anoxic water, while the remaining 2 ampules were TCE free. TCE was introduced into 10 of the 12 oxic ampules as a 100 mg/L aqueous solution that was prepared by adding neat TCE to a 250 mL volumetric flask filled with UZA-sparged DI-Nanopure water and a Teflon-coated stir bar. The 250 mL flask was sealed,

placed on a magnetic stir plate, and the contents mixed for 12 hours at room temperature (22°C) before filling each ampule with 20 mL of the solution via glass pipette.

After filling the ampules with aqueous solution, a 100 uL aqueous sample were collected from each ampule in effort to determine the initial concentration of TCE. The samples were analyzed using a mass spectrometer (ITS40, Thermo-Finnegan, Waltham, MA) equipped with a vial sparge module that allowed TCE to be purged from water in a 40 mL vial directly into the mass spectrometer (MS) per EPA method 8265 (U.S. EPA, 2002). The vial sparge method was being evaluated as an alternative to the direct GC injection method for determining aqueousphase TCE concentration. After collecting a sample to determine the initial TCE concentration, each ampule was flame sealed using a propane torch and 19 of the ampules were placed in an oven maintained at 120°C. The remaining 5 ampules were wrapped with aluminum foil and stored in a vented hood at room temperature (22°C). The 19 ampules were removed from the oven after 10 days and allowed to cool to room temperature and then all 24 ampules were destructively sampled on the same day in numerical order. The gas phase from each ampule was initially analyzed for CO_2 content followed by the analysis of aqueous phase samples to determine the concentration of TCE, DO, DCAA, and chloride ions. The concentration of TCE in each ampule after the 10 day period was determined using the vial sparge method and a headspace method that involved collecting a 1 mL aqueous sample from each ampule and injecting the sample into a previously sealed headspace vial for analysis by a GC equipped with a headspace autosampler (See Section 4.5.2).

Table 4.5: Initial	and Final TCE (1.4 uL of TCE ad	Experim	ent		nird Ampule
Contents	Temperature	Initial TCE (ma/L) Einal TCE (ma			
Contents	(°C)	Estimated	Vial Sparge	Vial Sparge	Headspace
TCE, water	120	110±7.1	58.2±15.9	62.4±6.2	61.5±3.7
TCL, water	22	110	77.8	80.6	69.9
TCE water cand	120	107±7.6	87.9±12.2	62.5±5.1	63.2±5.7
TCE, water, sand	22	110	84.8	80.6	81.2

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The initial concentration estimated by the mass of TCE added was greater than the concentration determined by the vial sparge method (Table 4.5). The difference between the estimated and measured TCE concentration was thought to be due to non-equilibrium between the neat TCE droplet that was added to each ampule and the ampule water because the sample used to determine the initial TCE concentration was collected within 30 minutes of injecting the neat TCE. The non-equilibrium condition between the neat TCE droplet and ampule water was indicated by the significant difference (P-value=0.01, alpha=0.05) between the initial TCE concentration determined for Ampule 1 (46.9 ± 1.0 mg/L) and for the other identically prepared ampules (69.4 ± 3.8 mg/L for Ampule 2 and 69.4 ± 3.8 mg/L for Ampule 3) even thought a similar amount of neat TCE was added to each ampule (2.1, 2.3, and 2.2 mg TCE, respectively). The difference in the initial concentration between ampules indicated that the neat TCE in Ampule 1 was not completely dissolved into the ampule water at the time when the water sample was collected in effort to estimate the initial TCE concentration. The concentration of TCE in Ampule 1 measured after 10 days at 120°C increased from 46.9 mg/L to 66.7 mg/L which supports the conclusion that a portion of the neat TCE was not dissolved when the sample used to establish the initial TCE concentration was collected. In addition to the non-equilibrium condition, there must have been a loss of TCE mass after injecting the neat TCE droplet into each ampule since the concentration, as determined by the vial sparge method, was less than the concentration estimated from the mass of TCE added to each ampule. Thus it was concluded that injecting neat TCE to establish an initial mass of TCE was not desirable since estimating the initial concentration of TCE was complicated by the non-equilibrium condition and loss of TCE mass during the loading process.

Table 4.6 contains the initial and final concentration of TCE in the ampules filled with oxic water. Here, instead of amending each ampule with 1.4 uL of neat TCE, as done with the ampules filled with anoxic water (Table 4.5), the ampules with oxic water were filled with an aqueous mixture that had been prepared by mixing neat TCE with water at room temperature for a period of 12 hours. The average concentration of TCE in the mixture was 71.7±4.1 with a %RSD of 5.7. This average was calculated based on the analysis of a 100 uL sample collected from each of the 10 ampules after filling with the aqueous TCE mixture, which shows the adequate precision of the vial sparge analysis method and degree of TCE homogeneity in the mixture. The vial sparge method was not used in subsequent experiments since there was no

substantial improvement in analysis precision over the direct GC injection or headspace methods and because the vial sparge method was time consuming due to the manual sample-injection step. TCE was introduced into each ampule in the subsequent experiment as an aqueous solution that was prepared by mixing neat TCE with a 2 L volume of water for 24 hours at room temperature.

		E Concentration in Oxio Experiment er prior to addition to eac	*	*	
0	Temperature	Initial TCE (mg/L) Final TCE (mg/L)			
Contents	(°C)	Vial Sparge	Vial Sparge	Headspace	
TCE mater	120	72.5±6.0	57.2±3.6	59.9±1.2	
TCE, water	22	73.3	69.1	65.7	
	120	69.9±3.5	58.3±3.2	64.7±1.3	
CE, water, sand	22	71.4	58.0	66.8	

Error represents one standard deviation calculated from duplicate ampule results.

The concentration of TCE increased in the ampules with anoxic water from 58.2 to 62.4 mg/L after 10 days at 120°C while it decreased from 87.9 to 62.5 mg/L in ampules that contained Ottawa sand and anoxic water (Table 4.5), however, these changes are in comparison to the initial TCE concentration which, as described above, did not represent the true initial condition due to non-equilibrium between neat TCE and water. In ampules with oxic water (Table 4.6), there was a significant decrease in TCE concentration (P-value= 0.01, alpha=0.05) from 72.5 to 57.2 mg/L after 10 days at 120°C and from 69.9 to 58.3 mg/L in ampules with sand and oxic water, which may have indicated that TCE was being degraded. However, there was also a decrease in TCE concentration in the matching ampules stored at 22°C where TCE was not expected to degrade over 10 days. No statistical comparison between the 22°C and 120°C results was possible as only one ampule was stored at 22°C for each experimental variable thus the variability (the basis for statistical tests) of the TCE concentration in the subsequent experiment to allow for statistical comparisons between 22°C and 120°C results. If TCE was being degraded in the ampules incubated at 120°C, the rate of disappearance, based on the results

shown in Table 4.6, was approximately 1.5 mg/L·day, which meant that 24 days would have been required to degrade 50% of the initial amount of TCE, assuming a zero-order reaction model. The subsequent experiment was extended up to 40 days in effort to observe a greater change in TCE concentration potentially caused by the degradation of TCE.

Ta	ble 4.7: Third A	mpule Experiment I	Results for And	oxic Ampules	
	1.4	uL of TCE added to	*		
	r	Initial $DO = 0.79$			
Contents	Temperature (°C)	Final pH (Initial pH=7.73)	Final DO (mg/L)	CO ₂ (uL/L)	DCAA (ug/L)
water	120	7.46	4.5	na	nd
TCE, water	120	6.46±0.18	6.7±0.5	838±104	0.7±0.6
TCE, water	22	4.85	na	2,320	5.4
sand, water	120	3.17	na	2,783	nd
TCE, water, sand	120	3.86	3 (n=1)	3,493±144	6.0±1.6
TCE, water, sand	22	3.14±0.06	na	646	10.3
na – not analyzed. nd – below detection	n limit (~0.2 ug/L	.).			

		Ampule Experiment 250 mL of water prior Initial DO = 8.22	to addition to ea		
Contents	Temperature (°C)	Final pH (Initial pH=7.80)	Final DO (mg/L)	CO ₂ (uL/L)	DCAA (ug/L)
water	120	7.63	7.7	nd	nd
TCE, water	120	6.55±0.07	6.7±0.6	847±369	nd
TCE, water	22	6.45	6.9	1,103	nd
water, sand	120	3.09	na	2,845	nd
TCE, water, sand	120	3.25±0.03	2.8±0.2	2,187±392	nd
TCE, water, sand	22	3.94	6.0	1,733	nd
na – not analyzed. nd – below detection	n limit (~0.2 ug/L	.).		·	

The final CO_2 content of the gas phase, and the aqueous phase concentration of DO and DCAA along with the final pH for the ampules with anoxic water are shown in Table 4.7 and in Table 4.8 for the ampules with oxic water. The pH of the aqueous solution decreased from 7.73

to 6.46 in ampules with anoxic water that contained TCE and where incubated at 120°C, while the pH decrease was less than 0.3 pH units in the TCE-free ampule with anoxic water (Table 4.7). A similar decrease in the pH of ampules with oxic water was observed with the pH decreasing from 7.80 to 6.55 for ampules incubated at 120°C (Table 4.8). The pH also decreased in ampules that contained both anoxic and oxic water along with TCE and were stored at 22°C, the pH decreased to values lower than expected based on the results from ampules incubated at 120°C.

The decrease in pH was matched with the detection of CO_2 in the gas phase. This could either indicate that TCE was being degraded or that CO_2 was introduced during the flame sealing process from the torch combustion products; CO_2 can dissolve in water to form carbonic acid and thus decrease the pH. Since TCE was not expected to degrade in the ampules stored at 22°C where the pH decreased and CO_2 was detected, it was suspected that the ampule contents were being exposed to the torch flame combustion-products during the flame sealing process. To test this hypothesis, several empty 25 mL ampules were flame sealed and CO_2 was subsequently detected in the ampules after destructive sampling. Thus the CO_2 detected in the ampules may have been introduced during the flame sealing process and not from the degradation of TCE. This finding prompted the use of "funnel top" ampules in all subsequent experiments, which can be flame sealed without exposing the ampule contents directly to the torch flame.

The pH of the water in the ampules that contained sand decreased from approximately 7.7 to less than 4.0 regardless of TCE content, initial DO concentration, or incubation temperature. It was suspected that the 20-30 mesh Ottawa sand, which had been treated by soaking in a 0.5 N nitric acid solution and then rinsed with DI water, contained residual nitric acid due to an inadequate DI rinse. A separate test was performed by placing 100 grams of the acid treated Ottawa sand in a beaker and adding enough freshly dispensed DI-Nanopure water to cover the sand. The pH of the DI water decreased from 7.7 to 4.2 indicating that the DI rinse after the 0.5 N nitric acid treatment was not sufficient to remove the residual nitric acid. This result prompted additional rinsing procedures for the subsequent experiment that included rinsing the sand until the rinse water was at pH 7.

The chloride content of the water samples was determined using an ion selective electrode (ISE). However, the ISE failed to yield consistent values for the 1 mM chloride solution used to check probe response during measurements. As a result, chloride data are not

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reported here, and alternative analytical methods that included a colorimetric technique by Bergmann and Sanik (1957) and use of Ion Chromatography as described in Section 3.6.2 were employed in the subsequent experiment.

The DO concentration in ampules filled with anoxic water increased from 0.79 to greater than 4.5 (Table 4.7). The DO concentration was determined using the YSI voltammetric sensor that was used in the first and second ampule experiments, which required exposing the sample to air followed by vigorous stirring thus potentially introducing oxygen into the samples. To minimize exposure to oxygen during the measurement process, a colorimetric titration method, described in Section 4.1.2, for measuring dissolved oxygen was adopted for the subsequent ampule experiment.

The results of the first, second, and third ampule experiments were used to design the fourth ampule experiment described in the following sections (4.5 and 4.6).

4.5 Fourth Ampule Experiment: Methods

The fourth ampule experiment was undertaken to determine the rate of TCE degradation and the TCE degradation products formed after incubating dissolved-phase TCE at 120°C for up to 40 days. The experimental matrix was expanded compared to the initial three experiments and included the following experimental variables: 1) dissolved oxygen concentration, 2) hydroxide ion concentration, and 3) solids content (Table 4.9).

Table 4.9: Experimental Matrix Used for the Fourth Ampule Experiment							
Liquid Content (~50 mL)	Solids Content (20g total solids)	Headspace Gas (~20 mL)	Experimental Variable				
Anoxic water, pH 7	None	Argon	Control				
Oxic water, pH 7	None	UZA	Oxygen				
Anoxic water pH 10	None	Argon	Hydroxide Ion				
Anoxic water, pH 7	ASTM 20-30 Sand	Argon	Solids				
Anoxic water, pH 7	20-30 Sand + 1% Goethite	Argon	Goethite				

Of particular note, the solids were expanded to include goethite, a common Fe-containing soil mineral which is known to be chemically reactive. The experimental methods were refined or modified based on the results of the initial three ampule experiments. Hence, the following

three sections (Sections 4.5.1, 4.5.2, and 4.5.3) describe ampule preparation, analytical methods, and the experimental variables considered for each batch of ampules.

4.5.1 Preparation of Ampule Solids and Solutions

Two solids compositions were used in the fourth ampule experiment including 20-30 mesh Ottawa sand and a mixture of 20-30 mesh Ottawa sand and 1% goethite. The solids were prepared by soaking approximately 2,000 g of sand from Ottawa, IL (ASTM 20-30 Sand, U.S. Silica Co., Berkeley Springs, WV) in 1 N nitric acid solution as described in Section 3.1.3. However, the DI rinse method employed was improved to remove residual nitric acid from the sand. The DI rinse consisted of placing small volumes of sand into the top of a 20-30-100 mesh ASTM sieve stack and running DI water over the sand. The sand was then placed back into a drying tray and DI-Nanopure water was added to cover the sand. The pH of the DI-Nanopure water covering the sand was measured with a pH probe (Accumet Model 50, Fisher Scientific, Fair Lawn, NJ) and the water rinse was repeated until the pH of the standing DI-Nanopure water was 7. The sand was then placed into a drying oven and heated to 130°C for 3 hours to remove excess moisture and then baked at 200°C for 2 hours. The oven temperature was lowered to 100°C and the sand was allowed to cool for 3 hours.

Approximately 1,000 g of the acid-washed sand was placed into a second glass drying tray to which 10 grams of goethite powder was added to create a uniform 1% (wt) mixture. Research grade goethite chips, approximately 1 gram each, were obtained from Ward's Natural Science (Rochester, NY), and were reported to have been collected from Grants County, New Mexico. The goethite chips were ground into a fine power (silt to clay size particles) using a mortar and pestle prior to mixing with the sand. The drying trays were then autoclaved with steam at 17 psi (121°C) for 25 minutes and the water from the autoclave process was allowed to vent from the trays for a period of approximately 30 minutes. Ampules that had been autoclaved and cooled in a desiccator according to procedures outlines in Section 4.1.1 where loaded with approximately 20 grams of either Ottawa sand or Ottawa sand+1% goethite and the sealed with aluminum foil.

Stock solutions of TCE were prepared by transferring either argon- or UZA-sparged DI-Nanopure water from a 4 L carboy (Section 4.1.2) via gravity drainage into 2 L volumetric flasks. The 2 L flasks were prepared prior to use by autoclaving with steam at 17 psi (121°C) for 25 minutes, rinsing with DI-Nanopure water (>18 M Ω /cm), and drying at 200°C for 2 hours. The flasks were allowed to cool to room temperature within the drying oven and were then flushed with argon gas prior to filling with sparged DI-Nanopure water. Argon was used instead of nitrogen due to the greater density of argon, 0.98 g/mL for argon vs. 0.68 g/mL for nitrogen at 25°C (calculated using the ideal gas law), which was thought to minimize the introduction of atmospheric oxygen during anoxic ampule preparation. A Teflon-coated stir bar was placed into each water-filled flask, to which neat TCE was added using a gas-tight syringe. Approximately 1.37 mL of TCE was added to create 1,000 mg/L solutions (1.37 mL×1.46 g/mL÷2 L = 1000 mg/L), and 0.14 mL of TCE was added to create 100 mg/L solutions (0.14 ml×1.46 g/mL÷2 L = 102 mg/L). The 2 L flasks were then sealed with glass stoppers and then the stoppers were wrapped with parafilm. The 2 L flasks were wrapped in aluminum foil to minimize exposure to light, and placed on a magnetic stir plate where the contents of each flask were mixed at room temperature for at least 24 hours.

The pH 10 stock solution was prepared by adding 10 mL of a NaOH solution (901.4 mg/L) to the 2 L flask containing 100 mg/L of TCE just prior to ampule loading. The resulting NaOH concentration was 0.26 mM in the 2 L volume with 100 mg/L of TCE. American Chemical Society (A.C.S.) certified NaOH obtained from Fisher Scientific (Fair Lawn, NJ) was used to prepare the stock solution.

4.5.2 Analytical Methods

Aqueous phase concentrations of TCE were determined by gas chromatography (GC) using a headspace method and a direct GC injection method. The headspace method consisted of transferring a 1 mL aqueous sample into a 20 mL vial that was sealed with a Teflon-lined, butyl rubber stopper (West Pharmaceutical Services, Inc., Lionville, PA) affixed with an aluminum crimp cap. The headspace vials were placed in an autosampler (HP 7694) that was programmed to heat each sample to 70°C for a period of 15 minutes prior to transferring the headspace gas into an HP 6890 GC for analysis. The GC was equipped with a 30 m x 0.32 mm DB-624 column (Agilent Technologies, Palo Alto, CA) connected to a flame ionization detector (FID). Calibration standards containing 60, 80, and 100 mg/L TCE were analyzed with each experimental sample batch. The calibration standards were prepared by injecting small volumes of 10,000 mg/L TCE methanol stock solution into 100 mL flasks that contained DI-Nanopure

water cooled to 4°C. The direct GC injection method involved introducing 1 uL of aqueous solution into a HP 6890 GC equipped with a 990 uL inlet liner, a 30 m x 0.32 mm OD DB-5 column (Agilent Technologies, Palo Alto, CA), and a FID. The inlet was operated at 200°C with a constant helium pressure of 20 psi and a 2:1 split ratio: these inlet parameters served to minimized water vapor back-flash after injecting the 1 uL aqueous sample.

Immediately prior to flame sealing, the initial aqueous-phase concentration of TCE in the ampules was determined by collecting a 1 mL water sample from three randomly-selected ampules in each experimental batch of 18 ampules. The TCE concentration measured immediately prior to sealing the ampules was considered to be representative of the initial aqueous phase TCE concentration. Following incubation, the aqueous phase TCE concentrations were determined by collecting 3, 1 mL water samples from each ampule immediately after collecting a 10 mL gas sample as described in Section 4.1.3. Two (2) of the 3, 1 mL water samples, which contained 1,1,1-trichloroethane as an internal spike, were analyzed by the direct GC injection method and the third 1 mL water sample was analyzed by the headspace method.

The concentration of formate (CHOO⁻), glycolate (HOH₂C₂OO⁻), sulfate (SO₄²⁻), and chloride (Cl⁻) in aqueous phase samples from the ampules were determined using a Dionex DX-100 Ion Chromotograph (IC) equipped with an AS14A IonPac column with 8 mM Na₂CO₃/1 mM NaHCO₃ eluent concentrate flowing at 1 mL/min. Organic acid calibration standards were prepared from 1 M stock solutions in the concentration range from 0.02 to 0.50 mM. Formate and glycolate solutions were prepared from 99% grade solids (glycolic acid and sodium formate, ACROS Organics, Morris Plains, NJ). One limitation of IC analysis is the relatively high detection limit: the average method detection limits for glycolate and formate were 0.86 mg/L and 0.31 mg/L, respectively. The chloride ion content of aqueous samples was determined by IC analysis to allow for comparisons with chloride concentrations measured using the titration method of Bergmann and Sanik (1957) (Section 3.6.2).

The DI content of water held within the ampule neck was measured immediately after opening using the CHEMets ampules (Step 3, Figure 4.2, Section 4.1.3). The aqueous phase concentration of DCAA was determined using the modified EPA method 552.2 as described in Section 3.6.2.

4.5.3 Experimental Matrix

Several batches of ampules were prepared over a period of two weeks to evaluate the experimental variables listed in Table 4.9. The ampules prepared with TCE were designed to evaluate the rate of TCE degradation and the degradation products formed. Ampules prepared without TCE or solids were intended to determine if CO and CO₂ were being introduced during the flame sealing process. Ampules without TCE but with solids were intended to determine the amount of CO₂ that could be attributed to the presence of solids. The number of ampules prepared and the date of preparation for each experimental batch are listed in Table 4.10.

Table	e 4.10: Su	mmary of A	mpules Prepared f	for the Fourt	h Ampule Experir	nent
Date	1	Number of AmpulesNominalPreparedInitial TCEOxygen		Solids Content	Ampule	
Prepared (Batch No.)	with TCE	without TCE	Concentration (mg/L)	Content	Solids Content	Number
10/21/03 (1)	21	18	1,000	Anoxic	None	1 - 36
10/23/03 (2)	18	6	1,000	Oxic	None	37 - 61
10/24/03 (3)	18	18	100	Oxic	None	62 - 97
10/25/03 (4)	18	18	100	Anoxic	None	98 - 133
11/05/03 (5)	18	18	100	Anoxic	None (pH 10)	134 - 170
11/13/03 (6)	18	17	100	Anoxic	Sand+ 1% Goethite	171 - 188 209 - 225
11/13/03 (7)	18	18	100	Anoxic	Sand	189 - 207 226 - 243

An initial TCE concentration of 100 mg/L was intended for all experiments, however, a miscalculation led to the preparation of a 1,000 mg/L TCE solution used for the initial 2 batches of ampules (Ampules 1-61), which were added to the experimental matrix. Three (3) additional ampules (Nos. 3a, 6a, and 10a) were prepared in the first batch (10/21/03) to replace ampules that had to be re-sealed. These 3 re-sealed ampules were retained to evaluate the effect of exposing the ampule contents the propane-oxygen flame. Only 6 TCE-free ampules were prepared in the second batch (10/23/03) instead of the 18 that were planned since the 1,000 mg/L TCE concentration was in addition to the planned 100 mg/L concentration. In Batch 6 and 7, prepared on 11/13/03, one of the TCE-free sand and one of goethite-containing ampules cracked

open during preparation and were not replaced. In all, 242 ampules were prepared for the fourth ampule experiment.

Initial TCE Concentration (mg/L)	Oxygen Content	Start Date No. of Ampules	10 day Date Removed No. of Ampules	20 day Date Removed No. of Ampules	30 day Date Removed No. of Ampules
893±21	Anoxic	10/21/03 (1)	10/31/03	11/11/03	oven exploded
		18 [9]	6 [3]	6 [3]	6 [3] <i>Lost</i>
878±44	Oxic	10/23/03 (2)	11/03/03	11/13/03	oven exploded
0/0-44	Oxic	12 [9]	4 [3]	4 [3]	4 [3] <i>Lost</i>
95.2±3.5	Oxic	10/24/03 (3)	11/04/03	11/15/03	oven exploded
95.245.5	OAle	18 [9]	6 [3]	6 [3]	6 [3] <i>Lost</i>
77.0±6.4*	Anoxic	10/25/03 (4)	11/06/03	oven exploded	oven exploded
77.0±0.4		18 [9]	6 [3]	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>
85.3±2.5	Anoxic	11/05/03 (5)	oven exploded	oven exploded	oven exploded
00.042.0	Alloale	18 [9]	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>
87.5±3.6	Anoxic	11/13/03 (6)	oven exploded	oven exploded	oven exploded
07.343.0		18 [9]	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>
87.5±3.6	Anoxic	11/13/03 (7)	oven exploded	oven exploded	oven exploded
01.323.0	Anoxic	18 [9]	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>	6 [3] <i>Lost</i>

[#] – Number of ampules that contained TCE.

The initial concentration of TCE in the ampules was determined by analyzing aqueous samples from 3 of the ampules in each batch just prior to flame sealing (Section 4.5.2). The average initial TCE concentration for Batch 1 was 893 ± 21 mg/L, 878 ± 44 for Batch 2, 95.2 ± 3.5 mg/L for Batch 3, 85.3 ± 2.5 mg/L for Batch 5, and 77.0 ± 6.4 mg/L for Batch 4 based on the direct GC analysis method as the headspace GC equipment was unavailable. The solids-containing ampules had an average initial TCE concentration of 87.5 ± 3.6 mg/L, as both the Ottawa sand and Ottawa sand+1%goethite ampules (Batches 6 and 7) were prepared using the same anoxic TCE solution. The average initial TCE concentration for the 1,000 mg/L solutions prepared for

Batch 1 and 2 was less than 1,000 mg/L as was the TCE concentration in the 1000 mg/L solutions prepared for Batches 3 through 7 (Table 4.11). Thus the 1,000 mg/L and 100 mg/L ampules are in name only (i.e., nominal), with the actual initial concentrations provided in Table 4.11.

Initial TCE Concentration (mg/L)	Oxygen Content	Start Date No. of Ampules	10 day Date Removed No. of Ampules	20 day Date Removed No. of Ampules	30 day Date Removed No. of Ampule
893±21	Anoxic	10/21/03 (1)	10/31/03	11/11/03	12/06/03
095-21	Alloale	21 [12]	8 [5]	7 [4]	6 [3]
878 ±44	Oxic	10/23/03 (2)	11/03/03	11/13/03	12/06/03
ð/ð±44	Oxic	12 [9]	4 [3]	4 [3]	4 [3]
95.2±3.5 Oxi	Ovia	10/24/03 (3)	11/04/03	11/15/03	11/18/04
	OAIC	18 [9]	6 [3]	6 [3]	6 [3]
77.0±6.4	Anoxic	10/25/03 (4)	11/06/03	11/18/04	11/18/04
//.0±0.4		18 [9]	6 [3]	6 [3]	6 [3]
85.3±2.5	Anoxic	11/05/03 (5)	11/18/04	11/18/04	11/18/04
6 3.3±2.3	Anoxic	18 [9]	6 [3]	6 [3]	6 [3]
87.5±3.6	Anoxic	11/13/03 (6)	11/18/04	11/18/04	11/18/04
07.343.0	AllOXIC	17 [9]	6 [3]	6 [3]	5 [3]
87.5±3.6	Anoxic	11/13/03 (7)	11/18/04	11/18/04	11/18/04
07.545.0		18 [9]	6 [3]	6 [3]	6 [3]

11/18/04 – Date that ampules stored at 22°C were moved to 4°C chamber.

After flame-sealing the ampules in each batch, the ampules were divided in half so that 18 ampules (9 with TCE and 9 without TCE) were incubated at 120°C in a convection oven (VWR Model 1320, VWR International, West Chester, PA), while the remaining 18 ampules (9 with TCE and 9 without TCE) were stored at room temperature (22°C) in the dark. The ampules for oven incubation were contained in a 3 L Pyrex glass drying tray that was placed in the convection at 120°C where the oven temperature was measured using a certified traceable

thermometer (part# 15-060-223, Fisher Scientific, Fair Lawn, NJ) located within the oven enclosure. The ampules stored at room temperature were placed in a storage rack located inside an insulated container (ice chest) to minimize exposure to light.

Ampules with TCE and without TCE were removed from the oven and room temperature storage at 10 and 20 day intervals for destructive sampling according to the schedule listed in Table 4.11 and 4.12. On 17 November 2003, 4 days after placing the solids filled ampules in the convection oven, an explosion occurred that destroyed the 82 ampules being incubated within the oven. On 18 November 2003, the 82 ampules that were stored at room temperature (Table 4.12) were moved to a 4°C chamber to minimize the formation of potentially explosive TCE degradation products.

Following the explosion, the remaining 1,000 mg/L ampules that had been stored at room temperature (on 12/06/06, Table 4.12) along with the 20-day, 100 mg/L oxic ampules that had been removed from the oven just prior to the explosion were destructively sampled to determine if dichloroacetylene (C_2Cl_2) had formed. Dichloroacetylene (DCA) is reportedly a spontaneously explosive compound (Urben et al., 1999) and was suspected to have caused the oven explosion. DCA was one of the TCE degradation products detected during the high temperature degradation of TCE in quartz tubes (Wu and Lin, 2004; Kim and Choo, 1983) but was not anticipated to form in the ampules at 120°C with water present. DCA was detected in the gas phase from the 100 mg/L oxic ampules that had been incubated at 120°C in the convection oven and thus the ampule experiment was considered to be an explosion hazard. As a consequence, an explosion-resistant incubation apparatus was constructed to incubate the 72, 100 mg/L ampules that were being stored in the 4°C chamber.

The explosion-resistant apparatus consisted of a block of aluminum into which 2 inch diameter holes were drilled to accommodate the ampules. The aluminum block was heated using a standard bench top hot plate (Fisher Scientific, Fair Lawn, NJ) and the temperature of the block was determined using a K-type thermocouple connected to a data logger (Model# CR23X, Campbell Scientific, Inc., Logan, UT), which automatically recorded the temperature at 15-minute intervals. As shown in Figure 4.3, the hot plate and aluminum block were located behind a 2 x 2 foot, 1/2 inch thick sheet of polycarbonate (Part# 8574K57, McMaster-Carr, Atlanta, GA) that served to shield laboratory personnel from exploding ampules. The ampules were manipulated behind the polycarbonate sheet using an 18-inch long pair of metal tongs. In

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addition, laboratory personnel wore a polycarbonate face shield (Fisher Scientific, Fair Lawn, NJ) when manipulating ampules.

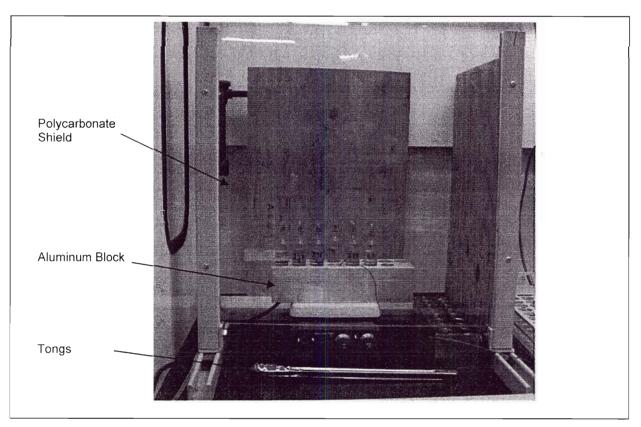


Figure 4.3: Explosion-resistant ampule incubation apparatus.

Incubation of the ampules that were stored in the 4°C chamber began on 26 April 2004 according to the schedule given in Table 4.13. The ampules had been stored in the 4°C chamber for approximately 5 months prior to incubating in the explosion-resistant apparatus. The ampules that contained Ottawa sand+1% goethite (Batch 6) were incubated first with the duration of incubation at 120°C limited to 4 days since the oven explosion occurred 4 days after placing the solids-filled ampules in the oven. The ampules containing pH 10 water (Batch 5) were then incubated over a 4-day period beginning on 30 April 2004. The ampules with sand (Batch 7) were incubated for 40 days at 120°C after significant levels of DCA had been detected in the pH 10 ampules. The remaining oxic ampules (Batch 3) were then incubated at 120°C for 30 days and the anoxic ampules (Batch 4) for 30 and 41 days. A limited number of ampules from each batch

were stored at room temperature including: 4 of the sand+goethite, 4 of the pH 10, 4 of the sand, 2 of the oxic, and 4 of the anoxic ampules.

Table	e 4.13: Schedule fo	or Explosion-Re	sistant Apparatu	is Ampule Incub	pation
Ampule Content	Start Date No. of Ampules	1 Date Removed No. Ampules	2 Date Removed No. Ampules	3 Date Removed No. Ampules	4 Date Removed No. Ampules
Sand+Goethite	4/26/04	4/27/04 {1}	4/28/04 {2}	4/30/04 {3}	
(6)	12 [6]	4 [2]	4 [2]	4 [2]	
pH 10	4/30/04	5/01/04 {1}	5/02/04 {2}	5/03/04 {3}	5/04/04 {4}
(5)	14 [7]	4 [2]	4 [2]	4 [2]	2 [1]
Sand	5/04/04	5/15/04 {10}	6/02/04 {30}	6/13/04 {40}	
(7)	14 [7]	4 [2]	4 [2]	6 [3]	
Oxic	6/13/04	7/14/04 {30}			
(3)	3 [2]	3 [2]			
Anoxic	6/13/04	7/14/04 {30}	7/25/04 {41}		
(4)	8 [4]	4 [2]	4 [2]		
. ,	per corresponds to T ampules that contai		·	·	

[#] – Number of ampules that contained TCE.

 $\{\#\}$ – Number of incubation days.

4.6 Fourth Ampule Experiment: Results

The following sections describe results obtained from 38 ampules that were incubated at 120°C in the convection oven prior to the oven explosion (Table 4.11), 51 ampules incubated at 120°C in the explosion resistant apparatus (Table 4.13), and 67 ampules that were stored at 22°C (Table 4.12). No results were obtained from the convection oven incubation of the pH 10 or the solids-filled ampules (Batch 5, 6 and 7) because these ampules were destroyed in the oven explosion.

4.6.1 Change in TCE Content

The average amount of TCE in the 1,000 mg/L (nominal) ampules with time is shown in Table 4.14. The amount of TCE in each ampule was calculated based on the aqueous phase TCE concentration and the estimated gas phase TCE concentration. The gas phase TCE concentration

was estimated using Henry's law ($C_g = HC_w$), assuming equilibrium conditions, with C_w equal to the TCE aqueous phase concentration as determined by GC analysis, and the dimensionless Henry's Law constant (H) equal to 0.318 at 25°C (Staudinger and Roberts, 1996). These estimates were performed to correct for the differences in the volume of gas (headspace) between ampules that was due to slight differences in the volume of water initially added to each ampule. The amount of TCE (i.e., micro moles or umol) in each ampule was then calculated based on the concentration of TCE and the volume of water and volume of gas in each ampule. The volume of water in each ampule was determined by the difference between the weight of the sealed ampule and the weight of the empty ampule and neck after destructive sampling along with a density of water equal to 0.997 g/mL. The volume of gas in each ampule was estimated based on the length of gas filled space and the ampule diameter that was equal to 3 cm. The amount of TCE in the ampules shown in Table 4.14 is the average along with the standard deviation (i.e., average±S.D.) calculated from the number (n) ampules at each time period.

	D	Т	Total TCE (umol)				
Content	Day	120°C	n	22°C	n	(120 vs. 22°C)	
Anoxic	10	202±49*	3	175±49*	3	0.22	
Initial TCE (umol)	20	337±22	2†	276±55	3	0.09	
= 368±8	30	Lost		317±12	3		
Oxic	10	355±14	3	338±2	3	0.09	
Initial TCE (umol)	20	337±26	2 [‡]	343±22	3	0.40	
$= 350 \pm 17$	30	Lost		342±11	3		

*TCE by direct GC injection.

Lost – Ampules destroyed in oven explosion.

†Ampule 7 contents lost during opening.

[‡]Ampule 58 results excluded due to significant difference in TCE content.

There was more TCE in the 1,000 mg/L ampules incubated at 120°C than stored at 22°C (Table 4.14), with the exception of the oxic 20-day ampules. However, a paired t-test performed on these data suggest that the difference between the average amount of TCE in the 1,000 mg/L ampules incubated at 120°C and stored at 22°C was not significant (P-Values>0.22, alpha=0.05).

Thus there was no apparent change in the TCE content for the 1,000mg/L ampules. The one exception was Ampule 58 from Batch 2, which had a 50.9% reduction in the amount of TCE after 20 days at 120°C. The result from Ampule 58 was not used in calculating the 20 day average shown in Table 4.14.

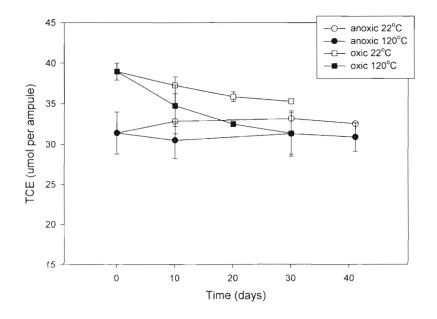


Figure 4.4: Amount of TCE in the 100 mg/L anoxic (Batch 4) and oxic (Batch 3) ampules stored at 22°C and incubated at 120°C.

The average amount of TCE in the 100 mg/L (nominal) anoxic (Batch 4) and oxic (Batch 3) ampules, based on the amount detected in the aqueous phase and that estimated in the gas phase, is shown in Figure 4.4 as a function of time. There was little change in the amount of TCE in the anoxic ampules (Batch 4) incubated at 120°C or stored at 22°C over the 41 day period. However, no statistical significance could be assigned to this claim as the P-Values were greater than 0.05 (data not shown) from the comparison between the initial amount of TCE in Batch 4 vs. the amount of TCE in ampules at 22°C and 120°C for each time period. There was no statistical difference (P-Values>0.05, Table 4.15) between the amount of TCE in the anoxic ampules incubated at 120°C and stored at 22°C over 41 days, which supports the claim that there was little change in the amount of TCE in the anoxic ampules.

In contrast, there was a decrease in the amount of TCE in the oxic ampules that contained 100 mg/L of TCE after 10, 20, and 30 days at 22°C and 120°C (P-Value<0.05) as compared to the initial amount of TCE in Batch 3. There was less TCE in the oxic ampules incubated at 120°C than was present in the ampules stored at room temperature after 10 and 20 days (P-Values<0.05, Table 4.15). These results suggest that the presence of oxygen affected the amount of TCE found in the ampules incubated at 120°C and stored at 22°C.

Table 4.15: Amour) and Oxic (B				
Contact	Davi	Т		P-Value		
Content	Day	120°C	n	22°C	n	(120 vs. 22°C)
Anoxic	10	30.5±2.3	3	32.8±1.6	3	0.12
Initial TCE (umol) =	30†	31.3±2.8	2	33.2	1	0.34
31.4±2.6*	41†	30.9±1.7	2	32.5	1	0.29
Oxic	10	34.8±2.5	3	37.3±1.0	3	0.06
Initial TCE (umol) =	20	32.5±0.3	3	35.9±0.6	3	0.01
39.0±1.0	30†	31.3±2.5	2	35.3	1	0.21

n – Number of ampules used to calculate average and standard deviation.

*TCE by direct GC injection.

*Incubated using the explosion resistant apparatus, all other ampules incubated in convection oven.

The average amount of TCE decreased in the anoxic ampules that contained solids (Batches 6 and 7) as a function of time as shown in Figure 4.5. The amount of TCE detected in the ampules that contained either Ottawa sand alone or Ottawa sand+1% goethite and were incubated at 120°C was significantly less (P-Value>0.05) than the amount in the corresponding ampules stored at 22°C (Table 4.16). There was 22.8% less TCE in the ampules with sand after 30 days at 120°C with 20.8% less TCE in the ampules with sand+1% goethite after 4 days at 120°C as compared to the amount in the ampules stored at 22°C. This result indicated that the rate of TCE disappearance was greater in the ampules that contained Ottawa sand+1% goethite as compared to ampules with Ottawa sand alone.

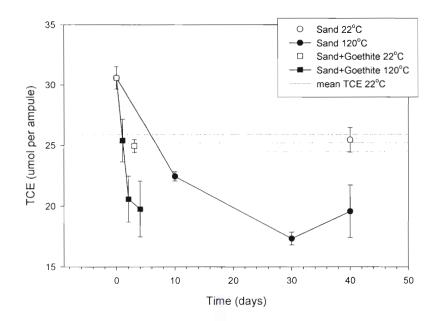


Figure 4.5: Amount of TCE in anoxic 100 mg/L ampules with Ottawa sand (Batch 6) and Ottawa sand+1% goethite (Batch 7) stored at 22°C and incubated at 120°C.

	ules with Sal		d (Batch 6) and Sand+1% Goethite (Batcl Total TCE (umol)				
Content	Day	120°C	n	22°C	n	P-Value (120 vs. 22°C)	
Sand	10	22.5±0.4	2			0.04	
Initial TCE (umol) = 30.6±0.9	20	17.3±0.5	2			0.04	
	30	19.6±2.2	3	25.4±1.0	2	0.01	
	1	25.4±1.7	2			0.35	
Sand + 1% Goethite	2	20.6±1.9	2			0.07	
Initial TCE (umol) = 30.6 ± 0.9	3			25.0±0.5	2		
- 50.0±0.9	4	19.8±2.3	2			0.07	

The average amount of TCE in the anoxic ampules that contained water amended with NaOH to achieve a pH of 10 (Batch 5) decreased as a function of time as shown in Figure 4.6.

There was 10.8% less TCE in the pH 10 ampules after 4 days at 120°C compared to the amount of TCE in the 22°C ampules. (Table 4.17)

Ampules Amended with NaOH (0.26 mM) to pH 10 (Batch 5) Total TCE (umol) P Value							
Content	Day					P-Value	
	5	120°C	n	22°C	n	(120 vs. 22°C)	
NaOH Initial TCE (umol) = 35.3±1.0	1	28.5±0.7	2			0.09	
	2	26.8±1.7	2			0.01	
	3	24.4±4.1	2			0.07	
	4	28.0	1	31.4±1.9	2		

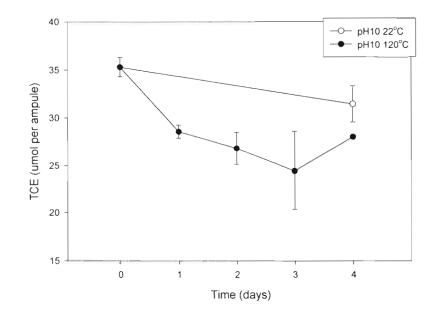


Figure 4.6: Amount of TCE in 100 mg/L anoxic ampules amended with NaOH (0.26 mM) to pH 10 (Batch 5) stored at 22°C and incubated at 120°C.

4.6.2 Change in pH

The aqueous phase pH of anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L (nominal) of TCE are shown in Figure 4.7. The pH decreased in both the anoxic and oxic

ampules from 7.0 to 4.34 ± 0.08 (n=2) and 3.65 ± 0.19 (n=2), respectively, after 20 days at 120°C. The pH of the oxic 1,000 mg/L ampules stored at 22°C also decreased, from 7.0 to 4.74 ± 0.35 (n=3) after 20 days but did not substantially decrease after an additional 10 day period. In contrast, the pH of the anoxic 1,000 mg/L ampules stored at 22°C increased from 7.0 to 7.43±0.82 (n=3) after 20 days (Figure 4.7). The pH of the TCE-free anoxic and oxic ampules (controls) increased from 7.0 to 8.45 ± 0.16 (n=12), this average was calculated from the pH of TCE-free ampules after 10, 20, and 30 days at 22°C and 120°C. The pH measurements for the TCE-free controls were from 12 of the 24 ampules that were initially prepared in Batch 1 and 2 (Table 4.11). The pH increase in TCE-free ampules was thought to represent the dissolution of SiO₂ from the ampule glass walls as discussed in Section 4.3, whereas the pH decrease in TCE molecules due to the degradation of TCE.

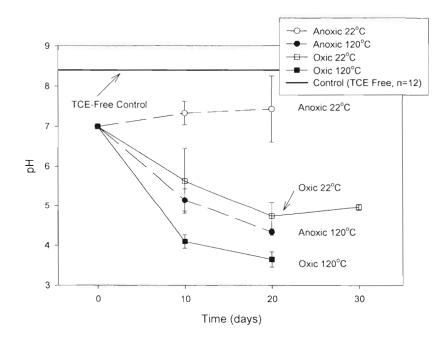


Figure 4.7: The pH of anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE and TCE-free controls stored at 22°C and incubated at 120°C.

The aqueous phase pH of anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L (nominal) of TCE are shown in Figure 4.8. The pH of the anoxic (Batch 4) ampules incubated at

120°C decreased from 7.0 to 4.69 \pm 0.04 (n=3) after 10 days, to 6.60 \pm 0.04 (n=2) after 30 days, and to 6.36 \pm 0.08 (n=2) after 40 days. It should be noted that the 30 and 41 day results for the anoxic 100 mg/L ampules were obtained using the explosion resistant incubation apparatus, while the 10 day results were obtained from the convection oven prior to the explosion. There was a difference in the ampule temperature profile between heating methods with the ampule necks exposed to ambient temperature (22°C) in the explosion resistant apparatus (see Figure 4.3) while the entire ampule was exposed to 120°C in the convection oven.

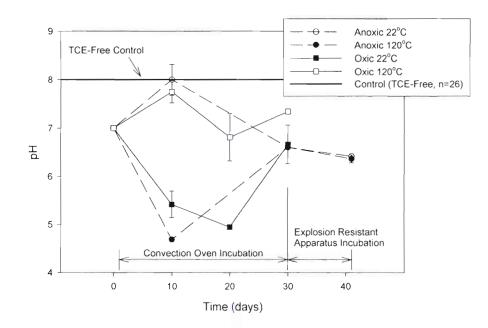


Figure 4.8: The pH of anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE and TCE-free controls stored at 22°C and incubated at 120°C.

In the oxic 100 mg/L ampules (Batch 3), the pH decreased from 7.0 to 5.42 ± 0.28 (n=3) after 10 days, to 4.95 ± 0.04 (n=3) after 20 days, and to 6.66 ± 0.40 (n=2) after 30 days, with the 10 and 20 day results obtained from the convection oven and the 30 day results obtained from the explosion resistant apparatus. The pH of the 100 mg/L anoxic and oxic ampules stored at room temperature (22°C) increased to 8.0 ± 0.32 (n=3) and 7.75 ± 0.23 (n=3), respectively, after 10 days but then decreased to 6.36 (n=1) and 7.34 (n=1), respectively, after 30 days at 22°C. The average pH of the anoxic and oxic TCE-free control ampules that were stored at 22°C and incubated at

 120° C was 8.00 ± 0.70 (n=26) over 41 days which shows that the pH did not substantially change in ampules without TCE. The pH measurements for the TCE-free controls were from 26 of the 36 ampules that were initially prepared in Batches 3 and 4 (Table 4.11).

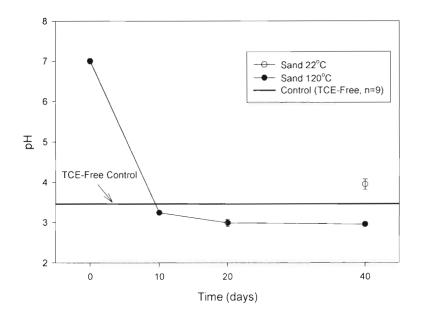


Figure 4.9: The pH of anoxic ampules that contained acid-washed Ottawa sand with 100 mg/L of TCE (Batch 6) and TCE-free controls stored at 22°C and incubated at 120°C.

The pH of anoxic ampules that contained acid washed, 20-30 mesh Ottawa sand (Batch 6) are shown in Figure 4.9. After 40 days at 120° C, the pH decreased in ampules with TCE and TCE-free ampules, from an initial value of 7.00 down to 2.96 ± 0.05 (n=3) and 3.21 ± 0.13 (n=3), respectively. The lower pH in the ampules with TCE was significantly different (P-Value=0.01, alpha=0.05) than the pH in the TCE-free ampules indicating that TCE was being degraded. However, the Ottawa sand also served as a source of hydrogen atoms since the pH of the TCE-free control ampules was less than 4 after 10, 20, and 40 days. The pH decrease was not believed to be from the nitric acid used during sand pre-treatment since the sand was rinsed with DI-Nanopure water after the acid wash until the rinse water in contact with sand yielded a pH of 7.

One explanation for the pH decrease in the ampules with sand is related to the detection of sulfate ions $(SO_4^{2^-})$ in the ampule aqueous phase (presented in Section 4.6.6), which led to the

hypothesis that the Ottawa sand contained pyrite (FeS₂). Pyrite is known to dissolve in water and form sulfuric acid (H₂SO₄), a strong acid with a pK_a of approximately -3 (Stumm and Morgan, 1996), which could have caused the observed decrease in pH. A sample of the acid treated Ottawa sand was sent to the U.S. Silica Co. Corporate Laboratory in Berkeley Springs, WV where the sand was analyzed by X-ray diffraction analysis (Dr. Matt Paige, facsimile communication, 30 August 2004). The mineral phases identified in the sand included pyrite, marcasite (FeS₂ - polymorph of pyrite), and hematite (Fe₂O₃), however, no estimate of the relative amount of the minerals (i.e., mg/kg) was provided. Transformation of the sulfur in pyrite and marcasite into sulfate requires a source of dissolved oxygen or ferric iron (Fe³⁺) (Stumm and Morgan, 1996). While no measurement for ferric iron was performed, the hematite identified in the Ottawa sand may have served as a source of ferric iron and thus accounts for the detection of sulfate in the anoxic ampules.

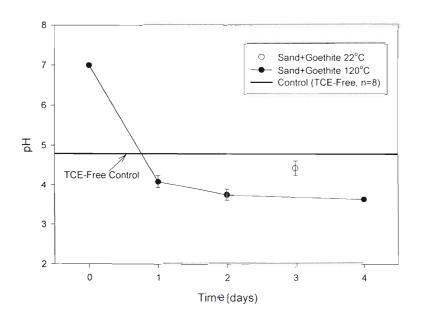


Figure 4.10: The pH of anoxic ampules that contained acid-washed Ottawa sand+1%goethite with 100 mg/L of TCE (Batch 7) and TCE-free controls stored at 22°C and incubated at 120°C.

The pH of anoxic ampules that contained acid-washed Ottawa sand+1% goethite (Batch 7) is shown in Figure 4.10. The pH decreased from 7.00 to 3.64 ± 0.05 (n=2) in ampules with 100 mg/L of TCE after 4 days at 120°C and to 4.44 ± 0.18 after 3 days at 22°C. The pH in TCE-free ampules stored at 22°C and incubated at 120°C decreased to 4.79 ± 0.35 (n=8). The pH of the anoxic ampules that contained water amended with NaOH to achieve an initial pH of 10 (Batch 5) is shown in Figure 4.11. At 120°C, the pH of NaOH-amended ampules that contained 100 mg/L of TCE decreased from 10.0 to 7.06 (n=1) after 4 days. In contrast, the pH of the TCE-free control ampules remained at 9.03±0.11 (n=9) and the ampules with 100 mg/L TCE were at pH of 9.37±0.04 (n=2) after 4 days at 22°C (Figure 4.11).

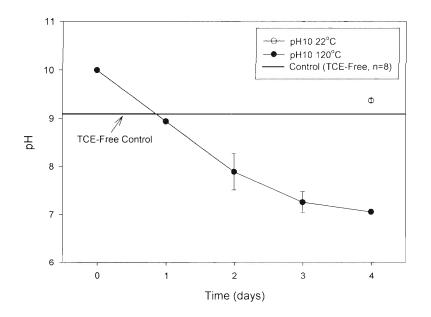


Figure 4.11: The pH of anoxic ampules amended with NaOH (0.26 mM) to pH 10 and 100 mg/L of TCE (Batch 5) along with TCE-free controls stored at 22°C and incubated at 120°C.

4.6.3 Change in Dissolved Oxygen

Dissolved oxygen (DO) was determined using a colorimetric method that reports DO concentration (mg/L) in a range between two values (e.g., 6 to 8 mg/L). An estimate of the average DO concentration range for each set of ampules, as a function of time, was made based

on the colorimetric analysis result for each vial (Table 4.18). The DO concentration in the oxic ampules (Batches 2 and 3) remained constant (6-8 mg/L) or increased by one increment (8-10 mg/L) over the 30-day incubation period, with the exception of Ampule 58 (1,000 mg/L TCE). The DO concentration in Ampule 58 decreased from 6-8 mg/L to 0.6-0.8 mg/L after incubation at 120°C for 20 days. This result suggests that oxygen was not consumed during ampule incubation at 120°C, with the exception of Ampule 58 where oxygen was consumed in conjunction with a greater than 50% decrease in TCE content after 20 days at 120°C.

Table 4.18: Dissolved		DO) Concentration and 100 mg/L of	÷		Ampules with
Ampule Temperature (°C)	Time (days)	1,000 mg/L anoxic (1)	1,000 mg/L oxic (2)	100 mg/L anoxic (4)	100 mg/L oxic (3)
Initial	0	0.2 to 0.3	6 to 8	0.2 to 0.3	6 to 8
120		4 to 5	6 to 8	2 to 3	6 to 8
22	10	3 to 5	6 to 8	2 to 3	6 to 8
120 and 22 (Controls)		1 to 3	6 to 8	2 to 3	6 to 8
120		1 to 3	8 to 10*		8 to 10
22	20	2 to 3	8 to 10	NA	8 to 10
120 and 22 (Controls)		3 to 4	8 to 10		8 to 10
120		Lost	Lost	0.8 to 1.0	6 to 8
22	30	4 to 5	8 to 10	0.8 to 1.0	6 to 8
120 and 22 (Controls)		5 to 6	8 to 10	0.8 to 1.0	6 to 8
120				0.8 to 1.0	
22	41	NA	NA	0.8 to 1.0	NA
120 and 22 (Controls)				0.8 to 1.0	

(#) – Batch number.

Controls – TCE-free ampules.

*Excludes Ampule 58 results, DO between 0.6 and 0.8 mg/L after 20 days at 120°C.

Lost – Ampules destroyed in oven explosion.

NA – No ampules analyzed for DO at time interval.

The DO concentration tended to increase in anoxic ampules with TCE and without TCE (TCE-free). The DO concentration increased in anoxic ampules that contained 1,000 mg/L of TCE (Batch 1) from an initial value of 0.2-0.3 mg/L to final values up to 4-5 mg/L after 30 days

at 22°C and 120°C. The DO concentration also increased in TCE-free controls for the Batch 1 ampules from 0.2-0.3 mg/L to 5-6 mg/L over the course of the incubation period. Anoxic ampules with 100 mg/L of TCE and without TCE (Batch 4) exhibited slight increases in oxygen content on day 10 (2-3 mg/L), followed by declines on day 30 (0.8-1.0 mg/L).

				for Anoxic Ampules or NaOH (pH 10) (Ba	
Ampule Temperature (°C)	Time (days)	Sand (6)	Time (days)	Sand+1%Goethite (7)	pH 10 (5)
Initial	0	0.2 to 0.3	0	0.2 to 0.3	0.2 to 0.3
120	10	NA	1	NA	0.8 to 1.0
120 (Controls)	10	0.8 to 1.0		1 to 2	0.4 to 0.6
120	20	NA	2	NA	0.8 to 1.0
120 (Controls)	30	0.6 to 0.8	_ 2	1 to 2	0.4 to 0.5
22		NA		NA	0.8 to 1.0
120 (Controls) 22 (Controls)	40	0.3 to 0.4 0.8 to 1.0	3	1 to 2 1 to 2	0.4 to 0.6 0.8 to 1.0
(#) – Batch number. Controls – TCE-free	ampules.		-	·	

NA – Did not measure DO in solids filled ampules that contained TCE.

The DO concentrations of ampules that contained Ottawa sand (Batch 6), Ottawa sand+1% goethite (Batch 7), and amended with NaOH (Batch 5) are provided in Table 4.19. All of the sampled ampules exhibited a slight increase in dissolved oxygen concentration, ranging from the initial anoxic condition (0.2-0.3 mg/L) up to 1-2 mg/L for the TCE-free control ampules containing Ottawa sand+1% goethite (Batch 6). However, the observed increases in dissolved oxygen concentration in ampules containing solids and NaOH (Batches 5-7) were less than in the anoxic ampules containing 1,000 mg/L TCE (Batch 1, Table 4.18). For Batch 6 and 7 ampules, solids filled the ampule neck thus preventing the measurement of dissolved oxygen using the procedures illustrated in Figure 4.2. Hence, the DO concentration for these ampules had to be made within the main ampule body to gain access to sand-free water, and for this reason, DO was measured in ampules that contained solids but not TCE where the CHEMets reagents may have led to interferences during subsequent analyses for TCE degradation products.

4.6.4 CO and CO₂ in the Gas Phase

A 10 mL gas sample was collected from each ampule using a gas-tight syringe and approximately 6 mL of the gas sample was analyzed by a GC/TCD equipped with a Carboxen 1010 capillary column capable of separating CO and CO₂ from the ampule gas samples. Carbon monoxide (CO) and CO₂ were anticipated TCE degradation products based on the past experimental work presented in Section 2.3.2. The amount (umol) of CO and CO₂ in each ampule was calculated based on the gas-phase concentration determined for CO and CO₂, and the estimated volume of headspace gas in each flame-sealed ampule. The amount of CO₂ reported does not include the amount of CO₂ dissolved in the aqueous phase, which was expected to be less than 3.4% of the amount in the gas phase based on a Henry's law coefficient of 0.034 [i.e., CO₂(aq) = $0.034 \times CO_2(g)$ at 25°C] (Stumm and Morgan, 1996).

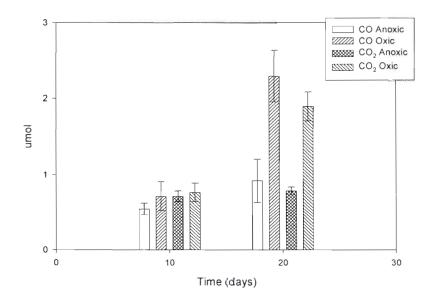


Figure 4.12: Amount of CO and CO₂ in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE and incubated at 120°C.

The amount of CO and CO₂ in ampules that initially contained 1,000 mg/L of TCE (Batch 1 and 2) and were incubated at 120°C is shown in Figure 4.12. The CO and CO₂ content of the ampules increased during the 120°C incubation period, with nearly identical amounts of CO and CO₂ detected in all of the ampules after 10 days regardless of the initial oxygen content

(anoxic or oxic). After 20 days of incubation at 120° C, the amount of CO and CO₂ detected in the oxic ampules nearly doubled, while the amount detected in the anoxic ampules remained similar to the 10-day incubation values. The average amount of CO and CO₂ shown in Figure 4.12 excludes the amount detected in Ampules 9, 55, and 58, which were incubated at 120° C. In the case of Ampule 9, an anoxic ampule with 1,000 mg/L of TCE from Batch 1, there was a significant difference (P-Value=0.02, alpha=0.05) between the amount of CO and CO₂ detected after 20 days (CO+CO₂ = 12,386 ppmv) compared to the amount detected in the companion replicate ampules, Ampules 7 and 8 (2,057±387 ppmv). There was a significant difference (P-Value=0.05) between the amount of CO and CO₂ detected after 10 days in Ampule 55 (4,250 ppmv) and in replicate Ampules 53 and 54 (1,983±419 ppmv), oxic ampules with

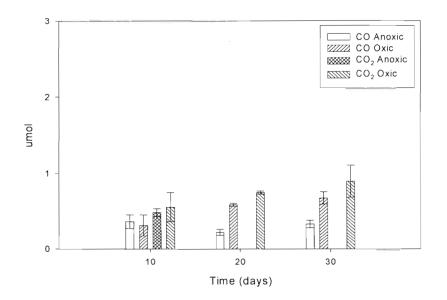


Figure 4.13: Amount of CO and CO₂ in anoxic (Batch 1) and oxic (Batch 2) with 1,000 mg/L of TCE and stored at 22°C.

1,000 mg/L of TCE from Batch 2. In this case, Ampule 55 had to be flame sealed a second time during preparation thus the ampule contents may have been exposed to the propane-oxygen flame. The greatest difference between replicate Batch 2 ampules was obtained after 20 days for Ampule 58 (123,143 ppmv) and Ampules 56 and 57 (4,515±304 ppmv).

The amount of CO and CO₂ detected in anoxic (Batch 4) and oxic (Batch 3) ampules that initially contained 100 mg/L of TCE and were incubated at 120°C for up to 41 days is shown in Figure 4.14. Carbon monoxide (CO) and CO₂ were not detected in ampules stored at 22°C that contained 100 mg/L of TCE and were without TCE (TCE-free). Carbon monoxide (CO) was detected in ampules that contained TCE and were incubated at 120°C using the convection oven, whereas CO wasn't detected in ampules using the explosion resistant apparatus until 41 days at 120°C. This result may indicate that the difference in temperature profile between the two incubation systems led to differences in TCE degradation rate.

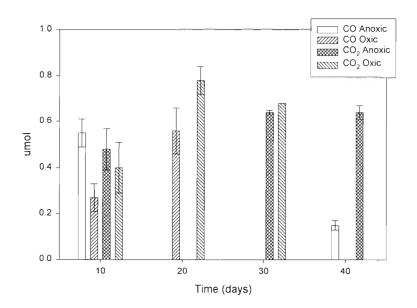


Figure 4.14: Amount of CO and CO₂ in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE and incubated at 120°C. No CO or CO₂ was detected in ampules stored at 22°C.

The amount of CO and CO₂ detected in anoxic ampules that contained 20-30 mesh Ottawa sand (Batch 6) is shown in Figure 4.15. The average amount of CO detected (0.97 ± 0.08 umol) in ampules that contained TCE and were incubated at 120° C over a 40-day period was approximately twice the amount detected in the ampules stored at 22° C for 40 days. Carbon monoxide (CO) was not detected in ampules without TCE that were stored at 22° C and incubated at 120° C. For the ampules incubated at 120° C, the amount of CO₂ increased with incubation time, with amount of CO_2 detected in ampules with TCE in excess of the amount of CO_2 detected in ampules without TCE.

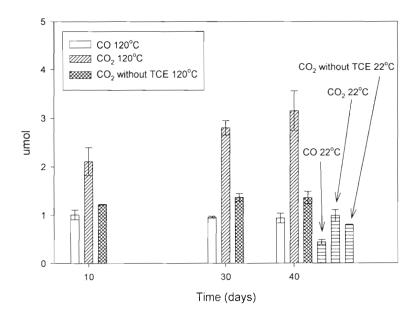


Figure 4.15: Amount of CO and CO₂ in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.

The amount of CO and CO₂ detected in anoxic ampules that contained 20-30 mesh Ottawa sand + 1% goethite (Batch 7) is shown in Figure 4.16. The amount of CO increased during incubation over 4 days at 120°C. In contrast, no CO was detected in TCE-free ampules that were stored at 22°C. At 120°C, the amount of CO₂ increased with incubation time in excess of the amount of CO₂ detected in the TCE-free ampules. Relative the data shown in Figure 4.15, the amount of CO₂ generated in the presence of 1% goethite was greater than detected in ampules that contained Ottawa sand alone. Figure 4.17 shows the amount of CO and CO₂ detected in the ampules that contained 0.26 mM of NaOH. The amount of CO increased over the initial 2 days of the incubation period at 120°C and then decreased over the last 2 days. No CO was detected in the ampules without TCE at 120°C and with TCE that were stored at 22°C. The amount of CO₂ increased with incubation time until reaching a plateau of approximately 0.8 umol on day 3 and 4.

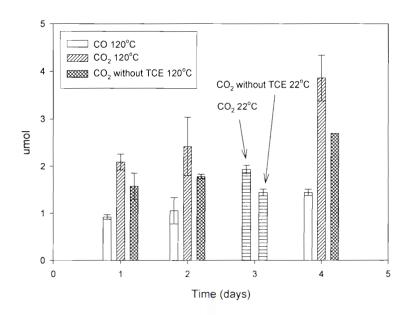


Figure 4.16: Amount of CO and CO₂ in anoxic ampules with Ottawa sand+1%goethite and 100 mg/L of TCE (Batch 7) stored at 22°C and incubated at 120°C.

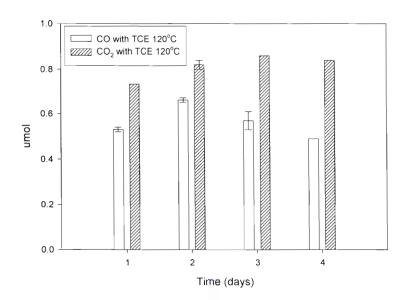


Figure 4.17: Amount of CO and CO₂ in anoxic ampules amended with NaOH (0.26mM) to pH 10 (Batch 5) and 100 mg/L of TCE incubated at 120°C.

4.6.5 Other Gas Phase Compounds

After analyzing 6 mL of the 10 mL gas sample for CO/CO₂ content, the 10 mL syringe with 4 mL of gas sample was removed from the GC/TCD injection loop and the syringe needle tip was sealed with a rubber septum. Approximately 1 mL of the gas sample was then injected directly into the inlet of a Varian 3600CX GC equipped with a 30 m long by 0.32 mm OD Varian CP-Sil 8MS column connected to a Varian Saturn 2000 mass spectrometer (MS). The purpose of injecting the gas sample directly into the GC/MS was to screen for the presence of compounds other than CO, CO₂, and TCE. This analysis step was added after the oven explosion had occurred to determine if potentially explosive TCE degradation products were present in the ampule gas phase. The first gas samples analyzed by GC/MS were from Ampules 83, 84, and 85 (Batch 3), oxic ampules that contained 100 mg/L of TCE and had been incubated at 120°C for 20 days in the convection oven. The gas samples were found to contain dichloroacetylene (DCA), CO₂, and TCE. Dichloroacetylene was identified by mass spectrum match with the NIST98 library (Figure 4.18).

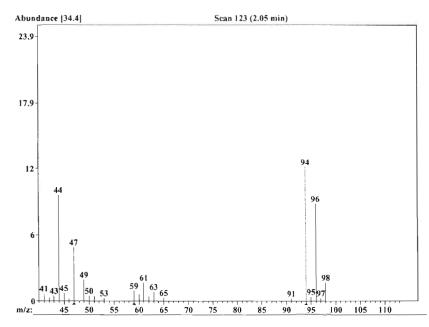


Figure 4.18: Mass spectrum of the 2.05 min chromatogram peak from the analysis of 1 mL of gas from Ampule 83.

The concentration of DCA was not determined, as this compound is unstable and difficult to prepare for calibration purposes. The abundance of dichloroacetylene was less than 1% of the TCE present (base peak). Dichloroacetylene (DCA) was not present in the gas samples from Ampules 95, 96, and 97, the matching 100 mg/L oxic ampules that were stored at 22° C. Dichloroacetlylene (DCA) was consistently identified in gas samples from ampules that were incubated at 120° C for Batch 3 through 7, no gas samples from Batch 1 or 2 ampules were analyzed by GC/MS. The greatest amount of DCA was detected in the gas phase of the pH 10 ampules (Batch 5) by GC/MS analysis. An unidentified peak was present in the headspace GC/FID chromatogram from the analysis of 1 mL water samples collected from the pH 10 ampules. The identity of the GC/FID peak was assigned to DCA based on the GC/MS results and the estimated dissolved phase DCA concentration was 1.8 ± 0.5 mg/L for the pH 10 ampules incubated at 120° C, estimated using the headspace response factor for TCE.

4.6.6 Aqueous Phase Compounds

The amount of chloride detected in both anoxic and oxic ampules incubated at 120°C increased for all experimental conditions considered and in excess of the amount measured in paired ampules stored at 22°C (Figures 4.19 through 4.23). Thus increasing the temperature of ampules resulted in an increase in the rate of TCE degradation since TCE was the only source of chloride within the ampules. The presence of oxygen appeared to have an affect on the amount of TCE degraded in the 1,000 mg/L ampules (Batches 1 and 2) as there was a greater amount of chloride (P-Value=0.001, alpha=0.05) in the 1,000 mg/L ampules with oxygen after 10 and 20 days at 120°C (Figure 4.19). However, there was no discernable difference (P-Value=0.66, alpha=0.05) between the amount of chloride in the anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE after 10 and 30 days at 120°C (Figure 4.20). The amount of chloride detected in the 100 mg/L oxic (Batch 3) ampules increased from 7.6±1.3 umol after 10 days to 9.9±0.6 umol after 20 days at 120°C using the convection oven incubation but was 6.0±0.1 umol after 30 days using the explosion resistant apparatus. There was a similar trend for chloride in the anoxic 100 mg/L ampules with more chloride detected after 10 days in the convection oven that after 30 and 41 days in the explosion resistant apparatus.

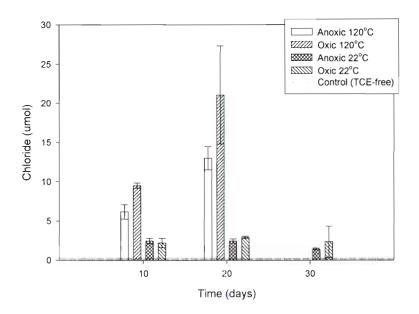


Figure 4.19: Amount of chloride in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE stored at 22°C and incubated at 120°C.

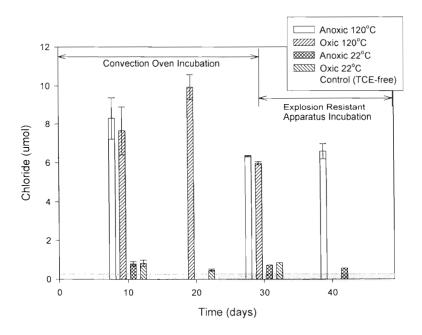


Figure 4.20: Amount of chloride in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE stored at 22°C and incubated at 120°C.

The presence of 20-30 mesh Ottawa sand (Batch 6) caused an increase in the amount of chloride (Figure 4.21) in ampules incubated at 120° C compared to the amount of chloride in the anoxic (Batch 4) ampules that were without sand (Figure 4.20); both batches were incubated in the explosion resistant apparatus. There was 13.8 ± 1.9 umol of chloride detected in the anoxic ampules that contained 20-30 mesh Ottawa sand after 30 days at 120° C as compared to 6.3 ± 0.0 umol of chloride in the ampules with anoxic water alone.

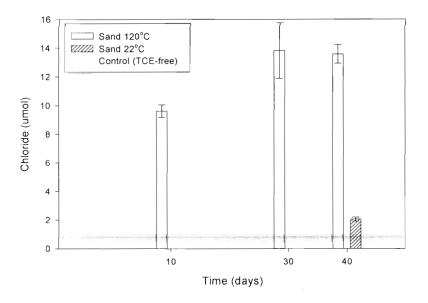


Figure 4.21: Amount of chloride in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.

The addition of goethite to the Ottawa sand resulted in 6.8 ± 1.7 umol of chloride (Figure 4.22) after 4 days at 120° C while the amount of chloride in the pH 10 ampules was 13.8 umol (n=1) after 4 days at 120° C (Figure 4.23).

Aqueous samples collected from the ampules were analyzed for haloacetic acids content, including chloroacetate ($Cl_2C_2OO^-$), dichloroacetate ($Cl_2HC_2OO^-$), and trichloroacetate ($Cl_3C_2OO^-$). While dichloroacetate (DCAA) was not detected (>2 ug/L) in any of the ampules containing 100 mg/L of TCE (Batches 3-7), DCAA was detected in several of the ampules containing 1,000 mg/L of TCE (Batch 1 and 2). In 3 of the anoxic ampules, DCAA was detected

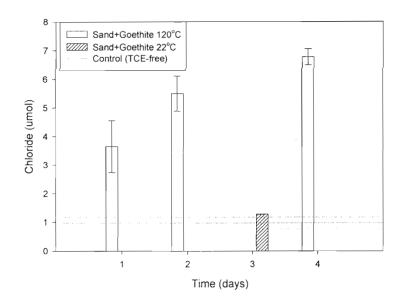


Figure 4.22: Amount of chloride in anoxic ampules with Ottawa sand+1%goethite and 100 mg/L TCE (Batch 7) stored at 22°C and incubated at 120°C.

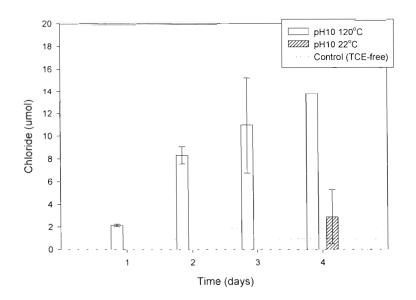


Figure 4.23: Amount of chloride in anoxic ampules amended with NaOH (0.26 mM) to pH 10 with 100 mg/L of TCE (Batch 5) stored at 22°C and incubated at 120°C.

at the following concentrations: 16 ug/L after 10 days at 22°C, 7 ug/L after 20 days at 120°C, and 6.1 ug/L after 30 days at 22°C. The one exception was the 125 ug/L of DCAA detected in Ampule 9, the 1,000 mg/L anoxic ampule that also had more CO and CO₂ than in its companion replicate ampules. DCAA was detected in all of the oxic ampules with 1,000 mg/L of TCE (Batch 2), with the largest DCAA concentration detected in ampules that were stored at 22°C (Figure 4.24). DCAA was detected in the ampules that contained solids (Batch 6 and 7), but at relatively low concentrations (i.e., < 5 ug/L). Chloroacetate was detected in pH 10 ampules that were incubated at 120°C (Figure 4.25), whereas the chloroacetate concentration in the pH 10 ampules stored at 22°C were less that 5 ug/L.

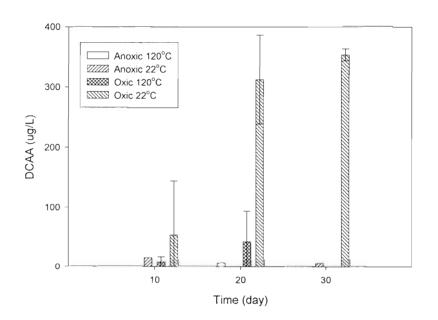


Figure 4.24: Concentration of dichloroacetate (DCAA) in the anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE stored at 22°C and incubated at 120°C.

The aqueous solution that remained after the haloacetic acid and chloride analysis (~5 mL) was analyzed by Ion Chromatography (IC) to determine if other anionic species were present. The IC chromatogram contained three elution peaks with retention times of 3.35, 3.73, and 4.75 minutes. The 4.75 minute peak was attributed to chloride based on comparison with the

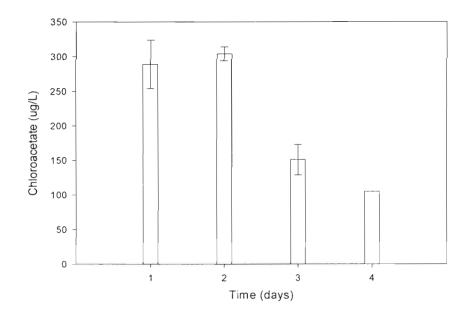


Figure 4.25: Concentration of chloroacetate in ampules amended with NaOH (0.26 mM) to pH 10 and 100 mg/L TCE (Batch 5) incubated at 120°C.

elution time for a 1 mM chloride standard solution. The 3.35 and 3.73 minute peaks were attributed to formate (HCOO⁻) and to glycolate (HOH₂C₂OO⁻), respectively, based on comparison with elution times for a solution containing 1 mM of glycolate, acetate, and formate. Glycolate and formate were detected in all ampules that contained 1,000 mg/L of TCE (Batch 1 and 2) and were incubated at 120°C (Figure 4.26). The average values shown in Figure 4.26 do not include the results from Ampules 9, 55, and 58 as the results from these ampules were significantly different from the other ampules as discussed in Section 4.6.4. The amount of formate increased with time at 120°C in the oxic and anoxic ampules that contained 1,000 mg/L of TCE while the amount of glycolate decreased with incubation time. There was more glycolate than formate after 10 days in all the 1,000 mg/L ampules, while there was more formate than glycolate after 20 days. Glycolate and formate were not detected in ampules stored at 22°C that contained 1,000 mg/L of TCE or in the TCE-free control ampules.

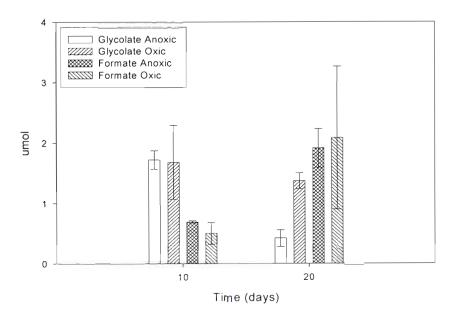


Figure 4.26: Amount of glycolate and formate in anoxic (Batch 1) and oxic (Batch 2) ampules with 1,000 mg/L of TCE incubated at 120°C.

Glycolate and formate were detected in both the anoxic (Batch 4) and oxic (Batch 3) ampules that contained 100 mg/L of TCE and were incubated at 120°C (Figure 4.27). Formate was not detected in either the anoxic or oxic ampules with 100 mg/L of TCE after 30 days at 120°C. However, it should be noted that the 30 and 40 day results for the anoxic ampules were obtained using the explosion resistant incubation apparatus, whereas the 10 and 20 day results for the oxic ampules were obtained using the convection oven. Glycolate and formate were not detected in the anoxic and oxic ampules that contained 100 mg/L of TCE and were stored at 22°C or in the TCE-free control ampules.

The amount of formate detected in the anoxic ampules that contained 20-30 mesh Ottawa sand and 100 mg/L of TCE (Batch 6) decreased with time at 120°C, while the amount of glycolate increased over the 40-day incubation period (Figure 4.28). Formate was the only organic acid detected in the ampules that contained Ottawa sand + 1% goethite (Batch 7) and the amount of formate increased over the 4-day incubation period at 120°C (Figure 4.29).

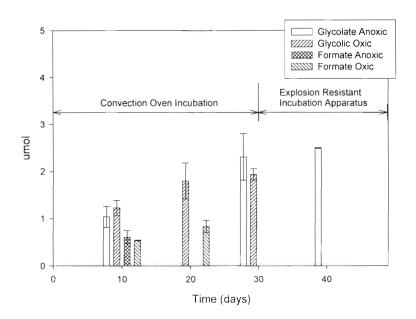


Figure 4.27: Amount of glycolate and formate in anoxic (Batch 4) and oxic (Batch 3) ampules with 100 mg/L of TCE incubated at 120°C.

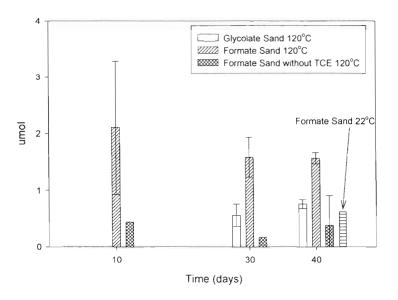


Figure 4.28: Amount of glycolate and formate in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.

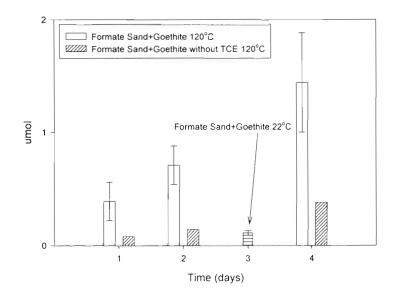


Figure 4.29: Amount of formate in anoxic ampules with Ottawa sand+1%goethite and 100 mg/L of TCE (Batch 7) stored at 22°C and incubated at 120°C.

Sulfate $(SO_4^{2^-})$ was an additional anion detected in ampules that contained solids. The amount of sulfate detected in anoxic ampules with 20-30 mesh Ottawa sand that were stored at 22°C and incubated at 120°C is shown in Figure 4.30. Sulfate was present at aqueous phase concentrations of greater than 1 M and is hypothesized to have been formed from the thermal decomposition of pyrite and marcasite (FeS₂), which were found to be present in the 20-30 mesh Ottawa sand (Dr. Matt Paige, facsimile communication, 30 August 2004) as discussed in Section 4.6.2. Similar amounts of sulfate were detected in ampules that contained goethite in addition to 20-30 mesh Ottawa sand (data not shown). Glycolate was the only organic acid detected in the 100 mg/L ampules with NaOH (Batch 5) that were incubated at 120°C as shown in Figure 4.31.

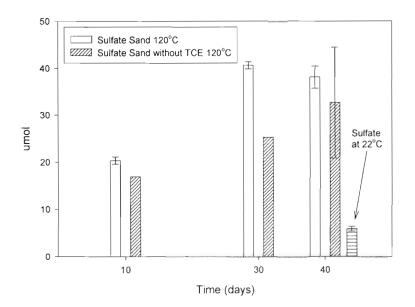


Figure 4.30: Amount of sulfate in anoxic ampules with Ottawa sand and 100 mg/L of TCE (Batch 6) stored at 22°C and incubated at 120°C.

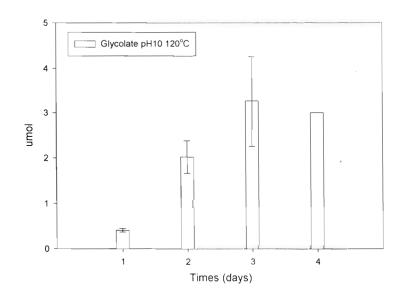


Figure 4.31: Amount of glycolate in anoxic ampules amended with NaOH (0.26 mM) to pH 10 and with 100 mg/L of TCE (Batch 5) incubated at 120°C.

4.6.7 Mass Balance

A balance between the loss of TCE and the moles of carbon and chloride detected in ampules incubated at 120° C is provided in Table 4.20. The moles of TCE lost was determined by subtracting the moles of TCE detected after each 120° C incubation period from the initial moles of TCE as determined immediately prior to flame sealing the ampules. The moles of carbon lost was calculated as twice the moles of TCE lost (2×TCE lost) and the moles of chlorine lost as three times the moles of TCE lost (3×TCE lost). The mass balance is a unitless ratio of the moles of TCE lost divided by the moles of degradation products detected with a value of 1 indicating an ideal balance between what was lost and what was found. A value of less than zero corresponds to a gain in the moles of TCE present in the ampule.

Table 4.20: Mass Balance Between Carbon and Chloride Lost as TCE and Detected as Degradation Products in Ampules Incubated at 120°C							
Ampule Content (Batch No.)	Incubation Time (days)	C lost/C detected	Cl lost/Cl detected				
Anoxic	10	7.9±15.8	6.9±14.4				
1000 mg/L TCE (1)	20	4.8±2.7	2.9±0.6				
Oxic	10	-2.5±5.2	-1.0±4.1				
1000 mg/L TCE (2)	20	2.7±4.4	2.4±3.1				
Oxic	10	2.3±1.4	1.8±1.2				
100 mg/L TCE	20	2.2±0.1	2.0 ± 0.2				
(3)	30	3.3±0.9	3.8±1.2				
Anoxic	10	0.5±1.2	0.3±0.7				
100 mg/L TCE	30	0.1 ± 1.1	0.0 ± 1.3				
(4)	41	0.2±0.6	$0.2{\pm}0.8$				
Ottawa Sand	10	3.1±0.3	2.5±0.2				
100 mg/L TCE	30	4.1±0.4	2.9±0.3				
(6)	40	3.1±0.5	2.4±0.5				
Ottawa Sand +	1	3.0±1.1	4.6±2.6				
1% Goethite 100 mg/L TCE	2	4.8 ± 0.1	5.6±1.7				
(7)	4	3.2±0.2	4.8±1.2				
	1	3.3±0.3	3.5±0.3				
pH 10 100 mg/L TCE (5)	2	2.0 ± 0.2	1.9 ± 0.3				
	3	2.4 ± 1.4	2.6±1.8				
	4	1.7 (n=1)	1.4 (n=1)				

The results shown in Table 4.20 indicate that more TCE was lost than could be accounted for by the moles of carbon detected in the gas phase as CO and CO₂, and in the aqueous phase as formate, glycolate, and haloacetic acids (i.e., mass balance > 1). There was also more TCE lost that could be accounted for by the moles of chlorine detected in the aqueous phase as chloride. The failure to achieve mass balance could be attributed to the following explanations: 1) more organic compounds were present than were detected, 2) experimental error occurred during the analysis of TCE, and/or degradation products, or 3) losses occurred during the sample collection process, in particular volatile degradation products.

Table 4.21: Amoun		d Chloride Detected or Ampules Incubat	l as Degradation Pro ed at 120°C.	ducts and the Cl/C
Ampule Content (Batch No.)	Incubation Time (days)	C detected (umol)	Cl detected (umol)	Cl/C
Anoxic 1000 mg/L TCE (1)	10	5.4±0.3	5.6±0.3	1.0±0.1
	20	4.4±0.7	13.0±1.5	2.9±0.5
Oxic 1000 mg/L TCE (2)	10	5.3±1.7	9.5±0.3	1.8±0.6
	20	9.0±2.0	21.1±6.3	2.3±0.9
Oxic 100 mg/L TCE	10	3.7±0.5	7.7±1.3	2.1±0.4
	20	5.8±1.0	9.9±0.6	1.7±0.3
(3)	30	4.5±0.2	6.0±0.1	1.2±0.0
Anoxic	10	3.7±0.6	8.3±1.1	2.2±0.3
100 mg/L TCE (4)	30	5.3±1.0	6.3±0.0	1.2±0.2
	41	5.8±0.0	6.6±0.4	1.1±0.1
Ottawa Sand	10	3.6±1.2	8.8±0.4	2.5±0.8
100 mg/L TCE (6)	30	4.9±0.8	13.1±1.9	2.7±0.6
	40	5.4±0.7	12.7±0.6	2.3±0.3
Ottawa Sand +	1	1.8±0.3	2.7±0.9	1.6±0.6
1% Goethite 100 mg/L TCE	2	2.2±0.9	4.3±0.6	1.9±0.8
(7)	4	4.0±0.7	6.0±0.3	1.5±0.3
pH 10 100 mg/L TCE (5)	1	4.1±0.2	5.8±0.1	1.4±0.1
	2	8.3±0.7	13.6±0.7	1.6±0.2
	3	9.6±2.3	14.2±4.8	1.5±0.6
	4	8.6 (n=1)	16.2 (n=1)	1.9
*Corrected for the mo	oles of carbon for	und in paired ampules	without TCE	

The ratio of the TCE degradation products—moles of chloride divided by the moles of carbon as CO, CO₂, formate and glycolate—provides another measure to determine if all degradation products were detected and has the advantage of being independent of the TCE analysis. The ideal ratio of chlorine to carbon (Cl/C), assuming TCE is the only parent compound, is 1.5 (3Cl/2C). The values for Cl/C shown in Table 4.21 are all close to 1.5, suggesting that the compounds detected represent the majority of the TCE degradation products. Therefore, the poor overall mass balance results shown in Table 4.20 most likely reflect losses in TCE during sample collection and analysis.

4.6.8 Rate of TCE Degradation

Previous studies performed by Knauss et al. (1999) and Jeffers and Wolfe (1996) reported the rate of TCE disappearance based on the first-order reaction rate model. Thus the rate of TCE disappearance is reported in Table 4.22 based on a fit of the natural log of TCE concentration vs. incubation time, and a fit of the natural log of total carbon and chlorine degradation products vs. incubation time. The rate for ampules with 1,000 mg/L of TCE (Batches 1 and 2) are not presented as these results were from only 2 time periods.

Table 4.22: Rate of TCE Disappearance from the 100 mg/L Ampules at 120°C									
Basis	Decrease in TCE		Increase in Carbon		Increase in Chloride				
Rate	Rate (1/day) ×1000	Half-Life (days)	Rate (1/day) ×1000	Half-Life (days)	Rate (1/day) ×1000	Half-Life (days)			
Anoxic (4)	No Change		-7±1	95	Not First Order				
Oxic (3)	-5±1	134	-5±10	129	Not First Order				
Sand (6)	-6±6	120	-7±1	97	-4±2	153			
Sand+ 1%Goethite (7)	-75±47	9	-139±5	5	-82±24	8			
NaOH (5)	-15±36	46	-120±66	6	-104±43	7			
Knauss et al. (1999)	-606	1	Not Reported		Not Reported				
Jeffers and Wolfe (1996)	-0.8	858	Not Reported		Not Reported				

While the rate of TCE disappearance from the anoxic (Batch 4) ampules could not be determined using the TCE concentration results, there was a measurable increase in the amount of carbon with incubation time whereas the rate of chlorine production did not fit a first-order rate model. The rates of TCE disappearance from the oxic (Batch 3) ampules, based on the decrease in the amount of TCE and the increase in carbon degradation products were similar; however, the uncertainty in the first order fit based on the carbon degradation products makes this similarity statistically insignificant. The rate of chlorine production in the oxic ampules did not fit a first-order rate model, similar to the results for the anoxic ampules. Note that the anoxic and oxic ampule results span different incubation systems, necessitated by the convection oven explosion, thus the results for these two series are not strictly comparable for all incubation times.

The rate of carbon detected as degradation products was similar within an order-ofmagnitude between the anoxic (Batch 4), oxic (Batch 3), and anoxic ampules that contained sand (Batch 6) suggesting that oxygen and sand had no influence on the rate of TCE disappearance from the ampules. The addition of goethite increased the rate of TCE disappearance by an order of magnitude, demonstrating that a commonly found mineral could have a significant impact on the rate of TCE disappearance during thermal treatment. The rate of TCE disappearance reported by Knauss et al. (1999), reported in Table 4.22 assuming an initial TCE concentration of 100 mg/L and a temperature of 120°C, was an order-of-magnitude greater than the rate measured using the ampules with goethite and two orders-of-magnitude greater than ampules with oxic and anoxic water. The rate of TCE disappearance reported by Jeffers and Wolfe (1996), assuming a temperature of 120°C, was approximately an order-of-magnitude less than that determined for the anoxic and oxic ampules, and approximately 3 orders-of-magnitude less than the rate reported by Knauss et al. (1999).

These rates are not necessarily comparable since they were obtained using different experimental systems. The most significant difference between the experimental systems was that Knauss et al. (1999) used a gold walled reactor that was completely water filled (no gas phase present) while Jeffers and Wolfe (1996) used Pyrex tubing (0.3 mL) with gas phase present, and the work completed herein used borosilicate glass ampules (50 mL) with a gas phase present.

4.7 Discussion

The primary objectives of the ampule experiments were to determine the rate of TCE degradation and the TCE degradation products formed after exposing dissolved-phase TCE to temperatures of 22 and 120°C for periods of up to 40 days. The primary gas phase degradation products observed in these experiments were CO and CO_2 (>99%), while the primary aqueous phase products included chloride, hydronium ions, glycolate, and formate (>99%). The following sections provide a discussion of possible TCE degradation initiation mechanisms, including oxygen addition to TCE and hydrogen elimination from TCE. A reaction sequence is presented to explain the oven explosion, and a separate section provides comparisons between the ampule experimental results obtained herein and those of Knauss et al. (1999).

4.7.1 Oxygen Initiated TCE Degradation

Based on the review of thermal reaction experiments presented in Sections 2.3.1, passing pure oxygen through liquid TCE-NAPL heated to 70° C is known to yield hydrochloric acid (HCl), carbon monoxide (CO), and phosgene (COCl₂) as gas phase products, and TCE epoxide (Cl₂COCHCl) and dichloroacetyl chloride (Cl₂HC₂OCl) as NAPL products. This reaction can be stated as (McKinney et al., 1955):

$$Cl_2C = CHCl + O_2(g) \xrightarrow{70^{\circ}C} HCl(g) + CO(g) + COCl_2(g) + Cl_2COCHCl + Cl_2HC_2OCl (4.1)$$

McKinney et al. (1955) obtained these results after adding benzoyl peroxide or partiallyoxidized TCE to liquid TCE-NAPL and Kucher et al. (1990) observed the same reaction products after adding azo-bis-isobutyronitrile (AIBN) to liquid TCE-NAPL. Benzoyl peroxide and AIBN are known to produce radical initiator compounds upon heating to temperatures greater than 70°C (Fossey et al., 1995). The reaction between TCE and oxygen is thought to involve a radical chain reaction mechanism (Kaberdin and Potkin, 1994). No radical initiator compounds were added to the ampule experiments. However, it is possible that partiallyoxidized TCE was generated during the flame sealing process. The radical initiation mechanism for the aqueous oxidation of TCE is unknown and was not determined in the experiments herein.

If the reaction products including HCl, phosgene, dichloroacetyl chloride, and TCE epoxide shown in Equation 4.1 were to form in the presence of an aqueous phase, they would likely undergo subsequent degradation reactions as discussed in Section 2.3.2. Hydrochloric acid

gas would generate hydronium and chloride ions in the aqueous phase. Phosgene would undergo hydrolysis to form CO₂ according to Mertens and von Sonntag (1994):

 $\text{COCl}_2(g) \xrightarrow{H_2O, 25^\circC} \text{CO}_2 + 2\text{HCl} \qquad \qquad k = 6 \text{ (s}^{-1}) \text{ at } 25^\circ\text{C} \qquad (4.2)$

Dichloroacetyl chloride would be expected to undergo hydrolysis to form dichloroacetate (Cl_2CHCOO^-) (Kivinen, 1972). TCE epoxide has been synthesized and the hydrolysis products included CO in the gas phase, and formate, dichloroacetate, and oxoacetate $[H(O)C_2OO^-]$ in the aqueous phase (Cai and Guengerich. 1999). Dichloroacetate (DCAA) is a stable end-product at room temperature, as indicated by its detection in the oxic ampules that contained 1,000 mg/L of TCE and were stored at 22°C (see Figure 4.24). As discussed in Section 2.3.2, Prager et al. (2001) demonstrated that DCAA is rapidly ($t_{1/2} = 0.14$ day or 3.4 hrs) hydrolyzed to oxoacetate (HOC₂OO⁻) at 120°C according to:

$$Cl_2HC_2OO^{-} \xrightarrow{H_2O, 120^{\circ}C} HOC_2OO^{-} + HCl$$

$$(4.3)$$

Oxoacetate was not detected in any of the ampules incubated at 120° C. Prager et al. (2001) suggest that glycolate (HOH₂C₂OO⁻) and oxalate (HOOC₂OO⁻) were likely products from the aqueous phase thermal degradation of oxoactetate. While oxalate was not detected, glycolate and formate (HCOO⁻), two closely related organic acids, were found in the ampule aqueous phase and are thought to be the products of DCAA degradation in the ampule experiments reported herein. Decarboxylation of glycolate (HOH₂C₂OO⁻) is thought to form CO₂ and formaldehyde (CH₂O) according to Belsky et al. (1999):

$$HOH_2C_2OO^- \to CH_2O + CO_2 \tag{4.4}$$

Formaldehyde would then be hydrolyzed to formate (HCOO⁻) and hydroxide ions (OH⁻) according to:

$$CH_2O + H_2O \to HCOO^- + OH^-$$
(4.5)

Formate was suggested as a stable end-product below temperatures of 150°C by Shende and Mahajani (1997). However, any one of these organic acids could be present during the thermal remediation process as they have been cited as the end products after thermal treatment of organic compounds by wet air oxidation (Mishra et al., 1995) and supercritical water oxidation (Buhler et al. 2002).

Dichloroacetyl chloride, TCE epoxide, and phosgene were not detected in the aqueous or gas phase samples collected from the ampules incubated at 120°C in the experiments reported herein. While the exact mechanism of oxygen initiated TCE degradation is not known (Kaberdin and Potkin, 1994), phosgene, TCE epoxide, and dichloroacetyl chloride are proposed as intermediates that were hydrolyzed to form HCl, CO, CO₂, dichloroacetate, glycolate, and formate within the ampule reaction environment.

4.7.2 Hydrogen Elimination Initiated TCE Degradation

An alternative to the oxygen-initiated TCE degradation mechanism presented above is based on the belief that the lone hydrogen atom in TCE has an acid character and is susceptible to elimination by strong nucleophiles such as hydroxide ions (HO⁻) (Smith and March, 2001). For example, passing gas-phase TCE over potassium or sodium hydroxide (NaOH) at 130^oC has long been known to degrade TCE to yield dichloroacetylene (DCA) (Delavarenne and Viehe, 1969). Pielichowski and Popielarz (1984) reported a 70% yield of DCA after adding TCE to a NaOH solution heated to 70^oC. The elimination of the acidic hydrogen from TCE has been proposed to form an unstable intermediate, a trichlorovinyl anion (Cl₃C₂⁻), which reacts spontaneously to form DCA (C₂Cl₂) after loss of a chlorine atom (Pielichowski and Popielarz, 1984) according to:

$$Cl_2C = CHCl + OH^{-} \xrightarrow{120^{\circ}C} [Cl_2C = CCl^{-}] \xrightarrow{120^{\circ}C} ClC = CCl + Cl^{-} + H_2O$$
(4.6)

DCA was identified in all gas phase samples collected from ampules that contained TCE and were incubated at 120°C, whereas DCA was not detected in ampules with TCE that were stored at 22°C. Thus the TCE degradation observed in the ampules was suspected to have involved hydrogen elimination based on the presence of DCA.

The addition of NaOH to the ampules resulted in an increase in the rate of TCE degraded along with an increase in the amount of DCA detected, as compared to the results from the deionized water ampules, which was consistent with the proposed hydrogen-elimination initiation mechanism. In ampules with deionized water, the elimination of the lone TCE hydrogen atom may have been initiated by water or hydroxide ions (10⁻⁷ M). Increasing the ampule temperature from 22°C to 120°C would have increased the hydroxide ion concentration from 10⁻⁷ to 10⁻⁶ M (Marshall and Frank, 1981) and increased the interaction between TCE and water molecules by lowering the water dielectric strength. An increase in hydroxide ion concentration would be expected to increase the rate of hydrogen elimination from TCE and the increase in TCE and water interaction may have allowed the electrophilic oxygen atom in water to act as a nucleophile and eliminate the TCE hydrogen. However, the mode of hydrogen elimination from TCE in deionized water is not currently known.

The addition of goethite to the ampules that contained anoxic water and sand increased the rate of TCE degradation. While the TCE degradation mechanism with goethite is unknown, chloroacetylene (HC₂Cl), a compound closely related to DCA, has been detected during the degradation of chloroethenes by zero valent iron (Arnold and Roberts, 2000). Where zero valent iron (Fe⁰) is thought to serve as an electron donor (Fe⁰ \rightarrow Fe²⁺ + 2e⁻) during the reductive dechlorination of TCE, goethite is not expected to serve as an electron source since the iron in goethite is oxidized (Fe³⁺). Instead, goethite may serve as a source of hydroxide ions as (FeOOH) is known to transform into hematite (Fe₂O₃) at temperatures greater than 100°C according to (Cornell and Schwertmann, 1996):

$$2\text{FeOOH} \xrightarrow{120^{\circ}C} \text{Fe}_2\text{O}_3 + \text{OH}^{-120^{\circ}C} \tag{4.7}$$

The transformation of goethite to hematite would be expected to increase the ampule pH with the formation of hydroxide ions, however, the pH in ampules with goethite decreased over the 4 day incubation period (Figure 4.10). Using pH to indicate the presence of hydroxide ions may not be accurate since pH is the hydronium ion concentration in the bulk ampule solution rather than at the goethite-water interface and because the pH measurement was performed after cooling the ampules to room temperature $(22^{\circ}C)$.

Chloroacetylene has also been detected during TCE degradation by zero valent zinc (Arnold and Roberst, 1998) and vitamin B_{12} (Burris et al., 1996). Dichloroacetylene, in addition to chloroacetylene, have been detected during the sonolysis of TCE contaminated water (Drijvers et al., 1996). The presence of chloroacetylenes under this range of reaction conditions suggests that the elimination of hydrogen is an important reaction pathway for the degradation of TCE.

The degradation of the chloroacetylenes intermediates is equally important because acetylenes can engage in a wide variety of reactions (Hopf and Witulski, 1995).

Dichloroacetylene (DCA) is known to react explosively with oxygen to form CO, CO₂, and phosgene (COCl₂) (Ott et al., 1930), but is also stabilized against oxygen in the presence of excess TCE (Williams, 1972; Reichert et al., 1975). Aqueous solutions of DCA have been prepared at concentrations up to 70 mg/L and are reported to be stable over a period of 24 hours at room temperature (Reichert et al., 1983; Arnold and Roberts, 1998). There are also reports of DCA spontaneously igniting upon mixing with water (Ott et al., 1931; Riemschneider and Klaus, 1961). While DCA is known to react with oxygen, the amount of oxygen present in the ampules did not decline over the experimental period (see Table 4.18, excluding Ampule 58). DCA was detected in the oxic ampules with 100 mg/L of TCE and was most likely stabilized by the excess amount of TCE present. Therefore, DCA is hypothesized to have been stabilized against reacting with the oxygen in the oxic ampules.

If DCA did not react with oxygen, the by what mechanism was DCA degradaded? Acetylene is known to react with water in both the aqueous and gas phase to form acetaldehyde, which hydrolyzes to form acetate (Nieuwland and Vogt, 1945). The addition of water to acetylene is rate limited and requires acidic conditions along with elevated temperature (Lucchini and Modena, 1990). The pH decrease in ampules that were incubated at $120^{\circ}C$ (Section 4.6.2) may have provided the acidic and temperature conditions necessary to cause the hydrolysis of DCA and produce chloroacetyl chloride (ClH₂C₂OCl), the analog of acetaldehyde, according to:

$$ClC \equiv CCl + H_3O^+ \xrightarrow{120^{\circ}C} ClH_2C_2OCl$$
(4.8)

Chloroacetyl chloride may then have reacted with water to form chloroacetate ($ClH_2C_2OO^-$). For example, chloroacetate is the reaction product formed when passing TCE through heated concentrated sulfuric acid (Kaberdin and Potkin, 1994). Chloroacetate was detected in the pH 10 ampules which also had the greatest concentration of DCA. Chloroacetate is known to react with water (i.e., hydrolyze) to form glycolate (Prager et al., 2001), and glycolate was detected in the pH 10 ampules. Therefore, DCA may have been hydrolyzed to DCAA which was then degraded at 120°C (Equation 4.3) to the non-chlorinated organic acids, glycolate and formate, in the other ampules that were not amended with NaOH. However, since DCA is reactive and capable of interacting with many of the compounds present in soils such as organic carbon, there is no guarantee that the DCA formed during the in-situ thermal treatment of TCE will degrade to nonchlorinated organic acids.

4.7.3 Oven Explosion

The oven explosion is hypothesized to have been caused by the detonation of DCA in at least one ampule. Reichert et al. (1975) showed that DCA is stable in the presence of excess TCE, however, once the ratio of DCA to TCE exceeds 1:2, a spontaneous reaction occurs with oxygen. The explosion occurred 4 days after introducing the sand, sand+1% goethite, and pH 10 ampules into the oven, and 20 days after incubation of the 1,000 and 100 mg/L ampules began. The explosion scenario involves the formation of DCA in many ampules and in excess of TCE in at least one ampule. Some event then occurred to initiate the rapid DCA decomposition resulting in the detonation of at least one ampule and the force from that one ampule exploding is thought to have caused the other ampules to break open and release additional DCA into the air resulting in an explosion that destroyed the oven.

Goethite was initially suspected of having caused the formation of DCA in an amount in excess of TCE. However, the goethite ampules contained argon sparged water and argon gas, meaning that the oxygen content was limited to approximately 3 umol. The reaction of 3 umol of DCA with oxygen to yield CO, CO₂, and phosgene would have released approximately 1.4 J of energy based on the heats of reaction (Zhu and Bozzelli, 2002) which is estimated to result in a 1 bar pressure increase within an ampule. The ampules have a rated pressure capacity of approximately 14 bar, thus the estimated 1 bar pressure increase in the ampules with goethite would be insufficient to cause an ampule to break open. In addition to the goethite ampules, there were ampules with 1,000 mg/L of TCE that contained air sparged water with air in the headspace and had been in the oven for 24 days. There was approximately 100 umol of oxygen in these oxic ampules and a reaction with DCA would have released approximately 48 J of energy or an estimated pressure increase of 47 bar, about three times greater than the rated pressure capacity of the ampules.

A significant amount of DCA could have been generated in the sand+1% goethite or pH 10 ampules, rendering these ampules potentially explosive. However, the amount of oxygen present in these ampules was limited to less than 3 umol making it unlikely that they initiated the oven explosion. The 1,000 mg/L oxic ampules that had been incubating for a period of 24 days at

120°C are more likely to have initiated the explosion due to the presence of approximately 100 umol of oxygen.

4.7.4 Comparison to Knauss et al. (1999) Results

The in-situ transformation of TCE to CO_2 and chloride ions has been claimed to occur during the thermal treatment of subsurface environments contaminated with TCE according to researchers working in the Applied Geology and Geophysics Group at the U.S. Department of Energy, Lawrence Livermore National Laboratory (LLNL). The LLNL group based their claim on experimental results obtained by measuring the disappearance of dissolved-phase TCE along with the appearance of dissolved phase CO_2 and chloride ions. The experiments were completed over a period of up to 43 days within a heated, constant pressure, gold-walled reactor that was completely water filled (Knauss et al., 1999). The ampule experiment reported herein was conducted, in part, to independently evaluate the conclusions reached by the LLNL group.

The results of the gold-walled experiments conducted by Knauss et al. (1999) were significantly different than those reported herein. TCE concentrations decreased to 50% of the initial concentration within 2 days in the gold-walled reactor operated at 90°C. In contrast, approximately 80.2% of the initial amount of TCE (Table 4.15) remained after 30 days of incubation at 120°C in the oxic ampules. Knauss et al. (1999) stated that chloride and carbonate were the only TCE degradation products detected in the gold-walled experiment. The primary compounds detected in the ampule experiments included CO and CO₂ in the gas phase, chloride, hydronium, glycolate, and formate in the aqueous phase. Knauss et al. (1999) analyzed the aqueous phase from their gold-walled reactors using a direct infrared spectroscopic method and a high pressure liquid chromatograph (HP 1090) connected to a conductivity detector. Details regarding operation conditions for these methods were not provided, but if chloride were detected then organic acids, such as glycolate and formate, should have been detected if present. However, Gu and Siegrist (1997) reported that the liquid chromatography method had a detection limit of 50 mg/L for glycolate, which is at least twice the initial concentration of TCE used by Knauss et al. (1999). Therefore, organic acids may have formed in the Knauss et al., (1999) experiments, but may have been well below detection limit of the analytical method.

The difference in experimental results between these two studies may also be associated with the differences in reactor wall materials. While the gold-walled reactor is supposedly

chemically "inert" (Seyfried et al., 1979), gold power has also been used as a catalyst to increase the rate of reactions. The glass ampules used herein may not be entirely chemically "inert" either. The use of the 2,500°C flame to seal the ampule may have generated radical species that caused an increase in the rate of TCE degradation. For example, there was a 50.9% reduction in the amount of TCE in Ampule 58 along with a consumption of dissolved oxygen and a reduction in the amount of gas phase oxygen by an estimated 50%. The half-life for TCE degradation in Ampule 58 was approximately 20 days, similar to the disappearance rate reported by Knauss et al. (1999) for an initial TCE concentration of 1,000 mg/L.

There were other significant differences between the Knauss et al. (1999) gold-walled experiment and the ampule experiment reported herein. The gold-walled experiment used a completely water-filled reactor under a pressure of 10 bar. The ampule experiments were completed in glass ampules that were partially filled with water at a pressure of approximately 1.4 bar at 120°C. The gold-walled experiment involved measuring the concentration of TCE in a single gold-walled vessel every day over a period of days. The ampule experiment used destructive sampling of individually prepared ampules after incubation periods to determine the TCE degradation products.

Due to these differences, a direct comparison regarding the rate of TCE degradation determined by Knauss et al. (1999) and the results reported herein is not possible. However, the results of both studies can be used to conclude that TCE can be degraded in sealed containers incubated at elevated temperatures for up to 40 days.

4.8 Summary

The results from the four ampule experiments demonstrate that TCE was degraded within sealed glass ampules that contained gas, water, and solids. The rates of TCE degradation in ampules with anoxic water, both with and without sand, and in oxic water were similar, with a first order half-life on the order of 100 days at 120°C. The degradation rate in ampules with anoxic water and sand was increased by adding goethite, with a first order half-life on the order of 10 days at 120°C.

The primary TCE degradation products included CO and CO₂ in the gas phase and chloride, hydronium ions, formate, glycolate in the aqueous phase. Minor amounts (<1 mg/L) of dichloroacetic acid (DCAA) were detected in select ampules, most consistently in ampules that

that were stored at 22°C and initially contained 1,000 mg/L TCE along with oxygen. Dichloroacetylene (DCA) was detected in minor amounts (i.e., DCA < 1% of TCE) in ampules that contained TCE and were incubated at 120° C.

Dichlororacetylene, in addition to being a TCE degradation product, was also thought to represent a key intermediate. The presence of DCA was proposed to indicate that the lone hydrogen atom in TCE was being eliminated by nucleophiles, such as sodium hydroxide, which increased the rate of TCE degradation and amount of DCA when added to the ampules as NaOH. Dichloroacetylene was proposed to be hydrolyzed to form chlorinated organic acids, such as DCAA, which were then hydrolyzed at 120°C to form the non-chlorinated organic acids, glycolate and formate. However, DCA is a reactive compound that can interact with the variety of compounds present in soil such as organic carbon. Therefore, the degradation products formed during the in-situ treatment of TCE may not be limited to those found in the ampule experiments reported herein.

The amount of TCE degradation products detected in Ampules 9, 55, and 58 was greater than the amount detected in identically prepared replicate ampules. The increase in the amount of degradation products and thus the rate of TCE degradation was hypothesized to have been caused by the generation of radical species during the ampule flame sealing process. McKinney et al. (1955) reported that partially oxidized TCE (a peroxyl radical) was effective at initiating the radical chain degradation of TCE. Therefore, TCE may be degraded by radical initiated reactions in addition to the hydrogen elimination route during in-situ thermal treatment.

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